

UNIVERSITY *of* MISSOURI

CAMPUS FACILITIES

PLANNING, DESIGN & CONSTRUCTION

The University of Missouri (MU) hereby agrees to preserve three hundred and eleven (311) acres of land within the limits of the area commonly known as the Baskett Wildlife Research and Education Center, Agricultural Experimentation Station, MU College of Agriculture, Food and Natural Resources and whose limits are delineated approximately in Exhibit A for promoting biodiversity in compliance with the University of Missouri Sustainable Design Standards (SDG) and Climate Action Plan (CAP) goals.

The open space being preserved is equal to the twice the existing building footprint area contained within the campus boundary as identified within the SDG as of the date of this proclamation plus an additional twenty (20) percent designated for future campus footprint coverage as follows:

Existing Building Footprints within the campus boundary	5,639,059 square feet	129.45 Acres
Open Space Preserved (twice existing footprint)	11,278,118 square feet	258.91 Acres
Future Growth Allowance (20%)	2,255,624 square feet	51.78 Acres
Total Open Space Preserved	13,533,742 square feet	310.69 Acres

These lands shall be preserved to promote biodiversity by providing a high ratio of open space to development footprint associated with the MU campus boundary.

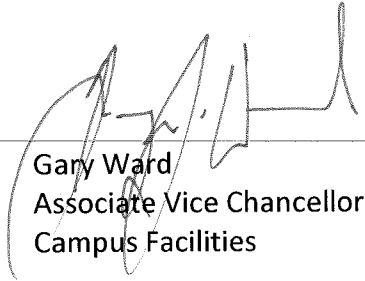
The open space is to be preserved for the life of the building projects to which the corresponding open space is associated. Open space for any future building footprint areas will be accommodated by the future growth allowance identified above.

The management of these lands, including future selected thinning and/or research is an acceptable practice that shall not be deemed to compromise the quality of the open space designation or goal to promote biodiversity. General Stewardship of the open space areas is expected. These lands may be designated for public or private access depending on the future needs of the Baskett Wildlife Research and Education Center needs.

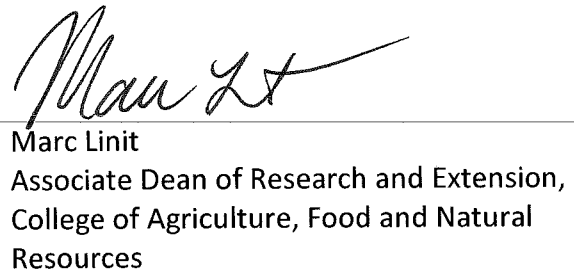


Successfully meeting LEED credit SS5.2 for University of Missouri buildings is made possible in part through collaboration with the College of Agriculture, Food and Natural Resources.

Signed,



Gary Ward
Associate Vice Chancellor
Campus Facilities



Marc Linit
Associate Dean of Research and Extension,
College of Agriculture, Food and Natural
Resources

Baskett Wildlife Area

Exhibit A

