

1900 Belmont Boulevard Nashville, TN 37212-3757

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Association for the Advancement of Sustainability in Higher Education 1536 Wynkoop Street, Suite 100 Denver, CO 80202

Dear AASHE Colleagues,

We are pleased to submit our 2015-16 STARS report for your review and consideration.

Belmont University has a long-standing commitment to sustainability. Whether we look at our waste management or energy consumption activities, or consider our curricular and co-curricular initiatives reflected in our Earth Day Celebrations, or design our Curb College of Entertainment and Music Business's student run Pipeline Project that provides customized solutions to business problems in the entertainment industry, Belmont University is dedicated to sustaining the environment and the people whom we serve, now and in the future.

We continue to seek ways to reduce our carbon footprint, educate students, faculty and staff in sustainable practices, invest in the community in which we with programs like Bridges to Belmont, and create new degree programs in key areas such as Public Health and Global Leadership. We also continue to enhance ongoing public service initiatives as manifested in our partnerships with the Sister Cities Program, the Tennessee Arts Academy, and our Middle Tennessee STEM Innovation Hub.

In this year's survey, please note we have some exciting new programs to report, including our College of Science and Math's environmental science summer camp and our College of Health Science's health care education program for pre-college students. Additionally, we have continued to build on our history of service and service learning through our community garden programs and our mission work both in the US and around the world.

The information provided in this report was researched and compiled as a collaborative effort across the campus, directed by the Vice-President for Spiritual Development, who also chairs our Sustainability Committee. To the best of my knowledge, the information in our report is the most accurate representation of the diversity and variety of our efforts and sustainability initiatives. I am pleased to submit this STARS Report on behalf of Belmont University.

Sincerely,

Robert C. Fisher

President