



# RZR 1000 XP

## Front Winch Bumper

*\*Mount winch and winch fairlead to S3 bumper before installing bumper.\**

1. Remove factory winch cover. (Image A)
2. Attach bumper to frame using supplied 1/2" bolts. Do not tighten. (Image A & B)
3. Make sure the clamps fit properly on the frame braces under the front fender. (Image C)
4. Attach clamps to frame braces using supplied clamp cover and 5/16" screws. Do not tighten. (Image C)
5. Tighten lower bumper bolts then tighten clamp bolts. (Image B & C)
6. Complete installation by wiring winch and install lights if applicable. (Image D)



Image A

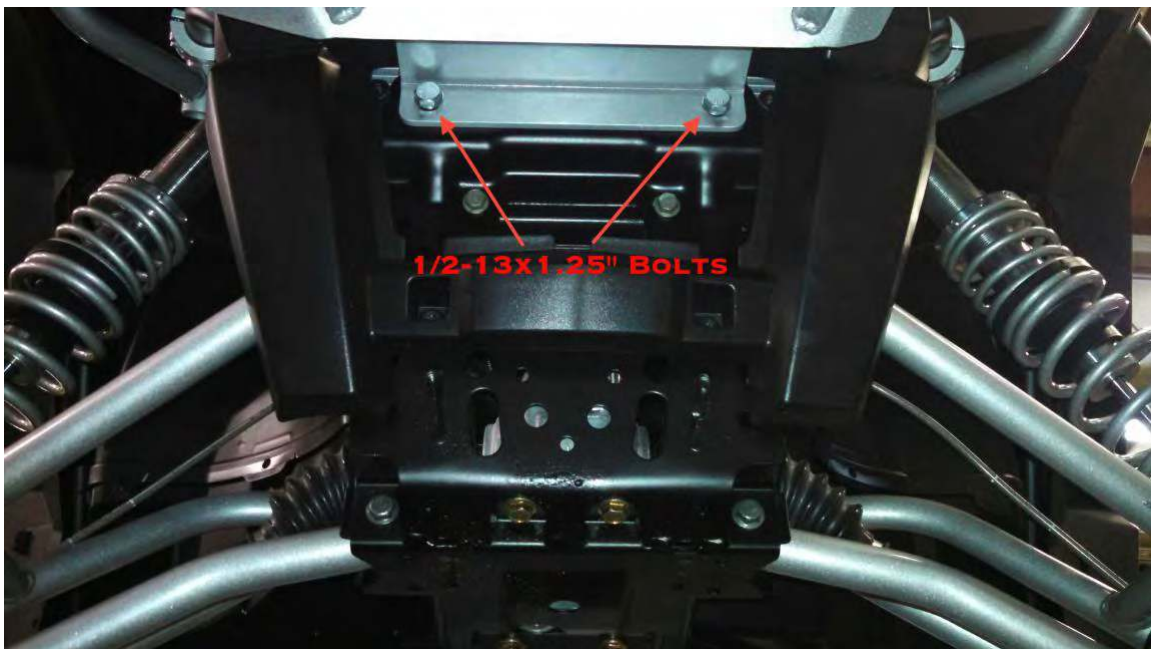


Image B

