COTTON IN RHODE ISLAND.

DEVELOPMENT OF THE INDUSTRY FROM INSIG-NIFICANT BEGINNINGS-NATURAL ADVAN-TAGES FOR MANUFACTURING IN THE RIVER VALLEYS - ACCOUNTS OF SOME OF THE EARLY MILLS AND MANUFACTURERS.

HE origin of the cotton manufacture in Rhode Island under the guidance and direction of Samuel Slater, has already been related at length in the columns of this journal. The development of the business that followed has not, however, been treated,

and as that is an extremely interesting subject an endeavor has been made in the following pages to set forth the struggles and successes of the first manufacturers, and to present a brief view of the history of the industry in the State.

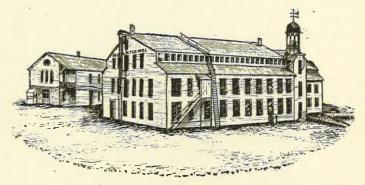
the preparatory machinery and the first water frame in America in operation on the 20th of December, 1790, it is hardly probable that either he or his associates realized the birth of one of the greatest of industries, and wealth and the effect on social and political conditions would be so far reaching and of such great moment. Yet, as a direct consequence, towns and villages quickly sprang up in what had formerly been uninhabited places, wealth was rapidly created, and an the Arkwright inventions.

constructed by Slater was operated does not cotton sewing thread was manufactured. now exist, having been carried away by a The story goes that the credit of the discovfreshet in 1807. It was situated at the ery is due to Mrs. Samuel Slater. She had neer in the cotton manufacture, Richard southwest end of the bridge at Pawtucket noticed the beauty and evenness of the yarn

a fulling mill, and was provided with a water gested to her husband that it could be mid wheel, which was used to run the "water into a good sewing thread. Mr. Slater into frame" and the other machinery. For twenty the experiment, and succeeded in making months the business was carried on in this fine strong thread. From that time on building, at the end of which time so much continued the manufacture, and Pawtucket yarn had been spun that no market could be probably owing to this early start, has alway found for it. This overproduction is not at all been a centre of the thread business. surprising when the fact is taken into consideration that all the yarn had to be woven on hand-looms of comparatively primitive construction, and the further fact is noted that machinery in 1790 all the cotton yarn previous to this time there had been no cotton warp produced, so that the weavers were unaccustomed to its use, were consequently somewhat prejudiced against it, and time was required to make its value evident.

Although this first mill was producing more yarn than the business seemed to warrant, yet Slater and his partners had so much confidence in the future of the industry that they determined to build a factory specially designed for the manufacture, and in which denims, velures, stockinets, fustians,

The fine strong even yarn made by Shire in the Old Mill rapidly created for itself market. Before the starting of the had been used in domestic manufacture for the west or filling, the warp being linen. While waiting for the new maching to be perfected Almy & Brown had in cellars of private houses spinning jennies work making cotton yarn, which was work into various fabrics with linen warps. Di ing the year 1790 they in this way manufe tured 326 pieces, containing 7,823 yards velverets, velveteens, corduroys, thicken they could carry on all the requisite operation These goods were woven principally



THE OLD SLATER MILL.

When Mr. Slater had succeeded in getting under one roof. Beside the preparatory pro- Scotch and Irish weavers. The Arkwill cesses and the spinning of the yarn, they machinery, however, made not only yar found it necessary to have conveniences for suitable for filling, but also good yarn h dyeing, singeing and calendering, and these warps. As already stated, the rapidity operations they conducted in separate build- production soon overstocked the market, importance of the event-that it was the ings. The new mill started July 12, 1793, this in time was overcome as gradually and was the first complete spinning factory in ter methods came into use, and the firm that the consequences in the creation of America. All the associated processes were Almy, Brown & Slater developed an exconducted under its roof. These processes in lent business in supplying weavers and fine after years were developed into separate lies from all over Rhode Island and the branches-bleaching and dyeing being the principal ones-and gave employment to great establishments. As is well known this pioneer factory now stands in Pawtucket, and impetus was given to the development of the is known as the "Old Slater Mill." It has state that no natural advantages it possessed since been enlarged, both in height and length, would have ever rendered possible without but the original timbers and frame still form a large part of the present structure. It was in the business. The new firm thus form The first building where the machinery in this mill, in the year 1794, that the first Falls. Previous to 1790 it had been used as made from some Sea Island cotton, and sug-

joining sections of Massachusetts with wan and filling yarns.

Before Slater began the construction the machinery he entered into an agreement April, 1790, with William Almy and Smill Brown, who constituted the firm of Almyl Brown, that he was to have a half interwas styled Almy, Brown & Slater, and one tinued in the business for about forty year

Following in the footsteps of the great pur Arkwright, who was as remarkable for the

(Continued on page 22.)

D. G. L.

The Po

THE auto shown and re Cotton Cent tucket Hair Hall, attracts

Hair cloth used for fur weft, is hair to weave th special and i

Formerly ! and on the ha loom being i loom proper to select and hair as requir as, eight to power looms for this manu be supplied w: otherwise car single person.

The term to or "woven" the lexicogra to mind more ly the mode which, with it tachments, ha the wonder o Its sides, nay frame, seem dowed with 1 intelligence a That power co its mechanism skilled invento tizan, whose represented in gears, chains a wonderful effic inventor has d only the attent to maintain t ensure the prod in pattern and ing is indeed intersection of tudinal thread and the transve The art of

and probably since the first from untwisted work, or even horse, rudely

another, and the making of the cloth prorevolution of the loom shaft, or about fifty hairs per minute to the fabric.

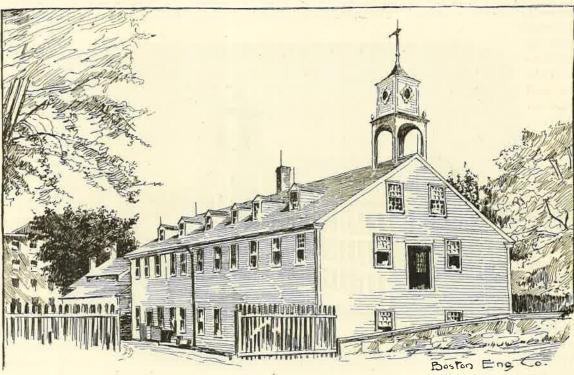
great Russian fairs; at Irbit in winter, and for each mill, making his wages \$3.00. Nishni Novgorod in summer. Most of the other third is got in South America. A

ceeds regularly, adding one hair at each Oziel, he formed the firm of Samuel Slater all sides. Soon after the building of the & Co., in which, as in the other case, he or White Mill, for it was known by held a half interest. The building of a mill names, by Samuel Slater & Co., some Thus this novel industry was established, on the east side of the river, then in Massa- the workmen became dissatisfied, and decided and hundreds of these looms now working chusetts, was immediately begun, but it was to leave and start a factory on their own and start a factory on the start and start a successfully in Pawtucket, Rhode Island, and not completed until 1801. This was the first count. They accordingly went to Cumber in various parts of Europe, attest the skill of spinning mill in Massachusetts and the sec- land, and erected a small mill, which in the inventor and the forecast of his friends. ond in Pawtucket, and probably the second turn was the nucleus from which others The wild horses of Siberia contribute their really successful factory in America. Mr. terprises started. help to this business. From them fully two- Slater was superintendent of the old mill and thirds of the hair required for the fabric is of this new one, and for his personal serobtained. It is marketed indeed at the two vices received one dollar and fifty cents a day

LEARNING THE BUSINESS.

and William Wilkinson, also sons-in-law of dustry of cotton spinning began to develop

In 1794 a cotton mill was built at Comville, in Warwick, by a company company of Job Greene, William Potter, John Alle James Ferris and James Greene. 000 probably to the fact that the machinery These mills were a school for many young imperfect or that the managers lacked



Old Mill at Slatersville, 1806-7.

balmy sleep."

Is it strange, then, that all love the horse so dearly?

Cotton in Rhode Island.

(Continued from page 20.)

prises he engaged in as he was for his invent-

million horses or more annually furnish their men. Other mechanics had constructed rience, the undertaking was not a successful. tail hair for the making of hair cloth, and spinning machines and erected factories, but and in 1799 a half interest in the protheir manes for our mattresses and stuffed no one had succeeded in perfecting the ma- was purchased by William Almy and furniture whereon we rest, or to which we chinery and conducting the manufacture so diah Brown for the sum of \$2,500. resort to find "tired nature's sweet restorer, successfully as had Mr. Slater. In fact all their management the business was the cotton factories built in Rhode Island and lished on a paying basis, and in 1801 the adjoining regions from 1791 to 1809 were tire property was purchased by Almy erected under the direction of Mr. Slater or Brown. of men who had learned how to build and operate machinery under his direction. Many of these attempts were failures, especially number, extent, and variety of the enter- those made in the first few years after the starting of the Old Mill, and the chief reason ive genius, Mr. Slater decided to engage in for this lack of success was, doubtless, the inmanufacturing with other partners while experience of the projectors. But as the still retaining his interest with Almy & years rolled around, the youths who had Brown. Accordingly, in 1798, with Oziel gained experience in the two mills at Paw-Wilkinson, his father-in-law, Timothy Green tucket started out for themselves, and the in-

Owing to the causes already mention namely, the lack of experience except and those who had been educated in the mile Pawtucket, and the fact that the natural mand for yarn was extremely limited at in the development of the business in the was very slow. In the History of America Manufacturers, by J. L. Bishop, it is that the whole number of cotton mile

(Continued on page 23.)

able to m In 180 ness to P works on dence Ins house on Charles corner of remained 1824. A William, fied to ca William 1 with the they carr In 1826 t

boot, show

In 183

The Fle

Providen

Thomas

of Mane

country i

in the ar

tapes, lar

menced t

room on

Argand |

try from

that there

anited to

menced t

Securi

ONE O

otton spinning began to develop on soon after the building of the New Mill, for it was known by both Samuel Slater & Co., some of en became dissatisfied, and decided start a factory on their own acey accordingly went to Cumberrected a small mill, which in its he nucleus from which other en-

a cotton mill was built at Centrearwick, by a company composed ene, William Potter, John Allen, ris and James Greene. Owing the fact that the machinery was r that the managers lacked expe-



undertaking was not a success, 9 a half interest in the property ased by William Almy and Obafor the sum of \$2,500. Under gement the business was estabpaying basis, and in 1801 the enrty was purchased by Almy &

o the causes already mentioned, lack of experience except among had been educated in the mills at and the fact that the natural dearn was extremely limited at first, ment of the business in the state ow. In the History of American rers, by J. L. Bishop, it is said hole number of cotton mills in

(Continued on page 23.)

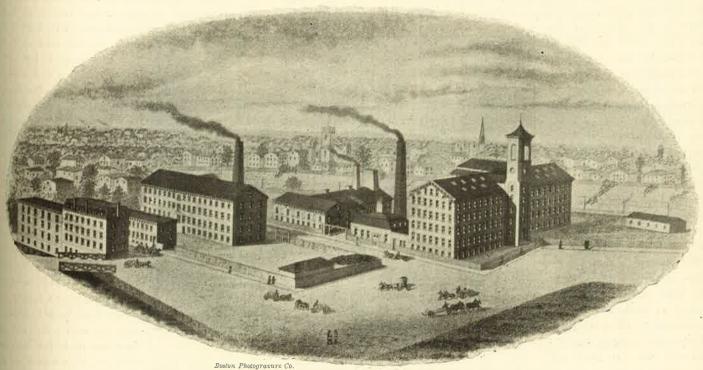
ONE of the oldest enterprises in the city of Providence was started in Boston, Mass., by Thomas Fletcher, in 1793, a cotton weaver, of Manchester, England, who came to this country in 1791. He had been early taught in the art of weaving narrow goods, such as tupes, lamp wicks, fringes, and similar wares.

menced the weaving of these goods in a small Argand lamp was introduced into this coun-

water-power. This mill was known as the 300 spindles and spun their own yarn. In street and erected their first mill. In 1860 and John S. Ormsbee, Vice-President. they admitted to the firm John S. Ormsbee, Securing a supply of cotton yarn, he com- William B., son of William Fletcher, Henry, son of Joseph Fletcher, and Samuel G. room on Cornhill, Boston. Soon after the Trippe. The firm name was changed to Fletcher Brothers and Company. In 1865 nearly one thousand hands, and their buildtry from France. Mr. Fletcher at once saw the company was incorporated with a paid ing covers four acres of ground. While the that there would soon be a demand for wicks up capital of \$300,000, with officers as folsuited to these lamps and he soon after com- lows: Thomas Fletcher, President; William wares," they are known and sold all over menced the manufacture of them and was Fletcher, Vice-President; John S. Ormsbee, the United States, and the name of the

The Fletcher Manufacturing Company. | Fletcher Brothers, Mr. Joseph Fletcher being | served his country with honor during the War admitted. In 1840 they removed the mill of the Rebellion, and attained the rank of on Charles street where they could obtain Brigadier-General of Volunteers. On returning from the field he was appointed Collector "Town Grist Mill." There they operated of Internal Revenue for the State of Rhode Island. Joseph Fletcher died April 10, 1885. 1844 they purchased the land on Charles William B. Fletcher was elected President

> The Fletcher Manufacturing Company ranks with the largest and soundest in the country. They are known for their honorable and liberal dealings. They employ goods they manufacture are termed "small



The Fletcher Manufacturing Company's Plant.

In 1808 Mr. Fletcher removed his business to Providence where he established his works on South Main street, near the Providence Institution for Savings, removing to a house on Charles street in 1809. From Charles street he removed in 1820 to the corner of Davis and Cross streets, where he William, and Joseph, who were well qualiwith the assistance of their brother Joseph, they carried on a very successful business. boot, shoe, and corset laces.

The discovery of petroleum and the manufacture and extensive use of kerosene oil caused a great demand for lamp wicks, so that to-day they are manufacturing and selling more goods than any other concern in the United States. Thomas Fletcher, the Presiremained until his death, which occurred in dent of the company, died in 1867, and was 1824. Mr. Fletcher left three sons, Thomas, succeeded in office by William Fletcher, with Joseph Fletcher as Vice-President. William fied to carry on the business. Thomas and Fletcher died in 1860 and was succeeded by William Fletcher formed a partnership, and Joseph Fletcher as President. William B. Fletcher was elected Vice-President. Henry Fletcher, who served as Secretary and Agent, In 1826 they commenced the manufacture of died May 6, 1875. Mr. William Ames was elected to fill the vacancy caused by the death In 1837 the firm name was changed to of the Secretary and Agent. Mr. Ames land. From this period, however, factories

able to meet the demand that he anticipated. Treasurer; Henry Fletcher, Secretary and Fletcher Manufacturing Company is as familiar as "household words."

The officers of the company to-day are: William B. Fletcher, President; William Ames, Secretary and Treasurer. Selling Agents-William B. Fletcher, New York; S. G. Trippe, Boston, Mass.

> Cotton in Rhode Island. (Continued from page 22.)

the United States in 1803 was only four. Probably this statement means that only that number of those in existence were successfully using the Arkwright machinery and doing a paying business. These four mills were probably the two at Pawtucket, the mill at Centreville, and the one in Cumberwere rapidly established on the streams in various parts of the state, and the business began to grow greatly in importance.

FIRST INCREASE OF THE INDUSTRY.

From 1803 to 1807 ten cotton factories were erected in various parts of Rhode Island. At the close of 1807 there were fifteen mills in the United States, thirteen of them being in Rhode Island, one in Connecticut, and one in Massachusetts. The latter, however, was the mill of Samuel Slater & Co., in Pawtucket, on the east side of the river. In 1808, on account of the interruption of foreign trade, caused by the troubles that preceded the war of 1812, capital was directed to manufacturing, and many small largest in the country, as in it 5,170 spindles to build looms and dressers. Twelve loom establishments for cotton spinning were were operated. started in Rhode Island, the greater part of them in the immediate neighborhood of Paw-

tucket in the valley of the Blackstone, while the bulk of the remainder were located on the Pawtuxet river, in the towns of Warwick and Coventry. In the whole country, at the end of the year 1809, according to returns made to Mr. Gallatin, Secretary of the Treasury, eighty-seven mills had been erected, sixty-two of which were in operation, and the other twenty-five were expected to be in operation in the course of the year 1810.

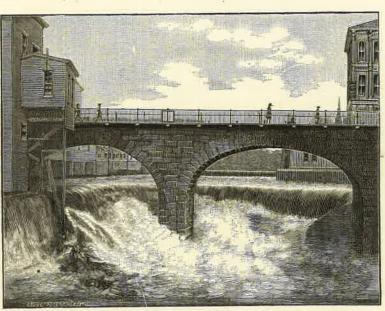
The business continued to increase steadily until in 1811 there were in Rhode Island, according to Stone's census of Providence, 37 mills, with 32,-786 spindles running out of a total of 56,259. In 1812 Paw-

investigation. Very likely a few small es-

census bureaus both State and national structed by Cartwright and with all the within the past decade have found it impossi- subsequent inventions and improvements, and ble to obtain exact returns of the Rhode Island mills.

The war of 1812 by almost completely stopping importation stimulated the growth of the cotton manufacture enormously. In 1815, after peace had been declared, the number of factories in Rhode Island was reported to be 99, with 68,142 spindles, nearly two-thirds of the entire number in the worked in the mill as a machinist. July country. The average capacity of mills at Lyman, of North Providence, who had for that period was only 500 spindles. The Old several years been experimenting with power Mill at Pawtucket up to this time was the looms heard of Gilmore, and engaged in

INTRODUCTION OF THE POWER LOOM. Although the spinning of cotton had thus in 1817 in the Lyman factory at North



Pawtucket Falls, 1890.

tucket is said by one account to have had 24 developed into a very important industry, the country, and this model supplanted all other factories with more than 20,000 spindles. market for the yarn was limited by the fact in a few years. Benedict's History of Rhode Island says that that the demand was only equal to the power in 1809 "there were 17 cotton mills in opera- of the clumsy hand-loom to weave it into tion within the town of Providence and its vi- cloth. Rumors of the power-loom invented industry by the introduction of the power cinity working 14,196 spindles." In 1812 in Eugland by Rev. Edmund Cartwright in loom. The existing factories added low there were said to be within 30 miles of Prov- 1785, of the improvements made in the loom to their plants, thereby doing away with idence, in Rhode Island, 33 factories with by Horrock in 1803 and in subsequent years, necessity of finding weavers among the 📠 30,660 spindles; and in Massachusetts, 20 and of the dressing machine invented by population to work up the yarn into clothe factories with 17,370 spindles, making 53 Radcliffe and Johnson, which made the loom their homes. As a consequence, although factories running 48,030 spindles. There effective, had reached the United States; the number of establishments did not increase are some discrepancies in these figures which but the same jealousy on the part of the they enlarged their capacity, in some instance could probably be explained by a thorough British authorities that had prevented Samuel Slater from carrying plans of the Arkwright factories in the vicinity of Providence tablishments are counted in some instances spinning machinery out of the kingdom, preand omitted in others; and then again vented models of the improved power-looms probably the mills in Pawtucket on the being brought to this country before 1814. "Among the largest were the establishment Massachusetts side are counted into Rhode In that year, although some accounts say Island's quota in some of the estimates. not until 1816, a Scotch mechanic named and that of the Blackstone Manufacture These discrepancies, however, are no greater William Gilmore landed in Boston. He

than those that occur at present, as the was familiar with the loom as originally conwas provided with patterns of the perfected loom and dresser as used in Scotland. John Slater invited Gilmore to Slatersville, wished to engage him to construct the Scott loom, but the other partners, owing to the depression in business then existing, well opposed to the experiment. Mr. Gilmon remained at Slatersville for some time and were built, the maker receiving for his vices \$1,500, and were put in operation end

> Providence. This loom was much superior machine to the loom which was put into open tion at Waltham by Francis Lowell in 1817. The Scott loom soon supplanted the Will tham machine, and has her the model on which the common cotton looms of to-day constructed.

Thus again Rhode Island in the introduction of fundmental improvements in collin machinery, for although power looms had been in operation elsewhere previous to the struction of the twelve machine for Judge Lyman's factory, the machines made by Gilmon were the most perfect and cient that up to that time peen put in operation in

CONTINUED INCREASE.

A strong impetus was given to the collin nearly double. In 1823 the number adjacent parts of Connecticut and Mass chusetts was estimated at one hundre of Almy, Brown & Slaters, at Slatersville (Continued on page 26.)

of heavy ensy. T No. 1, high. T machine facture of in it turn diameter among the taking in while ano square an heavy spe this shop of manufa changeabi acy might derous ca

the rough

The C

In 184

pany was

H. Corl

1856, wi

that time

most cel

" Corliss

and build

these wo

plant of t

Charles

acres of

lighted by

entire pla

venience,

Colony a

tracks re

world.

the loom as originally conwright and with all the ons and improvements, and patterns of the perfected as used in Scotland. John lmore to Slatersville, and him to construct the Scotch er partners, owing to the siness then existing, were experiment. Mr. Gilmore ersville for some time and Il as a machinist. Judge Providence, who had for experimenting with power lilmore, and engaged him dressers. Twelve looms aker receiving for his serwere put in operation early Lyman factory at North idence. This loom was a h superior machine to the which was put into operaat Waltham by Francis C. ell in 1817. The Scotch

us again Rhode Island led he introduction of fundatal improvements in cotton hinery, for although power as had been in operation where previous to the conction of the twelve machines udge Lyman's factory, yet nachines made by Gilmore the most perfect and effithat up to that time had put in operation in the model supplanted all others

soon supplanted the Walmachine, and has been model on which the comcotton looms of to-day are

WED INCREASE.

us was given to the cotton introduction of the power ing factories added looms ereby doing away with the g weavers among the rural up the yarn into cloth at a consequence, although ablishments did not increase, capacity, in some instances In 1823 the number of vicinity of Providence and Connecticut and Massatimated at one hundred. est were the establishments & Slaters, at Slatersville, Blackstone Manufacturing nued on page 26.)

The Corliss Steam Engine Works.

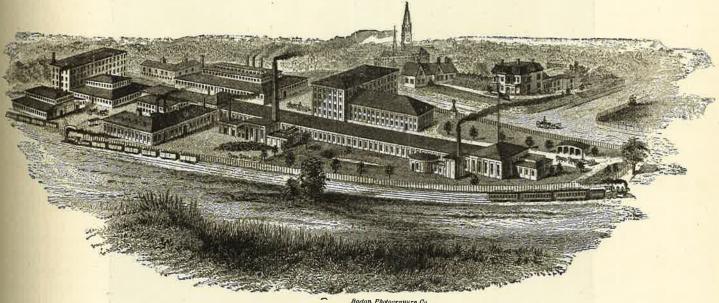
In 1849 the Corliss Steam Engine Company was founded in Providence by George H. Corliss and was incorporated in June, 1856, with a capital of \$300,000, and from that time has held the distinction of being the most celebrated steam engine works in the world. Mr. Corliss invented the famous "Corliss Engine" and it was to develop

to eight tons are placed and not taken out directly from the erecting floor. Next to this until finished, ready for assembling. All of is machine shop No. 2, 150x50 feet, and these special machines, as well as others in four stories high. Here all the lighter parts the various departments, were designed by are made and it is equipped with the finest Mr. Corliss and built here at large expense.

the foundry is admirably located. The street sheet steel casing which has been adopted approach, the pig iron and coal yard and the instead of the usual black walnut logging, in cupola charging floor are all on a common level, and the sand, clay and charcoal bins and build this engine in all its perfection that are filled from this same level. The foundry. these works were established by him. The lighted by electricity, is 235x130 feet, with plant of the company is at the junction of monitor roof, which receives its central sup-Charles and Cross streets and covers nine port from four swing cranes of 40 tons acres of land; the buildings being of brick, capacity each. There are three McKenzie lighted by gas and heated by steam. The cupolas which are supplied with blast entire place is a model for neatness and con-through an underground brick conduit from the Corliss Patent Vertical Tubular Waterrenience, and being on the line of the Old a pair of blowing engines located 350 feet Leg Boiler, patented only a few years ago. Colony and N. Y. P. & B. railroads, branch distant. These blowing engines are regulated This has found great favor in connection

tools besides a number of special machines. Owing to the natural contour of the land Among these are machines for finishing the connection with the latest improved steam jacketed cylinder, machines for boring vacuum and water pots, for finishing cylinder bonnets, regulator work, heavy gang drill for finishing wrought-iron steam and exhaust arms.

The boiler shop is thoroughly equipped for making steam boilers, the specialty being tracks render the receiving and shipping from the cupolas and were specially designed with compound and triple expansion engines,



The Corliss Steam Engine Company's Plant.

easy. The largest building, machine shop is well supplied with ovens and a large brass superheated steam is a valued desideratum. No. 1, is 608x70 feet, and one story foundry is located under the same roof. The The upright boiler has been manufactured high. The tools in this shop are for heavy work of cleaning and rattling all castings is here for thirty years, and some of those first machine work in connection with the manu- performed in a building 135x120 feet, and a set up are now in active service. A heavy facture of steam engines. The largest lathe new building annexed to this has special punch, a flanging machine for boiler heads, in it turns and finishes pulleys 30 feet in machines for rattling and washing out the and a hydraulic riveter are among the promidiameter by 114 inches width of face, and cores from steam jacketed cylinders; and in nent additions to this department. among the planers is one with a capacity for addition there are several large cast-iron classes of forgings, both large and small, taking in a piece of work 10x10x25 feet, surface plates for accurately laying out the while another will plane a piece seven feet working lines on these cylinders before they quare and fifty-five feet long. Some very are sent to the machine shop. The erecting heavy special machine tools have been put in shop is 130x112 feet, finely lighted, with this shop in order not only to reduce the cost monitor roof. A portion of the floor consists etc., are all made from "horse shoe" scrap of manufacture but that the system of inter- of a cast-iron plate 80x10 feet, made in sec- iron, carefully reworked under the hammer. thangeability of parts and consequent accur- tions, accurately planed and set perfectly This shop is 230 x 62 feet, like the other ary might be carried out in the most ponder- level for the lining up of engines, especially buildings, of brick. It has a Sellers steam derous castings. In bed milling machines of the compound tandem type. Tracks run hammer, with special steam crane, having a

of heavy castings and machinery very and constructed at the works. The foundry where high pressure is required and highly which enter into the construction of steam engines, are turned out in the forge-shop, it being admirably adapted for this work. The main shafts, connecting rods, piston rods, the rough bed castings weighing from one into this shop and shipments by rail are made capacity to forge a shaft twenty-two inches

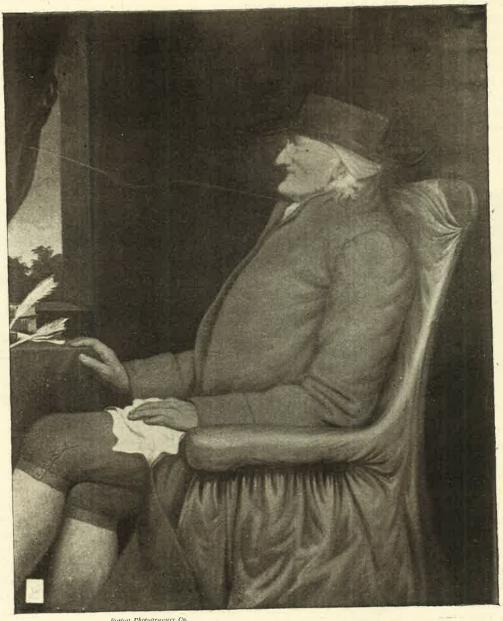
in diameter by twenty-seven feet long; two Dudgeon hammers, one heavy enough to turn out a twelve-inch shaft; one Ferris & Miles hammer, and one Merrill; two drop hammers, cutting-off shears, etc. The pattern shop, lumber room, store room, drafting room, etc., are in a large four-story building a little apart from the rest.

The Corliss engines are built of different machine shop, saw and grist-mill, etc."

Cotton in Rhode Island. (Continued from page 24.)

Company, at Mendon, Mass.; the former having 116 and the latter 150 power looms with 6,000 spindles each, with bleach and dye house, and other collateral works; and the Coventry Manufacturing Company, with 4,000 spindles and 72 power looms,

production per spindle was very limited. After the introduction of the power loom the factories were made very much larger, and after 1830 four, five and six thousand spindles began to be the average capacity of mills. The cost of constructing a mill in 1826 was calculated to be about \$14 per spindle and the consumption of cotton per spindle at that time was 140 pounds per annum.



Boston Photogramure Co.

MOSES BROWN.

styles, i. e., condensing, non-condensing, sineconomy in fuel.

In the year 1829 there were in Rhode gle or in pairs, compound and triple expan- Island 139 factories, of which the towns of increase in the cotton manufacture in sion, in sizes from fifty to 2,000 horse-power. Warwick and Smithfield each had twenty. State that it would be impossible to entry They are in general and successful use for The remainder were probably chiefly located into a narration of the details of manufacturing and electric lighting and all in the Blackstone Valley. The average developments in the limited space that other purposes requiring close regulation and number of spindles to a mill previous to 1820 be devoted to the subject in these columns was less than 1,000, and at the same time the

From 1830 there has been such a great

(Continued on page 28.)

HE FRIE two feet while th Endowment of Mill, and was th care of it. A t versities and Co The sch

It has an Astr contains about s the use of large The edu

departments.

co-education are

Rich

THIS well-kno business in Par then a member Harrison. Thei very small way, employment to i both being practi But the excellen commanded atter year they dyed th goods daily. Mr and a new firm v name of Richard sequence of the ness, the origina pelled in 1863 t ous quarters, and present site on F tance south of the Daniels Manufact ern bank of the Bl (1863) thirty-five fall of 1867 the w following year the ing of both woo 28

Cotton in Rhode Island.

(Continued from page 26.)

While the number of spindles and looms increased constantly the number of mills decreased, the explanation of this fact being that the new mills crected were much larger and were able to carry on business to so much better advantage as to render the smaller mills unprofitable. Down even to the present this same principle has operated, and in various parts of Rhode Island there can be seen to-day disused factories that in the early years of the century would have been considered mammoth concerns, but which have been forced out of business by the competition of larger mills with improved machinery. In 1831 Rhode Island had 116 mills with 235,753 spindles and 5,753 looms, and employing 8,500 persons; in 1850 there were 158 mills, employing 10,875 persons; in and 17,315 looms; in 1870, 139 mills with 1,043,242 spindles and 18,075 looms; in 1880, 115 mills with 1,764,569 spindles and 29,669 looms. The consumption of cotton in 1831 was 10,411,578 pounds, while 81,139,172 pounds were worked up in 1880.

A considerable increase has taken place in the manufacture since 1880. Many of the old factories have been enlarged, and new ones built. The Rhode Island statistics are not as complete on these points as are those of some other cotton centres, but general observation shows that after a period of depression, evidenced by idle factories at Bristol, Newport, East Greenwich, and elsewhere, there has been a decided revival within the past few years. This new life has been manifested by such improvements as have been made by B. B. & R. Knight in their mills at Natick and River Point, and by the erection by the Lonsdale Company of the new Ann and Hope mill at Lonsdale.

In 1888 returns were made to the State Census Bureau from 91 establishments engaged in cotton manufacture in the State. At the same time there were known to be 132 concerns engaged in the business, so that consequently the totals presented by the census in that year were probably less by at least one fourth than the real facts. The figures from these 91 establishments were: Capital invested, \$22,576,789; raw materials used, \$7,665,679; persons employed, 19,393; wages paid, \$5,669,559; value of product, \$17,146,343. The actual capital invested is probably considerably over \$30,000,000, giving employment to 25,000 people, whose wages will aggregate over \$7,000,000.

WHERE THE MILLS ARE SITUATED.

More than one-half of the cotton mann-

Blackstone valley. Pawtucket is first with valley, but under the new conditions over a score of establishments, some of advantages of this region as a place which include several mammoth mills. Then manufacturing are equally as good as follow in quick succession Central Falls, Valley Falls, Lousdale, Berkeley, Ashton, Albion, and Manville, each place with at least one finely equipped mill, and several with three or four. Next on the stream comes Woonsocket, which approaches closely to Pawtucket in the number of cotton spindles operated. This portion of the valley of the Blackstone, ten miles in length, ranks third in the list of cotton manufacturing centres in the United States, Fall River and Lowell being respectively first and second. But there is no reason why this section should not take the lead. The natural advantages are great, there being an abundance of good water and many available sites 1860, 153 mills operating 814,554 spindles for new factories. When the railroad improvements now in progress at Providence are completed, both in the approaches to the city and in the lines reaching tide water, the availability of the Blackstone valley as a place for manufacturing will be enormously increased. It is not at all improbable that the future will see the chief centre of the cotton industry here, and this result would be fitting and appropriate, as the industry would be only coming back to its original home and birthplace.

The next most important cotton manufacturing locality in the State is the Pawtuxet valley. The river is dotted for a score of miles with villages and factories. At its mouth, in the village of Pawtuxet, there was formerly a small mill which was bought by the city of Providence at the time of the introduction of Pawtuxet water. The next place on the river is Bellefonte, then comes Hill's Grove, which, however, is some distance from the stream. Pontiac is the first place where the water power is made use of. Next comes Natick with its five mills and high stone dam. Just below River Point, two miles beyond Natick, the two branches of the river unite. On the southwest branch are River Point, Arctic, Centreville, Crompton, Quidnick, Anthony, Washington, and Coventry Centre. On the northwest branch are Clyde Print Works, Lippitt, Phenix, Harrisville, Arkwright, Fiskeville, Jackson, and Hope. Many years ago storage reservoirs were constructed on both branches to save the surplus water so that it could be used in the summer to run the mills, but the more general application of steam power has rendered this precaution of less value in recent times. The liability of being without water, however, operated against the

facture in Rhode Island is carried on in the Pawtuxet as compared with the Black other locality in the State.

> The Pocasset river, a small stream will empties into the Pawtuxet some distant above Pontiac, has been the scene of a me ber of important manufacturing enterpris At Simmonsville the Hon. James F. S. mons, one of the ablest men Rhode ever produced, operated factories contains 8,000 spindles and 200 looms. At passing the place is known as Thornton, and are the British Hosiery works and see other establishments. The Cranston P Works are also located on the Pocasset in

The Woonasquatucket valley, while mile busy a region as either the Blackston the Pawtuxet valley, has yet a consider amount of cotton manufacturing, and the opening of the Providence and Spin field Railroad in 1873 has had fair traus tation facilities. The villages along them are Olneyville, Merino, Dyerville, Mante Lymansville, Allendale, Centredale, Gmi ville, Allenville, Georgiaville, Harrist Pascoag, and some smaller places.

Although the smallest of the streams tering tide water at or near Providence, Moshassuck has furnished water and mo power in the past to so ae of the most portant industries in the state. The portion of this river in the limits of limits dence was made use of for the channel the Blackstone Canal which was open July 1, 1828. At the lowest water privile where in the early days of the history Providence the "town grist mill" had so the Fletcher Brothers located their shoe and corset lace and lamp-wick find in 1840, and there the business has de oped to immense proportions, since l under the name of the Fletcher Manufacture ing Company. The founder of this business was Thomas Fletcher, an En weaver who came to this country in I and established himself in Boston in business of weaving lamp wicks and su goods. In 1808 he removed to Provide on account of the advantage of securing cotton yarn he needed from the new spill mills that had been erected. Other portant manufacturing establishments Moshassuck valley are the Allen B Works, Silver Spring Bleachery, W. I. F. C. Sayles' Bleachery at Saylesville, on its branch, West river, are situated villages of Wanskuck and Geneva, in northern suburbs of Providence.

(Continued on page 30.)

built in Pawtue in the rear of visited by tho week of the ree tion. The " S this article, alth " Father of Am are a much mor as they can yiel than the modest have turned out in number, and Main streets, lapse of one hur

THE first cot

in that city enga cotton cloth. A cannot fail to pro of the BOARD OF

The old mill v shop, but in 186 verted into a cot 50 feet wide, 24 60x40 feet, two The steam plan located in the ya tains seven horiz of the Robinson, one of the Sulliva liss centennial bo horse. The wor power. The old mpared with the Blackstone ler the new conditions the this region as a place for are equally as good as any the State.

river, a small stream which ie Pawtuxet some distance has been the scene of a numt manufacturing enterprises. lle the Hon. James F. Simhe ablest men Rhode Island operated factories containing and 200 looms. At present lown as Thornton, and here Hosiery works and several ments. The Cranston Print located on the Pocasset river. quatucket valley, while not as as either the Blackstone or alley, has yet a considerable on manufacturing, and since the Providence and Spring-1873 has had fair transpor-

The villages along the river Merino, Dyerville, Manton, lendale, Centredale, Granitee, Georgiaville, Harrisville, ome smaller places.

smallest of the streams enr at or near Providence, the s furnished water and motive ast to some of the most imies in the state. The lower river in the limits of Provie use of for the channel of Canal which was opened At the lowest water privilege, arly days of the history of "town grist mill" had stood, Brothers located their boot, lace and lamp-wick factory ere the business has develnse proportions, since 1865 of the Fletcher Manufactur-The founder of this great Thomas Fletcher, an English me to this country in 1793 himself in Boston in the ving lamp wicks and similar 8 he removed to Providence he advantage of securing the needed from the new spinning been erected. Other imcturing establishments in the alley are the Allen Print Spring Bleachery, W. F. & Bleachery at Saylesville, while West river, are situated the

s of Providence. ntinued on page 30.)

skuck and Geneva, in the

The "Slater Mills" in Pawtucket.

THE first cotton mill which Samuel Slater built in Pawtucket, in 1793, is still standing in the rear of North Main street, and was visited by thousands of people during the week of the recent Cotton Centenary celebraare a much more extensive concern, inasmuch looms from 40 to 50 inches wide. as they can yield in one hour more of product

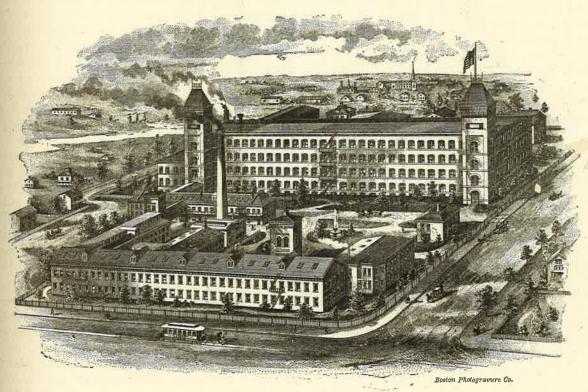
has 96 Whitin cards 36 inches wide, 1 doubler, 4 railway heads, 2 sets of drawings, 2 slubbers, 13 intermediates and 20 fine speeders. The spinning department has 8,256 ring frame spindles. In this room there are also 5 warpers and 6 spoolers. The mule depart-The "Slater Mills," referred to in ment contains 7,572 spindles. The mules this article, although named in honor of the are of the James Brown make, of Pawtucket. "Father of American Cotton Manufactures," In the weaving department there are 460

The new mill is a handsome, high-studded, than the modest plant of Samuel Slater could well-ventilated brick building. It is 302 feet have turned out in two years. They are two long, with engine and picker rooms on the number, and are situated on Church and end, which are 40 feet long, making the entire Main streets, in Pawtucket, and after the length 342 feet by 90 feet wide and five

of 450-horse power. The carding department that are used for both mills, ten warpers, twelve spoolers and two twisters. The weaving room has the erophor ventilation and air moistening system.

The goods made at the "Slater Mills" are pronounced to be the best of their kind in the country. They are principally "Pride of the West" muslins, used for shirtings and for ladies' and children's wear, twills and satteens, nainsooks, and fancy lenos. The company also manufacture fine cotton yarns from carded and combed stock, cops, warp, filling or hosiery, and yarns in skeins, chains or beamed, dressed and undressed.

The steam used at the new mill is taken from the boiler room in the old mill yard and lapse of one hundred years are the only mills stories high. It is well lighted with many carried across the street, a distance of over



The Slater Mills.

cotton cloth. A description of these mills cannot fail to prove interesting to the readers of the Board of TRADE JOURNAL.

The old mill was formerly used as a file shop, but in 1869 it was enlarged and conworld into a cotton mill. It is 300 feet by ill feet wide, 21 stories, and has two wings 60x40 feet, two stories high, built of brick. The steam plant for both the mills is located in the yard of the old mill. It conains seven horizontal tubular boilers, three of the Robinson, three of the Whittier and one of the Sullivan make, and five upright Cores centennial boilers. The power is 1,200-In works are run entirely by steam

towers, two in front and one at the rear.

The picking department for both mills is in the new mill and consists of 2 openers, 4 intermediate and 5 finisher pickers, 144 Whitin 36-inch and 15 English 40-inch cards, 8 Whitin railway heads, 20 Curtis & Sons' combers, English and American systems of drawings, some of the frames having the electric stop motion; 5 slubbers, 16 intermediates and 30 fine speeders.

The ring frame spinning department contains 16,800 spindles. The mule room has 19,344 spindles. In the weaving room there are 890 Colvin 40 and 44-inch looms, The old mill has a Corliss engine many more. There are also three slashers at a valuation of over \$500,000. Seventy-

in that city engaged in the manufacture of large double windows, and has three large 100 feet, through a 12-inch pipe to the engine. The engine is a horizontal Harris-Corliss machine of 700-horse power.

> The new mill is lighted by the Edison incandescent electric light system, and the old mill by the Westinghouse arc system. Each of the mills has a large cotton shed, capable of holding 2,000 bales of cotton. Automatic sprinklers are placed in each mill, and the establishment has good water service to be used in case of fire. All the buildings are well supplied with fire escapes. The ventilation in the new mill is first-class, and the sanitary conditions are excellent.

The production of the establishment apand arrangements are being made to put in proximates 110,000 pieces of goods yearly, five bales of long staple, the very best cotton grown, are used weekly, and 5,000 tons of coal are consumed yearly.

The company pays weekly out of consideration for their help. No assignments of wages are received at the mill. The weekly pay roll is about \$4,000. Six hundred hands are employed.

Crawford E. Lindsey, Esq., ex-mayor of Fall River, is Agent and Treasurer, and Hon. William F. Sayles, President of the company. Mr. Lindsey is also Treasurer of the Conanicut Mills at Fall River. The capital stock of the Slater Company is \$600,000, and dividends are declared semi-annually.

Cotton in Rhode Island. (Continued from page 28.)

In the southern part of the state the Pawcatuck is the only considerable river, and its waters began to furnish motive power for cotton factories very soon after the business had been begun in the other river valleys. The manufacturing villages on this stream are Westerly, White Rock, Ashaway, Carolina Mills, Shannock, and on its tributary, Wood river, are Hope Valley, Wyoming and Arcadia. The two most important of these places are Westerly and Hope Valley, at each of which are several manufactories of various kinds.

While the cotton manufacturing of the State is chiefly located principally in the river valleys there are many important establishments on smaller streams. Among these may be mentioned those at Bristol, Warren, East Greenwich, Lafayette, Wickford, etc.

From this brief summary of the location of the cotton manufacturing establishments in Rhode Island it is evident that there is still plenty of room for growth. The sites available for mills are as plentiful as in the early days of the industry, for while at that time only those were selected that were contiguous to a water power, to-day nearly any place along the banks of the rivers could be utilized since the motive power would be furnished by steam or electricity, and the water supply is abundant for all other necessary purposes. The transportation facilities afforded by the railroads which run parallel with every stream, is a further great advantage. If it is true, as Edward Atkinson thinks, that the natural centre of the cotton manufacture is around Narragansett Bay and the southern coast of New England, there is no reason why Rhode Island with the advantages just mentioned should not outstrip other manufacturing centres in this great line of business. This result will only be prevented or delayed by old fogyism, apathy, or mismanagement,

THE FIRST FACTORIES.

A great amount of painstaking research would be necessary to find out and relate the history of all the early mills and the new villages they were the occasions of starting into life in all parts of Rhode Island. As a means of developing the facts that constitute the real basis of the history of Rhode Island within the present century, such a narrative would have great value, and it is to be hoped that some day it may be written. The stories of some of the chief enterprises are well known, however, and in this connection a brief recital of the origin, rise and progress of some of the principal establishments would not be out of place.

In the year 1806 Almy, Brown & Slater began the erection of a factory on the south branch of the Blackstone River, in the northern part of the State, in a section of country that had previous to that time been a wilderness. The mill was finished and began operations in the spring of 1807, under the superintendence of John Slater, a brother of Samuel, who had arrived from England the previous year, and who is supposed to have brought a knowledge of some of the improvements in machinery made up to that time by English manufacturers. He became a member of the firm of Almy, Brown & Slater, each of the partners owning a fourth in the new mill and village, which was named Slatersville. Two more mills were subsequently built here, and the three factories have at various times been enlarged or rebuilt as occasion demanded. John Slater eventually bought out the other partners, and the mills and village are now the property of his grandson, John W. Slater.

Pawtucket abounds in historic factories. In 1810 the other partners bought out Mr. Slater's interest in the White mill which was erected in 1798, and run their business under the name of Wilkinson, Greene & Co. In 1824 the mill was burned, but was immediately rebuilt by Timothy Greene & Son, and is now occupied by the New England Thread Company, and William Mason, tape manufacturer. The mill now occupied by the Dexter Yarn Company, on the east side of the river was built by Wilkinson, Greene & Co. in 1813, partially destroyed in 1824, and rebuilt the same year. A stone mill was erected by Oziel Wilkinson in 1810, on the river side just south of the old Slater mill. This structure is still standing, and is now occupied by the Pawtucket Gas and Electric Light Company.

One of the earliest cotton manufacturers in the State was William Sprague. He

started a spinning mill in Cranston in 1808. This was the beginning of the immense business of the Sprague family, carried on for three generations. At the time of the failure in October, 1873, the firm of A. & W. Sprague were probably the most extensive cotton manufacturers in the work The bleaching, printing and dyeing of call coes was started by William Sprague # Cranston in 1824. In company with Chris topher and William Rhodes he purchasel the water privilege at Natick in 1821, and the partners built there a stone mill of large size for the times. This property was from time to time enlarged and passed into the hands of A. & W. Sprague in 1851. Two mills were built by them at Quidnick in Coventry, in 1849, and in 1852 am was built at Arctic. For miles the Sprage properties extended in Warwick and Covertry, in the Pawtuxet valley-they being owners not only of the mills, but of the tenements and extensive tracts of lands. A large part of this property has passed in

Besides the factory started by William Sprague other cotton spinning mills war started in the town of Cranston previous to my year 1812, at Pawtuxet, Bellefonte, and Cranston village. The Bellefonte Company was started by William and Christophe Rhodes about 1810, and both cotton and woolen goods were at first manufactured. After many changes in ownership the plan came into the possession of the Turkey Rel Company in 1871.

the hands of the firm of B. B. & R. Knight

The village of Olneyville was very early centre of the cotton manufacture. A mil was built here in 1808. John Watermanhat the Merino mill in 1812. According to the testimony of Zachariah Allen, it was in the mill, belonging to John Waterman and Hear Franklin, that all parts of the cotton manufacture from the manipulation of the million cotton to the delivery of the finished doll, were first accomplished.

Warwick was one of the earliest seats the cotton manufacture, and in the order time follows Pawtucket. The first mill this section, as has already been stated, we built at Centreville, in 1794, and was puchased by Almy and Brown in 1801. The factory was for many years known as told Greene mill, from its original project. Job Greene. Benedict Lapham purchasti in 1852 and carried on the cotton manufacture very successfully within its walls up the erection of the present fine stone mill in 1873-4.

(Continued on page 32.)

The Revol this Cour Works, 1

Ir is genera

facturers that Fiat Cards is a that can be us machine has a generally ado mills in the U machines have from abroad, a their orders for able to patron but have been other side, and worth of cotto

try that has bee Pettee Machine recognizing the ing that it would manufacturers machinery in t remain here in abroad, have or manufacture th been their ende any way but to their aim accur the great succes the excellence their machine. to overcome, for that if they wer they should pur concern could n feet and accurat have been build fact, however,

lished the name of the manufacturer is omitted, but the letter can be seen at the office of the Pettee Machine Works if any one wishes to see it.

. . October 31, 1890. F. J. Hale, Esq., Agent.

My Dear Sir: . . I was much interested in what I saw yesterday at your works. I was more than glad to see that you had taken up this matter of the revolving flat card in the manner that you are doing, that you were putting forth every effort to supply a demand that is constantly increasing, and one which has been, and is now, so largely supplied by foreign manufacture. The move you have made is in the right direction. I believe that you are meeting the English manufacturer, not with a cheap slipshod machine that we need be afraid of, but with a finely built, first-class machine, one that is worthy to meet the Englishman in an even contest, and with the advantages afforded you by freight and the protective tariff you can whip him at every corner, build up a prosperous business, and in doing so furnish employment and bring comfort into a few hundred homes in Newton Upper Falls, instead of leaving us to assist in providing the same for English labor in a country in which we have no especial interest. It is a fact that cannot be ignored that the American manufacturer is coming to want and demand more and more flee best of ospecial interest. It is a fact that cannot be ag-nored that the American manufacturer is coming to want and demand more and more the best of everything to do with. Competition compels him to seek for it, and if he cannot find in this country to seek for it, and if he cannot find in this country he is going to seek it elsewhere. One thing certain, the best he must and will have. At the present time we may be a little conservative, or rather a little shy of an American built Card. It isn't a strange thing that we should be. The Englishman got a little ahead of us on a card, but we need not lag behind, it isn't like us to do so; therefore you keep right along in the course you have adopted, viz 'strive for excellence in your work and my viz.: strive for excellence in your work, and m word for it we will all get our eyes open soon, an word for it we will all get our eyes open soon, and when we do we are not going to pass our neighbor by for the sake of paying a stranger thirty-three to fifty per cent. more for an article in no way better, if as good. The Yankee as a rule is quick to see, and prompt to adopt a good thing. In business he may not business-wise be called a strict philanthropist, but these old New England sentiments are so thoroughly wrought within him that I feel sure that when he sees that he can save thirty-three to fifty per cent. on an investment, and at the same time foster and encourage and assist in building home industry, he will whip into line.

I was very much interested in a lucid explana-

I was very much interested in a lucid explana-tion by your Mr. Flather of the means and methods you have adopted to insure nice and accurate results in your work, and in the ingenious devices used to test the finer points of workmanship. It seems to me that any practical man must be convinced of the merits of your work if he will take the time and trouble to investigate for himself, even though he may have become ever so "English, you know."

sh, you know."
In closing I wish you all success. If I, in my In closing I wish you all success. If I, in my limited experience and narrow observation, may be allowed to express an opinion, I should say you had struck the key-note, you have started right, your cause is popular and bound to grow more so; then stick to your text, let it be excellence of workmanship and material, and I bespeak for the Pettee Revolving Flat Card a grand future.

Yours truly,

The Pettee Machine Works have been entirely reorganized within a few years. Mr. David Nevins, of Boston, is now President; Mr. R. P. Snelling, of 79 Kilby street, Boston, is Treasurer; Mr. Frank J. Hale, Agent, and Mr. F. A. Flather, Superintendent

Cotton in Rhode Island. (Continued from page 30.)

At Crompton, a mile or so above Centreville, a small cotton mill was erected in 1807 by the Providence Manufacturing Company. The members of this company were Seth Wheaton, Thomas Sessions, John H. Pitman, Tiffany, Benjamin Remington, and William Rice. This was the first mill built of stone Wolf purchased the entire property.

in the State, and was commonly known as the "Stone Jug." The extensive mills at Phenix about 1810, and at that time ! Crompton are now the property of the Crompton Company.

Three miles below Centreville at the built in 1822, and a second mill was erected junction of the two branches of the Paw- the name of the company and the place him tuxet river a mill was built in 1813 by at the same time changed to Phenix. the Greene Manufacturing Company, but the business came into possession, five years | Pawtuxet, a mill was built in 1807 later, of Dr. Stephen Harris, who had been Christopher Lippitt, Charles Lippitt, Be one of the original projectors of the enterprise. jamin Aborn, George Jackson, Amasa M. Subsequently two other mills were built and son and William Mason, under the style manufacturing was carried on here by the the Lippitt Manufacturing Company. Harris family until some time in the '80's, mill is said to have been the third in the when the entire property was bought by B. B. & R. Knight.

On many other available sites along the banks of the Pawtuxet in the first years the century mills were erected. At what is now the village of Anthony, the Coventry Manufacturing Company began the lowest water privilege on the Pawan erection of a mill in the autumn of 1805, and finished it in 1806. This mill was very large for the times, being eighty feet long erected and the place was known as Clariand thirty wide. The members of the Coventry Company were James Burrell, Richard Parker leased the plant, which had be Jackson, John K. Pitman, William Valentine, Richard Anthony, William Anthony, Nathan Jackson and Samuel Arnold. These short time Mr. Knight bought out are all names well known in Rhode Island partner's interest. In 1852 Mr. Knight history. Richard and William Anthony were a half interest to his brother, Benjamin L the sons of Daniel Anthony, to whom belongs and the firm of B. B. & R. Knight the credit of making the first attempt in company with Lewis Peck and Andrew Dexter, and the Messrs. Knight obtained me to introduce the manufacture of cotton by machinery in Rhode Island. The late Senator Henry B. Anthony was a son of William Anthony. The second mill of the facturers of cotton goods in the United State company was built in 1810, and was 125 feet long and six stories high at the south end. longer period than any other exists Both the old factories were taken down and a fine new mill erected in 1874.

At Washington Village a mill was built in 1812 by the Washington Manufacturing Company. It was burned in 1826, but was immediately replaced by a much larger factory of stone, which contained about one hundred looms and between 4,000 and 5,000 spindles.

A small cotton mill was erected at Coventry Centre in 1809. In 1823 the factory had 300 spindles and belonged to Lowry Arnold. At present the woolen mill of the of a controlling interest in a cotton Peckham Manufacturing Company is located

Early in the century Dr. Caleb Fiske, his General Edward Carrington, a cotton son Philip and James DeWolf, of Bristol, began the manufacture of cotton on the northwest branch of the Pawtuxet, and named and the other extensive enterprises of Box Henry Smith, Nathaniel Searle, Jonathan their new village Arkwright, in honor of the & Ives developed. A large mill at Asia great English inventor. In 1817 Mr. De- was erected in 1867, and one at Berkeler

Cotton manufacturing was begun village and mill were named Roger William In 1821 the first mill was burned. It was to

At Lippitt, on the northwest bank of the State, and is still standing. Ex-Gov. Hand Lippitt, whose firm owns the Nourse, Glo and Social Mills at Woonsocket, is a gradson of Charles Lippitt, one of the original members of the Lippitt Company.

The village now known as Pontiac, river, was founded in 1820 by John I Clark. At that time a cotton mill w ville. In 1846 Robert Knight and Zachari much enlarged from its original condition They soon purchased the property and in formed. The business increased mill trol of many cotton factories in Rhob Island and elsewhere, until at present the are probably the most extensive more

The firm of Brown & Ives have for company occupied a leading position and the cotton manufacturers of the State Moses Brown, previous to the time when was the means of bringing Samuel Samuel Samuel to Pawtucket, had been a partner in commercial firm of Brown Brothers, will concern by successive changes in partic became in 1796, Brown & Ives. Whi the business of the firm continued be chiefly commercial until about 18 as early as 1804 it became posse erected that year in Blackstone, Mass. 1827, in connection with Wilbur Kelly was started at Lonsdale, which became nucleus from which the Lonsdale Compa

(Continued on page 34.)

they met w cess whiel meeting w equalled w portation at and New mill, and th munication New Engl vantages ar make such ful ones. mill are pri ings and ge the compan

better cloth

BEAUT

Quidnick

village o

rear the

flow peac long, wid

tle just

cud of sw

the first t

valuable

the old

No. 1 mi

one, a fac

Cotton in Rhode Island.

(Continued from page 32.)

1872. The latest addition to the property is the Ann and Hope mill, at Lonsdale, erected on the reputed site of William Blackstone's residence, "Study Hill." The firm also owns mills at Phenix and at Hope in the Pawtuxet valley.

David Anthony, who started the first factory of the Fall River Manufacturing Company in Fall River in 1813, worked in Slater's mill at Pawtucket from 1808 to 1812. Oliver Chace, the founder of a prominent family of Rhode Island manufacturers, was the first superintendent of the Troy mill in Fall river, started in 1813. Ex-Senator Chace and his brother, James H. who operate the mills at Albion are grand sons of Oliver, while Arnold B. Chace, the treasurer of the Valley Falls Company, is a great grandson. Cotton manufacturing was begun at Valley Falls as early as 1810, and the mills and tenements came into the possession of the Chaces in 1840. The first mill at Albion was built by the Wilkinsons, but passed into the Albion Company's hands in 1834.

Slater with the present is Mr. Thomas J. Hill, the veteran machinery builder and cotton manufacturer. He was born in Pawtucket in 1805. At eight years of age he went to work in the old White Mill, and continued to work in the various cotton mills in Pawtucket until in 1822 he began to learn the trade of a machinist. In 1830 he came to Providence and went to work in the machine shop of the Steam Mill, which had come into Samuel Slater's exclusive possession the year before. Mr. Hill soon became foreman of the shop. In 1834 he entered into a partnership with Mr. Slater under the style of the Providence Machine Company. The business developed rapidly, and in 1846 Mr. Hill purchased the interest of the Slater heirs. Mr. Hill has been concerned in many cotton manufacturing and other enterprises, and success has always attended him. He founded in 1867 the village of Hill's Grove, and there established the Rhode Island Malleable Iron Works. At the same place in 1875 he started a cotton factory.

to run the factories during the dry season in power loom had never been invented and summer, was devised early in the '20s. This system was also applied to some extent to the Pawtuxet river. Since the more general use of steam power this system has lost much of its value, but for a long period it was the only means that enabled many of the older factories to run all summer. The first power looms operated in Rhode Island were started in 1817 at Judge Lyman's factory, located on the Woonasquatucket at Lymansville.

The cotton manufacture was begun in Woonsocket as early as 1810. The excellence of the water power furnished by the falls at racted manufacturers, so that in 1831 there were said to be "upwards of 50,000 spindles operated at this place," and the mill sites were considered at that time the most valuable in the state.

Cotton spinning was begun at Hope Valley in 1810, at Wyoming in 1814, and at other places in the extreme south part of the State in the next few years.

EFFECT OF FACTORY SYSTEM ON SOCIETY.

In the early years of the century not only A man, whose life connects the time of in Rhode Island but in all countries where the new system of manufacturing in factories rendered possible by the systematized Arkwright machinery, had come into operation, great objections were urged against the "Factory System." Some even went so far as to claim that the advantages gained in the production were more than counterbalanced by the social and physical degradation that was brought about. To a certain extent this was true in England, where the government had finally, by wise and beneficent laws, to interfere for the protection of the operatives. But in Rhode Island a different states of things existed. The factories were a means by which the rural population were helped and elevated. In the mills the farmers' sons and daughters found employment, and by the contact with their associates became brighter and better men and women. A democratic spirit prevailed that softened many of the hardships incidental to the toil of the mill, and rendered life in many of them pleasant and profitable. The gradual change in the personnel of the working population In the valley of the Woonasquatucket river within the past quarter of a century has the most prominent manufacturers were the modified these conditions materially, but for Allen brothers, Philip and Zachariah, who the incomers as for their predecessors the life were the means of developing the cotton and opportunities of the Rhode Island facmanufacture at Allendale, Georgiaville, and tory village of to-day is probably superior to elsewhere. Mainly owing to Mr. Zachariah the condition of life from which they have Allen's efforts, a system of storage reservoirs changed to come here. To take a large view six lamps, an half mile wire, think for the saving of the surplus water of the river of the whole situation it may be said with minutes.

in time of flood so that it could be utilized truth that if the spinning machinery factory system introduced, the progress of the world during the last century would not last been as great as it has been, the beneficent reforms in all lines that he been secured would not have resulted and widespread intelligence, movement, vigor of modern life would not be what it

The Slater Monument.

One of the numerous good results acre ing from the Cotton Centenary celebration the renewed interest which is being exhibit in regard to the erection of a monument Samuel Slater. At the October meeting of Business Men's Association the project renewed, and at the suggestion of 6 Olney Arnold a committee was raised to re port at a subsequent meeting "a system plan for the raising of funds to erect a me ument to Samuel Slater; said committee also report the names of a working comme tee to carry the plans into effect."

Offi

In introducing the matter, Gen. Am said: "The great celebration is over, Pawtucket having shown what it can do der many unfavorable circumstances, thought the time had come for the mountain The country was prepared for it, and it we well to strike when the iron is hot. The monument," he continued, " should be ered ed by the manufacturers and business mud the whole country, and not by alone. The operatives should contribe their mite, and the Sunday school school should be able to say, as they look the finished work, 'We helped to be this monument."

The "Old Slater Mill" was completed 1793, and by very many persons it is then that 1893 would be a proper time to della the proposed monument. If that date sho be chosen, there is no time to be lost.

THE Pennsylvania Railroad Company fitted up a wrecking car with dynamo, en and all the appliances for furnishing light in case of an accident at night. car is manned by a crew consisting of engineer and four line men. The occupied in starting up the lights is shown the following instances: Wreck No. 1, lamps, three-eighths mile of wire, in hour. Wreck No. 2, seven lamps, half wire, one and a half hours. Wreck No.