



**UNION**  
**TILES**  
EST. 1922

*Style & Quality You Can Afford*



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*Stone is the natural construction material par excellence: man has dealt with it from his origins, producing weapons, tools, trinkets, but also building shelters and fences for his protection.*

**Natural Stone embodies earth-friendly attributes:**  
*an enduring life-cycle, durability, ease of care and maintenance, recyclability*

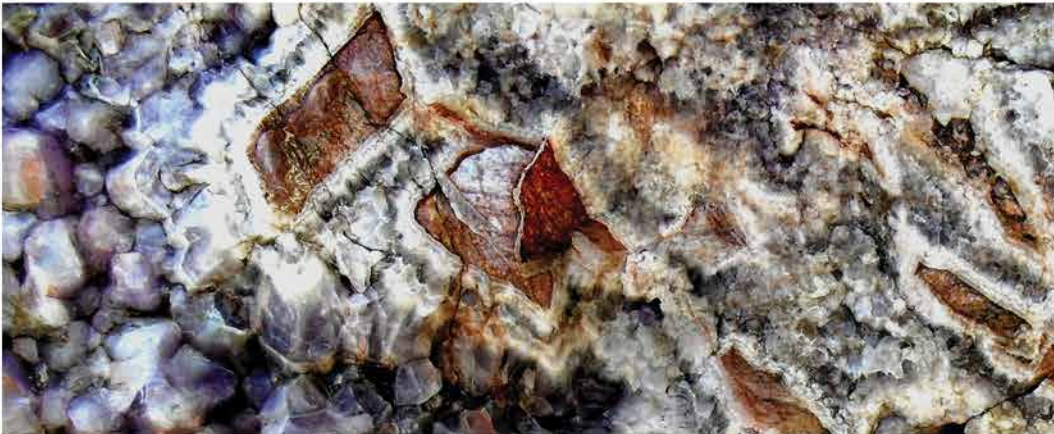
*The LEED rating system substantiates stone as a natural choice in Green Building, as it possesses environmental benefits.*

# Natural Stone SLAB COLLECTION

*Granite . Marble . Engineered Quartz . Sandstone . Slate*

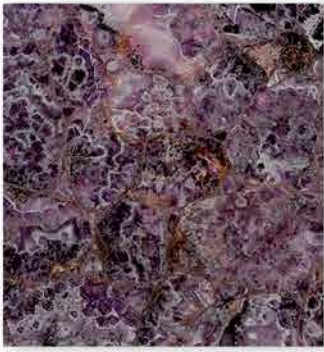
- 3 Semi-Precious
- 5 Marble
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- 13 Granite
- 22 Venice Stone
- 25 Silestone
- 26 Engineered Quartz
- 28 Glass Sandstone
- 29 Glass / Sandstone
- 30 Limestone / Quartzite / Slate





## *Semi-Precious Stone*

The collection mixes the eternal beauty of natural Semi-Precious stones, fossils and petrified wood to create the unusual solid surface with the most elegant and most extraordinary designs. The Semi-Precious Stone Collection leads to the same materials traditionally used in jewellery, such as quartz, amethyst, agate and jasper. The series consists of eleven different colours and finishes that blend seamlessly with the finest materials from nature.



Amethyst



Angel Jasper



Classic Quartz



Labradorite



Petrified Wood



Red Jasper



Retro Petrified Wood



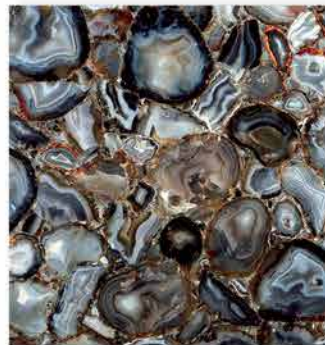
Retro Tiger Iron



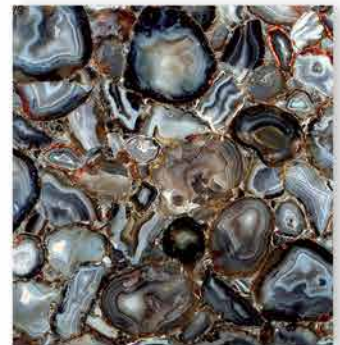
Rose Quartz



Smokey Quartz



Wild Agate



Foir Di Isabella





Marble is a crystalline rock which originated as limestone around 60 to 600 million years ago, which is why it can only be found in the oldest strata of the earth. The soft calcium combines with carbonic acid to form the salt calcium carbonate, from which many rock masses are created. Through metamorphosis, this calcium carbonate turns into marble.

Metamorphosis is a true chemical and physical wonder of Mother Nature, who, deep down in her crust, manages

to convert solid rock at unimaginably high pressure and temperature levels. Nevertheless, it does not melt: its structure changes and crystallizes. Marble as we know it is cut from the ground in large blocks, sawn into slices - known as slabs - and subjected to a meticulous finishing process to unveil beautiful, glossy slabs and tiles in an endless range of colours and patterns. Obviously, each piece is completely unique - every marble panel looks slightly different, and always completely natural. After all, marble is the epitome of natural stone.



American Silver



Almond



Bardiglio



Bianco Arabiscato Arni



Bianco Carrara



Bianco Rosato



Bianco Royal



Bohemian Beige



Botticino Classico



Botticino Conglomerate



Botticino Noisette



Black Dahlia



Black Rose Antique



Black Silk



Blue Fume



Breccia Aurora



Colours are as accurate as printing allows. Please request samples before placing an order



Bronzo



Bruno Scuro



Callacatta



Carrara Beige



Celestial Blue



Chestnut Brown



Crema Classico



Crema Jenbi



Crema Marfil



Crema Romano



Emperador Light



Deserto



Fantastic Brown



Fior Di Pesco



Galala



Giallo Boujaad





Giallo Regale



Golden Siena



Gossamer



Grigio Orobico



Grigio Orobico Light



Grigio Perlino



Holy Land Gold



Jerusalem Gold



Jura Blau



Jura Gelb



Lilla



Marron Emperador



Madagascar Beige



Marron Saint Laurent



Mirage Grey



Nero Lengno





Colours are as accurate as printing allows. Please request samples before placing an order



Madagascar White



Nero Dorato



Nero Marquina



Nero Oceano



Nero Portoro



Napoleon Tigre



Nero Riservata



Oceano



Perla Aurora



Perlino Biancone



Perlato Olympio



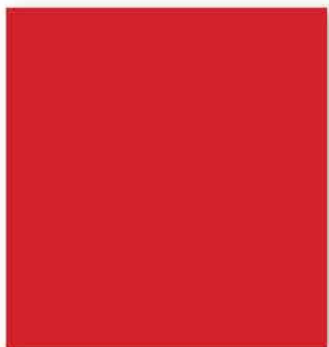
Perlato Sicilia



Portoro Oro



Rain Forest Brown



Rain Forest Green



Ramon





Richemont Bleu



Rojo Alicante



Rojo Arizona



Rosa Aurora



Rosa Marfilla



Rosa Tea



Rosso Cipollino



Rosso Levante



Serpegiante



Shellstone Lego Giallo



Shellstone Lego Rosso



Sierra Madre



Silver Galaxy



Spring Cloud



Thassos Crystal White



Taupe Emperador



Colours are as accurate as printing allows. Please request samples before placing an order



Thassos White



Trani Fiorito



Travertino Chipon



Travertino Classico



Travertino Fiorito



Travertino Navona



Travertino Noce



Travertino Ocra



Travertino Silver



Vanilla



Verde Cipollino



Verde Guatamala



Volakas





Onyx Bianco



Onyx Caramello



Onyx Famuso



Onyx Ferrosso



Onyx Foir Di Isabella



Onyx Platino



Onyx Oro



Onyx Rosina



Onyx Tramonto



Onyx Verde Persiano



Onyx Vece



# Granite

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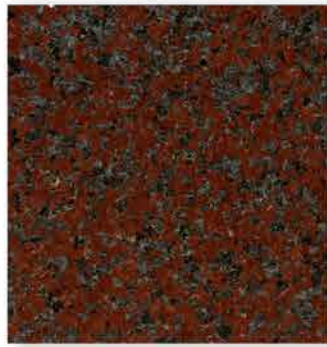
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Granite is a magmatic intrusive rock, with an acid chemism, made up of quartz, potassic feldspar, plagioclase, mica and accessory minerals. A compact rock, which is strong and can be polished, whose hardness exceeds the values of 4 / 4.5 on the Mohs scale. Commercially, the term includes almost all magmatic rock. It has been used as a building material for many centuries. Granite is an igneous rock formed by volcanic

activity, whose strength approaches that of diamonds. Granite has been used for centuries. The main objective for any granite purchase should be to fall in love with the colour. Granite may not be the right choice for you colour wise, pick something that you can look at every day and not regret the decision. To help aid our customers in choosing the right colour of Granite for their project we have created our very own Granite Catalogue.



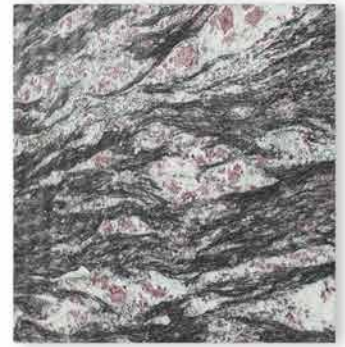
Absolute Black



Afrivan Red



Alaska White



Amadeus Violetta



Andromeda White



Angolan Black



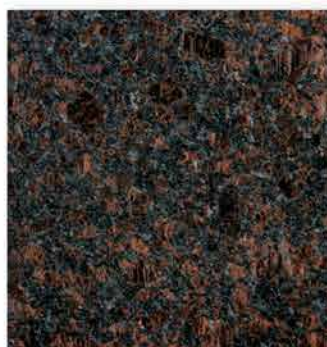
Antique White



Aquatica



Argento Mahogany



Autumn Brown



Avian White



Avorio Sardo



Balmoral Red



Baltic Brown



Baltic Green



Belfast Leather



Colours are as accurate as printing allows. Please request samples before placing an order



Bella



Bianco Giacomo



Bianco Ostrica



Bianco Sardo



Bianco Veneziano



Black Forest



Blue Papillon



Blue Bellezza



Blue Flower



Blue Lavender



Blue Nocturne



Blue Pearl



Blue Sapphire



Bordeaux



Boreal



Caffé





Canberrra Beige



Capricorn Gold



Capri Brown



Cascade White



Caspian Silver



Cloud White



Colonial Gold



Colonial White



Copacabana



Cosmic Black



Creme Celeste



Dallas White



Desert Mink



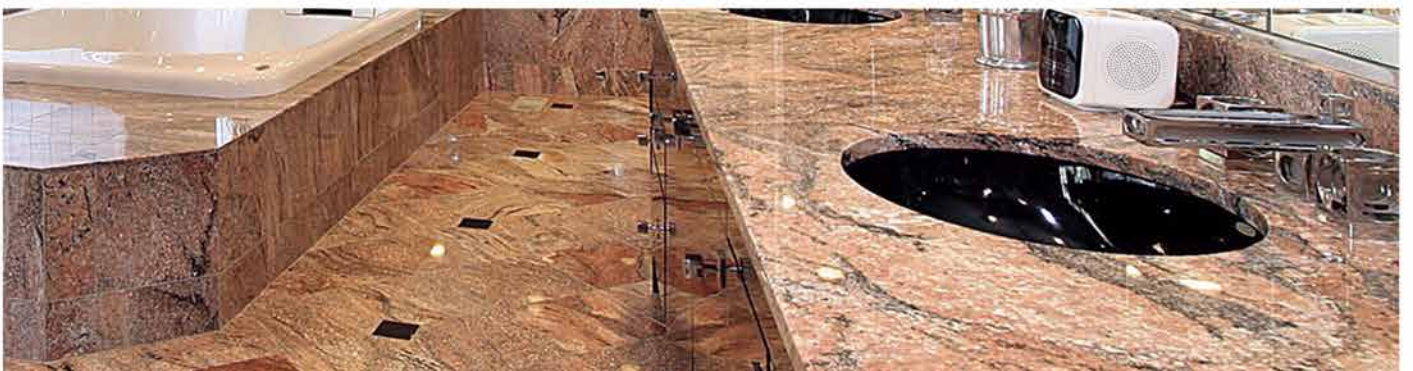
Desert Storm



Diamond Pearl



Emerald Pearl





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Flamingo Juparana



French White



Giallo Ornamentale



Ghibli



Giallo Antico



Giallo Carpri



Giallo Santa Cecilia



Giallo Veneziano



Golden Cavallo



Golden Desert



Golden Terazzo



Grigio Mahogany



Icon Brown



Indian Fantasy



Imerial Gold



Indian Tobacco





Ivory Chiffon



Ivory Fantasy



Ivory Pearl



Juparana Cumulus



Juparana Imperial



Juparana Rosso



Juparana Vyara



Jurassic Strata



Kashmir Gold New



Kashmir Lunar White



Kashmir White New



Kashmir White Ornamental



Lady Dream



Madura Gold



Marinance Leather



Matrix Leather



Colours are as accurate as printing allows. Please request samples before placing an order



Meera White



Mondaritz



Monte Cristo



Multicolour Red



Nero Impala



Opal Star



Paradiso



Pearl Shell



Pesco Classico



Pietra Lavica Volcanic Stone



Platinum Pearl



Prada



Pretoria Black



Raw Silk



Romantic Blue



Rosewood





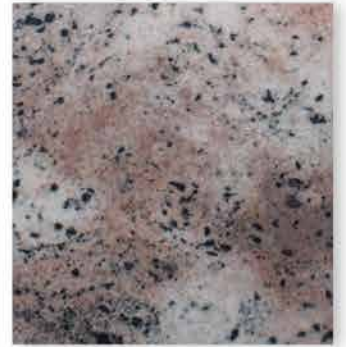
Rosso Moro



Rosa Porrino



Rustenburg



Siberian White



Silver Pearl



Sirocco



Siva Gold



Star Galaxy



Star Gate



Suede



Surf Green



Silver Brown



Verde Butterfly



Verde Eucalyptus



Verde San Francisco



Verde Ubatuba



Colours are as accurate as printing allows. Please request samples before placing an order



Verde Van Gogh



Viscon Storm



Viscon White



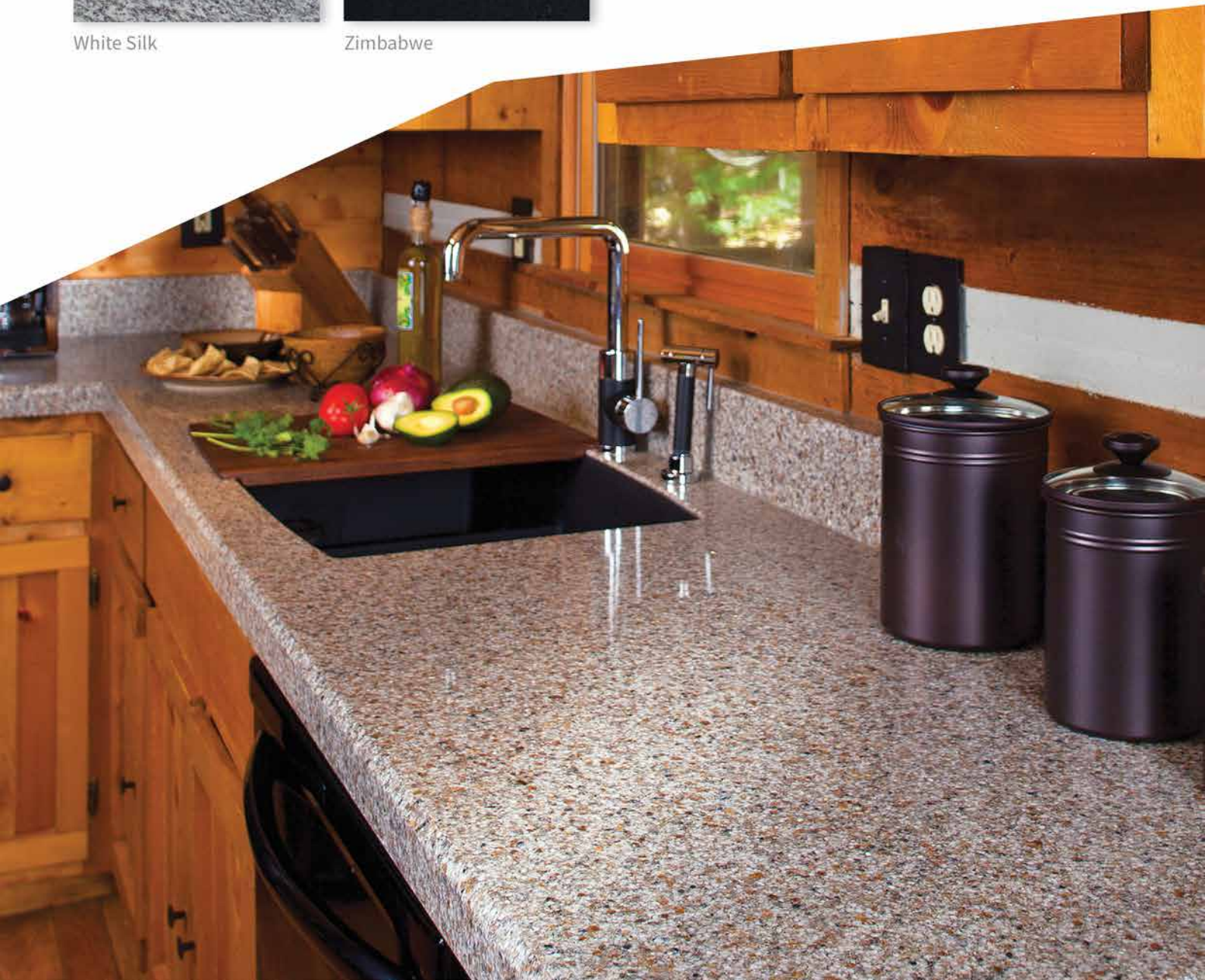
White Garnet



White Silk



Zimbabwe



*Venice Stone*



*Pure Italian Inspiration*

Venice Stone is a premium engineered quartz surface offering high quality, and durability.

Slab sizes: 3000mm x 1400mm

Venice Stone has been awarded ISO 9001-2000 quality assurance certification, as well as ISO 14001-2004 for our environmental management systems.



Colours are as accurate as printing allows. Please request samples before placing an order



Rosso Stella



Juniper



Beach Sand



Bianco Eleganz



Bianco Statuario



Bianco Nube



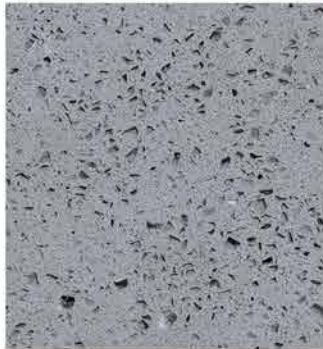
Nero Venezia



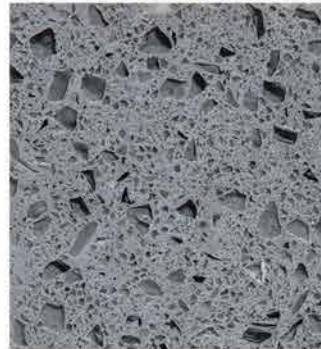
Fusion Stella



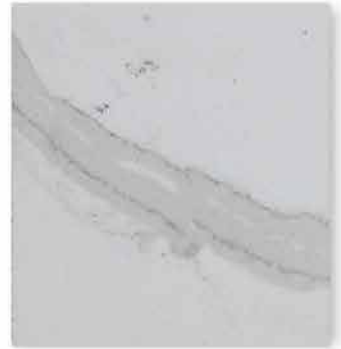
Marfil



Grigio Stella

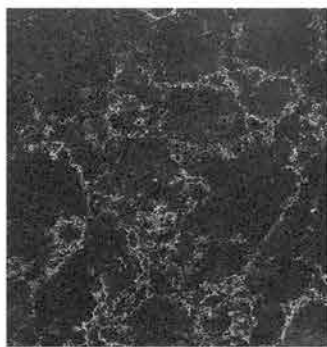


Platinum Stella



Calacatta





Nero Forresta



Petra Grigio Leather



Terratinta



Grigio Perla



Argento Venezia



Tobacco Venezia



Carbon



Bianco Stella



Avorio Venezia



Bianco Murano



Nero Macchiata



Rosso Murano







Bianco Assoluto



Grigio Toledo



London Grey



Bianco Perla



Crema Delicato



Bianco Bella



Montana Grigio



Jet Black



CAFE

VENICE STONE SLABS TECHICAL FEATURES			VENICE STONE TILES (Polished and bevelled)	
SLAB SIZE	3000 X 1400 mm	WEIGHT per SQ.MT	TILE SIZE	THICKNESS
SLAB THICKNESS	10mm 12mm 15mm 18mm 20mm 30mm	25kg 30kg 37.5kg 45kg 50kg 75kg	300 x 300mm 400 x 400mm 600 x 400mm 600 x 600mm	10mm 10mm 10mm 10mm





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Sandstone is a classic sedimentary stone, made up primarily from fragments of detritus and mineral granules, having dimensions between 1/16 mm and 2 mm.

There are a great number of types of Sandstone, depending on the genesis, structure and composition: eolianite, arkose (feldspathic-quartz sandstones) and lithic arenites (which may also be calcareous containing calcite or aragonite), etc.



Snow White Crystal

*Sandstone*



Corinthian Gold



Desert Sand



Egyptian Rainbow



Golden Dawn



Mint





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Limestone is a type of hard sedimentary rock used in building materials. An interesting fact about Limestone is when it is completely pure the colour is white. When Limestone combines with other elements the colour changes to any colour in the rainbow. Limestone is calcareous rock in the widest sense. In Anglo-Saxon nomenclature this term is often used to distinguish a non-crystalline marble (namely a calcareous stone = limestone) from a crystalline marble (metamorphic stone = marble).

Quartzite is a metamorphic stone, 80% of which is made up of quartz, which is often easy to split into slabs or sheets.



Bianco Capri



Mocca Creme

## Natural Quartzite



Azul Macabau



Fusion



Buff



Silver Shadow



Sahara Gold



Silver Grey



Black Slate Cleft



Black Slate Honed



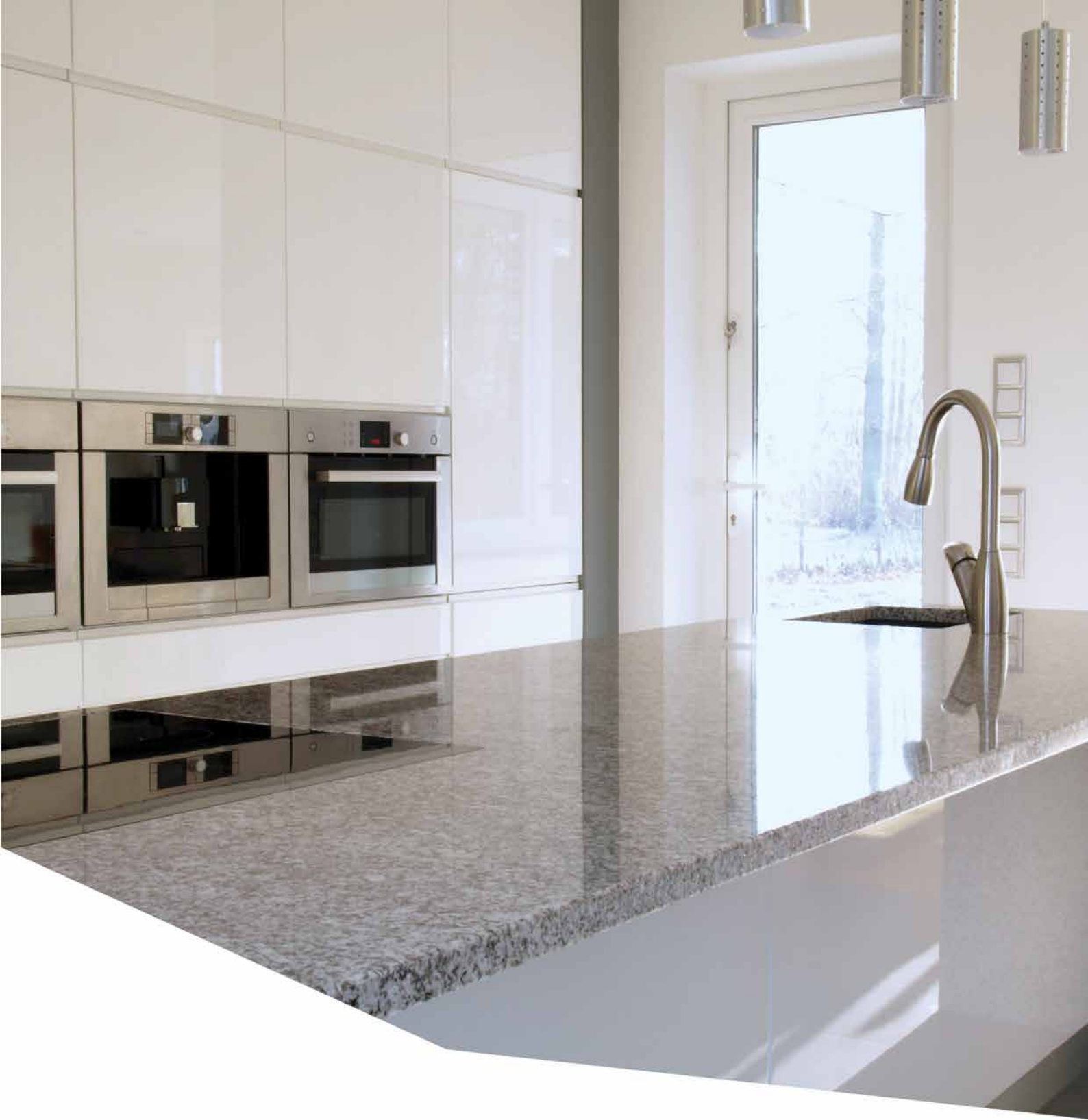
Jade Green



Rich Autumn



Verde Nobile



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Slate is a fine grained, foliated, metamorphic rock which splits along its parallel cleavage plains. The vast range of colours is derived from the minerals contained in the shale from which it was formed.



## *NATURAL STONE AND THE GREEN FACTOR*

Over and above its indisputable historical and ethical value, natural stone, by definition, conserves a characteristic that other synthetic or partially artificial products do not possess: the green ingredient. Increasing numbers of products are being erroneously labelled as “natural”, misinterpreting the deeper meaning of the term, which has a completely ecological connotation. Contrary to buildings constructed with synthetic materials, architecture realised with natural stone is the point of arrival of an entirely ecological path of development, which starts with the phase of extraction of the raw material, continuing with its processing and winding up with its installation.



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