

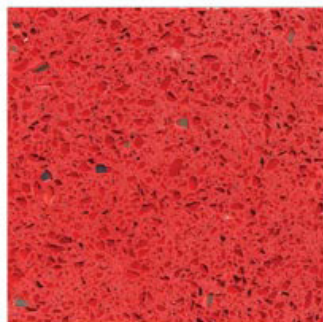


PURE ITALIAN INSPIRATION
MANUFACTURED FROM UP TO 94% NATURAL QUARTZ.

VENICE STONE

COLOUR RANGE

Colours are as accurate as printing allows. Please request samples before placing an order



ROSSO STELLA | ●



JUNIPER | ●



BEACH SAND | ●



BIANCO ELEGANZ | ○



BIANCO STATUARIO | ○



BIANCO NUBE | ○



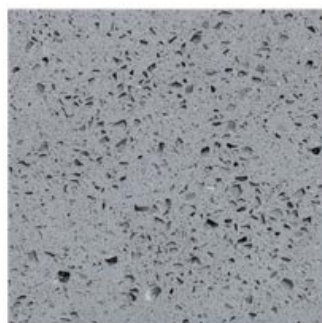
NERO MACCHIATA | ●



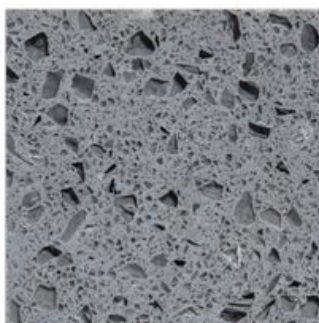
FUSION STELLA | ●



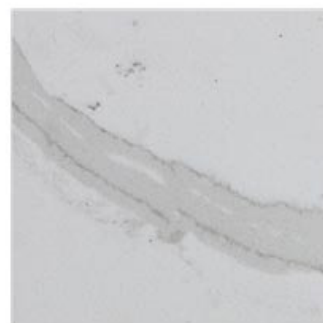
MARFIL | ●



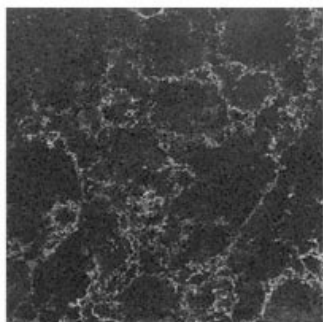
GRIGIO STELLA | ●



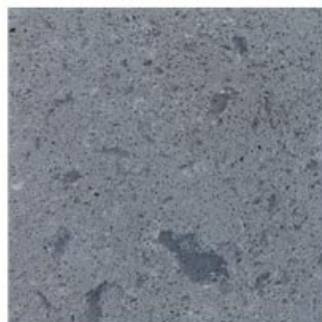
PLATINUM STELLA | ● | ●



CALACATTA | ○



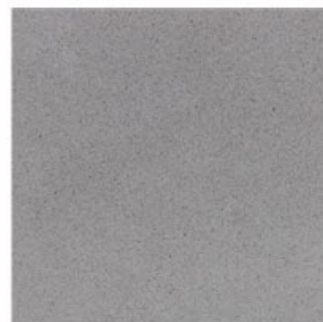
NERO FORRESTA | ●



PETRA GRIGIO LEATHER | ●



TERRATINTA | ● | ●



GRIGIO PERLA | ●



100 x 100mm
FREE
SAMPLES
AVAILABLE AT
UNION TILES

Ideal for kitchen counter top surfaces,
bathroom vanities, bar counters, staircases
and any internal wall or floor application

15
YEAR
WARRANTY



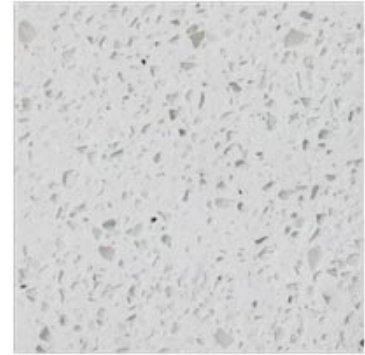
ARGENTO VENEZIA | ●



TOBACCO VENEZIA



CARBON | ●



BIANCO STELLA | ○



AVORIO VENEZIA | ●



BIANCO MURANO | ○



NERO VENEZIA | ●



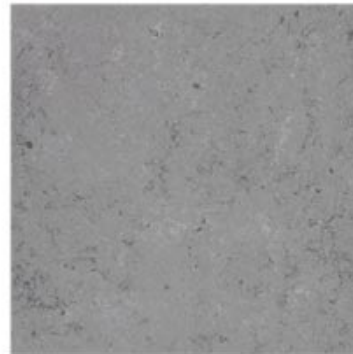
ROSSO MURANO | ●



BIANCO ASSOLUTO | ○



GRIGIO TOLEDO | ●



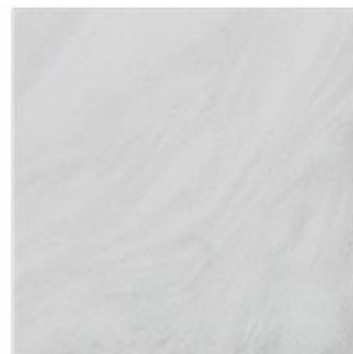
LONDON GREY | ●



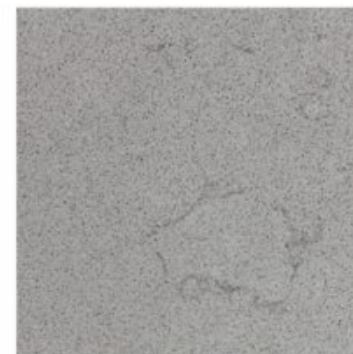
BIANCO PERLA | ●



CREMA DELICATO | ○



BIANCO BELLA | ●



MONTANA GRIGIO | ●



JET BLACK | ●



CAFF | ●

TECHNICAL FEATURES

VENICE STONE SLABS

SLAB SIZE	3000 X 1400 mm 3200 X 1600 mm	WEIGHT per SQ.MT	TILE SIZE	THICKNESS
SLAB THICKNESS	10mm 12mm 15mm 18mm 20mm 30mm	25kg 30kg 37.5kg 45kg 50kg 75kg	300 x 300mm 400 x 400mm 600 x 400mm 600 x 600mm	10mm 10mm 10mm 10mm

VENICE STONE TILES (Polished and bevelled)

OUR FEATURES

- Exclusive Technology
- Quality
- Design
- Research
- Strength

OUR BENEFITS

- Resistant
- Reliable
- Unique
- Innovative
- Hygienic & Clean

MAINTENANCE

Venice Stone is highly resistant to most spillages encountered in the kitchen and bathroom. Routine maintenance should encompass daily wiping with a neutral detergent. Venice Stone is highly resistant to:

- Acids • Oils • Beverages • Coffee • Tea • Red Wine

However, there are a few precautions required to protect your Venice Stone surfaces:

- Do not use bleach for maintenance
- Do not use alkaline cleaning chemicals with a PH greater than 12
- Do not use Hydrofluoric Acid for maintenance
- Do not use Soda Ash for maintenance
- Do not use Paint Stripper for maintenance
- Do not use Oven Cleaner for maintenance

Under controlled conditions, the professional use of ACETONE TRITETRACHLORIDE and PAINT SOLVENTS are permitted, provided they are removed from the Venice Stone surface within 5 minutes of application with multiple rinses of clean water.

QUARTZ ADHESIVE

SUITABLE FOR USE ON GRANITE AND MARBLE



GLUE GUN
1VENGLUGUN

SUPERIOR STRENGTH ADHESIVE

Leaves a smooth, long lasting finish, perfectly matched to the colour of your surface. The adhesive gun makes application easy and precise.

COLOUR ADHESIVE & CATALYST

SEE BELOW FOR CODE



UNIQUE APPLICATION NOZZLE

Ensures the product and catalyst are thoroughly mixed on application. Only dispenses the exact amount of adhesive needed. The remainder can be stored for future. To eliminate wasted product, two nozzles are supplied.

VENICE STONE

ADHESIVE COLOUR RANGE

Provides a seamless appearance with incredible strength and durability



LIGHT GREY 1VENMASARG	BEIGE 1VENMASAVO	WHITE 1VENMASBIA	DARK GREY 1VENMAS GRICON	MEDIUM GREY 1VENMAS GRISTE	BLACK 1VENMASNER	RED 1VENMASROS
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ADVANCED TECHNOLOGY

VENICE STONE RESEARCH FOCUSED TOWARDS THE FUTURE

Venice Stone has always been on the leading edge of the production of composite stone thanks to continuous and consistent investments made in research and development. A successful strategy that provides the opportunity to anticipate market requirements and to look with confidence to the future.

In its laboratories, an expert team of technicians are dedicated full-time to the development of both the technical and physical performance characteristics of the products as well as the study of its design, texture and colour in order to obtain the best product possible.

The creation of the Venice Stone product process by Venice Stone Internal Research and Development laboratories has created a new exclusive process, applicable to quartz surfaces, which unites the best of technical performance characteristics with the latest principles of environmental compatibility.

VENICE STONE AT THE HEART OF THE PRODUCTION PROCESS

The standard production process of Venice Stone quartz surfaces can be summarised as follows:

1. Selection of raw materials in order to meet determined aesthetical and technical standards.
2. Mixing of the raw materials according to pre-fixed criteria.
3. Compaction by vibration and simultaneous compression under vacuum condition of the amalgamated material.

The heart of the production process occurs during the curing phase where the reticulation of the resin leads to the hardening of the slab. In this phase the adoption of a particular bonding agent, and above all else, the exclusive procedure for the hardening of the slab which takes place in different phases in distinct holding areas with different monitored temperatures, minimizes any possibility of non-complete curing.

VENICE STONE:- AN ECO-COMPATIBLE PROCESS

- Maximum environmental respect for products manufactured through traditional slab production processes.
- Elimination of undesirable volatile substances.
- Consistency, better technical and physical performance characteristics (flexural strength, alkaline aggression resistance, etc.)
- Consistency reduction of environmental impact both during further transformation of the slab and at the moment of by-product end of life-cycle disposal.
- Pre-emptively takes into consideration the future requirement of the European Union Committee for Standardization regarding the composition of building materials and control of substance emissions into the environment.

SPECIFICATIONS

- Material Composition: 90 – 94% of quartz grits and powder and 10-6% high-quality polymer resins and pigments.
- Water absorption: 0.03%
- Apparent density: 2.42 g/cm³
- Modulus of rupture: 40.7 N/mm²
- Thermal conductivity (Tm =80oC): 0.301 W/m.K
- Deep abrasion resistance: 72 mm³
- Coefficiency of linear thermal expansion: 24.5
- Scratch hardness of surface 7 Mohs level

GENERAL PRECAUTIONS

Venice Stone is not intended for external applications or areas where it is directly exposed to ultra violet rays of the sun. Extreme heat sources must not come into direct contact with Venice Stone. **PLACE HOT POTS OFF THE STOVE ON A TRIVET.**



Supplied by
UNION
TILES
EST 1922

19 North Reef Road, Bedfordview East, Germiston, SOUTH AFRICA
TEL: (+27 11) 663 2000 FAX: (+27 11) 455 5395 E-mail: info@uniontiles.co.za

www.uniontiles.co.za





UNION
TILES
EST. 1922

Style & Quality You Can Afford



Stone is the natural construction material par excellence: man has dealt with it from his origins, producing weapons, tools, trinkets, but also building shelters and fences for his protection.

Natural Stone embodies earth-friendly attributes:
an enduring life-cycle, durability, ease of care and maintenance, recyclability

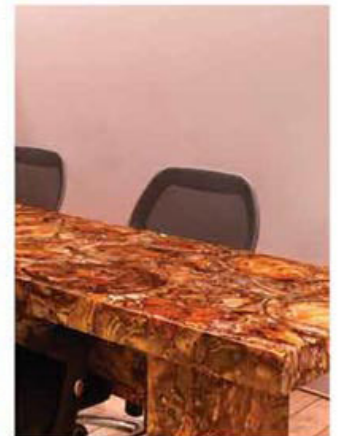
The LEED rating system substantiates stone as a natural choice in Green Building, as it possesses environmental benefits.

Natural Stone **SLAB COLLECTION**

Granite . Marble . Engineered Quartz . Sandstone . Slate

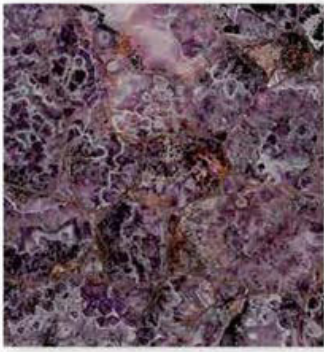
3	Semi-Precious
5	Marble
12	Onyx
13	Granite
22	Venice Stone
25	Silestone
26	Engineered Quartz
28	Glass Sandstone
29	Glass / Sandstone
30	Limestone / Quartzite / Slate





Semi-Precious Stone

The collection mixes the eternal beauty of natural Semi-Precious stones, fossils and petrified wood to create the unusual solid surface with the most elegant and most extraordinary designs. The Semi-Precious Stone Collection leads to the same materials traditionally used in jewellery, such as quartz, amethyst, agate and jasper. The series consists of eleven different colours and finishes that blend seamlessly with the finest materials from nature.



Amethyst



Angel Jasper



Classic Quartz



Labradorite



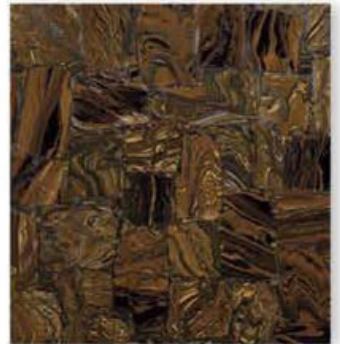
Petrified Wood



Red Jasper



Retro Petrified Wood



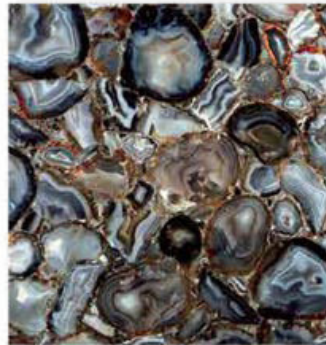
Retro Tiger Iron



Rose Quartz



Smokey Quartz



Wild Agate



Foir Di Isabella





Marble is a crystalline rock which originated as limestone around 60 to 600 million years ago, which is why it can only be found in the oldest strata of the earth. The soft calcium combines with carbonic acid to form the salt calcium carbonate, from which many rock masses are created. Through metamorphosis, this calcium carbonate turns into marble.

Metamorphosis is a true chemical and physical wonder of Mother Nature, who, deep down in her crust, manages

to convert solid rock at unimaginably high pressure and temperature levels. Nevertheless, it does not melt: its structure changes and crystallizes. Marble as we know it is cut from the ground in large blocks, sawn into slices - known as slabs - and subjected to a meticulous finishing process to unveil beautiful, glossy slabs and tiles in an endless range of colours and patterns. Obviously, each piece is completely unique - every marble panel looks slightly different, and always completely natural. After all, marble is the epitome of natural stone.



American Silver



Almond



Bardiglio



Bianco Arabiscato Arni



Bianco Carrara



Bianco Rosato



Bianco Royal



Bohemian Beige



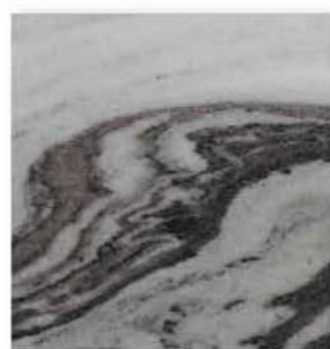
Botticino Classico



Botticino Conglomerate



Botticino Noisette



Black Dahlia



Black Rose Antique



Black Silk



Blue Fume



Breccia Aurora



Colours are as accurate as printing allows. Please request samples before placing an order



Bronzo



Bruno Scuro



Callacatta



Carrara Beige



Celestial Blue



Chestnut Brown



Crema Classico



Crema Jenbi



Crema Marfil



Crema Romano



Emperador Light



Deserto



Fantastic Brown



Fior Di Pesco



Galala



Giallo Boujaad





Giallo Regale



Golden Siena



Gossamer



Grigio Orobico



Grigio Orobio Light



Grigio Perlino



Holy Land Gold



Jerusalem Gold



Jura Blau



Jura Gelb



Lilla



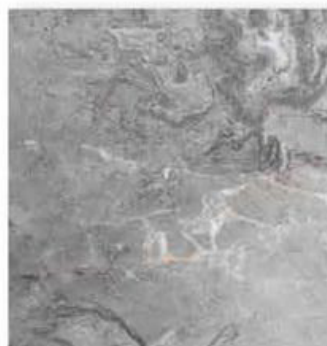
Marron Emperador



Madagascar Beige



Marron Saint Laurent



Mirage Grey



Nero Lengno



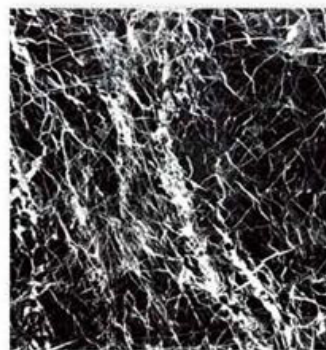
Colours are as accurate as printing allows. Please request samples before placing an order



Madagascar White



Nero Dorato



Nero Marquina



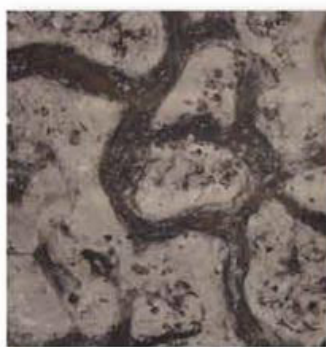
Nero Oceano



Nero Portoro



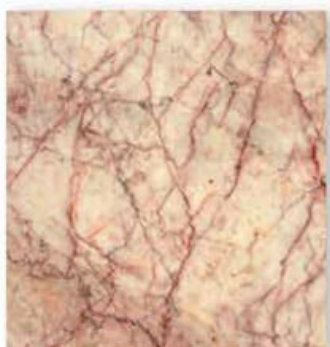
Napoleon Tigre



Nero Riservata



Oceano



Perla Aurora



Perlino Biancone



Perlato Olympio



Perlato Sicilia



Portoro Oro



Rain Forest Brown



Rain Forest Green



Ramon





Richemont Bleu



Rojo Alicante



Rojo Arizona



Rosa Aurora



Rosa Marfilla



Rosa Tea



Rosso Cipollino



Rosso Levante



Serpegiante



Shellstone Lego Giallo



Shellstone Lego Rosso



Sierra Madre



Silver Galaxy



Spring Cloud



Thassos Crystal White



Taupe Emperador



Colours are as accurate as printing allows. Please request samples before placing an order



Thassos White



Trani Fiorito



Travertino Chipon



Travertino Classico



Travertino Fiorito



Travertino Navona



Travertino Noce



Travertino Ocra



Travertino Silver



Vanilla



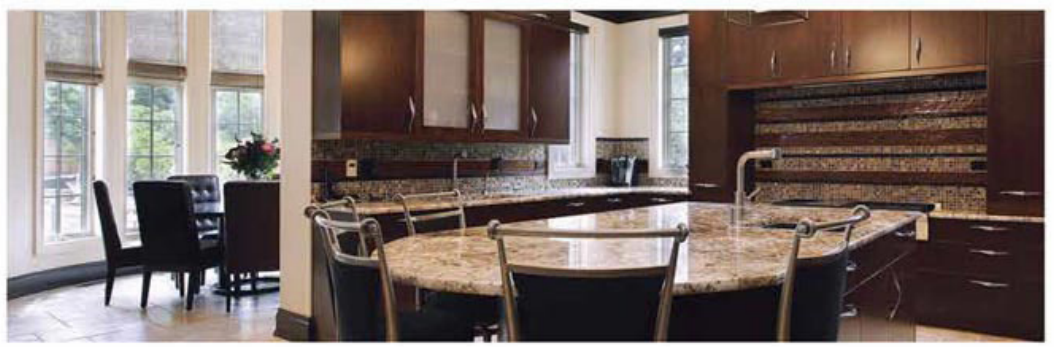
Verde Cipollino



Verde Guatamala



Volakas





Onyx Bianco



Onyx Caramello



Onyx Famuso



Onyx Ferrosso



Onyx Foir Di Isabella



Onyx Platino



Onyx Oro



Onyx Rosina



Onyx Tramonto



Onyx Verde Persiano



Onyx Vece





Granite is a magmatic intrusive rock, with an acid chemism, made up of quartz, potassic feldspar, plagioclase, mica and accessory minerals. A compact rock, which is strong and can be polished, whose hardness exceeds the values of 4 / 4.5 on the Mohs scale. Commercially, the term includes almost all magmatic rock. It has been used as a building material for many centuries. Granite is an igneous rock formed by volcanic

activity, whose strength approaches that of diamonds. Granite has been used for centuries. The main objective for any granite purchase should be to fall in love with the colour. Granite may not be the right choice for you colour wise, pick something that you can look at every day and not regret the decision. To help aid our customers in choosing the right colour of Granite for their project we have created our very own Granite Catalogue.



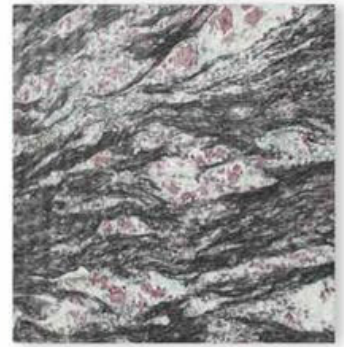
Absolute Black



Afrivan Red



Alaska White



Amadeus Violetta



Andromeda White



Angolan Black



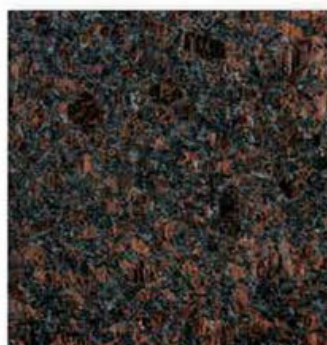
Antique White



Aquatica



Argento Mahogany



Autumn Brown



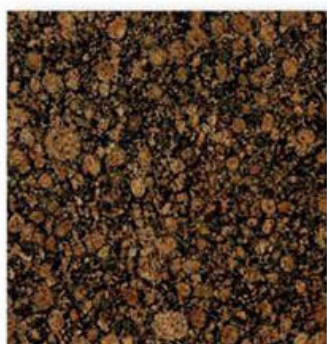
Avian White



Avorio Sardo



Balmoral Red



Baltic Brown



Baltic Green



Balfast Leather



Colours are as accurate as printing allows. Please request samples before placing an order



Bella



Bianco Giacomo



Bianco Ostrica



Bianco Sardo



Bianco Veneziano



Black Forest



Blue Papillon



Blue Bellezza



Blue Flower



Blue Lavender



Blue Nocturne



Blue Pearl



Blue Sapphire



Bordeaux



Boreal



Caffé





Canberrra Beige



Capricorn Gold



Capri Brown



Cascade White



Caspian Silver



Cloud White



Colonial Gold



Colonial White



Copacabana



Cosmic Black



Creme Celeste



Dallas White



Desert Mink



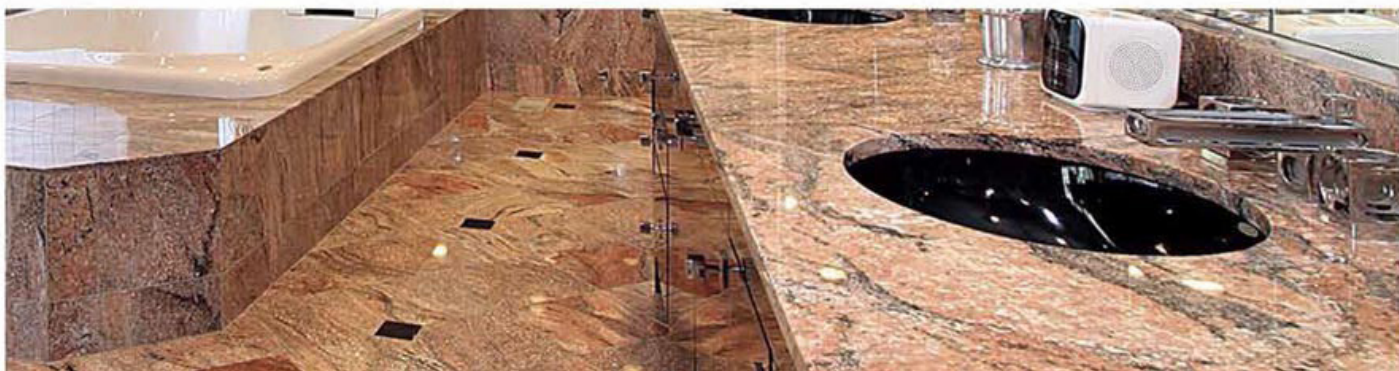
Desert Storm



Diamond Pearl



Emerald Pearl



Colours are as accurate as printing allows. Please request samples before placing an order



Flamingo Juparana



French White



Giallo Ornamentale



Ghibli



Giallo Antico



Giallo Carpri



Giallo Santa Cecilia



Giallo Veneziano



Golden Cavello



Golden Desert



Golden Terazzo



Grigio Mahogany



Icon Brown



Indian Fantasy



Imerial Gold



Indian Tobacco





Ivory Chiffon



Ivory Fantasy



Ivory Pearl



Juparana Cumulus



Juparana Imperial



Juparana Rosso



Juparana Vyara



Jurassic Strata



Kashmir Gold New



Kashmir Lunar White



Kashmir White New



Kashmir White Ornamental



Lady Dream



Madura Gold



Marinance Leather



Matrix Leather



Colours are as accurate as printing allows. Please request samples before placing an order



Meera White



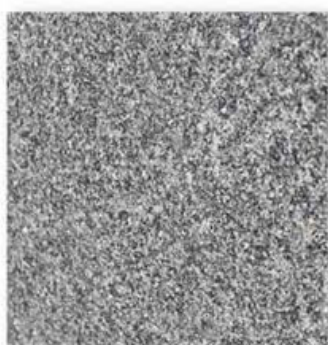
Mondaritz



Monte Cristo



Multicolour Red



Nero Impala



Opal Star



Paradiso



Pearl Shell



Pesco Classico



Pietra Lavica Vulcanic Stone



Platinum Pearl



Prada



Pretoria Black



Raw Silk



Romantic Blue



Rosewood





Rosso Moro



Rosa Porrino



Rustenburg



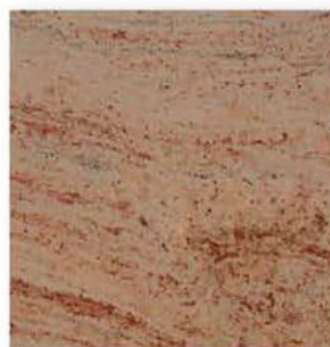
Siberian White



Silver Pearl



Sirocco



Siva Gold



Star Galaxy



Star Gate



Suede



Surf Green



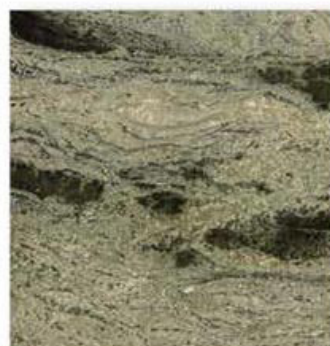
Silver Brown



Verde Butterfly



Verde Eucalyptus



Verde San Francisco



Verde Ubatuba



Colours are as accurate as printing allows. Please request samples before placing an order



Verde Van Gogh



Viscon Storm



Viscon White



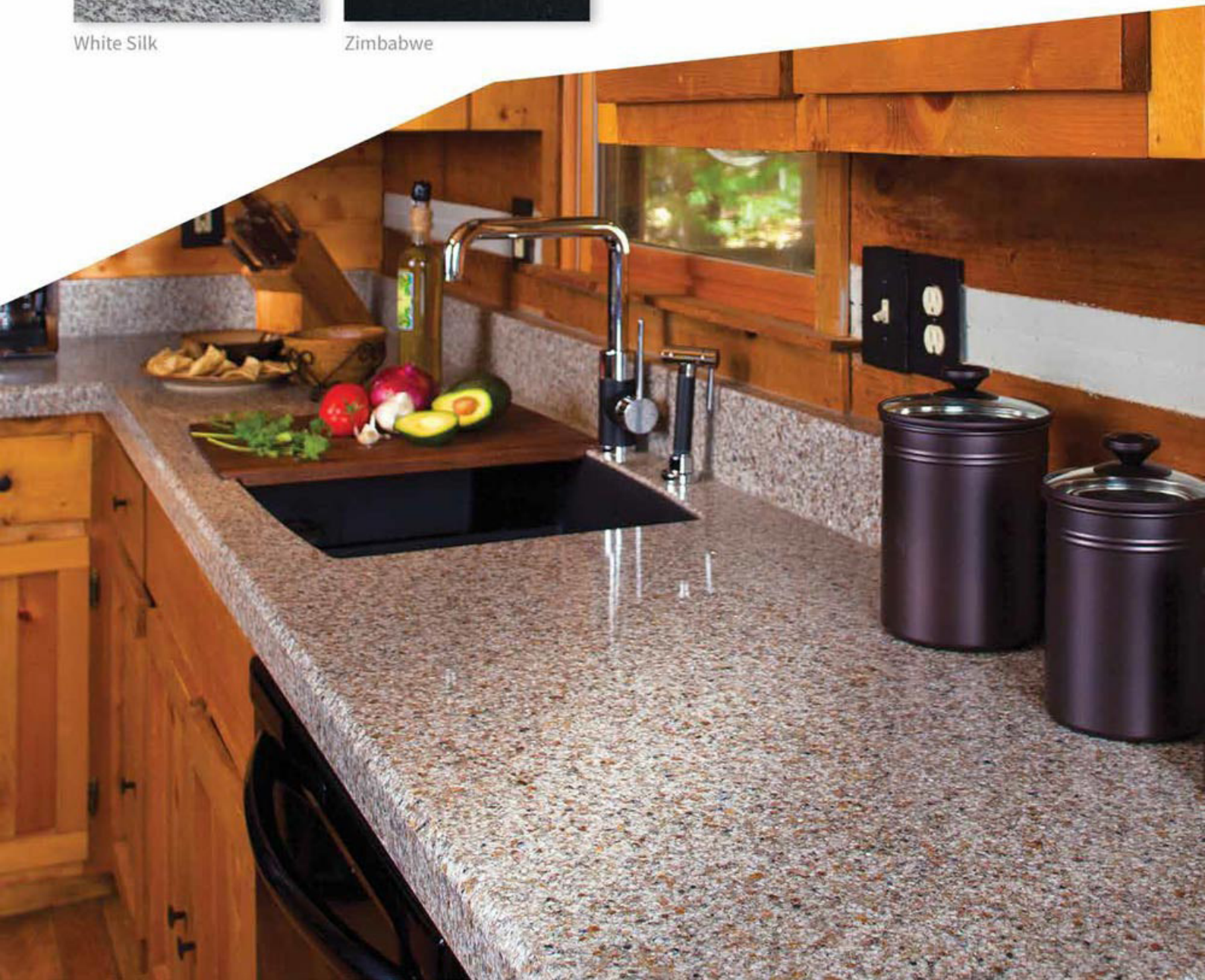
White Garnet



White Silk



Zimbabwe





Sandstone is a classic sedimentary stone, made up primarily from fragments of detritus and mineral granules, having dimensions between 1/16 mm and 2 mm.

There are a great number of types of Sandstone, depending on the genesis, structure and composition: eolianite, arkose (feldspathic-quartz sandstones) and lithic arenites (which may also be calcareous containing calcite or aragonite), etc.



Snow White Crystal



Sandstone



Corinthian Gold



Desert Sand



Egyptian Rainbow



Golden Dawn



Mint





Limestone is a type of hard sedimentary rock used in building materials. An interesting fact about Limestone is when it is completely pure the colour is white. When Limestone combines with other elements the colour changes to any colour in the rainbow. Limestone is calcareous rock in the widest sense. In Anglo-Saxon nomenclature this term is often used to distinguish a non-crystalline marble (namely a calcareous stone = limestone) from a crystalline marble (metamorphic stone = marble).

Quartzite is a metamorphic stone, 80% of which is made up of quartz, which is often easy to split into slabs or sheets.



Bianco Capri



Mocca Creme

Natural Quartzite



Azul Macabau



Fusion



Buff



Silver Shadow



Sahara Gold



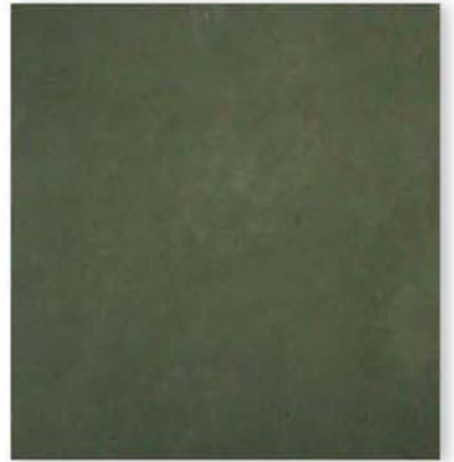
Silver Grey



Black Slate Cleft



Black Slate Honed



Jade Green



Rich Autumn



Verde Nobile



Slate is a fine grained, foliated, metamorphic rock which splits along its parallel cleavage planes. The vast range of colours is derived from the minerals contained in the shale from which it was formed.



NATURAL STONE AND THE GREEN FACTOR

Over and above its indisputable historical and ethical value, natural stone, by definition, conserves a characteristic that other synthetic or partially artificial products do not possess: the green ingredient. Increasing numbers of products are being erroneously labelled as "natural", misinterpreting the deeper meaning of the term, which has a completely ecological connotation. Contrary to buildings constructed with synthetic materials, architecture realised with natural stone is the point of arrival of an entirely ecological path of development, which starts with the phase of extraction of the raw material, continuing with its processing and winding up with its installation.



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E-mail: info@uniontiles.co.za

www.uniontiles.co.za
www.venicestone.co



BALLITO 032 946 0384 | BEDFORDVIEW 011 663 2000 | BLOEMFONTEIN 051 421 1285 | CAPE TOWN 021 510 5933 | CENTURION 012 643 0121 | RANDBURG 011 791 4924

NELSPRUIT 013 752 6775 | WINDHOEK 00264 61 271 296/7 | SWARKOPMUND 00264 64 460 999 | DESIGN STUDIO BY UNION TILES HILLCREST 031 765 8021 |

DESIGN STUDIO BY UNION TILES SILVERLAKES 012 809 0971