

#### COLOURFUL

Complimented by a range of colours specially selected to serve the European market, AVONITE® offers tones and textures suited to the creation of harmonious spaces. Homogeneous throughout its thickness, the material allows for careful cutouts, as well as the sanding of its surface, capable of giving it a lustred sheen at all times.

#### THERMOFORMABLE

AVONITE<sup>®</sup> sheets become supple and malleable when exposed to the heat of special ovens. One thing is certain: with its organic shapes and rounded corners, the material's gentle curves provide comfort and warmth to any interior design.

 $\langle \rangle$ 

#### TRANSLUCENT

Whether through the even and glossy translucence of Ice White or the creation of motifs trimmed in lighter colours, AVONITE® offers beautiful ways to treat light.

Ð

#### MONOLITHIC

AVONITE® adhesives are colour matched exactly to ensure seamless joints. Now you can create monolithic installations and counters stretching as far as the eye can see!

# **AVONITE®**

WIDE AND FLEXIBLE. THE SOLUTION TO ACCOMPLISH YOUR BOLDEST PROJECTS.

AVONITE® is a solid surface material composed of 63% alumina trihydrate, 35% acrylic and 2% pigments and binders. It is produced at the Aristech Surfaces LLC plant, in Florence (KY), USA, one of the most flexible and scalable production lines in the world. Aristech Surfaces LLC relies on its experience and expertise to supply a reliable Solid Surface material. NUREMBERG EXHIBITION HALL, Nuremberg, Germany, 2018 Builder: kpc GmbH Fabrication: Rosskopf + Partner AG Design: SODA Projects & Design GmbH Photos: NuernbergMesse/Heiko Stahl AVONITE® Polaris 8256







## ONE OF THE MOST ADVANCED PRODUCTION TECHNOLOGIES

The ability of our double belt production lines to create a multi-stage system, incorporating controlled heating, cooling and tempering – all within one press – enables the development of highly efficient processing solutions.

MORE DETAILS PAGE 12

## RIGHT SIZE PROGRAMME

#### **OUR STANDARD FORMATS**

AVONITE<sup>®</sup>'s **RIGHT SIZE** Programme provides the ultimate in flexibility, saving time and labour costs.

MORE DETAILS PAGE 14



## OUR COMMITMENT TO ECOLOGY

We see sustainability as more than just offering products with recycled content and regulatory compliance. It means having a responsibility to touch and improve lives by making a positive impact on others, now and for the future.

MORE DETAILS PAGE 16

VANCOUVER HOUSE, British Columbia, Canada Photos: Ema Peter Photography Fabrication: Westbank **AVONITE® Polaris 8256** 





PLANT FACADE, Saint-Quentin-Fallavier, France, 2019 Fabrication: LCCA Photos: Iulian Rotaru AVONITE<sup>®</sup> Snowfall 8090



## EXTERIOR

#### **A NETWORK OF EXPERTS**

We have a network of Solid Surface experts experienced in building facades, using our ETA certified AVONITE®, which you can aspire to use on the most ambitious projects.

The **RIGHT SIZE** Programme also offers a competitive product portfolio that is perfectly suited to the creation of exterior façades.

For outdoor use, AVONITE® recommends 7 colours (see p .18), for which we predict a UV resistance under  $\Delta E~5$ and gloss loss of less than 40% for a matte finish.



SPREEPALAIS AM DOM, Berlin, Germany, 2017 Design: neo system architects, Resa Gartner Project Management: 5D Engineering GmbH Fabrication: Rosskopf + Partner AG AVONITE<sup>®</sup> Polaris 8256, Eclipse 8240

8



## COMMERCIAL

#### **AVONITE® IS ABSOLUTELY VERSATILE**

It can be found on both the countertops and walls of ultra-clean labs and the overworked reception desks at hotels.

#### THAT'S NOT ALL

AVONITE<sup>®</sup> is also used to produce flawless furniture for shops and museums.



### **HYGIENIC**

 $( \div )$ 

The material's non-porous properties and the seamless assembly of furniture made of AVONITE<sup>®</sup> makes it extremely easy to clean. Its thermoforming capacity also allows for the creation of rounded backsplashes on lab benches, kitchen counters and restaurant furniture, which eliminates those hard to reach places.

### DURABLE

AVONITE<sup>®</sup> is resistant to common household



9

products and is easy to repair, thanks to the after sale servicing by one of our local partners. With its 15-year warranty on 12, 9 and 6 mm thicknesses and 10 yearwarranty on the 3 mm thickness, AVONITE<sup>®</sup> will not fail you after your project is complete.







PRIVATE RESIDENCE, Pfungstadt, Germany, 2020 Fabrication: Rosskopf + Partner AG Photo: edelfotoGrafie! / Böhm Küchen AVONITE<sup>®</sup> Porcelain 8066

\_\_\_\_\_

A 100% AVONITE® look in this kitchen, featuring a worktop fitted with a seamless Solid Surface sink and flush-mounted stove. 3 mm-thick AVONITE<sup>®</sup> sheets also cover all of the cupboard doors and drawers.

## RESIDENTIAL

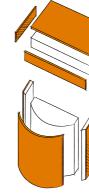
Used for kitchen islands, vanity tops and shower bases in bathrooms, or modern furnishings, AVONITE® fits harmoniously into private residences.



#### **ADVANC3®** ARE YOU LOOKING FOR AN ALTERNATIVE **TO LAMINATE AS A FURNITURE COVERING?**

#### **AVONITE® IS A GREAT SOLUTION!**

at proximity.



With its sheets just 3 mm thick, AVONITE® ADVANC3® offers all the properties and aesthetics of a Solid Surface at unbeatable prices. ADVANC3<sup>®</sup> can only be used on installations with no heat source



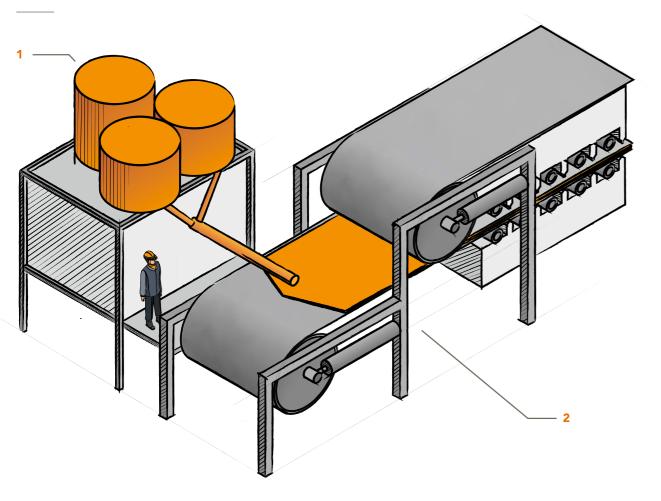




Often associated with a continuous cast production line, a double belt press typically includes top and bottom belts with heating elements and pressure mechanisms that transfer heat and pressure to the products between the belts. One of the major advantages to this machine is its ability to continuously hold product under heat for and cool to set good strength. Product is held securely throughout complete process.

## ONE OF THE MOST ADVANCED PRODUCTION TECHNOLOGIES

THE ABILITY OF OUR DOUBLE BELT PRODUCTION LINES TO CREATE A MULTI-STAGE SYSTEM, INCORPORATING CONTROLLED HEATING, COOLING AND TEMPERING – ALL WITHIN ONE PRESS – ENABLES THE DEVELOPMENT OF HIGHLY EFFICIENT PROCESSING SOLUTIONS.



1 The manufacturing process begins with mixing of the constituent materials (Methyl Methacrylate, solution of pre-polymerised methyl methacrylate, Alumina Trihydrate, pigments, catalysts, and chips, if needed) in a batch vessel. The use of a batch vessel for mixing all the ingredients ensures that a well-mixed homogeneous mixture is delivered to the double-belt continuous cast process.

2 The compound product is then cast between the belts.Through the application of heat and pressure, the product is pressed, calibrated and cooled down under pressure.This system enables very high pressure to be delivered uniformly.







## BENEFITS OF OUR TECHNOLOGY

### VERSATILE ADJUSTABLE PRODUCT WIDTH

The use of a double-belt continuous cast process allows the adjustment of the product width to any size between 686 mm and 1524 mm. Thanks to this highly efficient process, Aristech Surfaces LLC offers 3 different widths at no surcharge cost per m<sup>2</sup> and any other width between 686 mm and 1524 mm at a highly competitive price.

### IMPECCABLE COLOUR CONSISTENCY

Continuous-casting optimises the mixing of ingredients to offer a perfect colour consistency not only within the same batch but even within different production batches ( $\Delta E < 1$ ).

### NARROW THICKNESS TOLERANCE

The thickness of the product – taking into account the shrinking effect – is easily adjusted by means of a high precision gear and spindle system that sets the gap between upper and lower belt. Consequence? AVONITE®'s tolerance on the thickness across a sheet is the lowest among any other Acrylic Solid Surface. Precision in manufacturing is key for the most ambitious

projects and  $\mathsf{AVONITE}^{\texttt{®}}$  is meant to be part of them.

### ECO-FRIENDLY MANUFACTURING

Realised without solvent and from a 100% monomer solution, the bulk polymerization of methyl methacrylate produced in the double-belt manufacturing process contributes to reduce the impact of Volatile Organic Compounds on environment. That's how AVONITE® has been classified by SCS Global Services at the most demanding level "Indoor Advantage Gold" for its capacity to preserve indoor air quality. And that's not all: with its symmetric heating and cooling system, this highly efficient system contributes to save energy. Finally, continuous-casting improves the yield and reduces scrap for an optimised usage of resources.



## OUR RIGHT SIZE PROGRAMME



#### THE ULTIMATE FLEXIBILITY

You can customize your sheets to your specific needs, **by thickness**, width, length and in any standard colour<sup>\*</sup>. From the simplest format to the most unusual designs, Aristech Surfaces LLC offers you an infinitely wide array of options.

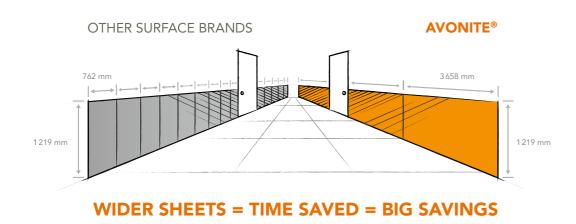
#### **SAVES TIME**

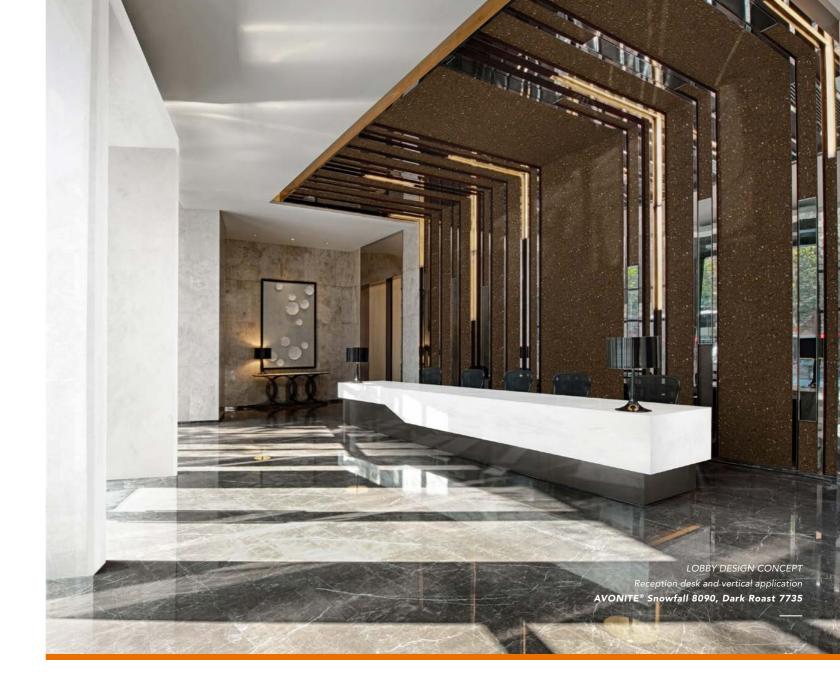
The use of large sheets reduces the number of seams required. Fewer seams mean less adhesive, less fabrication and therefore less cost.

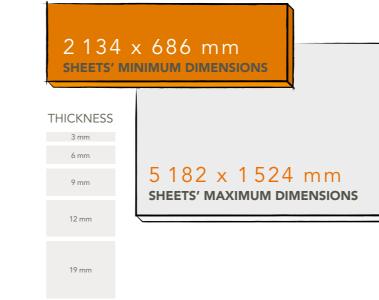
#### SUSTAINABLE CHOICE

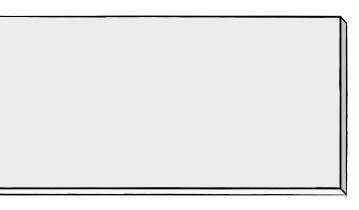
The choice of an optimal size sheet simply reduces scrap. Less scrap means taking a step to help the environment.

\* The RIGHT SIZE Programme applies to any standard AVONITE® colour, with the exception of Ice White 8064, Ice Blue 8298, Altitude 8901, Torrent 8903, Morning Mist 8904, Summit 8905, Calm 8908 and Unwind 8909. Please contact your regional sales manager or local distributor for more information, on lead times and minimum orders.













## OUR COMMITMENT TO ECOLOGY

WE SEE SUSTAINABILITY AS MORE THAN JUST OFFERING PRODUCTS WITH RECYCLED CONTENT AND REGULATORY COMPLIANCE – IT MEANS HAVING A RESPONSIBILITY TO TOUCH AND IMPROVE LIVES BY MAKING A POSITIVE IMPACT ON OTHERS, NOW AND FOR THE FUTURE.

Certified leader:

16



#### REUSE AND RECYCLE

At Aristech Surfaces LLC, we continually strive to improve our energy and water efficiency, landfill diversion, and air quality, using performance metrics we measure and report. Recent and ongoing environmental initiatives include conversion to LED lighting at our plants and offices, proactive recycling of office and industrial materials, high-efficiency motor upgrades to machine drives, industrial water filtration and recycling systems and thermal oxidizing units with heat recovery to reduce VOC emissions.

Finally, Aristech Surfaces LLC transport partner for Europe guarantees recycling of waste water, uses solar energy in the warehouse and trucks that run on gas.

#### INDOOR ENVIRONMENTAL QUALITY

AVONITE<sup>®</sup> has been awarded Indoor Advantage Gold by SCS Global Services and earned a score of A+ for the material's adherence to French regulations governing the emission of volatile organic compounds.

#### REDUCING WASTE

The RIGHT SIZE Programme is another key component of our approach to sustainable design. The possibility of choosing the best format for your projects optimizes the material consumption to suit your needs.

#### ENERGY CONSERVATION

Historically, it's not a coincidence if we chose to work with a double-belt continuous cast technology. Equipped with a symmetric heating and cooling system, solvent free and allowing to reduce the waste to the lowest level, this manufacturing technique is one of the eco-friendliest.

Our recent efforts to conserve energy include updating boiler controls and eliminating an inert gas generator at our Belen, New Mexico facility; installing a new nitrogen system, which improved energy efficiency and reduced emissions. Our Florence, Kentucky site was re-lamped with LED technology, significantly reducing electrical consumption.

#### TRANSPARENCY AND DISCLOSURE

Expectations of transparency about the environmental and health impacts of building products are high in the green building market. Designers, specifiers and building owners want to know exactly what they are utilizing, encouraging the specification of products with documented declaration of contents and impacts. Aristech Surfaces LLC provides transparency documentation through EPDs, HPDs, and one Declare Labels.

### **RED LIST FREE**

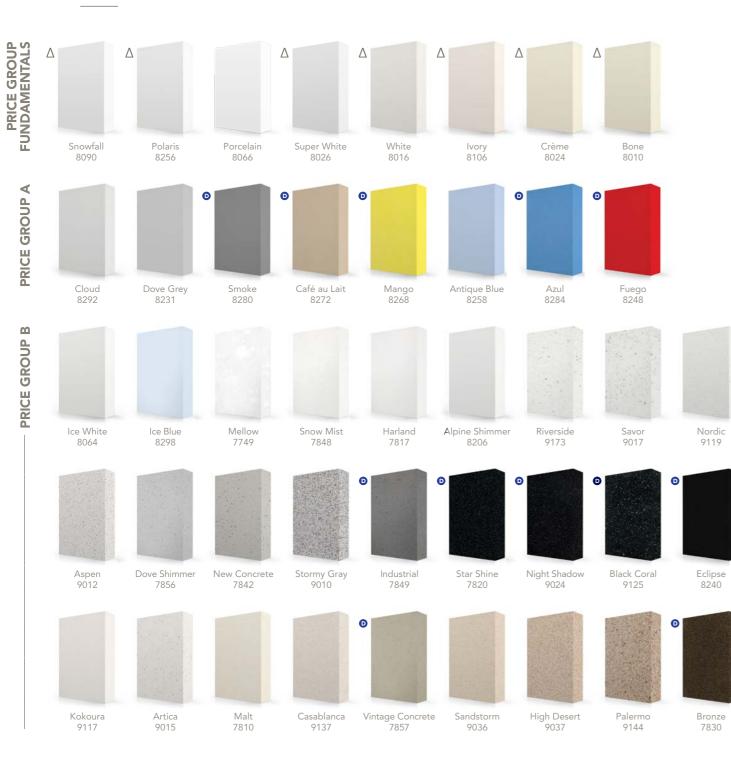
AVONITE® solid surface is Living Building Challenge Red List Free, containing none of the 800+ hazardous chemicals found in some building products.



## OUR COLOUR SELECTION

Whether the simple elegance of Altitude, the depth of the Summit, the inimitable texture of Sandstorm, the purity of Ice White or the vitality of Mango, AVONITE® offers a colour range balanced between the latest trends and timeless classics.

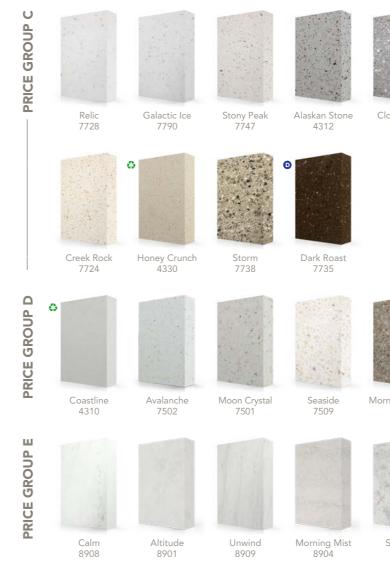
Depending on the climate, the orientation and the application, AVONITE® recommends 7 colours for outdoor use (highlighted with a  $\Delta$  hereunder). We predict a UV resistance under  $\Delta$ E 5 and a gloss loss of less than 40% for a matt finish.



#### **ENRICHED COLOUR TECHNOLOGY**

Our innovative AVONITE® formulation: Enriched Colour Technology delivers more intense colour and its improved mechanical properties make it more scratch resistant\*. Enriched Colour Technology is available in the Eclipse colour.

\* The colours produced with this technology are still more delicate than less pigmented colours and remain a B-category product.



Private residence, Belgium, 2020 Design and fabrication: Denis Margot AVONITE<sup>®</sup> Eclipse 8240





Cloud Burst 7746



Gulf Coast 7710



Morning Tundra 7503



Summit 8905



River's Edge 7506



Torrent 8903

The tones shown on this page may differ slightly from the actual colours To be safe, make your choice based on samples.

 $\Delta$  Recommended colours for outdoor use.

- D These décors are heavily pigmented colours, and are prone to show scratches, dust, haziness, and ordinary wear and tear more easily than lighter textured décors. Therefore, these décors are not recommended for use in residential and commercia applications that will be subject to heavy use, and/or, horizontal application use, and will not be covered under the AVONITE® warranty in relation to claims for scratches of ordinary wear and tear.
- Contains Recycled Content Colours marked with this acronyn include recycled material and may therefore qualify for additional credits as part of the building's LEED accreditation.

#### **HAVE A PROJECT IN PROGRESS?**

Request the free colour samples of your choice on www.aristechsurfaces.com/avonite or ask for a visit from an AVONITE<sup>®</sup> expert.

## TECHNICAL INFORMATION

#### THAT'S NOT ALL... SHEET DIMENSIONS

AVONITE®'s **RIGHT SIZE** 

Programme provides the ultimate in flexibility, saving time and labor costs.

To receive a list of our formats and our terms of sale, or for any additional information, please contact us on

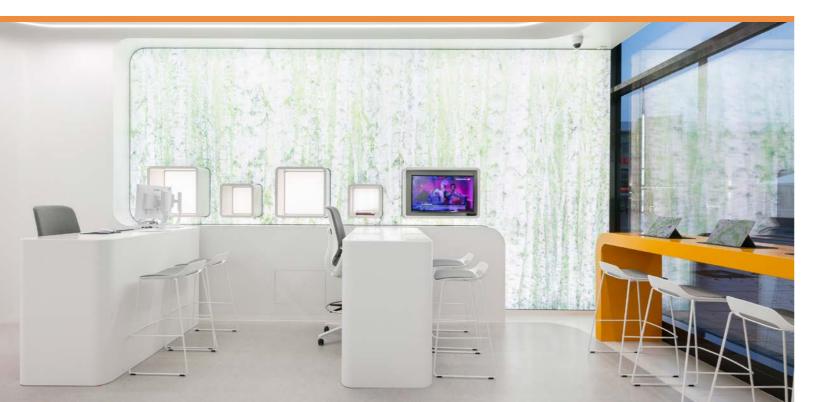
WWW.ARISTECHSURFACES.COM/AVONITE

\*With the exception of 8064 Ice White, 8298 Ice Blue, 8901 Altitude, 8903 Torrent, 8904 Morning Mist, 8905 Summit, 8908 Calm and 8909 Unwind.

AVONITE®'s flexibility is based on the 6 formats of sheets that we keep in stock at our European depot.

THICKNESS (mm)	DIMENSIONS (mm)	AVAILABLE COLOURS		
6	W. 762 x L. 3658	8090 Snowfall		
9	W. 762 x L. 3658	8090 Snowfall		
12	W. 762 x L. 3658	All colours*		
	W. 914 x L. 3658	8901 Altitude 8903 Torrent 8904 Morning Mist 8905 Summit 8908 Calm 8909 Unwind		
	W. 1372 x L. 3658	8064 Ice White 8298 Ice Blue 8090 Snowfall 8256 Polaris		
	W. 1524 x L. 3658	8090 Snowfall		

STADTWERKE NEUBRANDENBURG GMBH'S OFFICES, Neubrandenburg, Germany, 2019 Design: Raumeffekt die M belmanufaktur / PETZI + PETZI Architekten Fabrication: Rosskopf + Partner AG Photo: Andreas Muhs AVONITE<sup>®</sup> Snowfall 8090



#### **CHEMICAL DATASHEET**

To determine stain and chemical resistance, chemical reagents are placed on the surface for 16 hours\*. After the 16 hours period, reagents are removed using the cleaning methods described in the Technical Bulletin 201 (ISFA 2-01 and ANSI/ICPA SS-1 standards).

#### **STAIN RESISTANCE**

Stain resistance looks at the effect below the surface. The following reagents show no lasting effects on the surface of AVONITE® sheets when tested to the ISFA 2-01 cleanability/stain resistance standard:

•	Acetic Acid (10%)	• [	Dishwasher Detergent	•	Hydrogen Peroxide
•	Acetone	((	Cascade)		Solution, 3%
•	B-4 Body Conditioner	• [	Dishwashing Liquid	•	Instant Coff
•	Ball Point Ink Pen	• [	Distilled Water	•	Isopropyl Alcohol (
•	Black Paste Shoe Polish	• E	Ethanol	•	Lemon Juice
•	Bleach (Household Type)	• E	Ethyl Alcohol (90%)	•	Lye Solution (1-2%)
•	Butyl Acetate	• F	inger Nail Polish	•	Mercurochrome (2
•	Butyl Alcohol	R	Remover	•	Methanol
•	Butyl Ether	• (	Gasoline	•	Methyl Acetate
•	Catsup	• +	ousehold bleach	•	Methyl Ethyl Keton
•	Citric Acid (10%)	• +	ousehold Ammonia	•	Methyl Orange (1 %
•	Cupra Ammonia	• +	Hydrogen Peroxide	•	Methyl Red (1%)

#### CHEMICAL RESISTANCE

Chemical resistance is a measure of visible surface changes. The following reagents show no lasting effects on the surface of AVONITE® Acrylic Solid Surface sheets when tested to the ANSI/ICPA SS-1 standard:

Acetic Acid (10%)	• Bleach	Nail Polish Remover	• Napthalene (Naptha)	Sodium Hypochlorite (55
. ,				51
Acetone	(Household Type)	Gasoline	<ul> <li>Nitric Acid (6%)</li> </ul>	<ul> <li>Sodium Sulfate (10%)</li> </ul>
<ul> <li>Acridine Orange</li> </ul>	• Blood	Hexane	Olive Oil	<ul> <li>Soy Sauce</li> </ul>
<ul> <li>AG Eosin Blue (5%)</li> </ul>	<ul> <li>Butyl Acetate</li> </ul>	<ul> <li>Household Soaps</li> </ul>	<ul> <li>Pencil Lead</li> </ul>	<ul> <li>Sugar (Sucrose)</li> </ul>
<ul> <li>AG Gentian Violet</li> </ul>	<ul> <li>Butyl Alcohol</li> </ul>	<ul> <li>Hydrogen Peroxide</li> </ul>	<ul> <li>Perchloric Acid</li> </ul>	• Tea
<ul> <li>Ammonia (10%)</li> </ul>	<ul> <li>Butyl Ether</li> </ul>	<ul> <li>Hydrogen Peroxide</li> </ul>	<ul> <li>Permanent Marker Ink</li> </ul>	Toluene
Ammonium Hydroxide	Catsup	Solution (3%)	Picric Acid	<ul> <li>Tomato Juice</li> </ul>
(28%)	Citric Acid (10%)	<ul> <li>Instant Coffee</li> </ul>	<ul> <li>Pig Blood</li> </ul>	<ul> <li>Trisodium Phosphate</li> </ul>
<ul> <li>Amyl Acetate</li> </ul>	Coffee	<ul> <li>Isopropyl Alcohol (90%)</li> </ul>	Pine Oil	(5%)
<ul> <li>Amyl Alcohol</li> </ul>	<ul> <li>Cupra Ammonia</li> </ul>	Lemon Juice	<ul> <li>Povidone Iodine (10%)</li> </ul>	• Urea (6%)
Aromatic Ammonia	<ul> <li>Dishwashing Liquid</li> </ul>	<ul> <li>Lye Solution (1-2%)</li> </ul>	<ul> <li>Yellow Mustard</li> </ul>	Uric Acid
<ul> <li>B-4 Body Conditioner</li> </ul>	(Cascade)	Mercurochrome (2%)	<ul> <li>Salt (Sodium Chloride)</li> </ul>	• Urine
<ul> <li>Ball Point Pen</li> </ul>	<ul> <li>Dishwashing Liquid</li> </ul>	<ul> <li>Methanol</li> </ul>	<ul> <li>Silica Dental Cement</li> </ul>	<ul> <li>Vegetable Oil</li> </ul>
<ul> <li>Betadine Solution</li> </ul>	(Dawn)	<ul> <li>Methyl Acetate</li> </ul>	(liquid)	<ul> <li>Vinegar</li> </ul>
<ul> <li>Bite Registration</li> </ul>	<ul> <li>Distilled Water</li> </ul>	<ul> <li>Methyl Ethyl Ketone</li> </ul>	<ul> <li>Silver Nitrate (10%)</li> </ul>	Wax Crayon
Accelorator	<ul> <li>Equalizing Accelerator</li> </ul>	Methyl Orange (1%)	<ul> <li>Soapless Detergents</li> </ul>	<ul> <li>Wet Pekoe Tea Bag</li> </ul>
(2% Eugenol)	Ethanol	<ul> <li>Methyl Red (1%)</li> </ul>	<ul> <li>Sodium Bisulfate</li> </ul>	• Wine
Bite Registration Base	Ethyl Acetate	Mineral Oil	<ul> <li>Sodium Hydroxide</li> </ul>	<ul> <li>Xylene</li> </ul>
<ul> <li>Black Paste Shoe Polish</li> </ul>	Ethyl Alcohol (90%)	Naphtha	Solution (<10%)	<ul> <li>Zinc Chloride (10%)</li> </ul>

The following reagents should not come into contact with AVONITE® sheets for long periods of time. These reagents may cause surface changes on the sheets that are more difficult to remove:

• Bite Registration Mix (50/50) • Dry-Bond Dental Adhesive

• Hydrochloric Acid (>20%)

- Eosine Methylene Blue

\*Although the 16 hours period is standard test procedure, it is recommended to remove chemicals as soon as possible, to prevent damage to the surface.

- Nail Polish
- Nitric Acid (>25%)

- Sulfuric Acid (>25%)

roxide	Mineral Oil
	<ul> <li>Naphtha</li> </ul>
	Olive Oil
ohol (90%)	<ul> <li>Pencil Lead</li> </ul>
	<ul> <li>Permanent Marker</li> </ul>
(1-2%)	<ul> <li>Pig Blood</li> </ul>
me (2%)	Pine Oil
	• Povidone lodine (10%)
ite	<ul> <li>Yellow Mustard</li> </ul>
Ketone	• Sodium Sulfate (10%)
ge (1 %)	Soy Sauce
1 %)	<ul> <li>Sugar (sucrose)</li> </ul>

- Toluene
- Tomato Juice
- Trisodium Phosphate (5%)
- Urea (6%)
- Vegetable Oil
- Vinegar
- Wax Crayon
- Wet Pekoe Tea Bag
- Wine
- Xylene
- Zinc Chloride (10%)

• Sodium Hydroxide Solution (>25%)

21



#### **PHYSICAL PROPERTIES**

#### **AVONITE® ACRYLIC SOLID SURFACING SHEETS**

Aristech Surfaces LLC AVONITE<sup>®</sup> Acrylic Solid Surface sheet products provide exceptionally weatherable, strong, non-porous, scratch and stain resistant material for architectural designs and utilitarian surfaces.

		UNITS	3 mm SOLIDS	6 mm SOLIDS	<b>9 mm</b> SOLIDS			12 mm		
PROPERTY	TEST METHOD					SOLIDS	SMALL PARTICULATE	MEDIUM PARTICULATE	LARGE PARTICULATE	AVONITE 8064 ICE WHITE 8298 ICE BLUE
GENERAL										
Density	ASTM D 792	g/cm <sup>3</sup>	1.73	1.73	1.73	1.73	1.60	1.62	1.63	1.60
Water Absorption	ASTM D 570	%	0.13	0.04	0.04	0.04	0.05	0.05	0.05	0.05
MECHANICAL										
Tensile strength	ASTM D 638	MPa	33.4	31.1	31.1	31.1	31.1	28.3	25.2	30.7
Tensile modulus	ASTM D 638	MPa	7010	10514	10514	10514	7 1 4 2	8411	8204	8650
Tensile elongation	ASTM D 638	%	1.40	0.40	0.40	0.40	1.00	0.55	0.45	2.20
Flexural strength	ASTM D 790	MPa	71.0	64.1	64.1	64.1	55.2	49.3	47.2	58.3
Flexural modulus	ASTM D 790	MPa	6070	8687	8687	8687	7 3 2 9	7240	8067	7010
Barcol hardness	ASTM D 2583	-	59	63	63	63	58	59	60	55
Rockwell hardness (m scale)	ASTM D 785	-	86	94	94	94	94	93	93	92
Charpy impact	ASTM D 6110	J/m	104.0	58.7	58.7	58.7	58.7	45.3	42.7	59.8
Ball impact (227g ball, nofailure)	NEMA LD3-3.8	cm	-	-	305	>380	305	290	215	>380
Ball Impact (227g ball, no failure) Supported	NEMA LD3-3.8	cm	>380	>380	-	-	-	-	-	
Ball Impact (227g ball, no failure) Unsupported	NEMA LD3-3.8	cm	213	215	-	-	-	-	-	-
THERMAL										
Dtul @ 1.82 Mpa	ASTM D 648	°C	88	102	102	102	93	93	92	100
Coefficient of thermal expansion	ASTM D 696	cm/cm/°C	_	3.76x10⁻⁵	3.76x10⁻⁵	3.76x10 <sup>-5</sup>	4.43x10 <sup>-5</sup>	4.43x10-5	4.43x10-5	
Boiling water resistance	ISFA 2-01	-	No Effect	No Effect	No Effect	No effect	No effect	No effect	No effect	No effec
High temperature resistance	ISFA 2-01	-	No Effect	No Effect	No Effect	No effect	No effect	No effect	No effect	No effect
Reaction to fire	ASTM E 84	-	Class B	Class A	Class A	Class A	Class A	Class A	Class A	Class E
Combustion toxicity	Pittsburgh Protocol	-	98	98	98	98	67	67	67	98
Total Volatile Organic Compounds	ASTM D 5116	µg/m²/hr	69.1	69.1	69.1	69.1	69.1	69.1	69.1	69.1
SURFACE										
Consistency of colour (same sheet)	ISFA 2-01	_	Passes	Passes	Passes	Passes	Passes	Passes	Passes	Passes
Light resistance	ISFA 2-01	_	No Effect	No Effect	No Effect	No effect	No effect	No effect	No effect	No effec
Cleanability/Stain resistance	NEMA LD3-3.4	_	Passes	Passes	Passes	Passes	Passes	Passes	Passes	Passe
Stain resistance	ANZI/ICPA SS-1	-	Passes	Passes	Passes	Passes	Passes	Passes	Passes	Passe
Bacterial resistance	ASTM G 22	-	No growth	No growth	No growth	No growth	No growth	No growth	No growth	No growth
Fungi resistance	ASTM G 21	-	No growth	No growth	No growth	No growth	No growth	No growth	No growth	No growth
Food zone use	NSF 51	_	Approved	Approved	Approved	Approved	Approved	Approved	Approved	Approved

# COLLECTIO

Aristech Surfaces LLC offers an extensive range of 11 sinks, 42 washbasins, 2 bathtubs and 4 shower trays for all types of commercial and residential use. These come in a range of shapes: oval, square, rectangular and curved. Featuring classic, timeless models for facilities with enduring style, the collection embodies simple, clean décor.



## ITE® HITE BLUE



NEW COLOURS, TRENDS AND EVENTS... JOIN OUR COMMUNITY AND DISCOVER NEW AND INSPIRING IDEAS EACH WEEK.



Global Headquarters ARISTECH SURFACES LLC 7350 Empire Drive Florence KY 41042 USA T +1 800-354-9858 info.europe@aristechsurfaces.com

Find your closest distributor on
WWW.ARISTECHSURFACES.COM/AVONITE

AVONITE<sup>®</sup> and ADVANC3<sup>®</sup> are registered trademarks of Aristech Surfaces LLC. All other trademarks and product names are trademarks or registered trademarks of their respective rights owners. The information contained in this brochure is intended to be for information only and can be amended at any time without prior notification © 2022 Aristech Surfaces LLC. All rights reserved.





TELUS SKY, Calgary, Canada, 2019 Fabricator: Heavy Industries, Walsh Plastics Architect: Bjarke Ingels Group & Dialog Photo: Ema Peter Photography Developer: Westbank Developments **AVONITE® Polaris 8256**