

### **About Us**

















Van Acht has been synonymous with quality products and excellent service since its founding in 1986. We strive to make our customers more aware of the vast differences that exist in quality and service available in the market today. We hope to make customers mindful that good quality and service are of the utmost importance when purchasing wooden products. Van Acht's quality products speak for themselves.

Today the company boasts a well established and trusted name. Our success is evident in our growth over the last 36 years. We are fortunate enough to have continuous support from architects, builders and the public. Our quality products and services are the result of years of experience and innovation. Continuous research and development has enabled Van Acht to manufacture virtually any custom made wooden product as well as expand our range of products available; V-COAT, Van Acht Glass and Aluminium, uPVC Windows and Doors, YOSO Wood and Aluminium Doors, Marine Ply Garage Doors and our Frameless Folding Doors are products that were developed over the last 6 years and have finally joined the Van Acht family of products.

#### **Doors**

Van Acht offers one of the largest selections of doors in the country. We can cater for almost any requirement or budget.
Purpose made doors can be made in a variety of timbers, according to personal choice and design.

#### Windows

Van Acht's watchword is quality. Our aim has never been to be the biggest manufacturer but to manufacture the best quality carpentry in the market at a competitive price. We strive to keep stock of all our standard range windows and we can manufacture purpose made windows.

#### **Purpose Made Joinery**

We recommend that customers try to use as many standard products as possible when designing their building projects. Using standard products helps keep the cost down and keeps delivery times to a minimum. We can, however, manufacture virtually any purpose made item on request. Using standard items usually ensures the following:

- Immediate availability
- Prompt delivery
- A quick replacement would be available if necessary

All standard sizes are available in our catalogue and as CAD or REVIT drawings on our website www.vanacht.co.za.

# Warehouse, Showroom and Manufacturing Plant

Our head office is located in Kya-Sand, Randburg. We have a showroom where customers can view and inspect our products. All standard products are generally kept in stock at this branch. Our main factory is situated in Factoria, Krugersdorp. We have the following branches: Klerksdorp, Pretoria, Krugersdorp and Mpumalanga Timbers stock our products in Mbombela.

### **Wooden Windows**

#### **Side Hung Open Pane Windows**



- Main frames: 44 x 57mm / Sash: 57 x 42mm
- SANS 613 certified
- Supplied unglazed with glazing beads / pre-dipped
- Equipped with weather seals and 90° hinges and satin chrome handles
- Full pane windows kept in stock
- Fanlight full pane windows available on order
- Can be custom made / Burglar bars bought separately and fitted DIY

#### **Side Hung Small Pane Windows**



- Main frames: 44 x 57mm / Sash: 57 x 42mm
- Supplied unglazed with glazing beads / pre-dipped
- Equipped with weather seals and 90° hinges and satin chrome handles
- Side hung small pane windows kept in stock
- Fanlight small pane windows available on order
- Can be custom made / burglar bars bought separately and fitted DIY

#### **Top Hung Windows**



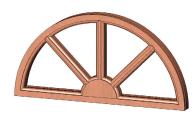
- Main frames: 44 x 57mm / Sash: 57 x 42mm
- SANS 613 certified
- Supplied unglazed with glazing beads / pre-dipped
- Equipped with weather seals and 90° hinges and satin chrome handles
- Top hung windows kept in stock
- Top hung fanlight windows available on order
- Can be custom made / burglar bars bought separately and fitted DIY

#### Flat Arch Windows



- Main frames: 44 x 57mm
- Sash: 57 x 42mm
- Supplied unglazed with glazing beads / pre-dipped
- Flat Arch windows not kept in stock
- Can be custom made

#### **Fixed Arches**



- Main frame for windows 44 x 57mm / Door frames: 44mm x 105mm
- Small pane bars: 31 x 40mm
- Supplied unglazed with glazing beads / pre-dipped
- Can be custom made

### Sash Windows

#### **Mock Sash Victorian**



- Main frames: 42 x 105mm / Sash: 57 x 42mm
- Small pane bars 31 x 42mm
- Supplied unglazed with glazing beads / pre-dipped
- Full pane mock sashes available on request
- Can not be custom made
- Burglar bars can not be installed on mock sash windows

#### Easy Lift Sash Windows



- Patented pneumatic gas lift system to open and close
- Main frames: 42 x140mm
- Sash: 57 x 42mm
- Small pane bars 31 x 42mm
- Supplied unglazed with glazing beads / pre-dipped
- Full pane mock easy lift sash windows available on request
- Only use 6mm glass, for sash lifts to balance



To view our full range of wooden windows and their specifications, please visit our website, www.vanacht.co.za, or take a shortcut by scanning the QR code.

Scan to view the full range and specifications.



## **Wooden Sliding Doors**

#### **Full Pane Sliding Doors**

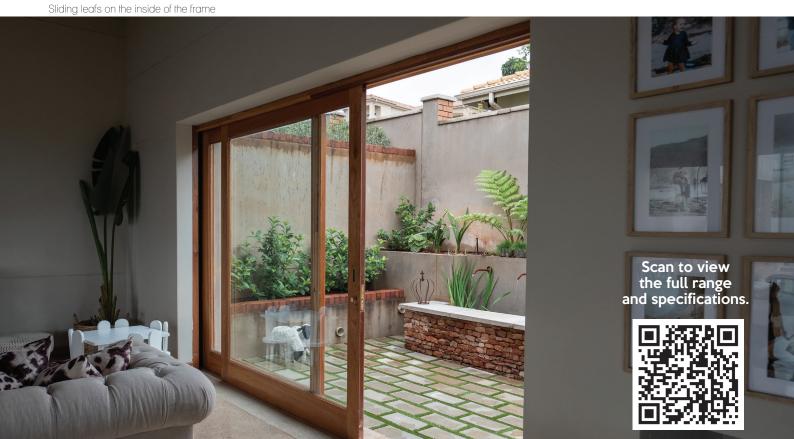


- Stock items
- Supplied with aluminium cill and weather seals
- 2 Glass doors available on request
- Available in single, double, triple and centre opening
- Standard height 2100mm
- Can be custom made
- Hardware colours available in Gold, Silver, Black (Sold Separately)

#### **Small Pane Sliding Doors**



- Stock items
- Supplied with aluminium cill and weather seals
- Available in single, double, triple and centre opening
- Standard height 2100mm
- Can be custom made
- Hardware colours available in Gold, Silver, Black (Sold Separately)



## Wooden Sliding Folding Doors

#### **Full Pane Sliding Folding Doors**

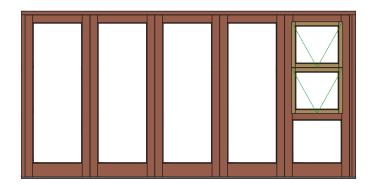


- Stock items
- Doors stack to the outside
- Adjustable frame for seasonal humidity changes
- Units supplied unassembled
- Units to be fitted by a qualified carpenter
- Standard height 2100mm / Custom heights up to 2700mm
- 2 glass, Happy & glass top doors available on request
- Hardware colours available in Gold, Silver, Black

#### **Small Pane Sliding Folding Doors**



- Stock items
- Doors stack to the outside
- Adjustable frame for seasonal humidity changes
- Units supplied unassembled
- Units to be fitted by a qualified carpenter
- Standard height 2100mm / Custom heights up to 2700mm
- 2 glass, Happy & glass top doors available on request
- Hardware colours available in Gold, Silver, Black



Optional combinations with sidelight windows available in full pane and small pane.

Hardware Colours: Gold, Silver, Black

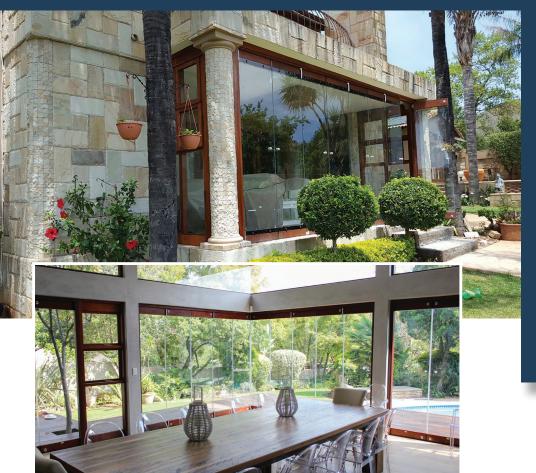


All sliding folding units are supplied unassembled. Units supplied with aluminium cills and weather seals.

Scan to view the full range and specifications.



## Wooden Frameless Folding



Information

Units can not be custom made.

Sidelights & toplights can be added to make up custom sizes.

Hardware: Gold, Silver, Black

Specify if door is LH or RH viewed from outside.

Units available in a height of 2100mm and 2385mm.

8mm toughened safety glass used on 2100mm

10mm toughened glass used on 2385mm height.

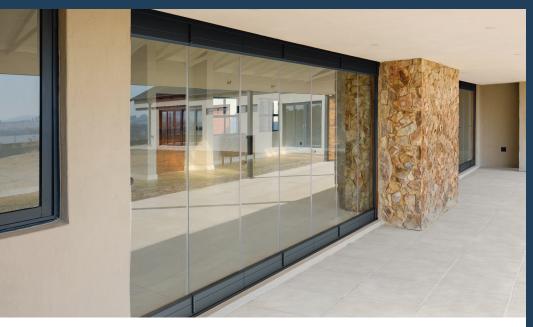
Units supplied unassembled with aluminium cill and weather seals.

#### Frameless Folding Door Application

The design meets the structural requirements of the national building regulations, but not necessarily the requirements that precludes leaking of glazing, therefore it should not be installed as a primary weather barrier. Uses include closing of an exterior entertainment area or separating 2 rooms.



## **Aluminium Frameless Folding**



Information

Units can not be custom made.

Sidelights & toplights can be added to make up custom sizes.

Hardware: Black

Specify if door is LH or RH viewed from outside.

Units available in a height of 2100mm and 2385mm.

8mm toughened safety glass used on 2100mm

10mm toughened glass used on 2385mm height.

Units supplied unassembled with aluminium cill and weather seals.

OPEN UP A WORLD OF POSSIBILITIES WITH

### VAN ACHT'S **NEW ALUMINIUM** FRAMELESS DOOR

#### Frameless Folding Door Application

The design meets the structural requirements of the national building regulations, but not necessarily the requirements that precludes leaking of glazing, therefore it should not be installed as a primary weather barrier. Uses include closing of an exterior entertainment area or separating 2 rooms.



### Doors

### Making The Best Choice

When selecting exterior doors for your home, there are a few factors to consider, like location, style of the house and local building regulations which may affect the level of required maintenance. (For example: the placement of your exterior doors). After you have reviewed these criteria, you will be able to choose doors that are most suitable for your home or building.

### Appropriate Exposure

Which direction will your exterior door face? When choosing a wooden exterior door it is imperative to consider exposure. To adequately protect the door and extend its life, you will have to take into account your climate and direction the door will be facing.

We do not recommend that doors are exposed to full sun, especially in the Highveld where the climate is extremely dry and UV rays harsh to exterior wooden products. Without the correct overhangs, wooden doors will require frequent maintenance. They are also susceptible to performance problems, such as warping, expansion, water penetration and overall deterioration.

We do not recommend painting or staining doors black, due to the fact that dark colours attract more heat from the sun. (For example: the surface temperature of black/very dark doors is up to 10 °C higher than less darker colours). This can cause doors to warp or crack. Please note that doors used in any of the above applications will not be covered under our warranty.

### **Caring For Your Doors**

Treatment is of utmost importance to keep wood protected and aesthetically beautiful, especially in South Africa where harsh conditions prevail. Neglecting to treat or incorrectly treating a wooden product will result and assist with rapid deterioration. Prior to installation, doors should be stored flat on a level surface in a dry ventilated area.

Van Acht does not recommend varnish for any exterior wooden product. Varnish does not penetrate the timber, but only forms a surface layer. Prolonged exposure to sun causes the resin in varnish to harden and crack, allowing moisture to penetrate into timber, causing decay, discoloration and ultimately wood rot. If doors are prepared for painting, a universal sealer should be applied on all six sides prior to painting the door. Painted timber swells and shrinks as seasons change. This might lead to cracking of the paint and exposing of unpainted areas. If a door is not sealed properly on all six sides immediately after delivery and before installation, this will affect the warranty.

### On Delivery and Installation

Products are to be sealed with a penetrating wood sealer (V-COAT) immediately after delivery, and prior to installation. The sealing of timber is essential to limit the periodic movement of moisture in and out of wood. Moisture causes the cell walls to swell and shrink and ultimately, without the correct protection and maintenance, the timber will crack, split and warp. It is therefore of utmost importance to seal the end grains at the top and bottom of the door. This is where most moisture is absorbed. Ensure that your carpenter seals the tops and bottoms after cutting and planing doors for fitment. Also ensure that all cutouts made by your carpenter are sealed. This includes, but is not limited to, cutouts for hinges,

locks and flush bolts.

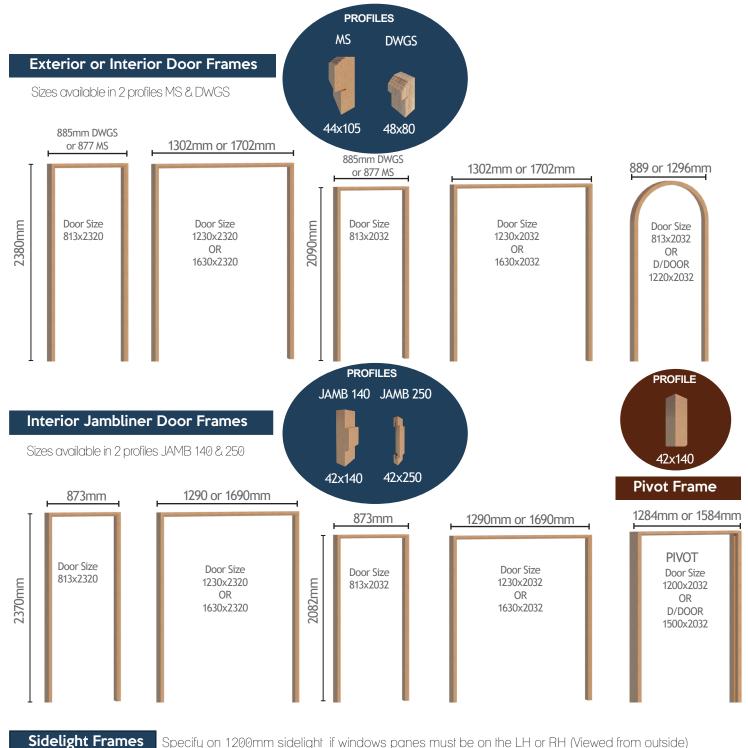
# We Recommend

V-COAT is a penetrating oil specially formulated to protect wood from rain, sun and UV damage it can be used on any wooden product. V-COAT has added UV stabilisers that make it last longer. V-COAT is available in 1 litre and 5 litre tins, and various colours.





### **Door Frames**





### **Panel Doors - Semi Exterior**

Recommended Door Application

- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.
- Panel doors can be made to custom sizes.

#### Vital Information

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.



2 Panel Heavy 813mm 610mm



2 Panel Econo
 813mm
 762mm
 610mm



2 Panel EconoCape Dutch813mm762mm



4 PanelCape Dutch813mm



4 Panel 813mm



5 Panel 813mm



6 Panel 813mm



8 Panel813mm



10 Panel 813m



2 Panel HB 813mm



4 Panel HB 813mm



3 Panel HB Cape Dutch 813mm



2 Panel Arch 813mm



•2 Panel Heavy 610mm x 2 1220mm (Double)



2 Panel Econo 610mm x 21220mm (Double)



2 Panel Arch 610mm x21220mm (Double)

### **Slatted Doors - Semi Exterior**

Recommended Door Application

- © Suitable for direct exposure once sealed / G Can be ordered pre-glazed.
- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.
- Slatted doors can be made to custom sizes.

#### Vital Information

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.



 IVT Horizontal Marine Ply 900mm 813mm 762mm



IVT 6 SlatMarine Ply813mm



IVT 6H1V Marine Ply 813mm



Framed HorizontalVersa Wood813mm

STABLE DOOR



IVT HorizontalG1813mm



BB Door Versa Wood 813mm



Arch Door Versa Wood 813mm



BB Stable Versa-Wood 813mm

STABLE DOOR



BB Stable Marine Ply 813mm



Horizontal Marine Ply 813mm

STABLE DOOR



6 Slat Marine Ply 813mm



Horizontal / GTOP Marine Ply 813mm





2 Panel Meranti 813mm



4 Panel Meranti

813m

STABLE DOOR



Meranti 813mm



G9 Stable Meranti 813mm



IVT NO 8 Marine Ply 813mm

#### STABLE DOOR



Carve 6Meranti813mm

### **Glass Doors - Semi Exterior**

Recommended Door Application

- G Can be ordered pre-glazed.
- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.
- Glass doors can be made to custom sizes.

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.



G1 813mm 762mm 610mm



G2 813mm 762mm 610mm



G/TOP 813mm 762mm 610mm



813mm



G9 813mm



813mm



Нарру 813mm 762mm



3 Panel HB Cape Dutch 813mm



●3 Panel HB Oval **Glass Top** 813mm



Nederburg 813mm



Boschendal 813mm



G1 610mm x2 1220mm



610mm x 2 1220mm (Double)



610mm x 2 1220mm (Double)



610mm x 2 1220mm (Double)



G8 610mm x2 1220mm (Double)



**Glass Top** 610mm x2 1220mm (Double)

# Carve Range - Semi Exterior

Recommended Door Application

- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.
- Carve Range doors can be made to custom sizes.

Supplied Stained



MER TP1 WNB Meranti 813mm

Supplied Stained



MER TP2 WNB Meranti 813mm

Supplied Stained



MER TP3 WNB Meranti 813mm

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.

Supplied Stained



MER TP4 WNB Meranti 813mm

Supplied Stained



MER TP5 WNB Meranti 813mm

Supplied Unstained



Design No 34 Meranti 813mm

Supplied Stained



Carve 3 WNB Meranti

Supplied Unstained



Carve 4 Meranti 813mm 610mm

Supplied Unstained



Carve 6 Meranti 813mm

Supplied Stained



Carve 6 WNB Meranti 813mm

Supplied Unstained



Carve 7 Meranti 813mm

Supplied Unstained



Carve 8 Meranti 813mm

813mm



Supplied Unstained

Carve 9 Meranti 813mm



Supplied Unstained



Carve 10 Meranti 813mm

Supplied Unstained

Carve 12 Meranti 813mm





No 93 WN Meranti 813mm

Supplied Stained



No 55 / 5 Panel Meranti 813mm

Supplied Stained



No 79 Meranti 813mm

### **Semi Exterior Doors**

Supplied Stained with

●IVT 813 NO 8 Meranti 813mm

Supplied Stained with Tinted glass



● IVT 813 NO 9 Meranti 813mm

Supplied Stained with



●IVT 813 NO 11 Meranti 813mm

#### Recommended Door Application

- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.

#### Vital Information

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.

### **Tall Doors**

Full range available in Kiaat, and Meranti. Tall Doors used with tall frame = 2380mm overall height



2 Panel Meranti Heavy or Econo 813x2320mm



2 Panel HB Meranti 813x2320mm



**Glass Top** Meranti 813x2320mm



G1 Meranti 813x2320mm



Horizontal Marine Ply 813x2320mm



**BB** Door Versa-Wood 813x2320mm

Supplied Stained Walnut



Horizontal Stable Marine Ply 813x2320mm



7 Slat Marine Ply 813x2320mm



7H1V Marine Plv 813x2320mm



3 Panel HB Kiaat 813x2320mm



3 Panel C/Dutch Kiaat 813x2320mm



Carve 6 WNB Meranti 813x2320mm

## **Custom Doors**





Find inspiration from our many designs, or bring us your own idea and let us turn your vision of the perfect door into reality.



### **Barn Doors**

#### X BRACE VERSA-WOOD



Supplied Unstained 1020mmx2100mm 1020mmx2400mm

#### Z BRACE VERSA-WOOD



Supplied Unstained 1020mmx2100mm 1020mmx2400mm

Barn Door Handle BHAV12 320 BL



Latch for double door



Latch for single door



#### **Wheelset Options**



90mm Acetal Wheels



60mm Acetal Wheels



Acetal - is an engineering thermoplastic. It is lightweight, low friction and wear-resistant material with good physical and processing properties.

Barn Track Lengths 1500mm, 1800mm, 2000mm, 2100mm, 2400mm, 3000mm





## **YOSO Entrance Doors**













2 Panel YOSO Marine Ply 890x2120mm



Marine Ply 890x2120mm

Give your home warmth, personality, and style with a YOSO entrance door. Choose a design you like and select a range of standard aluminium colours and your choice of timber. Yoso entrance doors are pre-hung with locks, and handles pre-fitted.

Aluminium Colours: Bronze, White, Black, Silver, Charcoal Timber Options: Kiaat, Marine Ply & Versa-Wood Yoso doors can be made to custom sizes.

The YOSO Range is semi-exterior, overhead cover is recommended









## **Elegance Range Pivots Doors**

Van Acht's Elegance range is made from only the finest selected Kiaat wood; these doors are 60mm thick and pre-hung, with locks and handles already fitted. High-security locks are optional, and composite aluminium panels are available in various colours.

High Security Lock ——



YE1321PE1-GG-K-RH Kiaat & Aluminium 1305x2120mm



YE1321PE1-CHAM-K-LH Kiaat & Aluminium 1305x2120mm



YE1321PE2-GG-K-RH Kiaat & Aluminium 1305x2120mm

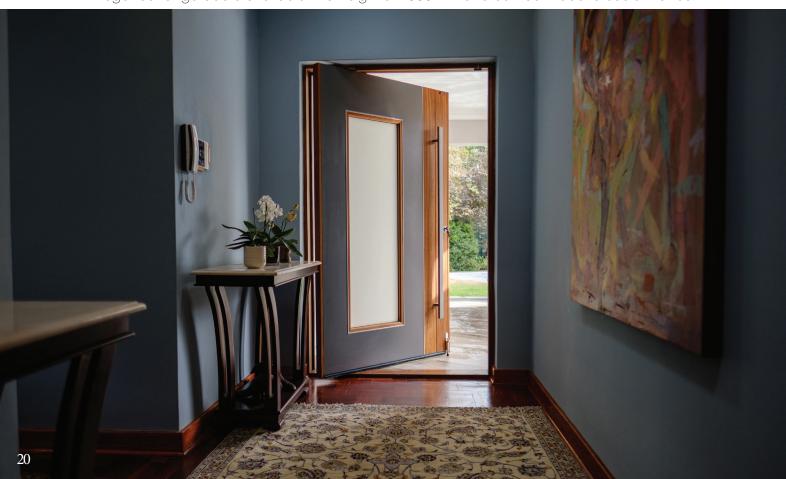


YE1321PE2-CHAM-K-LH Kiaat & Aluminium 1305x2120mm



YE1321PE6-GG-K-LH Kiaat & Aluminium 1305x2120mm

Elegance range doors available in a height of 2380mm and can be made to custom sizes.



## **Pre-Hung Pivot Doors**





VPH1200IVT HOR 1290x2120mm



VPH1200 CARVE 6 1290x2120mm



VPH1200IVT NO9 1290x2120mm



VPH1200IVT NO12 1290x2120mm



VPH1200IVT NO111290x2120mm



VPH1200NO55 1290x2120mm



VPH1200NO93 1290x2120mm



VPH1200NO45 1290x2120mm



● Y1321 E5 GG MP RH 1290x2120mm



●Y1321 E3 CHAM MP RH 1290x2120mm

## **Africa Range Pivot Doors**



No 31 1200x2032mm



No 90 1200x2032mm



No 47 1200x2032mm



Africa 2 1200x2032mm



Africa 4 1200x2032mm



Africa 6 1200x2032mm



Africa 14 1200x2032mm



Big Five 1200x2032mm



Leopard 1200x2032mm



Elephant 1200x2032mm

### **Panel Pivot Doors**

Recommended Door Application

- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.
- Pivot doors can be made to custom sizes.

#### Vital Information

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.



G1Meranti1200x2032mm



2 Panel HB Meranti1200x2032mm



3 PGT HB
 Meranti

 1200x2032mm



4 Panel Meranti1200x2032mm



8 Panel Meranti1200x2032mm



12 Panel Meranti1200x2032mm



4 Panel Carve 9 Meranti 1200x2032mm



Happy Meranti1200x2032mm



2 Panel HB Kiaat 1200x2032mm



3 Panel HB Kiaat 1200x2032mm



5 Panel Kiaat 1200x2032mm



5 PanelMeranti1200x2032mm



V1200 Carve 6 DSB Meranti 1200x2032mm



V1200 NO 91
 Meranti
 1200x2032mm



V1200 NO 93 Meranti 1200x2032mm

## **Marine Ply Pivot Doors**

Recommended Door Application

- Suitable for infrequent and partial exposure.
- Door must not be fully exposed to direct sunlight and rain.
- An over hang above the door is recommended.
- Pivot doors can be made to custom sizes.

Vital Information

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.

#### Supplied unstained without glass



IVT Horizontal Marine Ply 1200x2032mm

#### Supplied unstained without glass



IVT NO 2 Marine Ply 1200x2032mm

#### Supplied unstained without glass



IVT No 4 Marine Ply 1200x2032mm

Supplied unstained without glass



IVT NO 7 Marine Ply 1200x2032mm

Supplied stained with tinted glass & stainless steel handle



IVT NO 8 Marine Ply 1200x2032mm

#### Supplied stained



V1200 GD 3P ARCH HB Marine Ply 1200x2032mm

#### Supplied stained with tinted glass



IVT NO 9 Marine Ply 1200x2032mm

#### Supplied stained with tinted glass



IVT NO 11 Marine Ply 1200x2032mm

#### Supplied stained with tinted glass



IVT NO 12
 Marine Ply
 1200x2032mm







### **Interior Doors**

Recommended Door Application

- 1 Interior : For interior use only.
- Mary Available in 813mm half hour fire door.

Only marked interior doors can be custom made.

#### Vital Information

All doors should be fitted by a qualified carpenter. Ensure that your doors are sealed on all six sides, after your carpenter has trimmed them, to prevent excessive warpage and twisting. All exterior doors should have a weather bar fitted.

#### All MDF (Medium Duty Fibre) doors available in 2320mm



2 Panel Deep Mould 813 / 762mm



INT 16 SLAT Horizontal 813 / 762mm



2P5VMDF813 / 762mm



Chesterfield
Deep Mould
813 / 762mm
UNPAINTED



Horizontal
THCM
813 / 762mm



2P MDF 813 / 762mm



Cape Dutch Deep Mould 813 / 762mm



INT 8 SlatHorizontal813 / 762mm



1 BI FOLD 15H MDF 813 / 762mm



Townhouse
Deep Mould
813 / 762mm
UNPAINTED



6H1V MDF 813 / 762mm



15H MDF 813 / 762mm



RothmanMDF813 / 762mm



6H MDF 813 / 762mm



H2PanelMDF813 / 762mm



Okoume
Veneer
813 / 762mm

VENEERD

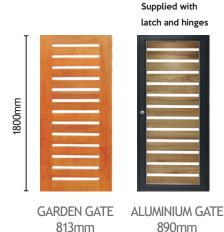


11 IVT Vert 6 Slat 813 / 762mm



813 / 762 mm

## Cladding & Garden Gates





#### Versa-Wood Cladding

**VERSA WOOD** 

They say trends come and go, but using wood cladding to elevate the appearance of buildings is favoured by many architects and is a timeless trend that has lasted throughout the ages.

**VERSA WOOD** 

Cladding can be extremely expensive as most of the products in the market undergo thermal modification, used to make the timber more durable and stable.

Van Acht searched the globe and eventually found the ultimate wood cladding (Versa-Wood) with exceptional qualities to use outdoors in South African weather conditions. Versa-Wood is natural timber without any thermal modifications making it a very affordable option for wooden cladding.

Versa-Wood is lightweight, durable, exceptionally resilient to bending and twisting, and has high water resistance. More bonus points for Versa-Wood are that woodworms and termites don't like it because of its high tannin content. In addition, the timber is light in colour with a smooth finish making it perfect for various staining options.

So why are you waiting? Join the trend and get creative with Versa-Wood cladding; endless possibilities exist.

Versa-Wood can be bought as individual planks in 3 meter lengths. (100 x18 x 3000mm)







## Skirting



ALSO AVAILABLE IN 125MM HEIGHT



ALSO AVAILABLE IN 125MM HEIGHT



ALSO AVAILABLE IN 125MM HEIGHT



ALSO AVAILABLE IN 125MM HEIGHT



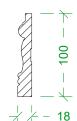
ALSO AVAILABLE IN 125MM HEIGHT



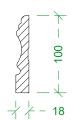
ALSO AVAILABLE IN 125MM HEIGHT



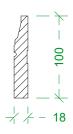




VMS2

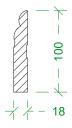


VMS3

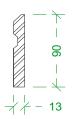


VMS4

VMS5







VMS7

#### WHY FINGER JOINTING?

STRICT DEFORESTATION REGULATION BY THE FOREST STEWARDSHIP COUNCIL (FSC) ON TIMBER STATES THAT ONLY TIMBER FROM SUSTAINABLE FORESTS MAY BE USED.

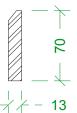
AT VAN ACHT WE UTILIZE AND OPTIMISE TIMBER AS MUCH AS POSSIBLE TO PREVENT WASTE. ONE OF THESE METHODS OF OPTIMIZING TIMBER IS FINGER JOINTING SELECTED TIMBER.

#### WHAT IS FINGER JOINTING?

INSTEAD OF REJECTING OR THROWING AWAY GOOD PIECES OF TIMBER (BAD SPOT OR AREA) WE RATHER CUT OUT THAT PIECE AND FINGER JOINT ALL THE GOOD PIECES TOGETHER. HEREBY WE CAN ENSURE SELECTED GOOD QUALITY LONG LENGTHS OF TIMBER.

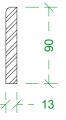
#### **NEW** VMS8





#### **NEW** VMSBN



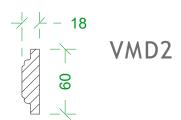


### Dado Rails & Corner Blocks























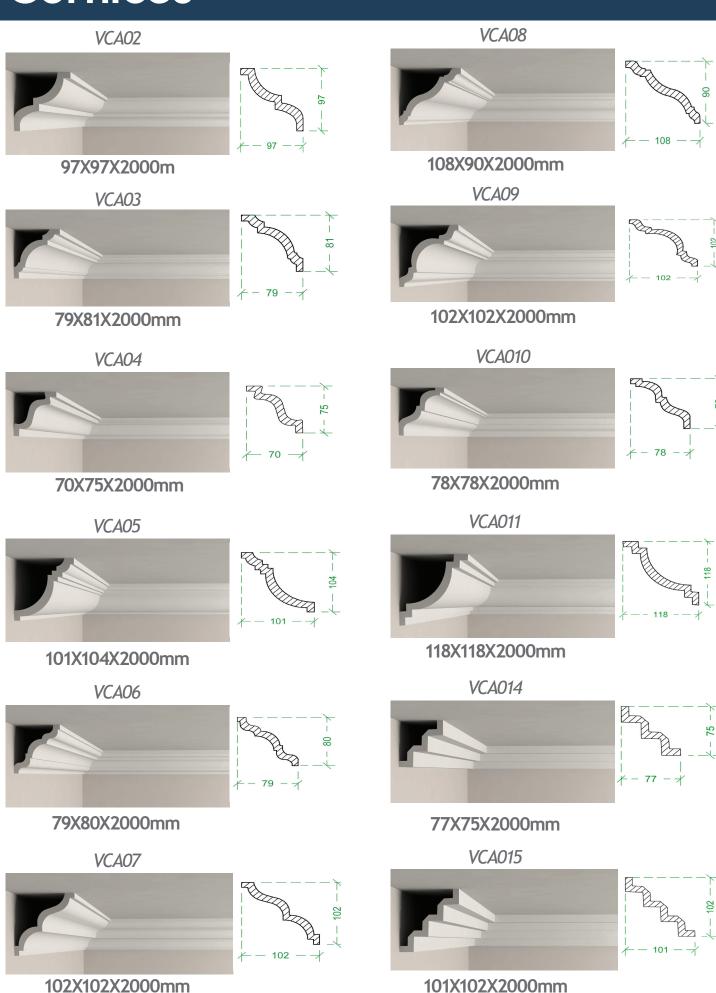






RIGHT: REPRESENTATION OF ALL THE PRODUCTS COMBINED ON A WALL. PRODUCTS INCLUDE SKIRTING AND CORNER BLOCK AT FLOOR LEVEL. DADO RAIL IN THE CENTRE OF THE WALL. ARCHITRAVES TO FINISH THE DOOR FRAME.

## Cornices



### Handles & More

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#### **INSTALLATION GUIDELINES**

#### WINDOW INSTALLATION GUIDELINES

### BEFORE INSTALLATION OF ANY VAN ACHT PRODUCT, ENSURE THAT :

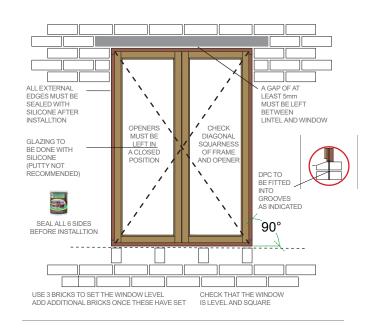
- YOUR ORDER WAS MANUFACTURED TO YOUR EXACT SPECIFICATIONS.
- POSSIBLE DISCREPANCIES ARE REPORTED TO VAN ACHT IN WRITING, WITHIN 7 DAYS.
- ALL PRODUCTS MUST BE STORED ON A FLAT LEVEL SURFACE IN A WELL VENTILATED AREA UNDER COVER FROM RAIN OR SUN.
- ALL PRODUCTS MUST BE SEALED ON ALL 6 SIDES, BY APPLYING A SEALANT SUCH AS V-COAT.

### DURING BUILDING AND INSTALLATION, ENSURE THAT:

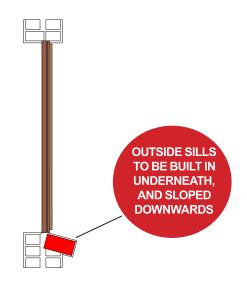
- PRODUCTS ARE SUPPORTED TO PREVENT THE SILL AND TOP RAIL BENDING AND THAT THE WATERPROOFING MEMBRANE (DPC) IS CORRECTLY FITTED IN THE GROOVES PROVIDED.
- THE LOOSE END OF THE DPC IS TUCKED IN-BETWEEN THE TWO BRICK SKIN WALL.
- ALL OPENINGS BETWEEN WALLS AND JOINERY MUST BE SEALED WITH UV RESISTANT SILICONE AFTER INSTALLATION.
- PRODUCTS ARE PLACED IN THE OPENINGS LEVEL AND SQUARE.
- OPENERS ARE LEFT IN THE CLOSED OR LOCKED POSITION WHILE BUILDING COMMENCES.
- THE OUTSIDE WINDOW SILLS ARE BUILT IN UNDERNEATH THE BOTTOM OF THE WINDOW-NOT AGAINST IT.

#### AFTER BUILDING ENSURE THAT:

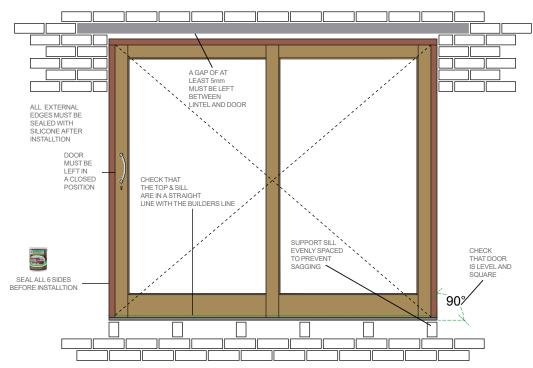
- ALL GLAZING BEADS ARE PAINTED OR SEALED ON ALL SIDES, Including cut outs, and rebates.
- THE END GRAIN OF THE GLAZING BEADS HAVE BEEN SEALED.
- SILICONE IS USED TO SECURE THE GLASS TO THE WINDOW.
- ALL OPENINGS BETWEEN WALLS AND JOINERY ARE SEALED WITH SILICONE OR FOAM.
- ALL VAN ACHT WOODEN PRODUCTS SURFACES ARE SEALED WITH AN EXTERIOR GRADE SEALANT, IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS.



#### **WINDOW INSTALLATION GUIDELINES**

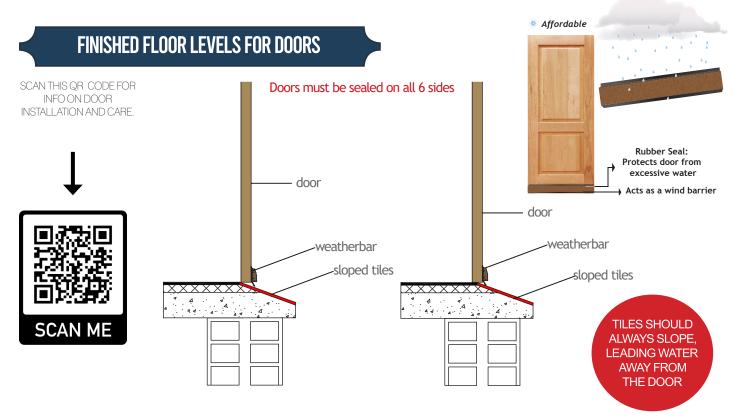


### **SLIDING, FOLDING DOOR INSTALLATION GUIDELINES**



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