

Pixel 10 Repair manual

Version 1.1 , July 2025



Google recommends that you seek professional assistance for all device repairs.

Self service repair isn't recommended unless you are an adult with the technical expertise to safely repair electronic devices. If you choose to perform self repair, you agree to assume the risk associated with such repair.



Use caution if you engage in repair.

Opening or repairing your device could present electric shock, device damage, fire and personal injury risks, and other hazards. Before you service the product, read the full set of precautions in this document.

Welcome!

We are here to help.

At Google, we innovate, design, and build to create helpful and sustainable products. Product longevity is important to us and repairability is part of that. Repair enables our products to stay in-use and out of landfills.

If you have any questions or need support, please reach out.

support.google.com

This manual is organized into sections for easy and intuitive navigation.



Precautions

Safety is a top priority for Google. Users should work in a safe environment and have the necessary skills and training to safely complete repairs.



Repair flows

Here, we have a flow chart of the most efficient repair methods.



Disassembly

Each section contains a list (in the order of device disassembly) of prerequisite steps, tools, fixtures, and parts required to complete the repair.



Assembly

For each disassembly, we provide a guide to reassemble. This may include rework steps for certain components.



Troubleshooting and testing

Use the diagnostic steps and testing recommended in this section to identify the source of device problems and issues.



Glossary

All the terms and acronyms you need to communicate with the same language to colleagues and customers.

Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly

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Tools and fixtures Electrical precautions **Battery conditions** Laser product

Battery handling Safety equipment

Glass handling

Introduction

Turn Pixel on and off Expanded views

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Screen calibration Replacement parts

ESD protection Glossary

Liquid damage indicators



Disassembly order Assembly order



Disassembly

Logic board Display

BG sub Top speaker

Bottom speaker Front camera

mmWave module Chin board Mic3 flex Vibrator

Enclosure Battery

Rear camera



Troubleshooting

Sensor and key feature

location

Connectors location

Power

Wireless charge

Mic1

Mic3

Mic2

Top speaker

Bottom speaker

Vibrator

Display

NFC

Proximity sensor

UDFPS

Rear camera

Front camera

USB-C

mmWave module





³√^k Assembly

Top speaker

Display Enclosure

Chin board Logic board

Bottom speaker Mic3 flex

Vibrator

Battery Rear camera mmWave module BG sub

Front camera



Software

Software tools

Revision history

Version	Date	Change description
V1.0	July, 2025	First release
V1.1	August,2025	 Add "table of contents", P4 Add torque spec. P12 Define the depth of opening pick in caution. P52 Add a Note, Undamaged and not dirty DAM foam can be reused. P108 Identify the area to apply IPA. P114 Modify wording. P124 Identify CG liner area. P156 Add shear PSA alignment line. P158 Add the direction of removing the white liner. P178 Correct screw GPN from G250-07891-04 to G250-07891-05. P200 Revise LDI quantity and photo. P15 Add new thermal grease (G160-01481-00). P26, P82, P124 Change battery assembly liner picture. P24, P178 Add one page for bottom speaker removal. P96 Change thermal graphite pictures. P108, P109



Pixel 10 repair manual

Precautions

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Important: Before you begin



Be careful if you engage in repair

When you open or repair a device, be careful of electric shock, device damage, fire and personal injury risks, and other hazards.

Always perform repairs in a clean work space with good ventilation and no combustible materials.

Make sure that there are no additional screws or small parts are left in the device after assembly and screws are securely fastened.

Before you service the product, read the full set of precautions in this document.



Use caution

Batteries should be carefully handled, and could be dangerous when damaged

- Fully discharge device battery before you attempt repair.
- Never bend, dent, puncture, or use tools to pry the battery.
- Store batteries in the replacement part packaging as soon as possible after removal to prevent damage.
- If a battery begins to vent, cover it in sand or use gloves and tongs to keep the battery in a fire safe place as soon as possible.
- Take care to prevent shorting of battery terminals or damage of the battery, as it could result in fire or overheating.
- Dispose of the battery according to local regulations.



Use caution

Pixel 10 contains a class 1 laser module

The design of the device incorporates optics and protective housing such that there's no access to a level of laser radiation above class 1 during normal use or approved servicing.

Laser modules in this product comply with 21 CFR 1040.10 and 1040.11, except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

Use of controls or adjustments and performance of procedures other than those specified herein may result in hazardous radiation exposure.

Laser module:

Made in Austria. ams AG, Tobelbader Str. 30, 8141 Oberpremstätten, Austria.

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Important: Before you begin



Use caution Part handling – glass

- Wear protective gloves and safety glasses when you handle damaged parts.
- Use protective film when you remove damaged parts.
- After removal, store the damaged part in the replacement part packaging as soon as possible to prevent injury.



Tools and fixtures

The use of Google-authorized tools and fixtures is **strongly recommended** to repair a device in a safe and effective manner.

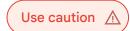
Use caution

- We *don't* recommend that you perform repairs without the specified tools and fixtures.
- Improper use of tools and fixtures may result in injury to yourself, the user of the device or other third parties, along with damage to the product, tools, fixtures, replacement parts, or other spare parts.

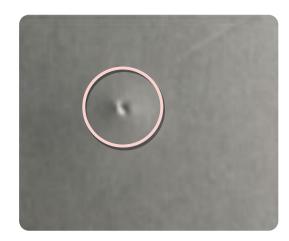


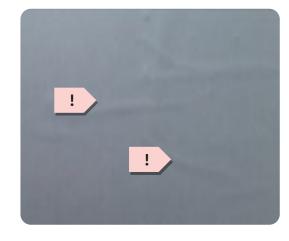
Important: Before you disassemble the device

- Disconnect the device from all power sources before any disassembly.
- Make sure that the battery is fully discharged before any disassembly.
- If the phone battery shows signs of <u>swelling or damage</u>, or if the phone feels hot or emits a strong odor, don't attempt disassembly. Please reach out to Google <u>customer support</u>.
- Take care not to expose the phone or its components to liquids after disassembly.

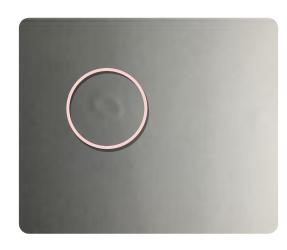


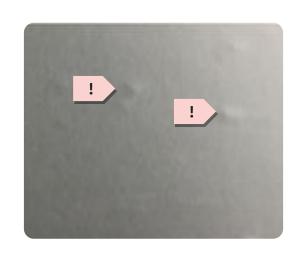
Examples of unacceptable battery conditions that are not suitable for repair*











Pouch damage

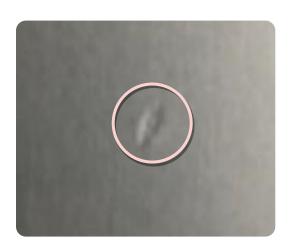
Dent

Line protrusion

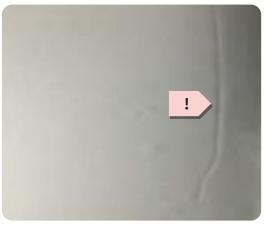
Scratch

Contamination mark

Dot protrusion









Bubbling

Imprinted line

Swelling or electrolyte leakage

^{*}These are examples of potentially dangerous battery conditions but don't reflect all possible dangerous conditions. Please follow the general safety guidance outlined in this document.



Pixel 10 repair manual

Introduction

Expanded view Turn the Pixel on and off

Screw map Tools and fixtures

Screen calibration Replacement parts

ESD protection Glossary

Liquid damage indicators

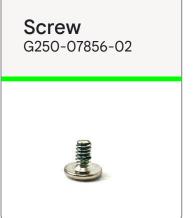
Pixel 10: Expanded view

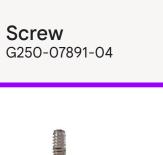


Welcome Repair flows Assembly Troubleshooting Software Precautions Introduction Disassembly

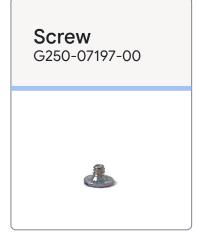
Screw map

These are the screws used in the Pixel 10:

















Screws are a single use item

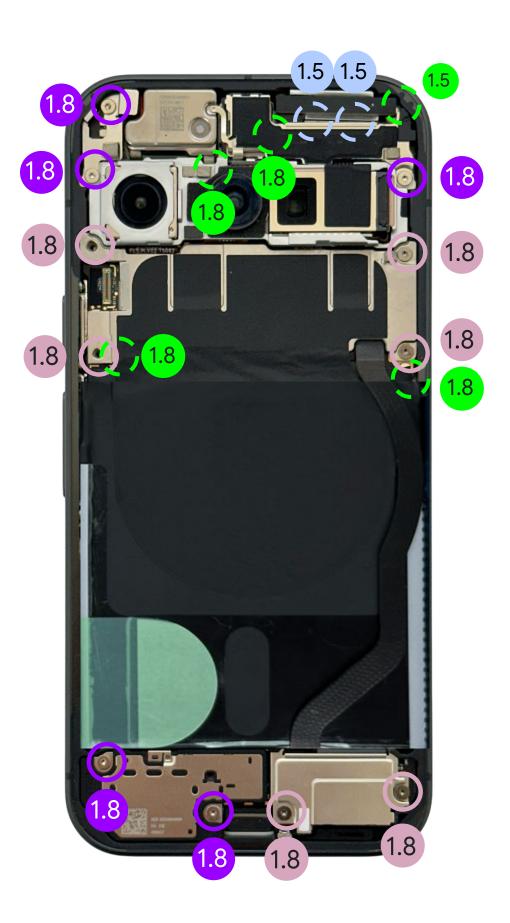
Screws are a single use item and if removed from the device, they should be replaced with a new screw.

Torque Spec: (1.5/1.8) ±0.05kgf-cm



After removal, always replace with a new screw

Each screw is critical to the safe continued operation of the phone. As the thread locking adhesive can't be reactivated, always replace it with a new screw after removal.



Touch screen calibration process

Important!

Before you boot up the device:

- Nothing should touch the display. This includes *protective films*, cases, fingers, tape, labels, scratch covers, adhesives and debris.
- Devices should be on a flat surface. Don't hold it in your hands.

After the above conditions are met, press the power button to power-on the device. *Don't* touch the device until it's fully booted into the user operating system.



Display touch calibration

After any repair that requires you to open the phone, complete the display touch calibration during first boot.



Touch function

If this process isn't followed, the touch function of the screen may not work as intended.

ESD protection

Electro Static Discharge (ESD) could damage components, so it's important to work in an ESD-safe environment during repair.

Follow these four steps to keep ESD safe:



Stay grounded

Carry out repairs on the ESD mat, the person who repairs the device should wear a grounded ESD strap.



Avoid static buildup

Don't wear synthetic fibers such as fleeces that could generate static.



Protective bags

Pack all ESD-sensitive parts in metalized protective bags during shipping.



Avoid touching the pins

Use ESD-safe tools to handle components to avoid touching the pins.



Did you know?

ESD is the sudden flow of electricity through two electrically charged objects. For example, ESD is a shock you feel when you walk on a carpet, and then touch a metal door handle.

Precautions

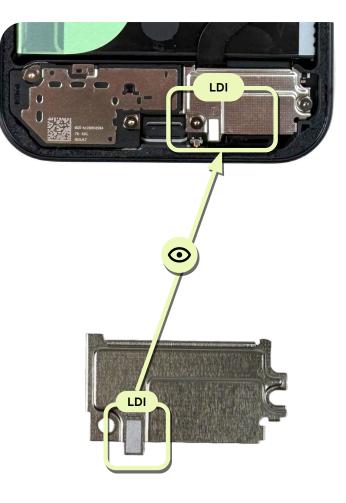
Liquid damage indicators

Liquid Damage Indicators (LDI) are strips that change colors when a phone has been exposed to water or other liquids.

- Exposure to liquids could lead to the device malfunctioning, such as overheating or short circuits.
- There are three LDI on this device.
- If either indicator has turned red, the device is considered to have been exposed to liquid.



The SIM card tray slot on the enclosure is visible without disassembly of the device.



On the CLB cowling, near the charge port.



On the enclosure (CG side).

Turn the Pixel on and off



Turn the power on or off

- To turn on a device when it's powered off, press and hold the power button for a few seconds. <u>See where</u> the power button is located.
- To power off the phone when it's turned on:
- To power off the phone, press and hold the power and volume up buttons for a few seconds. Then, tap Power off on screen.
- For more information, see <u>Google</u>
 <u>Help page</u>.

Tip: Before you turn on the phone, charge it. <u>Learn how to charge.</u>



Turn the screen off and back on

• To turn the screen on and off when the phone is turned on, press the power button once.

Tip: On some Pixel phones, you can see the time and some other information even when the screen is off. Learn which Pixel phones and how to turn **Always show time and info** off or on.



Restart or reboot

- 1. On most phones, press the phone's power button for about 30 seconds, or until the phone restarts.
- 2. On the screen, you might need to tap **Restart**.



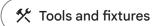
Tools and fixtures

The use of Google-authorized tools and fixtures is strongly recommended to repair a device in a safe and effective manner.



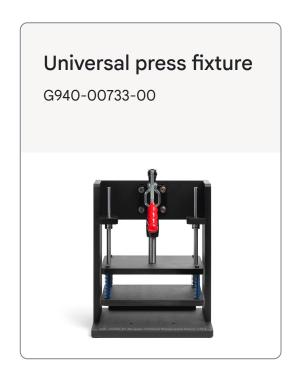
Use caution

- We *don't* recommend that you perform repairs without the specified tools and fixtures.
- Improper use of tools and fixtures may result in injury to yourself, the user of the device or other third parties, as well as damage to the product, tools, fixtures, replacement parts, or other spare parts.



Google-approved fixtures: Pixel 10

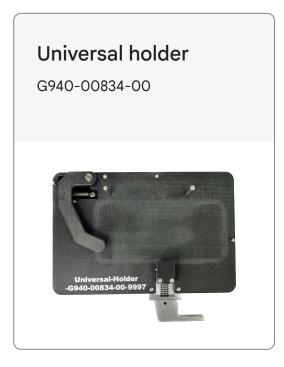
Google-approved fixtures are Google-tested and are strongly encouraged to ensure high quality and safe repairs.



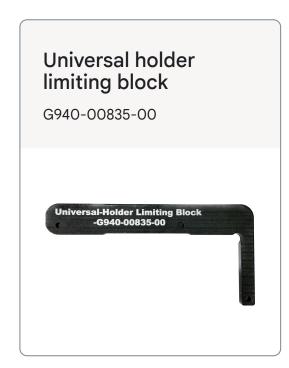






















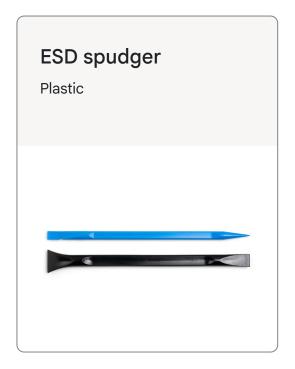


Standard tools

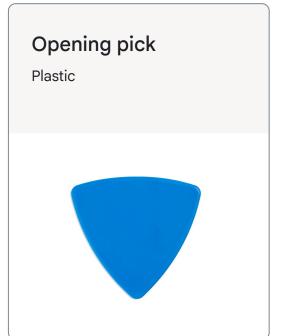
Standard tools are suggested to ensure high quality and safe repairs. These items *don't* need to be purchased from a Google-recommended supplier.

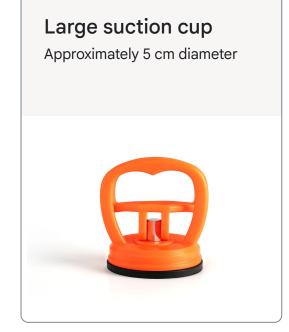




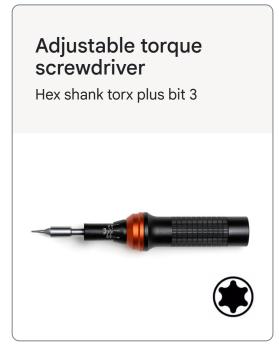




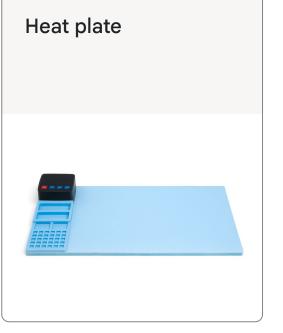


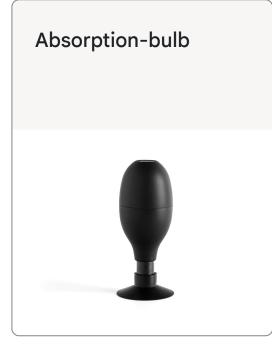








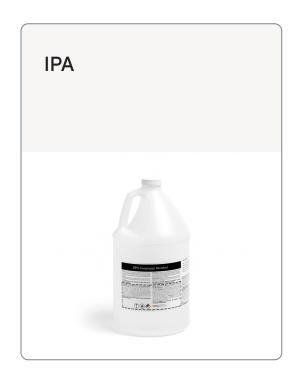




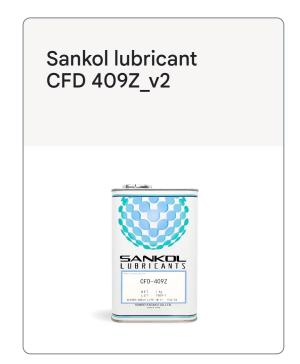


Standard consumables

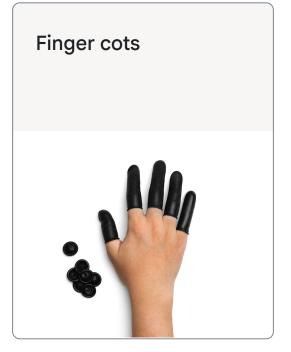
Standard consumables are suggested to ensure high quality and safe repairs. These items *don't* need to be purchased from a Google-recommended supplier.













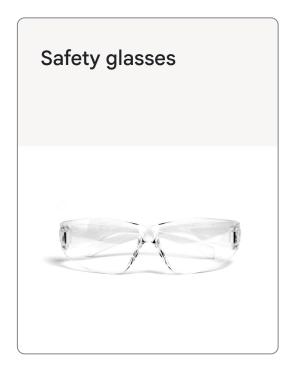




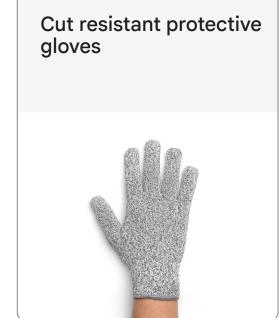


Safety items

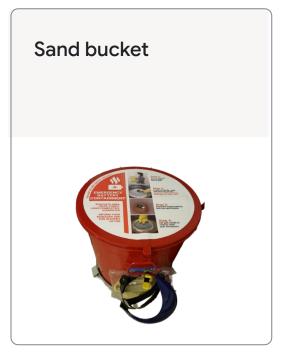
Safety items are suggested to ensure high quality and safe repairs. These items *don't* need to be purchased from a Google-recommended supplier.













Replacement parts

Important notice about replacement parts

- The use of Google-authorized replacement parts is strongly recommended.
- If Google-authorized replacement parts are not used then performance within product specifications can't be assured.



Use caution

Use of replacement parts other than Google-authorized replacement parts, such as aftermarket batteries, may impact device safety, reliability, and performance.

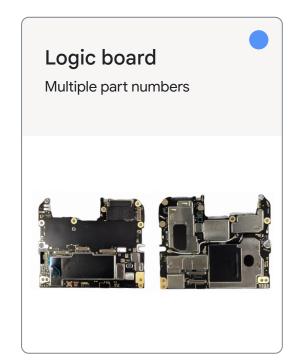
Replacement parts

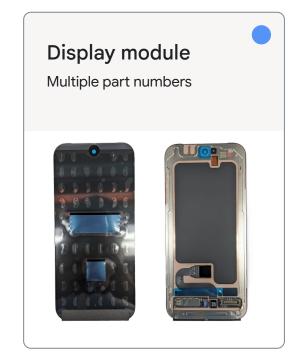
Reuse indications

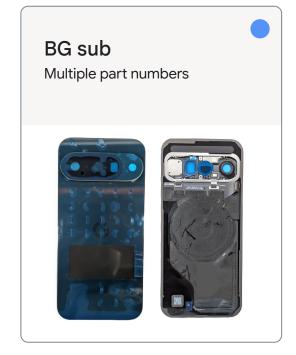
Reusable without cleaning

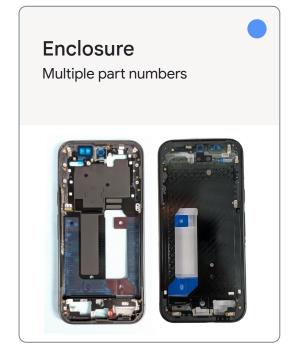
Reusable after cleaning

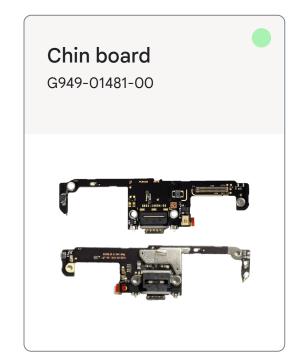
Not reusable after disassembly

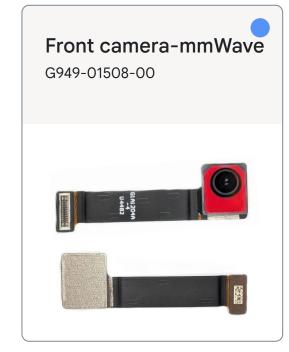


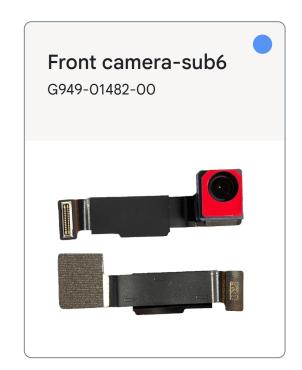


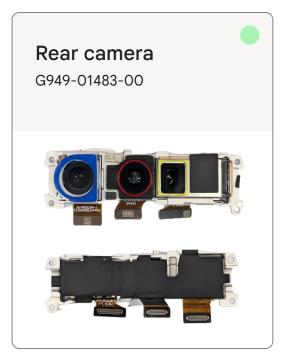


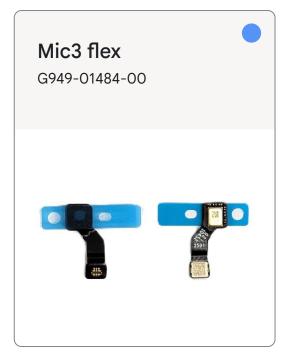


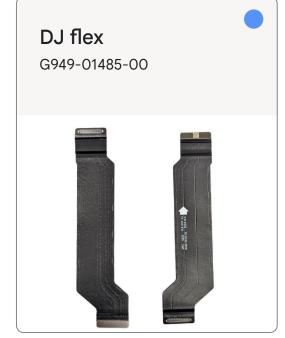




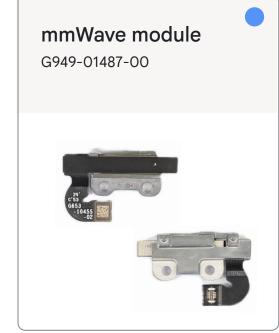












Replacement parts

Reuse indications

Reusable without cleaning

Reusable after cleaning

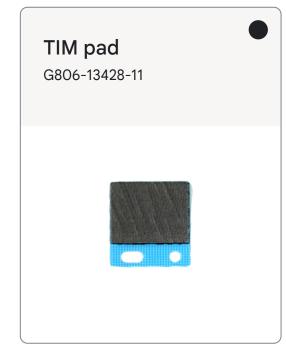
Not reusable after disassembly







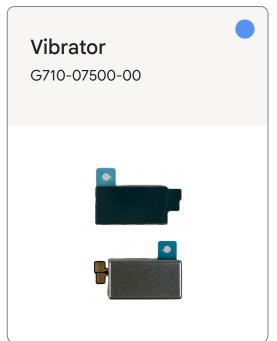


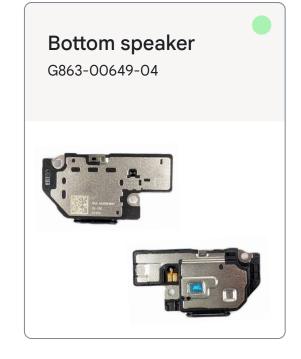


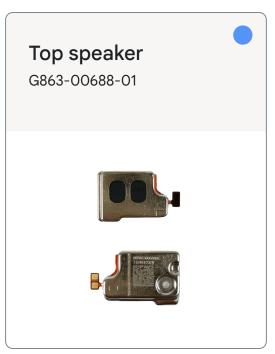


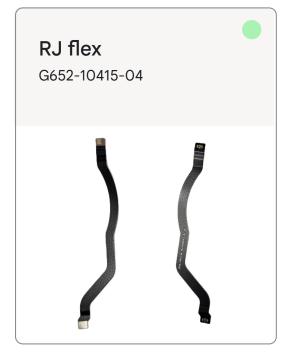






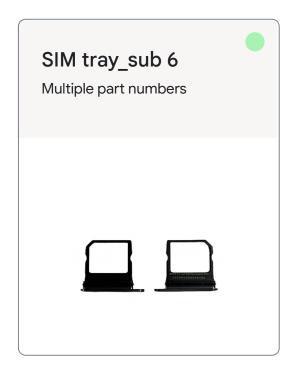




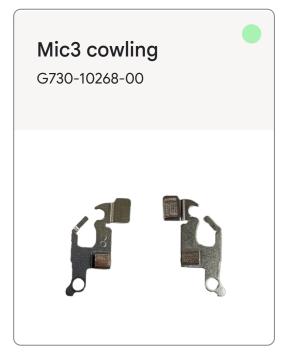


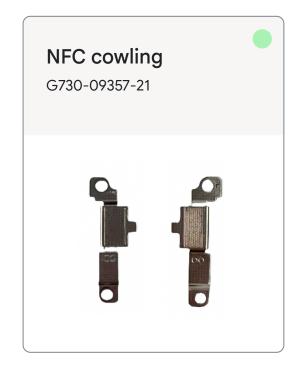
Replacement parts



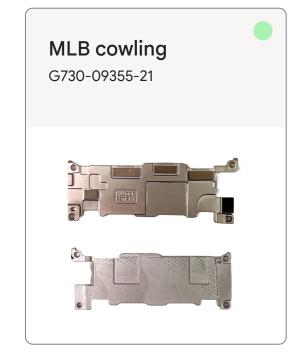


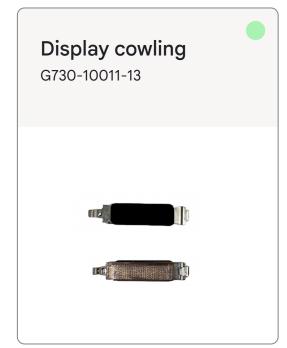


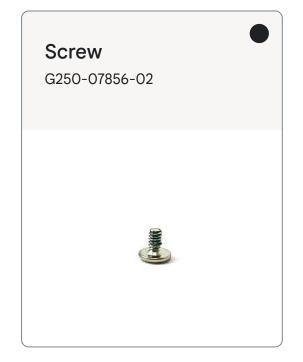


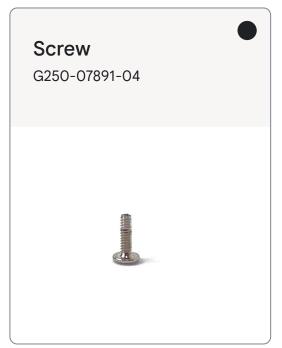


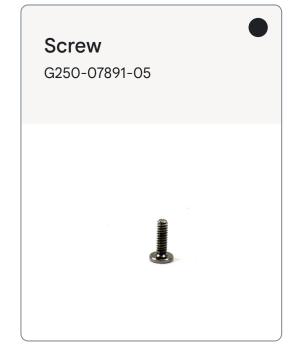


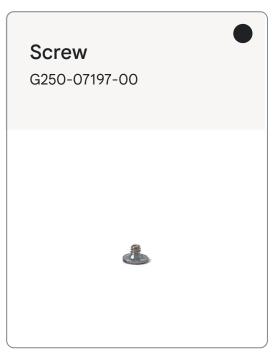












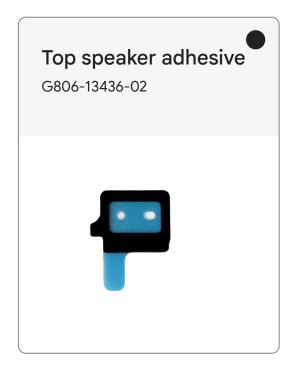


Replacement parts









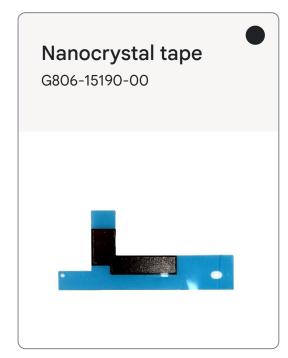




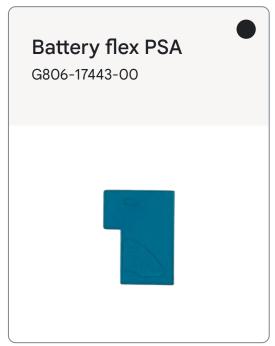










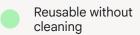


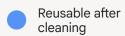


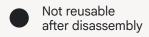
Replacement parts





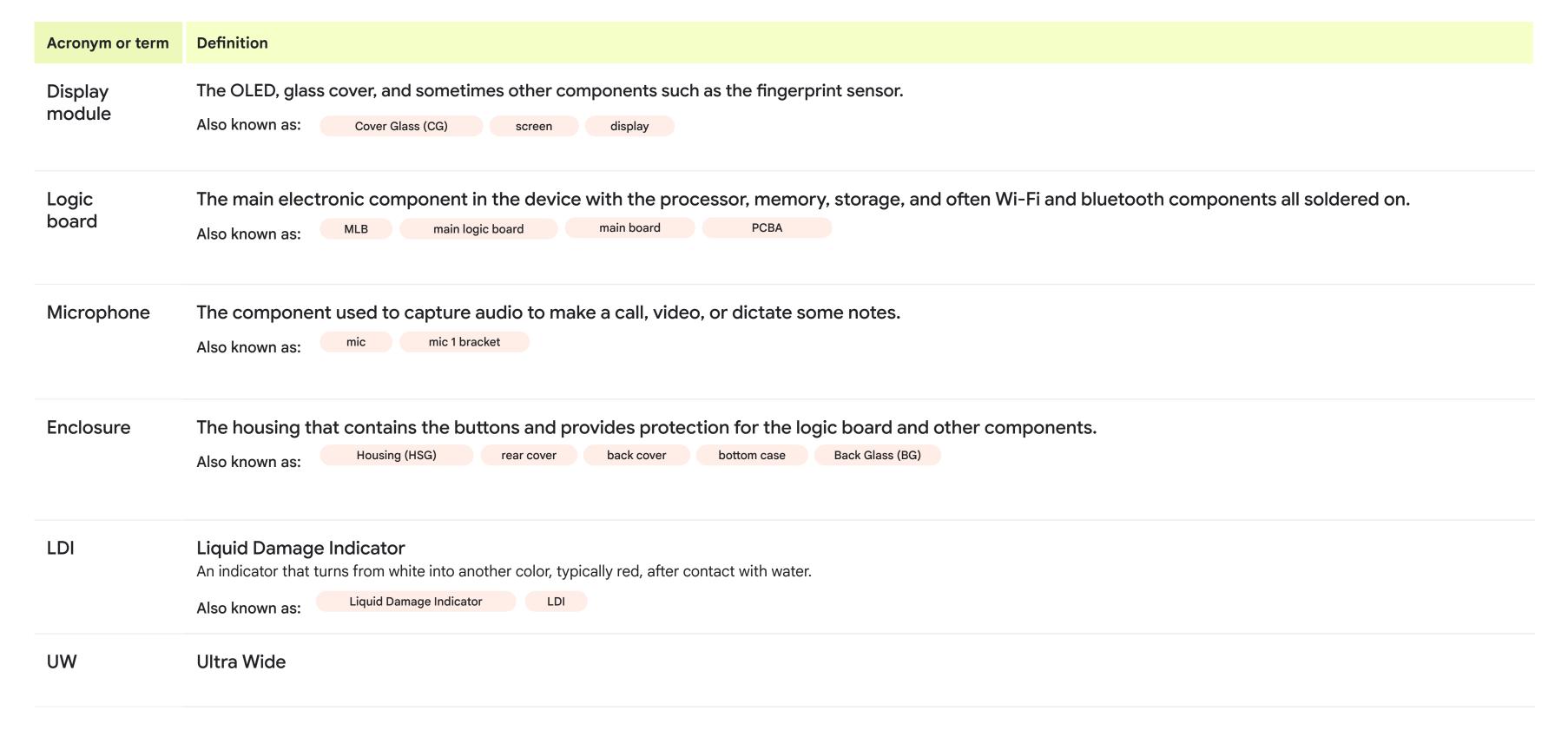


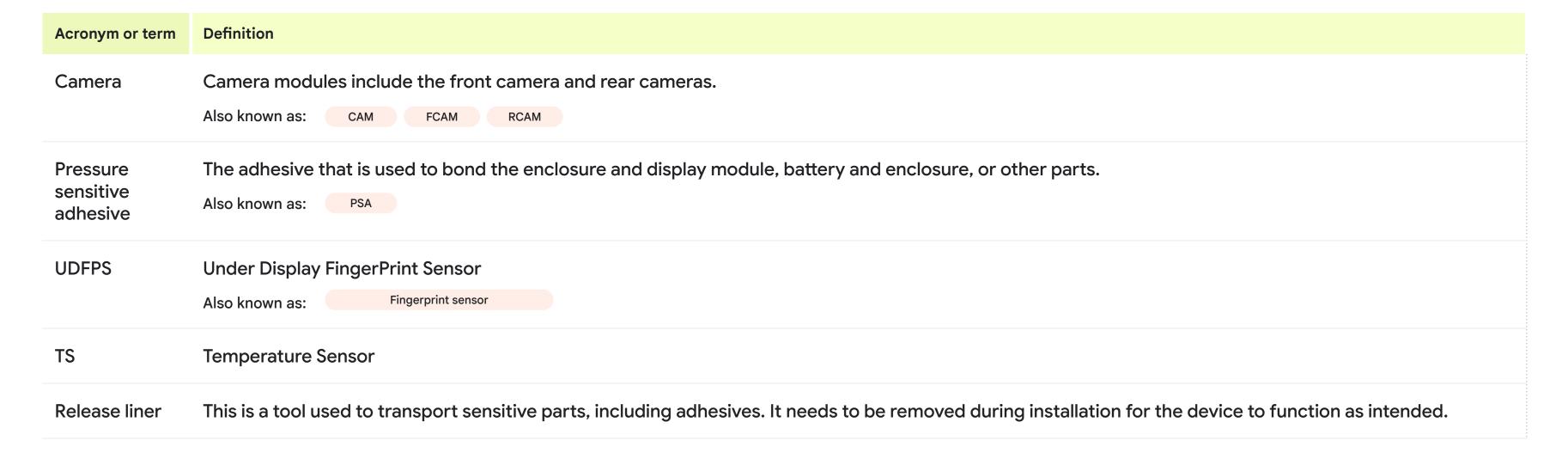






Acronym or term	Definition		
ESD	Electro Static Discharge The sudden flow of electricity through two electrically charged objects.		
IPA	Isopropyl Alcohol Used to clean components and enclosures. Comes as pads or a solution.		
FPC	Flexible Printed Circuit A type of low profile and flexible printed circuit.		
OLED	Organic Light-Emitting Diode A type of flat panel display with an OLED to show images.		
mmWave	Millimeter Wave The radio waves used to build a 5G network, to provide fast, reliable mobile data.		
Sub6	Sub-6 GHz Refers to mid- and low-frequency bands under 6 GHz.		
NG	Not Good. Usually refers to a condition that isn't acceptable.		
SBOM	Service Bill of Materials		







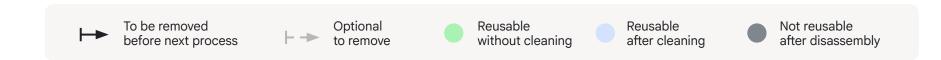
Pixel 10 repair manual

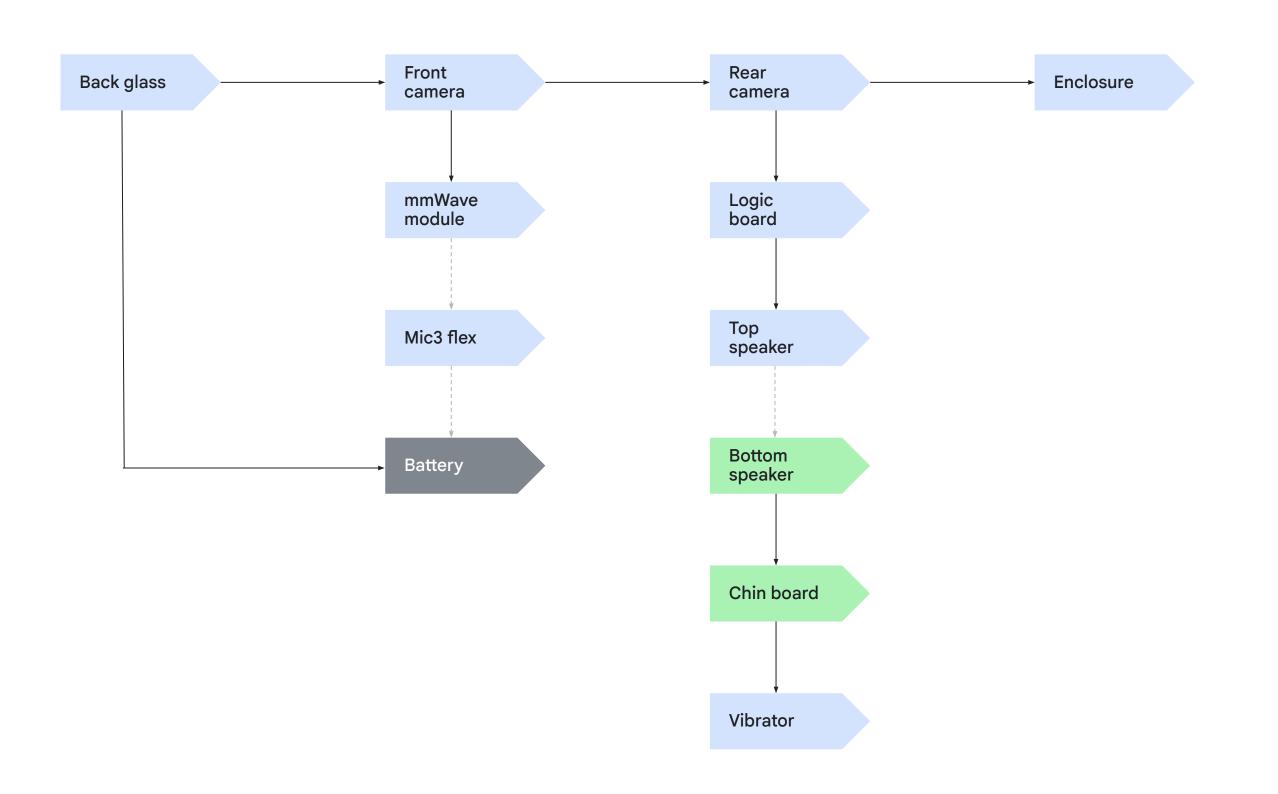
Repair flows

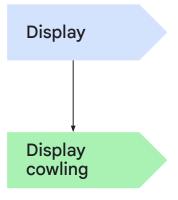
Disassembly order

Assembly order

Pixel 10 - disassembly flowchart







How to read this chart

To remove the mic3 flex:

Remove the back glass, then the mic3 flex.

To remove the battery:

Remove the back glass, then the battery.

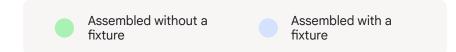
To remove the logic board:

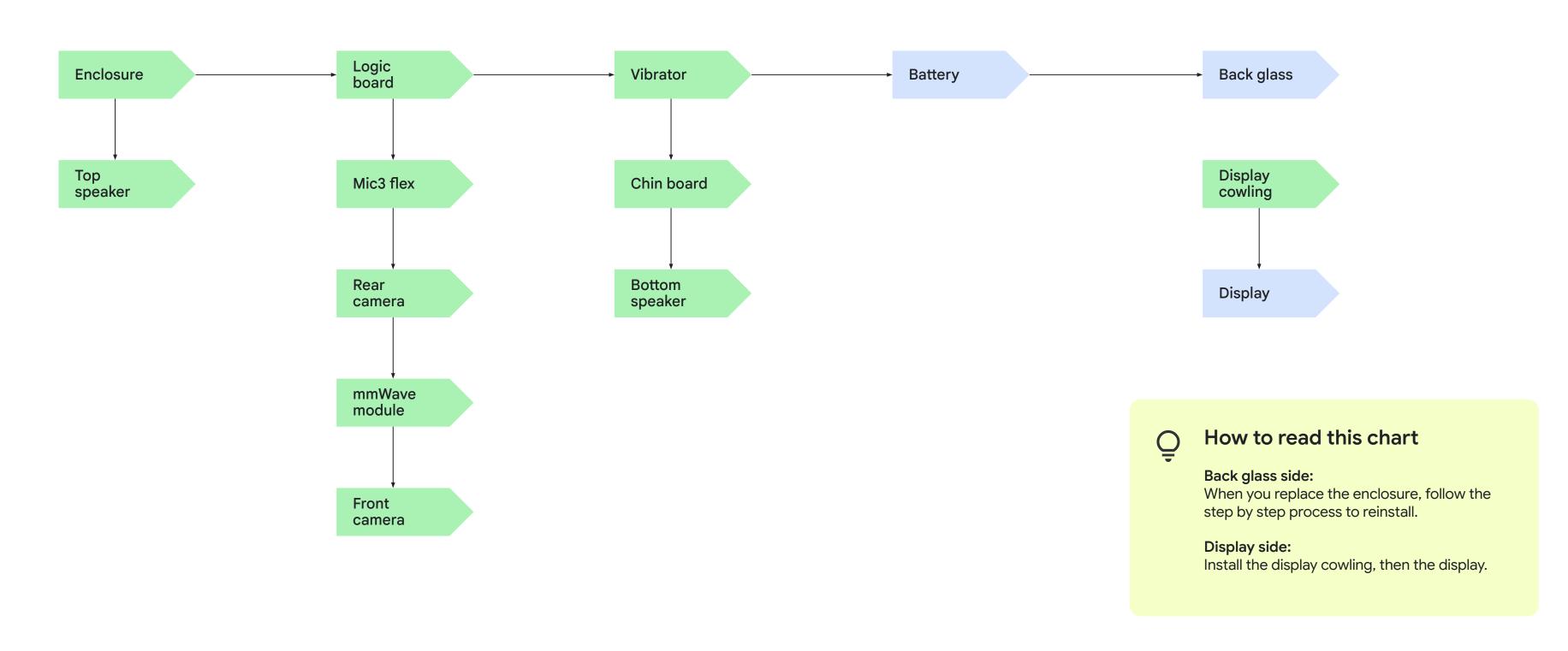
Remove the back glass, front camera, mmWave module, mic3 flex, battery, rear camera, then the logic board.

To remove the bottom speaker:

Remove the back glass, then the bottom speaker.

Pixel 10 - assembly flowchart







Pixel 10 repair manual

Disassembly

Display Battery Chin board

BG sub Rear camera Vibrator

Front camera Logic board Enclosure

mmWave module Top speaker

Mic3 flex Bottom speaker



Display

The display module is connected to the chin board. Be careful with the flex when you open the device up.



Use caution

Use safety gloves when you handle damaged displays as splinters during removal could cause injury.

Apply protective film to broken glass before removal.

Review all **safety precautions** before you begin work.



Prerequisites

Before you begin a repair, make sure to **power off** the device and disconnect any charging cables.



Heat plate

Universal disassembly fixture V3

Universal base 12 mm

Universal holder

Universal holder limiting block

Universal press plate 12 mm

Universal press fixture

Pixel 10 BG press rubber

Pixel 10 CG press rubber

Absorption-bulb

ESD spudger

3M AP111 primer

ESD tweezers

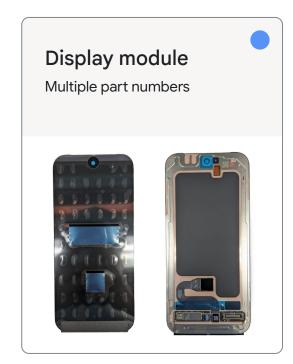
Dust-free cotton swabs

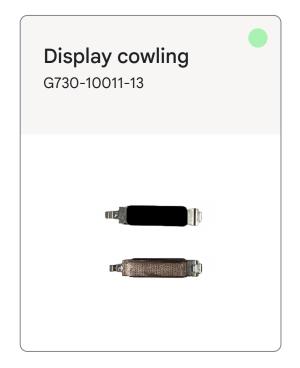
IPA and cloth



Display

Here's the list of parts for the display disassembly.









Reusable without cleaning

Reuse indications

Reusable after cleaning

Not reusable after disassembly

Soften the adhesive

Set the heat plate to 140°F (60°C) and place the phone back on it for 10 minutes to soften the adhesive.



Use caution

The heat plate is hot and can cause burns.

Use safety gloves to handle damaged displays, as they could splinter and cause injury. Apply a protective liner to broken glass before removal.

Review all **safety precautions** before you begin work.



Note

Don't heat the visor area.



Battery

Mark the ESD spudger

- Use the ESD spudger to carefully separate the **display** from the **enclosure**.
- Measure **4 mm** from the tip and mark the **ESD spudger** with a permanent marker for reference, to make sure that there's clear visibility as adhesive widths vary.



Use caution

Avoid deep insertion that may damage the device.



Use fixture

- Fix the suction cup on the rightmost position as shown in Fig 1.
- Position the device on the holder of the universal disassembly fixture V3, to make sure that the phone visor aligns with the edge of the fixture as shown in Fig 2.



Note

Remove the display front protective film to attach the suction cup.

A groove prevents accidental pressing of the power button.





Place the power key inside the groove.





Battery

Prepare for disassembly

Before you close the lid, dampen a **dust-free cotton swab** with **IPA** and apply it to the gap between the **display** and the **enclosure** on the top side.



Display

sub Fr

Front camera mmWave Module

Mic3 flex

attery

Rear Camera

Logic board Top Speaker

Bottom speaker

Chin board

Vibrator

Enclosure

Separate the display

- Close the lid and lift the suction cup as shown in Fig 1.
- Slowly rotate the knob to separate the **display module** from the **enclosure**.
- Use the **ESD spudger** with **IPA** to cut the adhesive off the top side when there's a gap.
- Insert a release liner to prevent reattachment as shown in Fig 2.

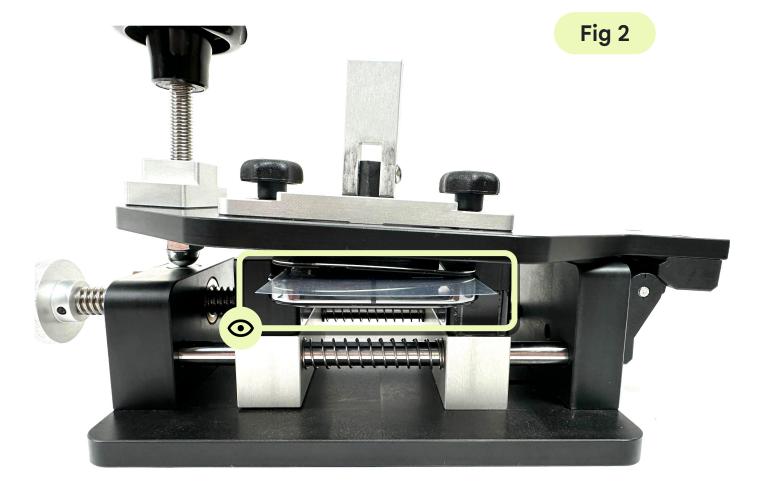


Use caution

Use safety gloves to handle damaged displays, as they could splinter and cause injury. Apply a protective liner to broken glass before removal.

Review all <u>safety precautions</u> before you begin work.





Battery

Separate the display adhesive

- Insert the spudger into the device's top side.
- Remove the device from the universal disassembly fixture V3.
- Manually slide the edges with the proper amount of IPA.
- Slide it parallel to the display down the left and right sides as shown in Fig 2.
- Pry at a 45 degrees angle on the bottom side to avoid insertion between the display and trim as shown in Fig 3.



Use caution

Avoid damage to the display spring and driver IC areas as shown in Fig 1.

Insert the ESD spudger *no* further than 4 mm.

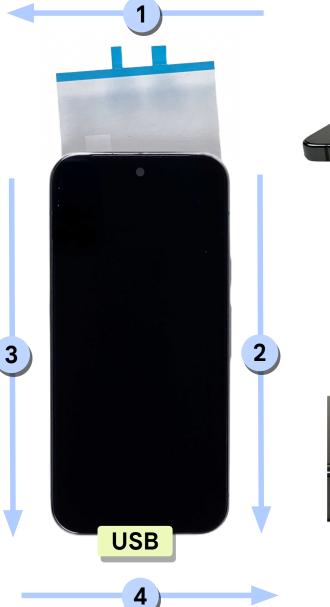


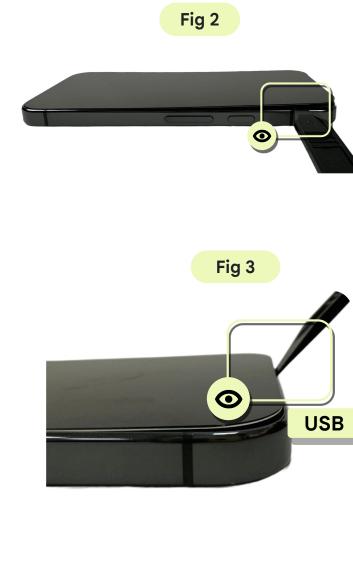
Disassembly sequence

1 (in the fixture; insert the ESD spudger to the top) → 2 (right) → 3 (left) → 4 (bottom)

To prevent the adhesive from sticking back, avoid to remove the release liner.







Display

BG sub

Front camera

mmWave Module

Mic3 flex

Battery Rear Camera

Logic board

Top Speaker

Bottom speaker

Chin board

Vibrator E

Enclosure

Prop the display

- Use the absorption-bulb to hold the display.
- Avoid touching the **graphite**.



Use caution

Avoid stretching the **display flex** to prevent damage.

Be cautious to not to damage the spring, FoF, and graphite during the process.

Be careful not to get cut by the **metal trim**.



Remove the cowling

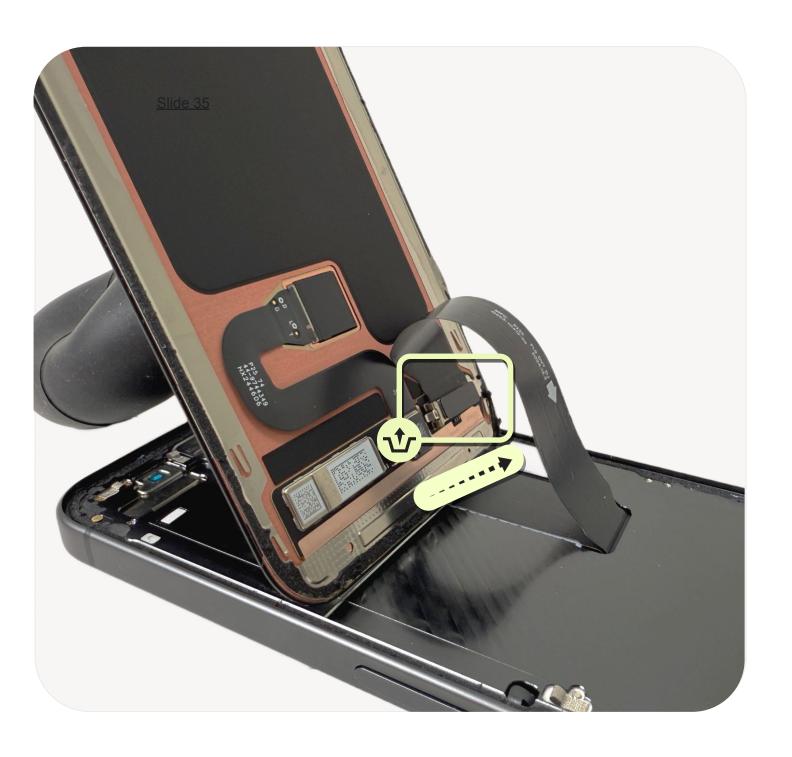
- Gently push the **display cowling** to release the latch.
- Push it to the right with your hand to eject it.

Part: G730-10011-13 (display cowling)



Note

Be careful not to damage the **DJ** flex when you remove the **display** cowling.



Finished! Want assembly instructions? →

Disconnect the display

- Detach the **display connector** with the **ESD spudger**.
- Slowly peel off the DJ shear PSA manually by pulling the DJ flex toward the display connector.
- Remove the **display module**.

Part: multiple part numbers (display module)

Part: G806-14931-01 (DJ shear PSA)



Note

Use the ESD spudger to avoid damage to the components.



Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly



BG sub

If you reuse the BG sub, ensure that any thermal paste or adhesive residue is completely removed.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Before you begin a repair, make sure to **power off** the device and disconnect any charging cables.



Universal base 12 mm

Universal holder

Universal holder limiting block

Universal press plate 12 mm

Universal press fixture

Pixel 10 CG press rubber

Pixel 10 BG press rubber

Absorption-bulb

Small suction cup

Opening pick

Torx plus 3IP screwdriver

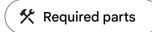
ESD tweezers

ESD spudger

3M AP111 primer

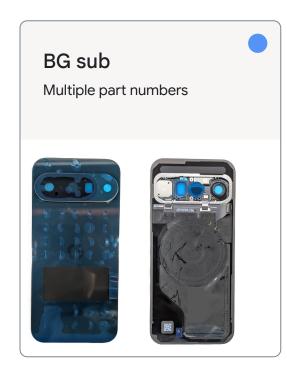
Dust-free cotton swabs

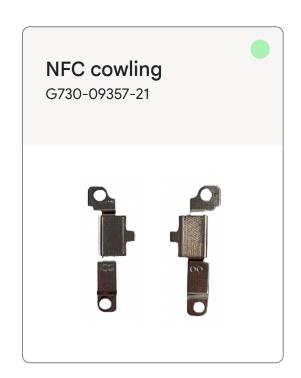
IPA and cloth



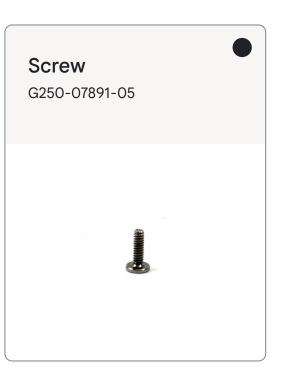
BG sub

Here's the list of parts for the BG sub disassembly:









Reuse indications

Reusable without cleaning

Reusable after cleaning

Not reusable after disassembly

Mark the opening pick

Measure 4 mm from the tip and mark the opening pick.

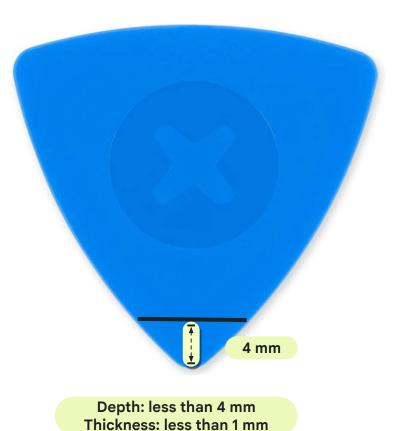


Use caution

Ensure proper marking to minimize damage.

A thicker opening pick may crack the back glass.

Display



Apply the small suction cup

Place a **small suction cup** on the **USB side**.



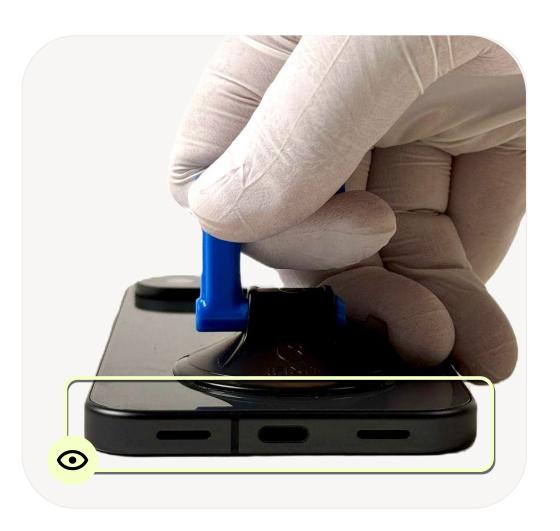
Separate the BG

- Hold the device with one hand and pull up the small suction cup firmly with the other until a gap forms between the BG and the enclosure.
- Insert the **opening pick** and align it with the **4 mm** mark.



Note

If you can't create a gap, heat the BG side of the enclosure on a heat plate at 10°F (60°C) for 10 minutes and try again.





Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly

Separate the BG adhesive

Slide the pick clockwise through the edges.



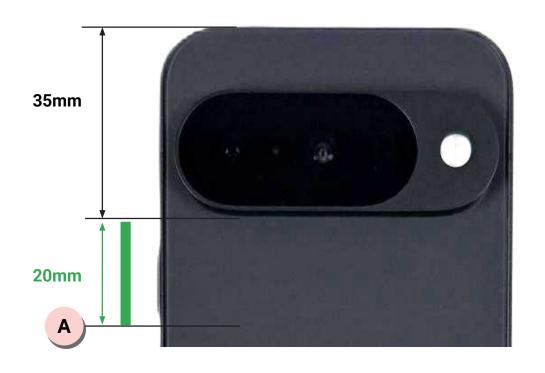
Disassembly sequence

1 (insert opening pick to bottom) \rightarrow 2 (left) \rightarrow 3 (top) \rightarrow 4 (right)



Use caution

Ensure that opening pick is inserted no further than 2 mm in area A.





Repair flows Welcome Precautions Introduction Disassembly Assembly Troubleshooting Software

Remove the NFC cowling

- Use the absorption-bulb to hold the BG.
- Remove two NFC cowling screws with a torx plus 3IP screwdriver.
- Remove the NFC cowling with ESD tweezers

Part: G250-07891-05*2 (screw)

Part: G730-09357-21 (NFC cowling)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Note

Be careful not to stretch the BG flex to prevent damage.

Don't reuse the screws.



BG sub

Finished! Want assembly instructions? →

Remove the BG sub

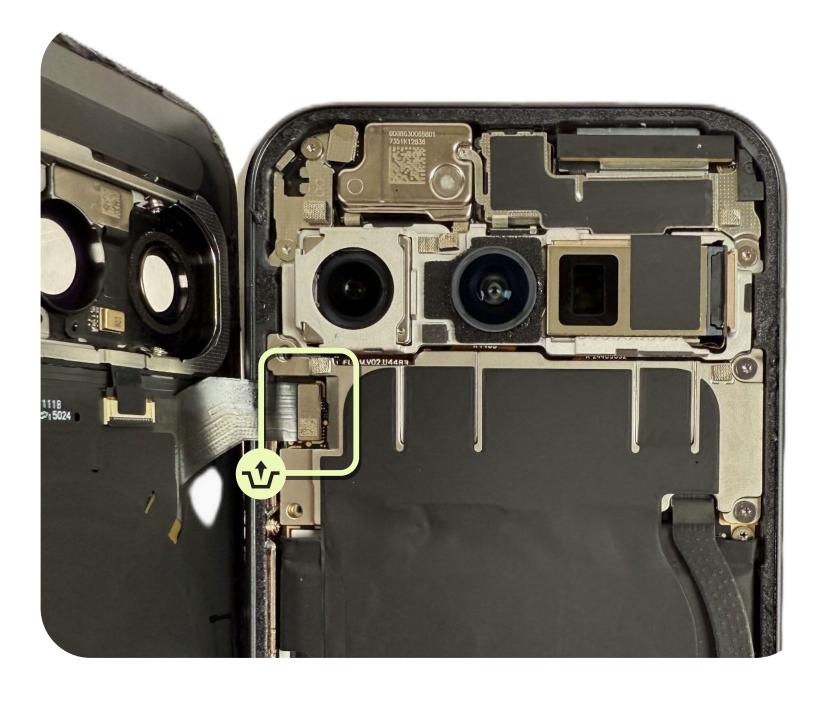
- Detach the **BG** sub connector from the logic board with the **ESD** spudger.
- Remove the **BG sub**.

Part: multiple part numbers (BG sub)

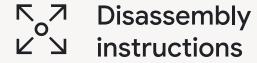


Note

Use the ESD spudger to avoid damage to the components.



Repair flows Disassembly Troubleshooting Software Welcome Precautions Introduction Assembly



Front camera

The front camera isn't fastened to the enclosure, it's simply connected to the logic board.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

BG sub



Torx plus 3IP screwdriver

ESD spudger

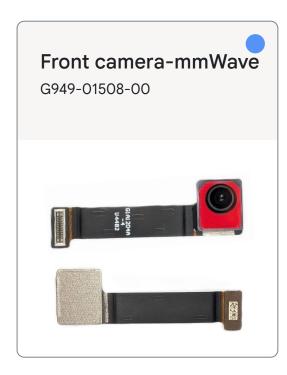
ESD tweezers

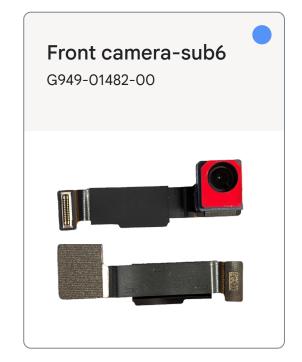
IPA and cloth

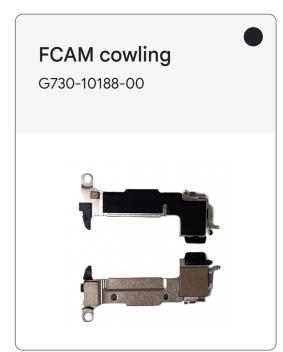


Front camera

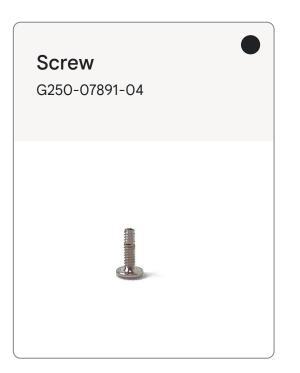
Here's the list of parts for the front camera disassembly:











Reusable without cleaning

Reuse indications

Reusable after

cleaning

Not reusable after disassembly

Remove the screw

Remove the FCAM cowling screw with a torx plus 3IP screwdriver.

Part: G250-07891-04 (screw)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Note

Don't reuse the part.



Remove the FCAM cowling

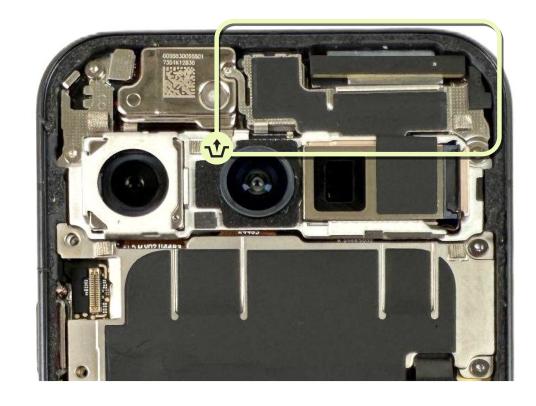
- Hold the **ESD spudger** against the hook.
- Push the FCAM cowling upward to remove the FCAM cowling.

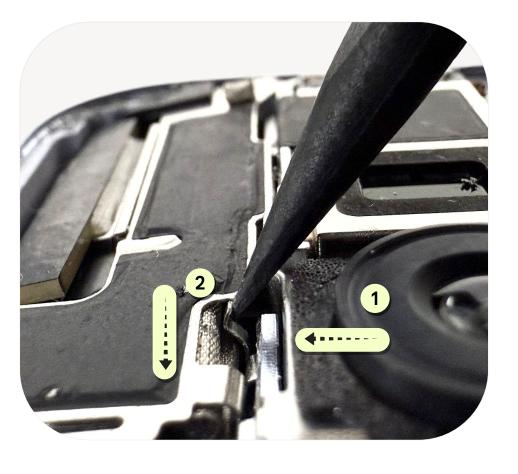
Part: G730-10188-00 (FCAM cowling)



Note

Don't reuse the part.





Finished! Want assembly instructions? →

Remove the front camera

- Detach the FCAM connector with the ESD spudger.
- Remove the **front camera** with the **ESD spudger**.

Part: G949-01508-00 (front camera-mmWave)

Part: G949-01482-00 (front camera-Sub6)



Use caution

Be cautious not to touch the **front camera lens**.

Don't grab the flex to remove the **front camera**.



Repair flows Software Welcome Precautions Introduction Disassembly Assembly Troubleshooting



mmWave module

Millimeter waves (mmWave) are the radio waves used to build a 5G network, that provides fast and reliable mobile data with low latency for the latest devices.



Use caution

Review all safety precautions before you begin work.



Prerequisites

Here's the list of components that you should remove first:

- BG sub
- Front camera



Torx plus 3IP screwdriver

ESD spudger

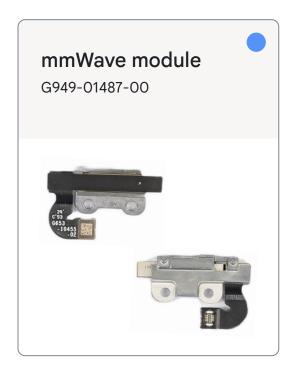
ESD tweezers

IPA and cloth

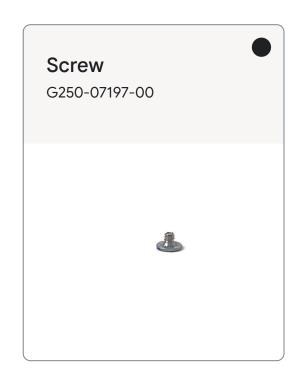


mmWave module

Here's the list of parts for the mmWave module disassembly:









Reuse indications

Not reusable after disassembly

Reusable without

cleaning

Reusable after

cleaning

Disconnect the mmWave

- Remove mmWave flex FoF with the ESD tweezers.
- Detach the **mmWave module connector** with the **ESD spudger**.

Part: G806-15227-00 (mmWave flex FoF)



Note

This step is only present in the mmWave SKU.

Use the ESD spudger to avoid damage to the components.



Finished! Want assembly instructions? →

Remove the mmWave module

- Remove the two mmWave module screws with a torx plus 3IP screwdriver.
- Remove the **mmWave module** with **ESD tweezers**.

Part: G250-07197-00* 2 (screw)

Part: G949-01487-00 (mmWave module)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Note

Don't reuse the screws.

This step is only present in the mmWave SKU.



Welcome Repair flows Disassembly Assembly Troubleshooting Software Precautions Introduction



Mic3 flex



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

BG sub



Torx plus 3IP screwdriver

ESD tweezers

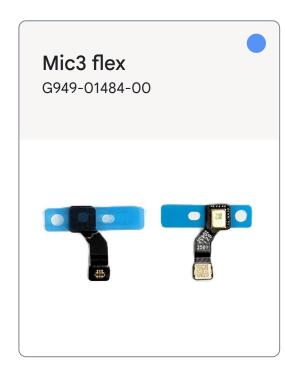
ESD spudger

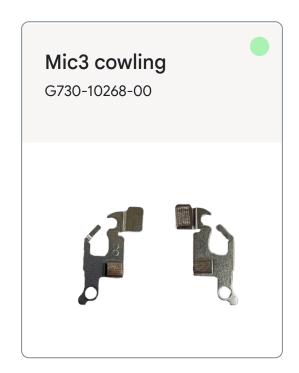
IPA and cloth



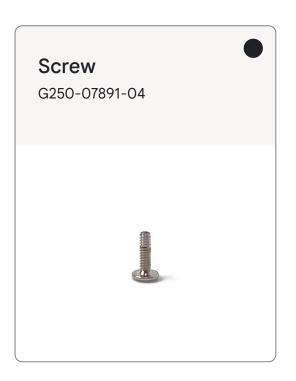
Mic3 flex

Here's the list of parts for the mic3 flex disassembly:









Reusable without cleaning

Reuse indications

Reusable after cleaning

Not reusable after disassembly

Remove the mic3 cowling

- Remove two mic3 cowling screws with the torx plus 3IP screwdriver.
- Remove the mic3 cowling with ESD tweezers.

Part: G250-07891-04*2 (screw)

Part:G730-10268-00 (mic3 cowling)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Note

Don't reuse the screws.



Finished! Want assembly instructions? →

Remove the mic3 flex

- Detach the mic3 flex connector with the ESD spudger.
- Remove the mic3 flex with ESD tweezers.

Part: G949-01484-00 (mic3 flex)



Note

Use the ESD spudger to avoid damage to the components.





Battery



Use caution

Use caution if you engage in repair.

When you open or repair a device, be careful of electric shock, device damage, fire, personal injury risks, and other hazards.

Before you service the product, read the full set of **precautions** in this document.

Battery handling

- Never bend, dent, puncture, or use tools to pry the battery.
- Store batteries in the replacement part packaging as soon as possible after removal to prevent damage.
- If a battery begins to vent, cover it in sand or use gloves and tongs to place the battery in a fire safe container as soon as possible.
- Take care to prevent shorting of battery terminals or damage of the battery, as it could cause fire or overheating.
- Dispose of the battery in accordance with local regulations.

Confirm before you proceed

- attery is fully discharged and the device is disconnected from all power sources.
- Inspect the battery to see that the phone battery shows signs of <u>swelling or damage</u>. If the phone feels hot or emits a strong odor, don't attempt disassembly. Reach out to Google customer support.
- Take care not to expose the phone or its components to liquids once disassembled.

Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly



Battery

It's recommended to use a wrap to remove the battery. If you use other methods, it may damage the device.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

• BG sub



Universal base 12 mm

Universal holder

Universal holder limiting block

Universal supporting rubber

Universal press Plate 12 mm

Universal press fixture

Universal supporting rubber

Pixel 10 battery press rubber

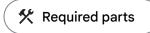
Absorption-bulb

3M AP111 primer

Dust-free cotton swabs

Finger cots

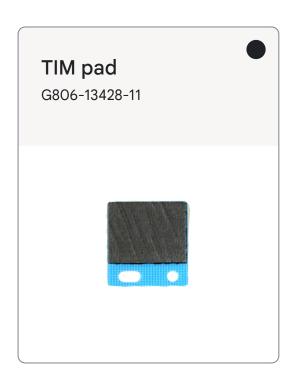
IPA and cloth



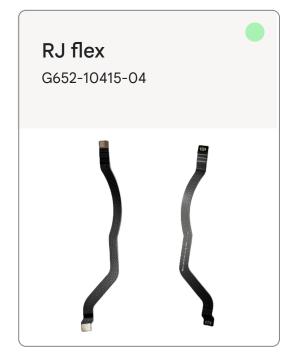
Battery

Here's the list of parts for the battery disassembly:











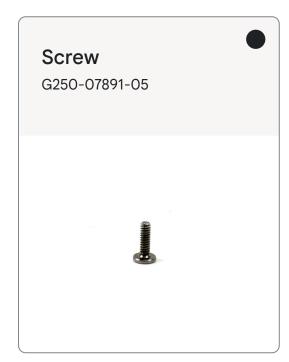
Reusable without cleaning

Reuse indications

Reusable after cleaning

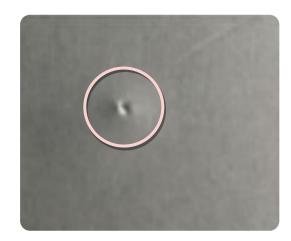


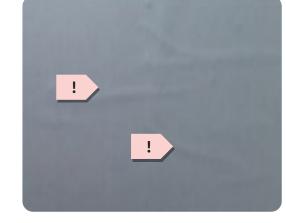
Not reusable after disassembly





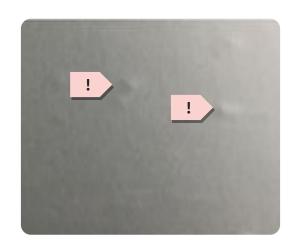
Examples of unacceptable battery conditions that are not suitable for repair











Pouch damage

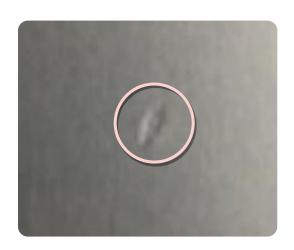
Dent

Line protrusion

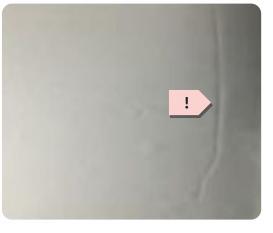
Scratch

Contamination mark

Dot protrusion









Bubbling Imprinted line

Swelling or electrolyte leakage

^{*}These are examples of potentially dangerous battery conditions but *don't* reflect all possible dangerous conditions. Follow the general safety guidance outlined in this document.

Remove screws

Remove two MLB cowling screws with a torx plus 3IP screwdriver.

Part: G250-07891-05*2 (screw)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Note

Don't reuse the screws.



Remove MLB cowling

- Remove the **MLB cowling** and **graphite** with your **hand** to slowly tear off graphite from the battery as shown in Fig 1.
- Detach the **battery connector** with the **ESD spudger** as shown in Fig 2.

Part: G730-09355-21 (MLB cowling)

Part: G864-00999-21 (graphite)

Part: G806-13428-11 (TIM pad)



Note

Don't reuse the graphite and TIM pad.

Fig 1



Fig 2



splay BG sub Front camera mmWave Module Mic3 flex **Battery** Rear Camera Logic board Top Speaker Bottom speaker Chin board Vibrator Enclosure

Remove CLB cowling

- Remove two CLB cowling screws with the torx plus 3IP screwdriver.
- Remove the CLB cowling with ESD tweezers.

Part: G250-07891-05*2 (screw)

Part: G730-09460-11 (CLB cowling)



Caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Note

Don't reuse the screws.



isplay BG

3G sub

Front camera

mmWave Module

Mic3 flex

Battery Rear Camera

Logic board

Top Speaker

Bottom speaker

Chin board

Vibrator

Enclosure

Remove the RJ flex

- Detach the **RJ flex connector** with the **ESD spudger**.
- Remove the **RJ flex**.

Part: G652-10415-04 (RJ flex)



Note

Use the ESD spudger to avoid damage to the components.



lay BG sub Front camera mmWave Module Mic3 flex **Battery** Rear Camera Logic board Top Speaker Bottom speaker Chin board Vibrator Enclosure

Remove the battery

- Wear the ESD finger cots or gloves to prevent slipping.
- If needed, use **ESD tweezers** to unstick the **green battery tab**.
- When holding the device with your left hand, peel open the green battery tab with your right hand as shown in **Fig 1**.
- Make sure to carefully peel off the entire left wing of the battery wrap as shown in Fig 2.

Part: multiple part numbers (battery)



Use caution

Avoid touching the rear camera lenses, bottom speaker, volume button, and other components.

Keep small screws and sharp objects away from the **battery**.

Fig 1



Fig 2



ay BG sub Front camera mmWave Module Mic3 flex **Battery** Rear Camera Logic board Top Speaker Bottom speaker Chin board Vibrator Enclosure

Finished! Want assembly instructions? →

Remove the battery

- Hold the device securely with your left hand, with the left thumb located near the lower bottom speaker. Grab the green battery tab with right hand as shown in Fig 1.
- Slowly and firmly, pull the tab perpendicular to the device to lift the left
 edge of the battery as shown in Fig 2. Pull it until you hear the adhesive break.
- Tear battery completely from the back side of the wrap as shown in Fig 3.
- When you hold the battery, slowly peel the battery wrap away from the enclosure as shown in **Fig 4.**
- Carefully remove and dispose of the **battery and battery wrap** safely.

Part: multiple part numbers (battery)



Use caution

Avoid touching the rear camera lenses, bottom speaker, volume button, and other components.

Keep small screws and sharp objects away from the **battery**.



Note

Don't reuse the part.

Pull the left side of the wrap **perpendicularly** to the device to remove the battery.





Fig 2



Fig 3

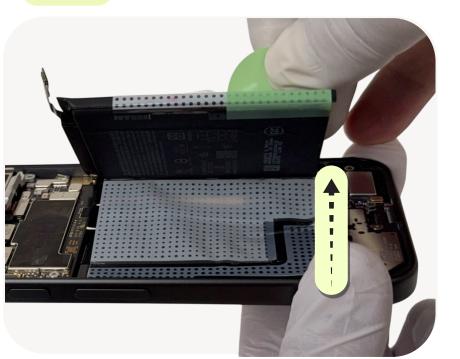
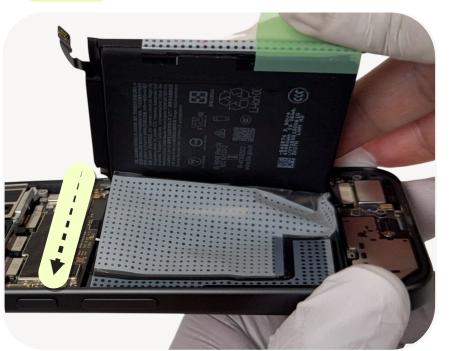


Fig 4



Display

BG sub

Front camera

mmWave Module

Battery

Mic3 flex

Rear Camera

board Top Speaker

er Bo

Bottom speaker Chir

Chin board

Vibrator

Enclosure

Repair flows Disassembly Troubleshooting Software Welcome Precautions Introduction Assembly



Rear camera

The rear camera module carries all the rear cameras. It's not possible to replace a single camera and lens.



Use caution

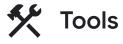
Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

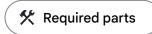
- BG sub
- Front camera
- Mic3 flex



ESD spudger

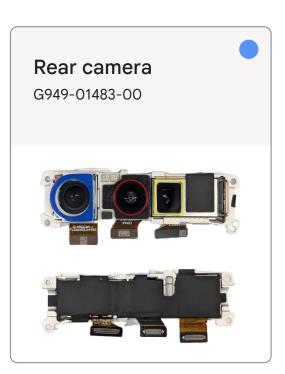
ESD tweezers

IPA and cloth

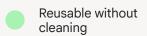


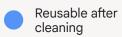
Rear camera

Here's the list of parts for the rear camera disassembly:



Reuse indications





Not reusable after disassembly

Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly

Finished! Want assembly instructions? →

Remove the rear camera

- Detach the three rear camera connectors with the ESD spudger as shown in Fig 1.
- Remove the **rear camera** with **ESD tweezers** as shown in Fig 2.

Part: G949-01483-00 (rear camera)



Use caution

Avoid touching the rear camera lenses and damage components on the logic board.



Note

Use the ESD spudger to avoid damage to the components.

Fig 1



Fig 2



Front camera

mmWave Module

Mic3 flex Battery Rear Camera Logic board

Top Speaker

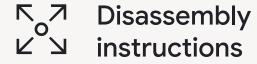
Bottom speaker

Chin board

Vibrator

Enclosure

Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly



Logic board



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

- BG sub
- Front camera
- mmWave module
- Mic3 flex
- Rear camera



Pixel 10 thermal grease alignment fixture

Torx plus 3IP screwdriver

ESD spudger

ESD tweezers

SIM card ejection pin

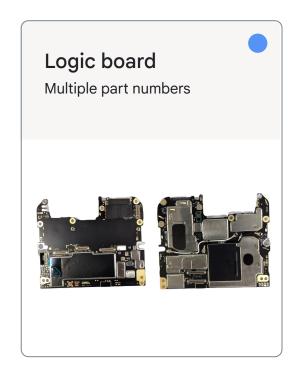
IPA and cloth

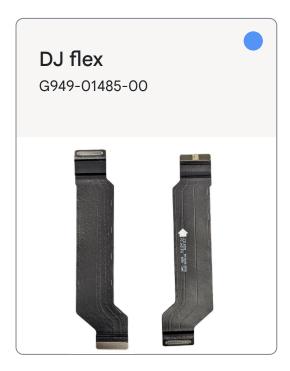
Dust-free cotton swabs



Logic board

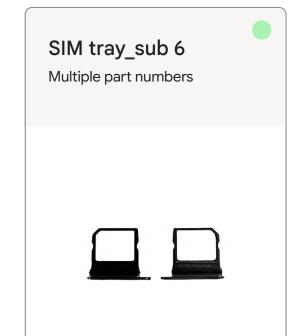
Here's the list of parts for the logic board disassembly:







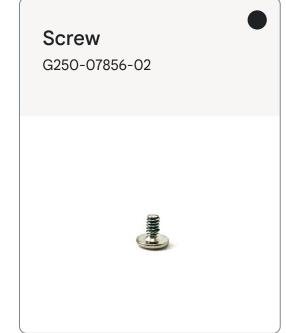




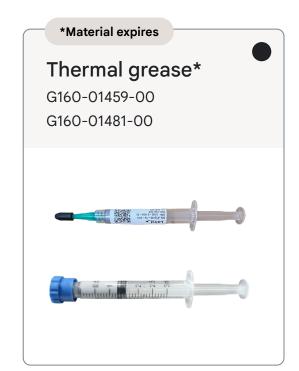
Reusable without cleaning

Reuse indications

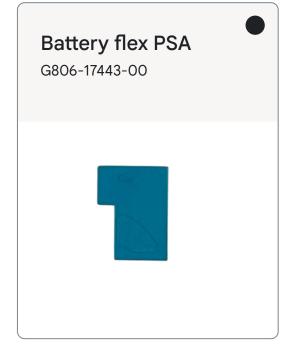
Reusable after cleaning



Not reusable after disassembly







Remove the screws

Remove the five logic board screws with the torx plus 3IP screwdriver.

Part: G250-07856-02*5 (screw)



Use caution

Be careful when you use the screwdriver.

Incorrect use of the screwdriver could cause injury to you or others and damage the product.



Note

Don't reuse the screws.



lay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera **Logic board** Top Speaker Bottom speaker Chin board Vibrator Enclosure

Remove the IC flex shim

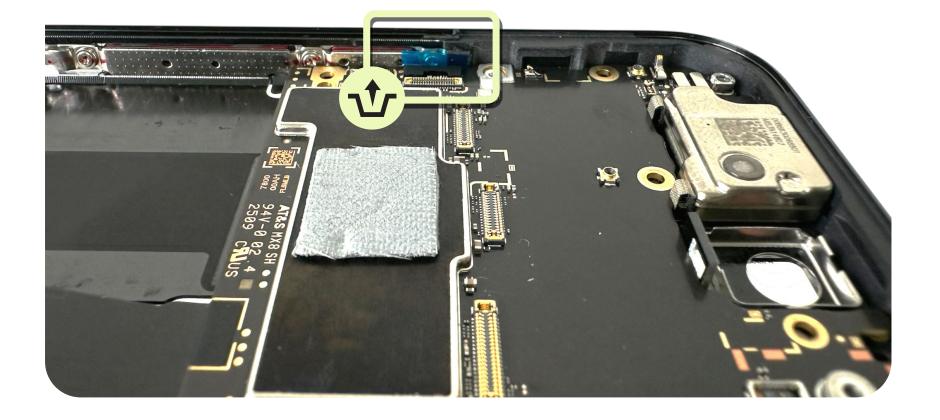
Remove the IC flex shim with ESD spudger from the enclosure.

Part: G806-14220-01 (IC flex shim)



Use caution

Be careful to avoid damage to components on the **logic board**.



play BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera **Logic board** Top Speaker Bottom speaker Chin board Vibrator Enclosure

Remove the SIM tray

Remove the SIM tray with the SIM card ejection pin.

Part: multiple part numbers (SIM tray)



Note

This step is only present in the sub6 SKU.



lay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera **Logic board** Top Speaker Bottom speaker Chin board Vibrator Enclosure

Lift the logic board up

Pry up the **logic board** with the **ESD spudger** from the lower right corner side.

Part: multiple part numbers (logic board)



Use caution

Be careful to avoid damage to components on the **logic board**.



Note

Don't wear gloves when you handle the **logic board**.

There are **CJ** and **DJ flex** connected to the **logic board**.



olay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera **Logic board** Top Speaker Bottom speaker Chin board Vibrator Enclosure

Remove the logic board, CJ flex, and DJ flex

- Carefully hold the **logic board**.
- Detach the **DJ** and **CJ flex** with the **ESD spudger**.
- Gently remove the logic board, DJ flex, and CJ flex.

Part: multiple part numbers (logic board)

Part: **G949-01485-00** (DJ flex)

Part: G949-01486-00 (CJ flex)



Caution

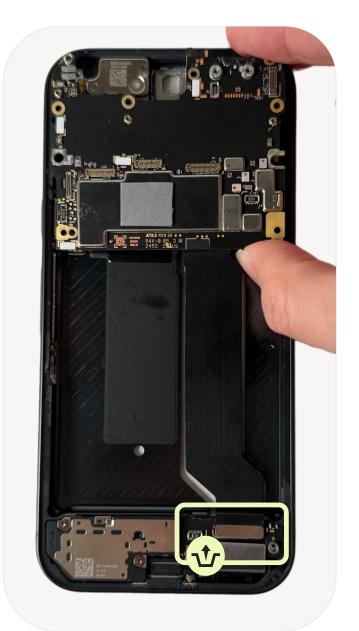
Be careful to avoid damage to components on the **logic board**.



Note

Don't wear gloves when you handle the **logic board**.

Use the ESD spudger to avoid damage to the components.





Display

G sub

Front camera

mmWave Module

Mic3 flex

Rear Camera

Logic board

Top Speaker

ottom speaker

Chin board

Vibrator

Enclosure

Finished! Want assembly instructions? →

Remove the P-sensor foam

Remove the **P-sensor foam** with **ESD tweezers**.

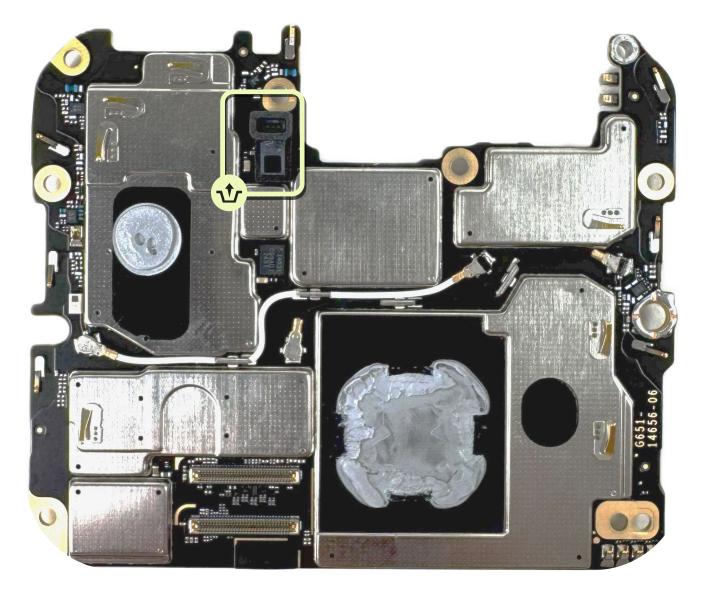
Part: G806-13064-01 (P-sensor foam)



Note

Don't reuse the part.

This step is only to replace the P-sensor foam if it's deformed.



play BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera **Logic board** Top Speaker Bottom speaker Chin board Vibrator Enclosure

Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly



Top speaker

The top speaker is used both as an ear speaker to make calls and a second loudspeaker for music and video playback.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

- BG sub
- Front camera
- mmWave module
- Mic3 flex
- Battery
- Logic board



ESD spudger

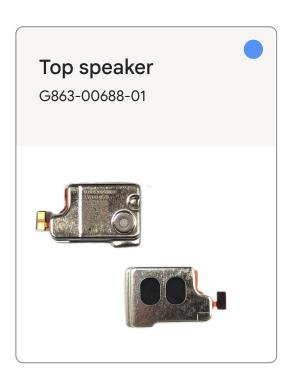
ESD tweezers

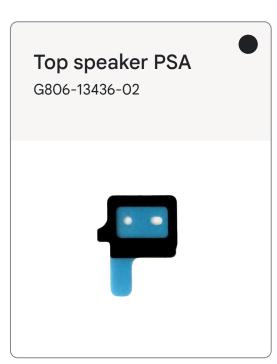
IPA and cloth



Top speaker

Here's the list of parts for the top speaker disassembly:





Reuse indications

Reusable without cleaning

Reusable after cleaning

Not reusable after disassembly

Finished! Want assembly instructions? →

Remove the top speaker

- Insert the **ESD spudger** between the **top speaker** and the **FCAM bracket**.
- Gently pry the **top speaker** until a gap appears.
- Insert the ESD spudger into the gap and remove the top speaker.

Part: G863-00688-01 (top speaker)



Use caution

Don't deform the FCAM bracket when you pry.

Fig 1

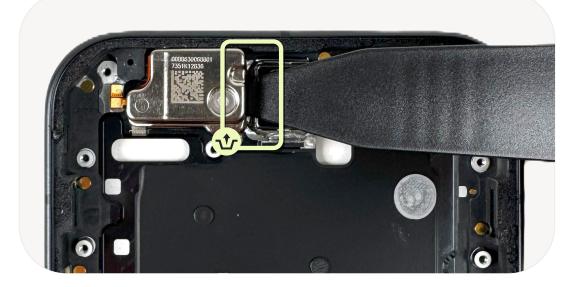
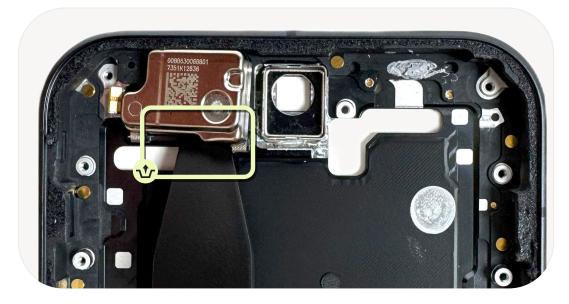
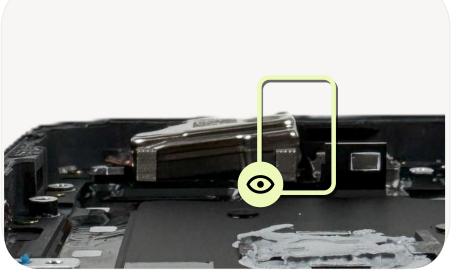


Fig 2





olay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera Logic board **Top Speaker** Bottom speaker Chin board

Vibrator

Enclosure

Repair flows Software Welcome Precautions Introduction Disassembly Assembly Troubleshooting



Bottom speaker

The **bottom speaker** is adhered to the **enclosure**.

Be careful not to damage the speaker membrane.



Use caution

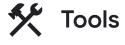
Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

• BG sub



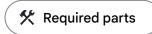
Torx plus 3IP screwdriver

ESD spudger

ESD tweezers

Dust-free cotton swabs

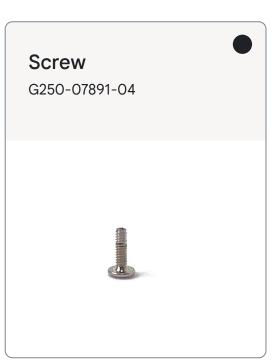
Sankol lubricant CFD 409Z_V2



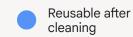
Bottom speaker

Here's the list of parts for the bottom speaker disassembly:





Reuse indications Reusable without cleaning



Not reusable after disassembly

Remove screws

Remove two bottom speaker screws with a torx plus 3IP screwdriver.

Part: G250-07891-04*2 (screw)



Use caution

Be careful when you use the screwdriver.

Incorrect use of the screwdriver could cause injury to you or others and damage the product.



Note

Don't reuse the screws.



lay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera Logic board **Top Speaker** Bottom speaker Chin board Vibrator Enclosure

Finished! Want assembly instructions? →

Remove the bottom speaker

Push the **bottom speaker** from the **CG side** and remove the **bottom speaker**.

Part: G863-00649-04 (bottom speaker)



play BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera Logic board Top Speaker **Bottom Speaker** Chin board Vibrator Enclosure

Finished! Want assembly instructions? →

Remove the bottom speaker

To remove the bottom speaker with display assembled, insert the narrow end of an **ESD spudger** through the boss hole and press down to pivot and lift the **bottom speaker**.

Part: G863-00649-04 (bottom speaker)



Note

Use an **ESD spudger** to avoid damage to the components.

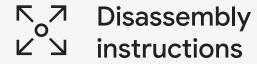
This step is only for bottom speaker repair from the **BG side**.





olay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera Logic board Top Speaker **Bottom speaker** Chin board Vibrator Enclosure

Repair flows Disassembly Assembly Troubleshooting Software Welcome Precautions Introduction



Chin board

The chin board is communicated with the components such as the USB port and logic board.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

- BG sub
- Bottom speaker



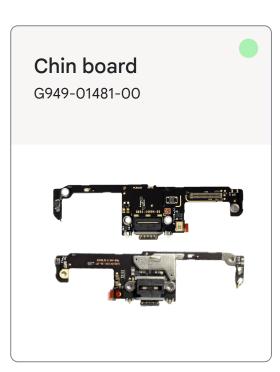
ESD spudger

ESD tweezers

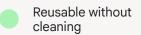


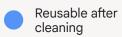
Chin board

Here's the list of parts for the chin board disassembly:



Reuse indications





Not reusable after disassembly

Finished! Want assembly instructions? →

Remove the chin board

Insert the **ESD spudger** between the **chin board** and the **retaining wall** to pry it up.

Part: G949-01481-00 (chin board)



Use caution

Be careful to avoid damage to the components on the **chin board**.



Note

Don't wear gloves when you handle the **chin board**.



splay BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera Logic board Top Speaker Bottom speaker **Chin board** Vibrator Enclosure



Vibrator

The vibrator is adhered to the enclosure. If it's removed, replace with a new adhesive.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

Here's the list of components that you should remove first:

- BG sub
- Bottom speaker
- Chin board



ESD tweezers

ESD spudger

IPA and cloth



Vibrator

Here's the list of parts for the vibrator disassembly:







Finished! Want assembly instructions? →

Remove the vibrator

Remove the **vibrator** with the **ESD spudger**.

Part: G710-07500-00 (vibrator)



BG sub Front camera mmWave Module Mic3 flex Battery Rear Camera Logic board Top Speaker Bottom speaker Chin board **Vibrator** Enclosure

Repair flows Troubleshooting Software Welcome Precautions Introduction Disassembly Assembly



Enclosure

If you reuse the enclosure, ensure that any thermal paste or adhesive residue is completely removed.



Use caution

Review all **safety precautions** before you begin work.



Prerequisites

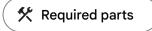
Here's the list of components that you should remove first:

- Display
- BG sub
- Front camera
- mmWave module
- Mic3 flex
- Battery
- Rear camera
- Logic board
- Top speaker
- Bottom speaker
- Chin board
- Vibrator



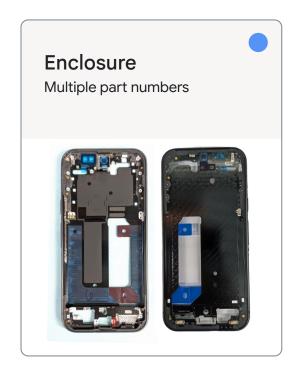
Dust-free cotton swabs

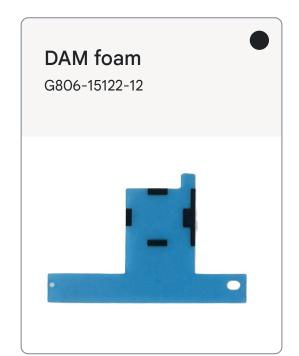
IPA and cloth



Enclosure

Here's the list of parts for the enclosure disassembly:











Reusable without cleaning

Reuse indications

Reusable after cleaning



Not reusable after disassembly



Pixel 10 repair manual

Assembly

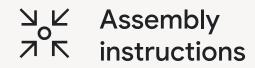
Enclosure mmWave module Bottom speaker

Top speaker Front camera Battery

Logic board Display BG sub

Mic3 flex Vibrator

Rear camera Chin board



Enclosure

Reuse the enclosure

- Inspect the enclosure for adhesive residue.
- If possible carefully peel off the adhesive by your hand in large sections.
- Use the ESD spudger to remove any remaining glue from the enclosure.
- Clean thermal grease, mmWave TIM residue, thermal graphite, DAM foam, coaxial cable shim, and nanocrystal tape from the enclosure with the ESD spudger.
- Where needed, use a **dust-free cloth** with **IPA** to clean the surface thoroughly.

Part: multiple part numbers (enclosure)



Note

Make sure that the side band protect film is removed when use new enclosure.



BG Sub

Attach the thermal graphite and DAM foam

- Stick the thermal graphite to the enclosure with the dashed line with ESD tweezers.
- Remove the **thermal graphite** liner.
- Stick the **DAM foam** with the dashed line with **ESD** tweezers.

Part: G864-01154-01 (thermal graphite)

Part: G806-15122-12 (DAM foam)



Note

Undamaged and not dirty **DAM foam** can be reused.







ry BG Sub

Attach the coaxial cable shim and nanocrystal tape

- Align the coaxial cable shim with the bottom of the DAM foam liner.
- Remove the coaxial cable shim and DAM foam liners.
- Stick the **nanocrystal tape** with the dashed line with the **ESD tweezers**.

Part: G806-15390-01 (coaxial cable shim)

Part: G806-15190-00 (nanocrystal tape)



Note

Don't remove the **DAM foam** liner before you attach the **coaxial** cable shim.





Enclosure

Top Speaker

Logic Board

Mic3 flex

Rear Camera

mmWave Module

Front Camera

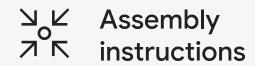
Vibrato

Chin Board

ottom Speaker

Battery

BG Sub



Top speaker

Clean the enclosure

- Clean the enclosure's adhesive residue with ESD tweezers.
- Use a dust-free cloth with IPA to clean the affected surface.

Part: multiple part numbers (enclosure)



Attach the top speaker adhesive

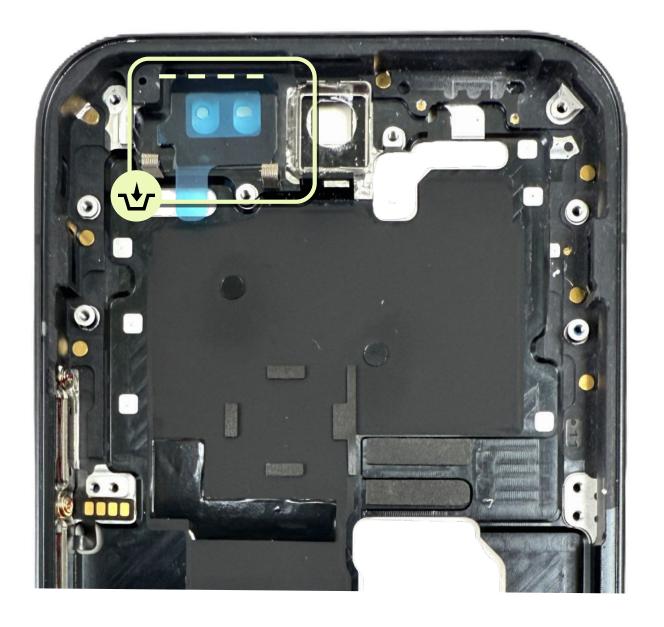
Attach the top speaker adhesive to the top with ESD tweezers.

Parts: G806-13436-02 (top speaker PSA)



Use caution

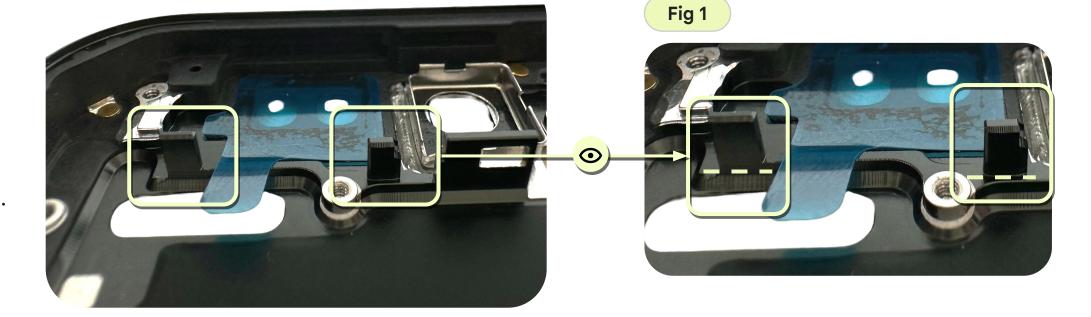
Don't cover the speaker ports with the top speaker adhesive.



Attach the FoF

- Align from the **dashed line** as shown in Fig 1.
- Attach the **FoF** with **ESD tweezers** as shown in Fig 2 and Fig 3.

Parts: G806-14328-00 (FoF) * 2





Note

This step is only present if the **FoF** is deformed or missing.

Otherwise, it can be reused.



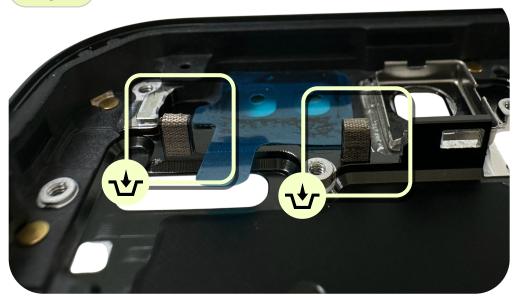


Fig 3

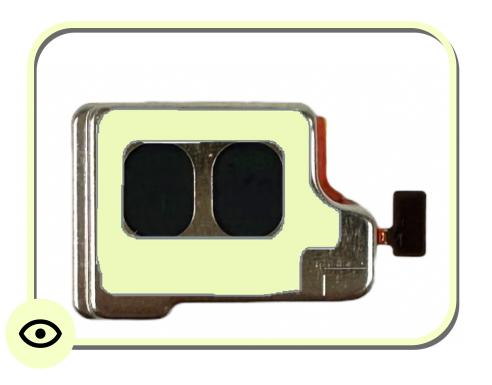


Reuse the top speaker

Enclosure

- Clean the **top speaker**'s **adhesive** residue with **ESD tweezers**.
- Use a dust-free cloth with IPA to clean the affected surface.

Part: G863-00688-01 (top speaker)



Assemble the top speaker

- Gently tear off the top speaker PSA liner.
- Press for **6 seconds** manually.

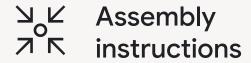
Part: G863-00688-01 (top speaker)



Note

If the PSA is accidentally removed along with the liner, replace it.





Logic board

Check the logic board

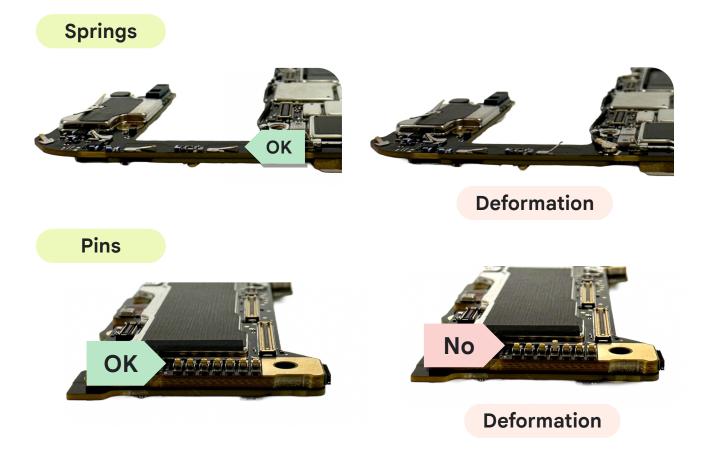
General rules



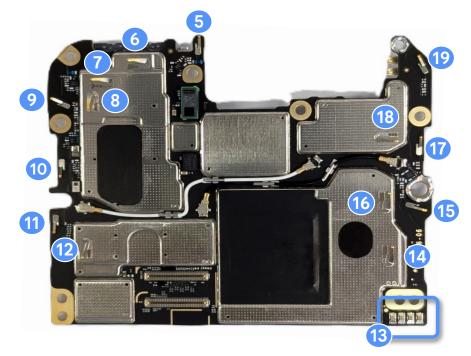
Use caution

Before you assemble the MLB, check for spring deformation.

Pay **extra attention** to the springs during assembly to avoid damage to them.







Logic Board

Top Speaker Log

rd Mic

Rear Camera

mmWave Module

Front Camera

Vibrator

Chin Board

Bottom Speaker

Battery

ry BG Sub

Reuse the logic board

- Clean any **thermal grease, TIM pad** residue, and **CU tape** from the **logic board** with the **ESD spudger**.
- Use a **dust-free cloth** with **IPA** to clean the surface where needed.

Part: multiple part numbers (logic board)



Use caution

Be careful to avoid damage to components on the **logic board**.

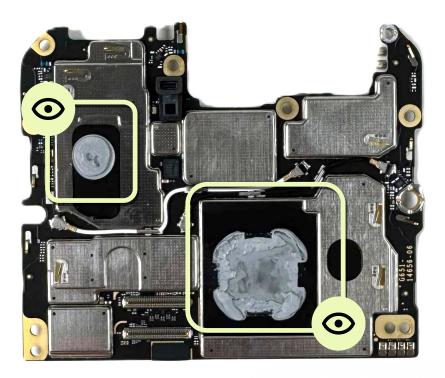


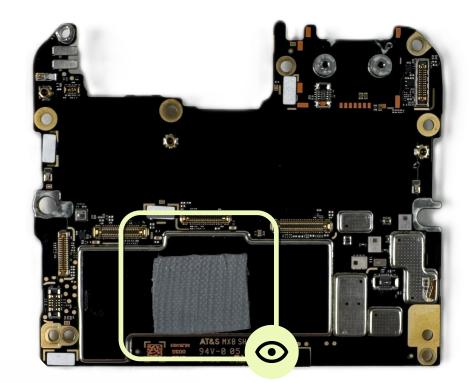
Note

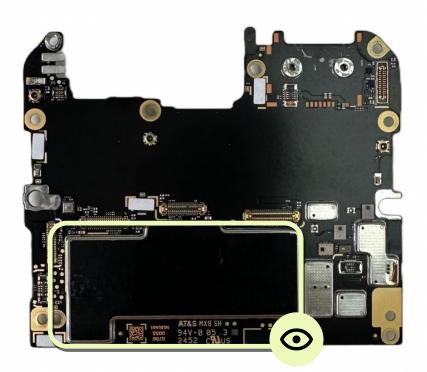
Don't wear gloves when you handle the **logic board**.

Undamaged **TIM pad** and **CU tape** can be reused.

Otherwise, they may need to be replaced.







Attach the CU tape

- Stick the **CU tape** to the **logic board** according to the outline with ESD tweezers.
- Apply gentle pressure to ensure proper attachment and tear off the liner from the bottom side.

Part: G806-13988-05 (CU tape)



Use caution

Be careful to avoid damage to components on the **logic board**.

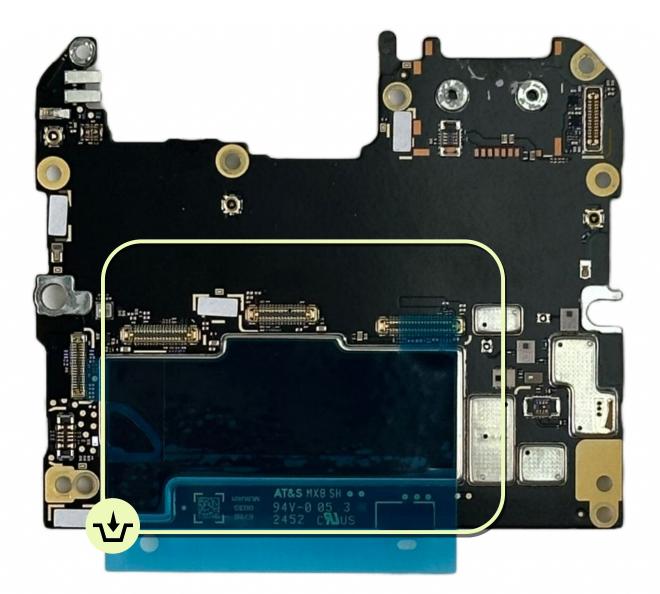


Note

Undamaged **CU tape** can be reused.

Battery flex PSA is part of CU tape. This step is only present for reclaimed **CU tape.**

Don't wear gloves when you handle the **logic** board.



Attach the battery flex PSA

- Use a pair of blunt nose tweezers or your fingers to peel the PSA away from the CU tape as shown in Fig 1.
- Stick the **battery flex PSA** to the **CU tape** according to the outline with ESD tweezers as shown in Fig 2.
- Apply gentle pressure to ensure proper attachment.

Part: G806-17443-00 (battery flex PSA)



Use caution

Be careful to avoid damage to components on the **logic board**.



Note

Don't wear gloves when you handle the **logic board**.

Perform this step only when you replace the battery flex PSA.



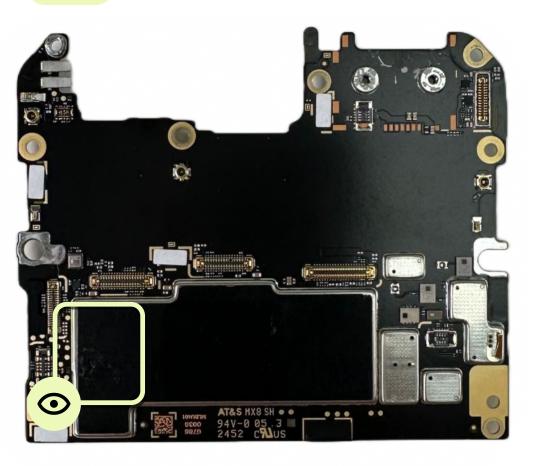
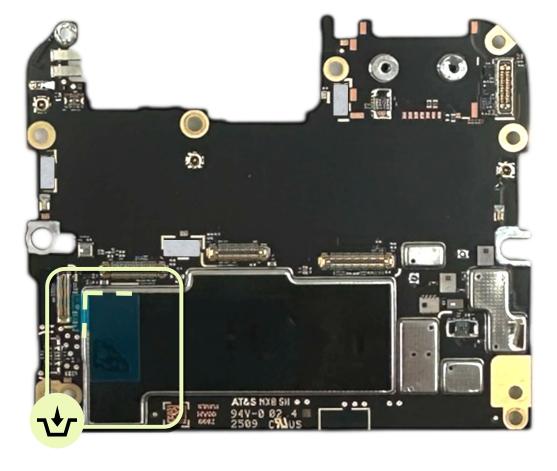


Fig 2



nclosure

Top Speaker

Logic Board

Mic3 fle

Rear Camera

mmWave Module

Front Camera

splay

r C

Chin Board

Bottom Speaker

Battery

attery BG Sub

Attach the P-sensor foam

Attach the **P-sensor foam** to the **logic board** with **ESD tweezers**.

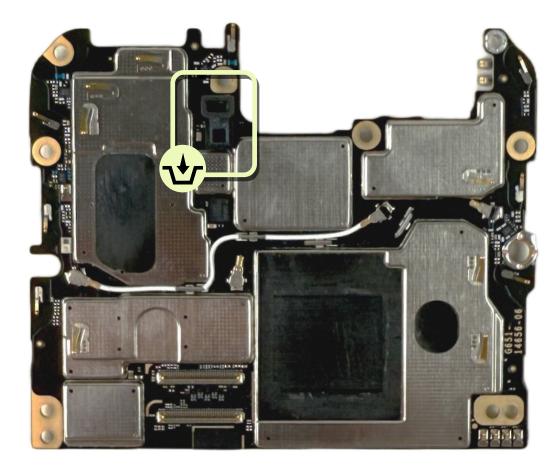
Part: G806-13064-01 (P-sensor foam)

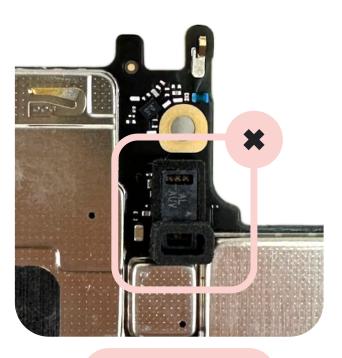


Note

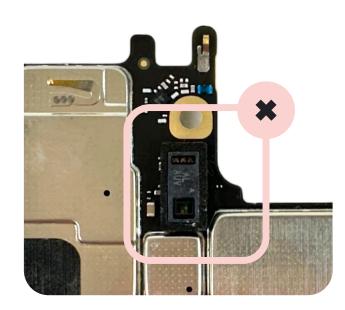
Skip this step if the **P-sensor foam** isn't removed or deformed during disassembly.

Use a new **foam** when you replace the **logic board**.





Wrong side



Missing

Reuse the DJ flex

- Clean any **DJ shear PSA** residue from the **DJ flex** with the **ESD spudger**.
- Use a **dust-free cloth** with **IPA** to clean the surface where needed.

Part: G949-01485-00 (DJ flex)

Part: G806-14931-01 (DJ shear PSA)



Assemble the CJ and DJ flex

Buckle the CJ flex and DJ flex to the logic board in a sequence.

Part: G949-01486-00 (CJ flex)

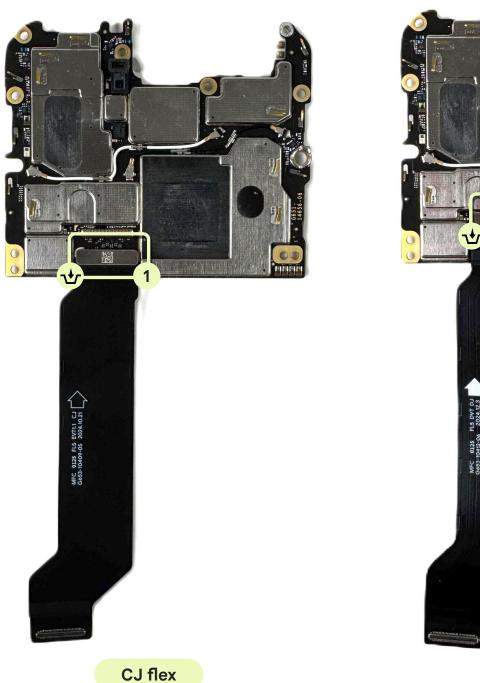
Part: G949-01485-00 (DJ flex)

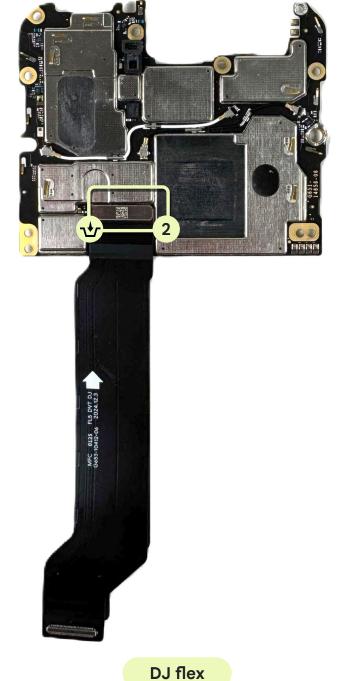


Note

Don't wear gloves when you handle the **logic board**.

Ensure every connector is fully attached to the **logic board**.





Apply the thermal grease

- Place the Pixel 10 thermal grease alignment fixture on the enclosure, make sure it goes around the positioning post and boss hole as shown in Fig 1.
- Fill the cutout on the fixture with **thermal grease** as shown in Fig 2.
- Distribute the grease evenly across both regions shown in Fig 2 using an opening pick, moving it in a single direction as illustrated in Fig 3.
- Lift the **fixture** straight up to avoid contamination as shown in Fig 4.

Part: G160-01459-00 (thermal grease)

Part:G160-01481-00 (thermal grease)



Use caution

Don't press the graphite.

Review safety precautions before work.

Clean the Pixel 10 Pro thermal grease alignment fixture and opening pick after each use.

Avoid to apply conductive thermal grease to nearby components.



Note

Use a cotton swab to clean up any excess thermal grease.

Fig 1



Fig 2



Fig 3

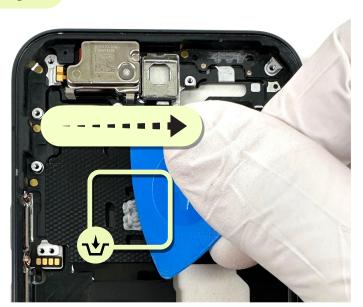


Fig 4



Top Speaker

Logic Board

Rear Camera

Front Camera

Chin Board

Battery

BG Sub

Vibrator

Assemble the logic board

Assemble the **logic board** to the **enclosure** from the **top side** at an angle.

Part: multiple part numbers (logic board)



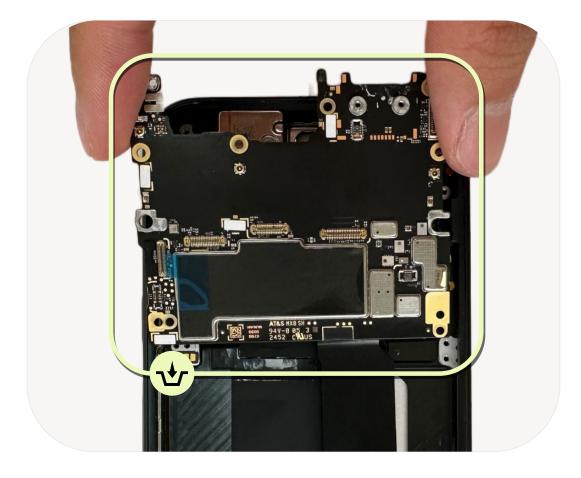
Use caution

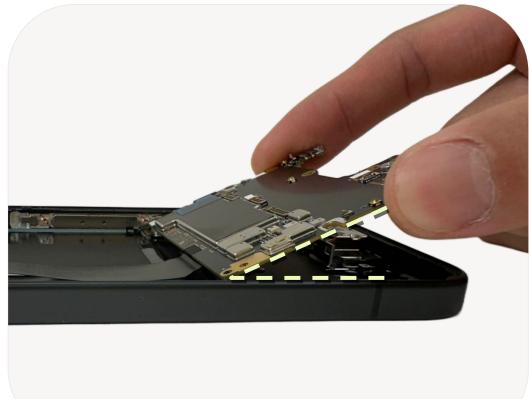
Be careful to avoid damage to the components on the **logic board**.



Note

Don't wear gloves when you handle the **logic board**.





Insert the SIM tray

Hold the logic board lightly and insert the SIM tray.

Part: multiple part numbers (SIM tray)



Use caution

Be careful to avoid damage to the components on the **logic board**.



Note

Don't wear gloves when you handle the **logic board**.

This step is only present in the sub6 SKU.



Fasten the screws

Fasten the **five logic board screws** with a **torx plus 3IP screwdriver**.

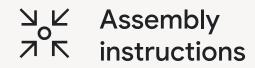
Part: G250-07856-02*5 (screw)



Use caution

Incorrect use of the screwdriver could cause injury to you or others and damage the product.





Mic3 flex

Clean the enclosure

- Clean the **mic3 mesh** residue on the **enclosure** with **ESD tweezers**.
- Use a **dust-free cloth** with **IPA** to clean the surface where needed.

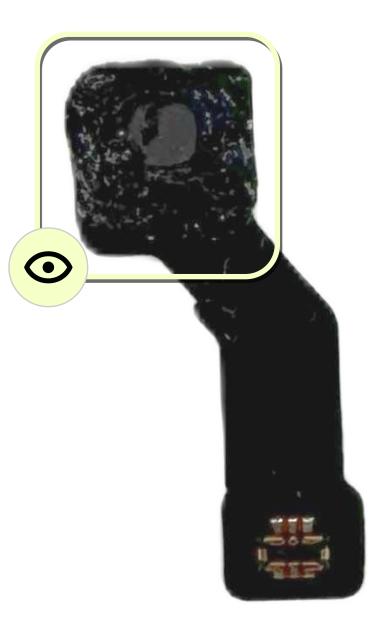
Part: multiple part numbers (enclosure)



Reuse the mic3 flex

- Clean the **mic3 mesh** residue on the **mic3 flex** with **ESD tweezers**.
- Use a dust-free cloth with IPA to clean the surface.

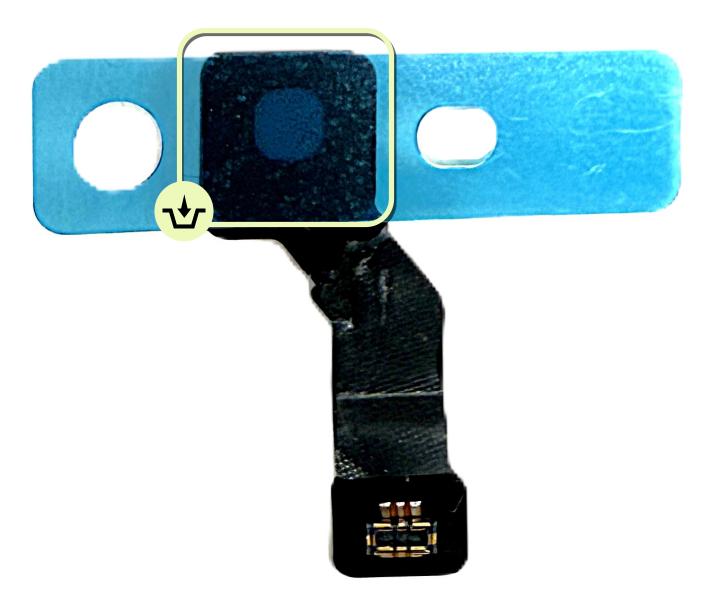
Part: G949-01484-00 (mic3 Flex)



Replace mic3 mesh

Attach the mic3 mesh with ESD tweezers.

Part: G806-14494-00 (mic3 mesh)



Assemble the mic3 flex

- Buckle the mic3 flex to the logic board.
- Attach the mic3 flex to the enclosure.

Part: G949-01484-00 (mic3 flex)



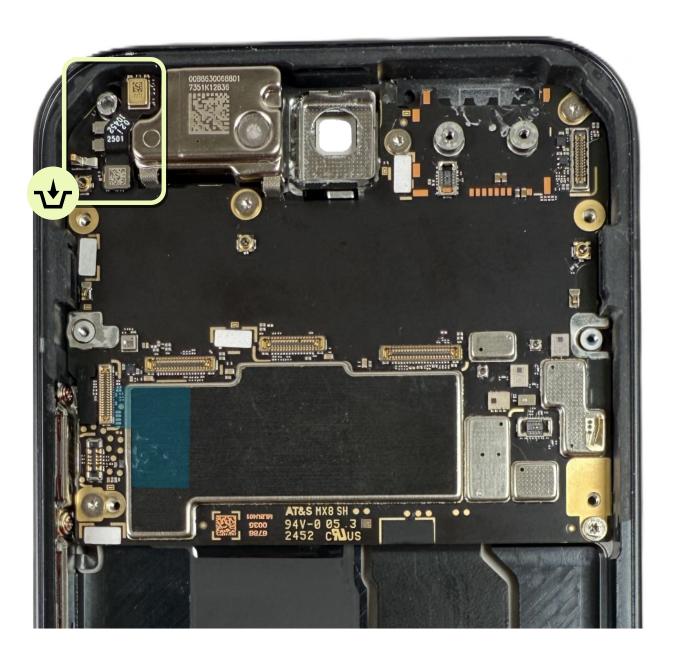
Use caution

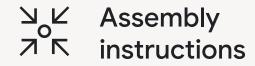
Make sure that the **mic3 mesh liner** is removed before assembly.



Note

Check every connector is fully attached to the **logic board**.





Rear camera

Assemble the rear camera

- Assemble the **rear camera** to the **logic board**.
- Buckle the **three rear camera connectors**.

Part: G949-01483-00 (rear camera)

Part: multiple part numbers (logic board)



Note

Check every connector is fully attached to the **logic board**.

Don't touch the rear camera lens.



Assemble the mic3 cowling

- Assemble the **mic3 cowling** with **ESD tweezers**.
- Fasten **two mic3 cowling screws** in a sequence with a **torx plus 3IP screwdriver**.

Part: G730-10268-00 (mic3 cowling)

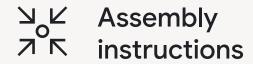
Part: G250-07891-04*2 (screw)



Use caution

Incorrect use of the screwdriver could cause injury to you or others and damage the product.





mmWave module

Reuse mmWave module

- Clean the **thermal pad** residue with the **ESD spudger**.
- Use a dust-free cloth with IPA where needed.

Part: G949-01487-00 (mmWave module)



Note

This step is only present in the mmWave SKU.



Apply the thermal pad

- Align the **thermal pad** with **ESD tweezers** and press lightly by hand.
- Carefully remove the **liner**.

Part: G864-01089-00 (thermal pad)

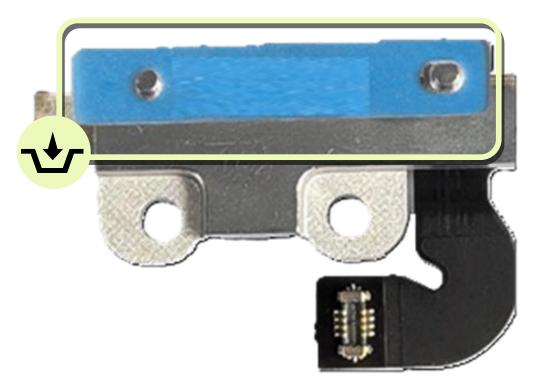


Note

Undamaged **mmWave TIM** can be reused.

Otherwise, they may need to be replaced.

This step is only present for the **mmWave SKU**.



Assemble the mmWave module

- Assemble the mmWave module.
- Fasten two mmWave module screws in a sequence with the torx plus 3IP screwdriver.

Part: G949-01487-00 (mmWave module)

Part: G250-07197-00*2 (screw)



Attach mmWave flex FoF

- Buckle mmWave module connector.
- Stick the mmWave flex FoF on the mmWave module connector.

Part: G949-01487-00 (mmWave module)

Part: G806-15227-00 (mmWave flex FoF)



Use caution

Incorrect use of the screwdriver could cause injury to you or others and damage the product.

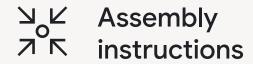


Note

Check that the **connector** is fully attached to the **logic board**.

This step is only present for the mmWave SKU.





Front camera

Clean the enclosure

- Clean the adhesive residue on the **enclosure** with **ESD tweezers**.
- Use a dust-free cloth with IPA to clean the surface.

Part: multiple part numbers (enclosure)



Note

Undamaged **FCAM adhesive** can be reused.

Otherwise, it may need to be replaced.



Reuse the front camera

- Clean the adhesive residue on the **front camera** with **ESD tweezers**.
- Use a dust-free cloth with IPA to clean the surface.

Part: G949-01508-00 (front camera-mmWave)

Part: G949-01482-00 (front camera-Sub6)



Use caution

Be careful to avoid touching the **front camera lens**.



Attach the FCAM adhesive

- Attach the **FCAM adhesive** to the **enclosure** with **ESD tweezers**.
- Apply a gentle pressure to ensure proper attachment.

Part: G806-13421-01 (FCAM adhesive)



Insert the front camera

- Tear off the liner and assemble the front camera to the enclosure.
- Apply gentle pressure on the **camera** area to ensure proper attachment.
- Connect the **front camera** to the **logic board**.

Part: G949-01508-00 (front camera-mmWave)



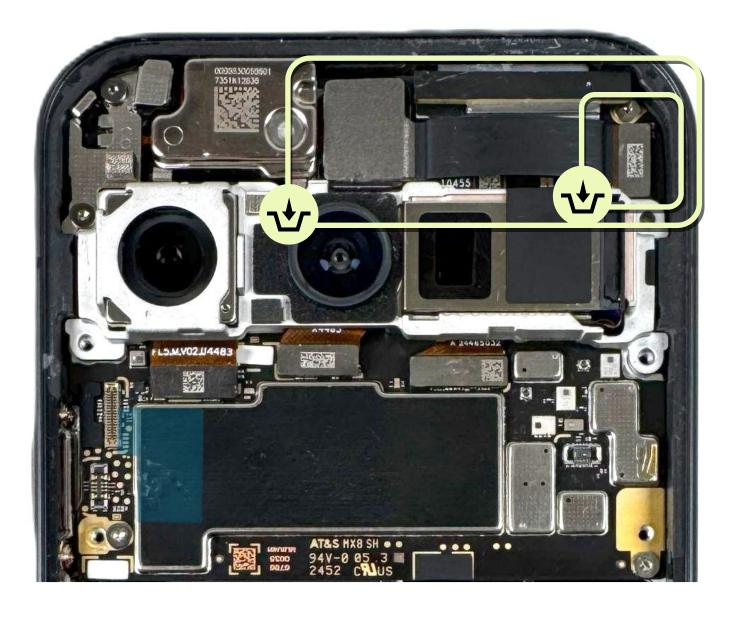
Use caution

Be careful to avoid touching the **front camera lens**.



Note

Check the **connector** is fully attached to the **logic board**.



Assemble the FCAM cowling

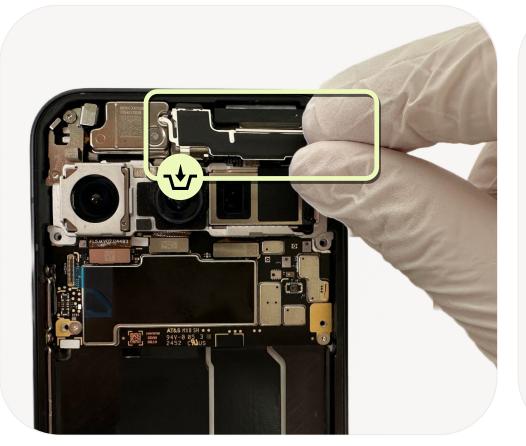
Assemble the **FCAM cowling** to the **enclosure** at an angle to the top.

Part: G730-10188-00 (FCAM cowling)



Note

Make sure that the **FCAM cowling** goes into the enclosure slot.





Fasten the screw

Secure the FCAM cowling screw with the torx plus 3IP screwdriver.

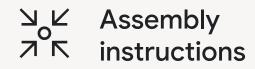
Part: G250-07891-04 (screw)



Use caution

Incorrect use of the screwdriver could cause injury to you or others and damage the product.





Display

Reuse the enclosure

- Inspect the **enclosure** for any adhesive residue.
- Carefully and slowly peel off the adhesive by hand in one piece.
- Use the **ESD spudger** to clean it. If needed, use a **dust-free cloth** with **IPA** to clean the surface.

Part: multiple part numbers (enclosure)



Apply the primer on enclosure

- Apply IPA around the edges of the enclosure with a dust-free cotton swab.
- Apply **3M 111 primer** around the edges of the **enclosure** with a **dust-free cotton swab**.

Part: multiple part numbers (enclosure)



Use caution

After the **primer** is applied, complete assembly within 25 minutes.



Align the adhesive

- Slowly remove the larger liner from the **adhesive sheet** to expose the adhesive.
- Place the adhesive according to the outline of the enclosure.

Part: G806-16008-01 (display adhesive)



Use caution

Don't touch the adhesive.

If it gets dirty, replace it with a new one.

During assembly, handle the springs with care to avoid damage.



Note

Make sure that the **adhesive** fits properly onto the **enclosure**.



Activate the adhesive (first time)

Gently press around the edges of the **enclosure** with the **ESD spudger** to strengthen the bond between the **enclosure** and the **adhesive**.



Remove the liner (first layer)

Carefully pull the tab to remove the liner's first layer. Avoid lifting the adhesive.



Use caution

Don't remove the second layer of the liner.



Activate adhesive (second time)

Gently press around the edges of the **enclosure** with the **ESD spudger** to strengthen the bond between the **enclosure** and the **adhesive**.



Check display



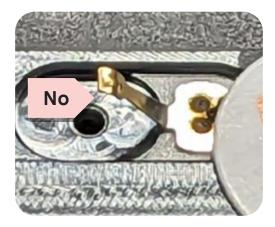
Use caution

Before assembly, inspect the **display** for any spring deformation.

During assembly, handle the springs with care to avoid damage.

General rules

Spring







Prepare the display

- If you use a new **display**, remove the **shim** at the bottom, **label,FCAM and P-sensor liners**.
- Inspect the reused **display** for any adhesive residue.
- Carefully and slowly peel off the adhesive by hand in one piece.
- Use the **ESD spudger** to clean it. If needed, use a **dust-free cloth** with **IPA** to clean the surface.

Part: multiple part numbers (display module)





Reused display

New display

Apply primer on display

- Apply **IPA** around the edges of the **display module** with a **dust-free cotton swab**.
- Apply **3M 111 primer** around the edges of the **display module** with a **dust-free cotton swab**. .

Part: multiple part numbers (display module)



Use caution

When you apply IPA and AP111 primer to the display module, avoid touching the copper and sponge areas.

After the primer is applied, complete assembly in 25 minutes.



Attach the DJ shear PSA

Apply the **DJ flex PSA** to the **DJ flex**, position it to the lower left corner of the slanted indent on the **flex**.

Part: G806-14931-01 (DJ shear PSA)





Connect the display

- Use the absorption bulb to prop up the display module.
- Apply even pressure across the connector to connect the **DJ flex** to the **display module** and ensure a full engagement.

Part: multiple part numbers (display module)



Use caution

When you attach the **display** module, ensure that the **driver IC** (COF) isn't damaged or deformed.

Check that all connectors are fully attached to the **display module**.



Insert the display cowling

- Gently push the **display cowling** inside the left hook to snap it into place.
- Remove the **DJ flex PSA liner** and gently press on the adhesive area to ensure attachment.

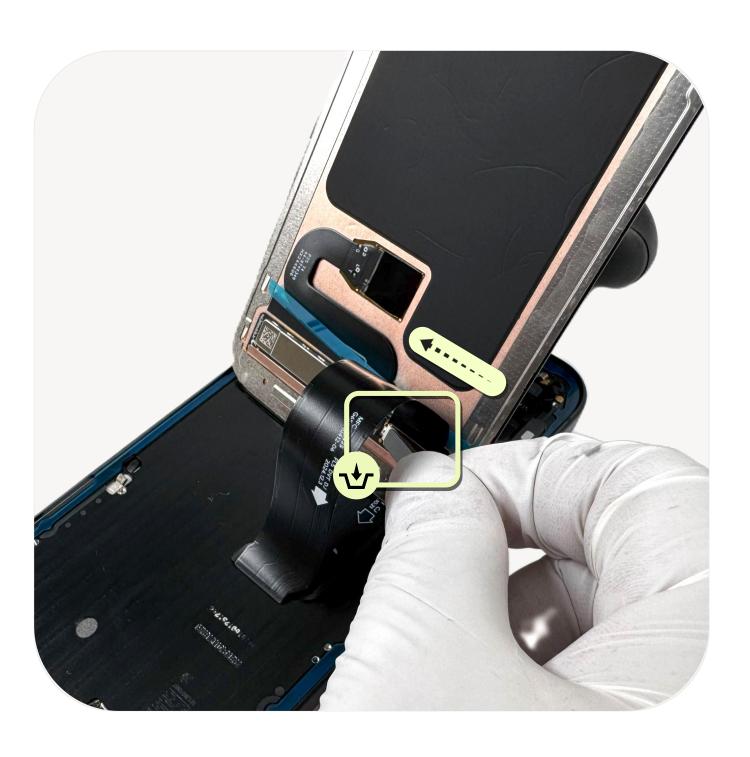
Part: G730-10011-13 (display cowling)



Use caution

Don't remove the liner yet.

Avoid scratching the flex against the **graphite**.



Remove the liner (second layer)

Carefully peel the **PSA liner** off with **ESD tweezers**.



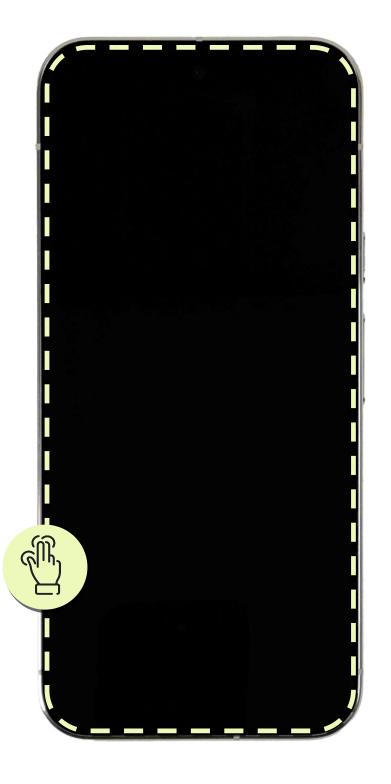
Activate the adhesive

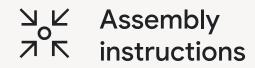
- Align and lower the display module vertically to attach it to the enclosure.
- Press along the display bezel with both hands to ensure proper attachment.



Use caution

To begin press the center of the top edge, then continue along the two longer sides, and finish with the bottom edge.





Vibrator

Prepare for the vibrator attachment

- Remove any **adhesive** residue in the vibrator slot with the **ESD spudger**.
- Use a dust-free cloth with IPA to clean the surface where needed.

Part: multiple part numbers (enclosure)

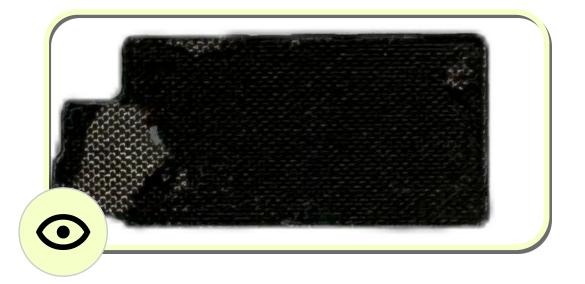


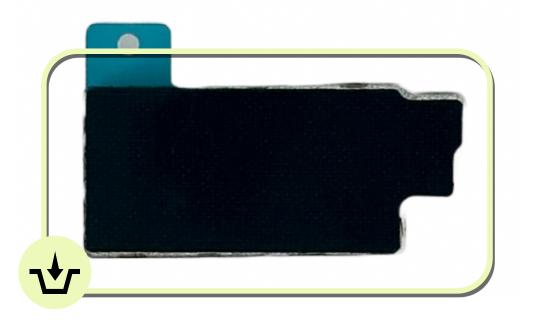
Reuse the vibrator

- Clean the residue on the **vibrator** with **ESD tweezers**.
- Use a dust-free cloth with IPA to clean the surface where needed.
- Replace the vibrator PSA.

Part: G710-07500-00 (vibrator)

Part: G806-13155-00 (vibrator PSA)



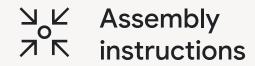


Attach the vibrator

- Remove the vibrator PSA liner.
- Slot the **vibrator** into place according to the upper right corner.
- Press for **5 seconds** manually.

Part: G710-07500-00 (vibrator)





Chin board

Check the chin board

م الم

Use caution

Before you assemble the chin board, check for springs and pins deformation.

Pay **extra attention** to the springs during assembly to avoid damage to them.

General rules

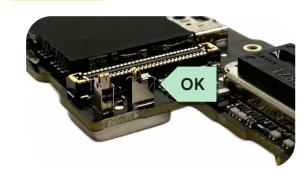


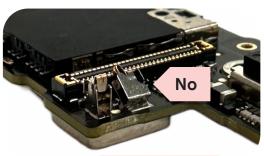




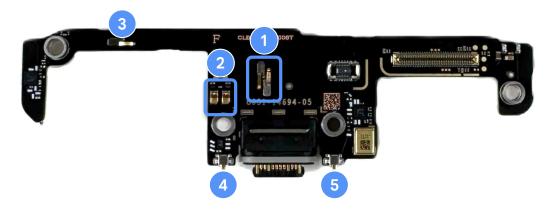
Missing

Side view











Repair flows Software Welcome Precautions Introduction Disassembly Assembly Troubleshooting

Prepare the chin board

- When you use a new enclosure, remove the mic1 bracket liner.
- When you replace the **chin board**, remove the **mic1 Kapton** from the new **chin** board.

Part: multiple part numbers (enclosure)

Part: G949-01481-00 (chin board)



Use caution

Be careful to avoid damage to the components on the chin board.

Make sure that **all liners** are removed before assembly.



Note

Don't wear gloves when you handle the chin board.





Rear Camera

mmWave Module

Front Camera

Vibrator

Chin Board

Bottom Speaker

Battery

BG Sub

Install the chin board

Install the **chin board** downward at a slight angle to make sure that the USB port goes inside the slot on the **enclosure**.

Part: G949-01481-00 (chin board)



Note

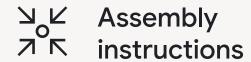
Don't wear gloves when you handle the **chin board**.

Push gently to ensure that the **chin board** goes under the retaining wall and that the lower two springs touch the metal sheets on the **enclosure**.



Chin Roard

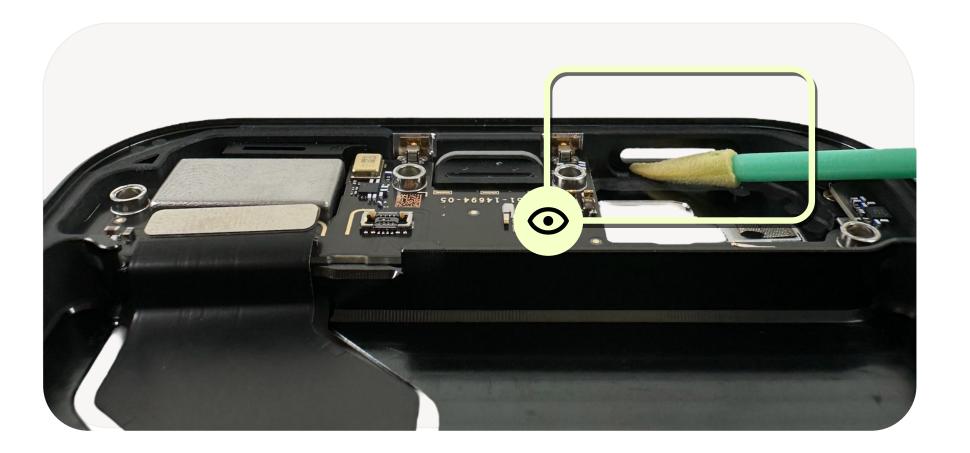
Chin Board



Bottom speaker

Apply the dry lube

Apply dry lube to the **bottom speaker** port.



Embed the bottom speaker

• Slot the **bottom speaker** into the **enclosure** at an angle.

Part: G863-00649-04 (bottom speaker)



Note

Make sure that the **bottom speaker** goes under the enclosure rim.





Fasten the screws

Fasten the two chin board screws in a sequence with a torx plus 3IP screwdriver.

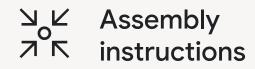
Part: G250-07891-04*2 (screw)



Use caution

Incorrect use of the screwdriver could cause injury to you or others and damage the product.





Battery

Clean the residue

- Remove any adhesive residue in the **battery** area with the **ESD spudger**.
- Apply IPA with a dust-free cloth where needed.

Part: multiple part numbers (enclosure)



Repair flows Welcome Precautions Introduction Disassembly Assembly Troubleshooting Software

Apply the primer on enclosure

- Before installation, remove any debris or loose screws from the enclosure.
- Apply IPA on the enclosure with a dust-free cotton swab.
- Apply 3M 111 primer on the enclosure with a dust-free cotton swab.

Part: multiple part numbers (enclosure)



Use caution

After the primer is applied, complete the assembly within 25 minutes.



BG Sub Battery

mmWave Module

Align the battery

- Buckle CJ flex to the chin board.
- Confirm the battery model to be **G20M7**. If the model number isn't **G20M7**, please don't use the battery.
- Use an absorption-bulb to pick up the battery.
- Align the battery white liner to the lower left corner of the depression.
- Gently press the **battery** down with the **suction bulb.**
- Remove the **white liner** from the **top side** to lift it up after assembling the battery.

Part: multiple part numbers (battery)



Use caution

Review all safety precautions before you begin work.



Note

The white liner makes sure that the battery is in the correct position.

Don't remove it prior installation.

Rear Camera







Repair flows Welcome Precautions Introduction Disassembly Assembly Troubleshooting Software

Prepare to press

- Place the universal holder in the C3 position on the universal base 12 mm.
- Place the universal supporting rubber and the universal holder limiting block through the positioning posts on the universal holder in this order, as shown in Fig 1.
- Place the **device** and **lock** it as shown in Fig 2.
- Place the Pixel 10 battery press rubber through the positioning posts as shown in Fig 3.



Note

Make sure that the universal holder is in the right position.

Ensure that the display is already assembled.



Fig 1



Fig 2



Fig 3



Mic3 flex

Prepare to press

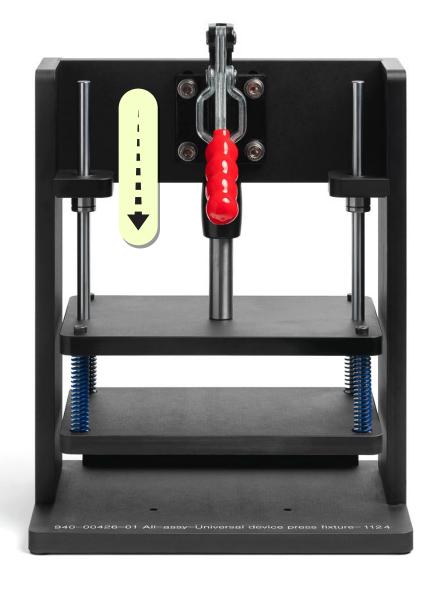
- Place the universal press plate 12 mm on the universal base 12 mm.
- Place the stack in the universal press fixture.
- Press the handle down for **30 seconds**.
- Restore the handle to the original position and remove the stack.



Use caution

Keep hands clear during operation.





Repair flows Assembly Troubleshooting Software Welcome Precautions Introduction Disassembly

Assemble the RJ flex

Connect the **chin board** to the **logic board** with the **RJ flex**.

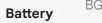
Part: G652-10415-04 (RJ flex)



Note

Make sure that the **RJ flex** connectors are fully attached to both the **logic board** and the chin board.



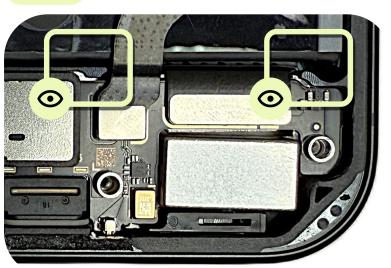


Assemble the CLB cowling

- There are **hooks** on the **retaining wall** as shown in Fig 1.
- Assemble the **CLB cowling** into the **hook** at an angle.

Part: G730-09460-11 (CLB cowling)









Enclosure

Top Speaker

Logic Board

Mic3 flex

Rear Camera

mmWave Module

Front Camera

Vibrator

Chin Board

Bottom Speaker

Battery

Welcome Repair flows Assembly Troubleshooting Software Precautions Introduction Disassembly

Fasten the screws

Fasten two CLB cowling screws in a sequence with a torx plus 3IP screwdriver.

Part: G250-07891-05*2 (screw)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others or damage to the battery or the product.



Battery

Connect the battery

- Tear off the blue liner as shown in Fig 1.
- Buckle the **battery connector** as shown in Fig 2.
- Apply gentle pressure to ensure battery flex attaches on the MLB shielding.
- Power on to check if the device works properly, power off the device after you check it.



Note

Ensure that the **battery connector** is fully attached to the **logic board**.

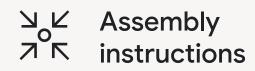
Fig 1



Fig 2







Reuse the MLB cowling

- Remove the **graphite** with **ESD Tweezers**.
- Apply **IPA** with a **dust-free cloth** where needed.

Part: G730-09355-21 (MLB cowling)



Apply the TIM pad

Align the TIM pad with the outline on the MLB cowling.

Part: G806-13428-11 (TIM pad)



Use caution

Don't exceed the line after you remove liner.



Note

Undamaged **TIM pad** can be reused.

Damaged TIM pads might need to be replaced.

This step is only present for new and reclaimed **MLB cowling**.





Enclosure Top Speaker Logic Board Mic3 flex Rear Camera mmWave Module Front Camera Display Vibrator Chin Board Bottom Speaker Battery BG sub

Secure the MLB cowling

- Place the **MLB cowling** in position with **ESD tweezers**.
- Fasten **two MLB cowling screws** in a sequence with a **torx plus 3IP screwdriver**.

Part: G730-09355-21 (MLB cowling)

Part: G250-07891-05*2 (screw)



Use caution

Be careful when you use the screwdriver.

Don't damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Repair flows Assembly Troubleshooting Software Welcome Precautions Introduction Disassembly

Attach the graphite

- Align the **graphite** to the **MLB cowling** with dashed line with **ESD tweezers**.
- Apply gentle pressure to ensure proper attachment.

Part: G864-00999-21 (graphite)



BG sub Battery

Apply the primer onto the enclosure

- Apply **IPA** around the edges of the **enclosure** with a **dust-free cotton swab**.
- Apply **3M 111 primer** around the edges of the **enclosure** with a **dust-free cotton swab** for one round.

Part: multiple part numbers (enclosure)



Use caution

After the **primer** is applied, complete assembly within 25 minutes.



Battery **BG sub**

Align the adhesive

Place the **adhesive** according to the outline of the **enclosure**.

Part: G806-16039-01 (BG adhesive)



Use caution

Don't touch the adhesive.

If it gets dirty, replace it with a new one.

During assembly, handle the springs with care to avoid damage.



Note

Make sure that the **adhesive** fits properly onto the **enclosure**.



Top Speaker Logic Board Mic3 flex Rear Camera mmWave Module Front Camera Display Vibrator Chin Board Bottom Speaker Battery **BG sub**

Repair flows **Assembly** Troubleshooting Software Welcome Precautions Introduction Disassembly

Activate the adhesive (first time)

Gently press around the edges with the ESD spudger to enhance the bond between the enclosure and the adhesive.



Use caution

Don't touch the RCAM area during the process.



BG sub Battery

Repair flows **Assembly** Troubleshooting Software Welcome Precautions Introduction Disassembly

Remove the liner (first layer)

Carefully pull the tab to remove the liner's first layer. Avoid lifting the adhesive.



Use caution

Don't touch the RCAM Area during the process.

Don't remove the second layer of the liner.



Activate the adhesive (second time)

Gently press around the edges of the **enclosure** with the **ESD spudger** to strengthen the bond between the **enclosure** and the **adhesive**.



Use caution

Don't touch the RCAM area during the process.



closure Top Speaker Logic Board Mic3 flex Rear Camera mmWave Module Front Camera Display Vibrator Chin Board Bottom Speaker Battery **BG sub**

Attach the IC flex shim

- Clean the **enclosure**'s **adhesive** residue with **ESD tweezers** as shown in Fig 1.
- Use a dust-free cloth with IPA to clean the affected surface.
- Stick the **IC flex shim** to the **enclosure** according to the outline with ESD tweezers as shown in Fig 2.
- Apply gentle pressure to ensure proper attachment and tear off the liner as shown in Fig 3.

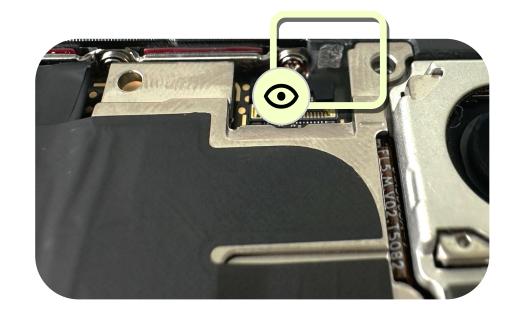
Part: G806-14220-01 (IC flex shim)



Use caution

Be careful to avoid touching the **rear camera lens**.

Fig 1



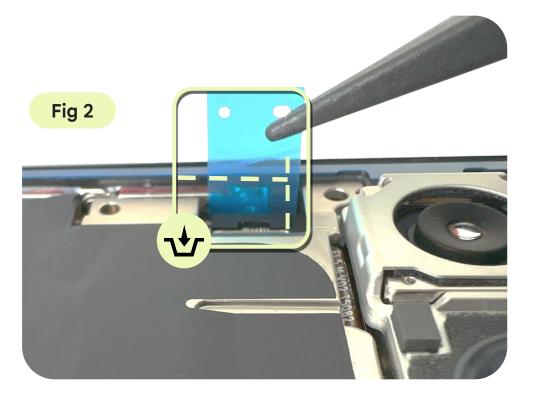


Fig 3



BG sub

Enclosure

Top Speaker

Logic Boar

Mic3 fle

Rear Camera

mmWave Module

Front Camera

olay

orator

Chin Board

ottom Speaker

Battery

Repair flows Software Welcome Precautions Introduction Disassembly Assembly Troubleshooting

Prepare the BG sub

- When you use a new BG sub, remove the RCAM protective films, BG graphite protective film.
- Inspect the reused BG sub for any adhesive residue.
- Carefully and slowly peel off the adhesive by hand in one piece.
- Use the **ESD spudger** to clean it. Use a **dust-free cloth** with **IPA** to clean the surface if needed.

Part: multiple part numbers (BG sub)



Use caution

Be careful to avoid touching the rear camera lens.





Reused BG sub

New BG sub

Top Speaker

Rear Camera

mmWave Module

Front Camera

Chin Board

Battery

Apply the primer on the BG sub

- Apply **IPA** around the edges of the **BG sub** with a dust-free cotton swab.
- Apply **3M 111 primer** around the edges of the **BG sub** with a **dust-free cotton swab** for one round.

Part: multiple part numbers (BG sub)



Use caution

After the primer is applied, complete assembly within 25 minutes.



Welcome Repair flows **Assembly** Troubleshooting Software Precautions Introduction Disassembly

Connect the BG sub

- Use the absorption-bulb to prop up the BG sub.
- Connect the **BG flex** to the **logic board**, and apply even pressure across the connector to ensure that it's fully engaged.



Use caution

Pressure should be applied straight downward on the connector, not against any other part of the flex.



Top Speaker Logic Board

Mic3 flex

Rear Camera mmWave Module Front Camera

Vibrator

Chin Board

Bottom Speaker

Battery

Insert the NFC cowling

 Assemble the NFC cowling into the hooks with ESD tweezers.

Part: G730-09357-21 (NFC cowling)



Use caution

Avoid damage to the BG sub flex.



Enclosure

Top Speaker

Logic Board

Mic3 fle

Rear Camera

mmWave Module

Front Camera

Vibrator

Chin Board

ottom Speaker

Battery

Tighten the screws

Fasten the two NFC cowling screws with the torx plus 3IP screwdriver.

Part: G250-07891-05*2 (screw)



Use caution

Be careful when you use the screwdriver. *Don't* damage the adjacent battery.

Incorrect use of the screwdriver could cause injury to you or others and damage the battery or the product.



Enclosure

Top Speaker

Logic Board

Mic3 flex

Rear Camera

mmWave Module

Front Camera

Vibrator

Chin Board

Bottom Speaker

Battery

Remove the liner (second layer)

Carefully pull the tab to remove the **liner**'s second layer. Avoid lifting the **adhesive**.



Use caution

Avoid damage to the BG sub flex.

Don't touch the RCAM area during the process.



Enclosure

Top Speaker

Logic Board

Mic3 flex

Rear Camera

mmWave Module

Front Camera

olay

Vibrator

Chin Board

ttom Speaker

Battery

Attach BG sub

- Alling and lower the **BG sub** into the **enclosure** vertically.
- Press along the **BG bezels** with both hands to ensure proper attachment.



Note

To begin press the center of the top edge, then continue along the two longer sides, and finish with the bottom edge.

Don't press directly on the visor area in this process.



Prepare to press

- Place the universal holder in the B1 position on the universal base 12 mm.
- Place the Pixel 10 CG press rubber and the universal holder limiting block on the universal holder in a sequence as shown in Fig 1.
- Place the **device** and **lock** it as shown in Fig 2.
- Place the Pixel 10 BG press rubber as shown in Fig 3.



Note

Make sure that the universal holder is in the right position.

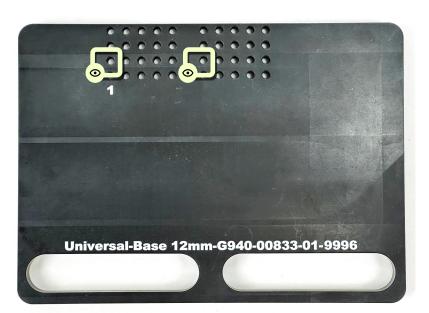


Fig 1



Fig 2



Fig 3



Rear Camera



Prepare to press

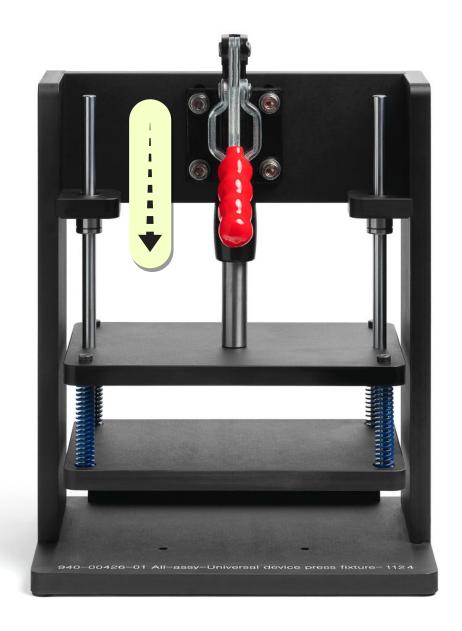
- Place the universal press plate 12 mm on the universal base as shown in Fig 1.
- Place the stack in the universal press fixture.
- Press the handle down for 45 seconds.
- Restore the handle to the original position and remove the device.



Use caution

Keep hands clear during operation.





Enclosure

Top Speaker

Logic Boar

Mic3 flex

Rear Camera r

mmWave Module

Front Camera

Vibrator

Chin Board

ird Bottom

Battery



Pixel 10 repair manual

Troubleshooting

Sensor location Mic3 Proximity sensor

Connectors and feature location Top speaker UDFPS

Power Bottom speaker Rear camera

Wireless charge Vibrator Front camera

Mic1 Display USB-C

Mic2 NFC mmWave module

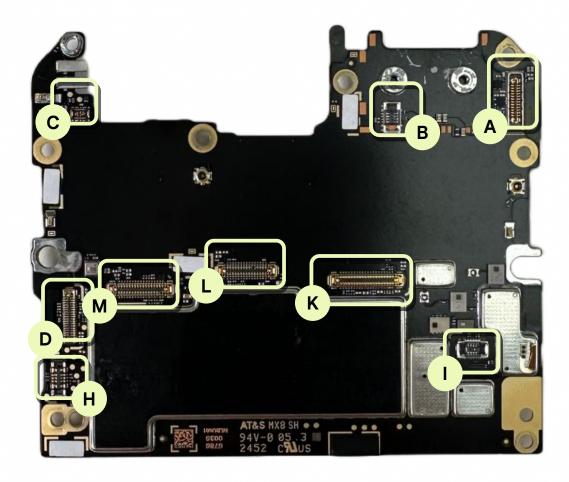
Sensor location

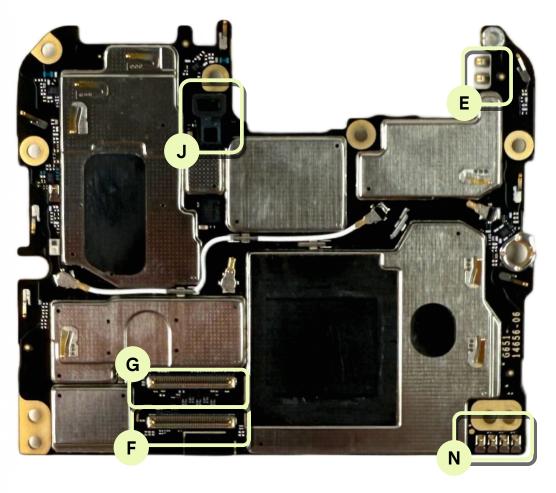
No	Function	Logic board	Chin board	BG sub
1	Light sensor	Ο		
2	P sensor	Ο		
3	Barometer	0		
4	Gyroscope	0		
5	Accelerometer	0		
6	Rainbow			Ο
7	Magnetic 2			Ο

Connectors and feature location

Location and description

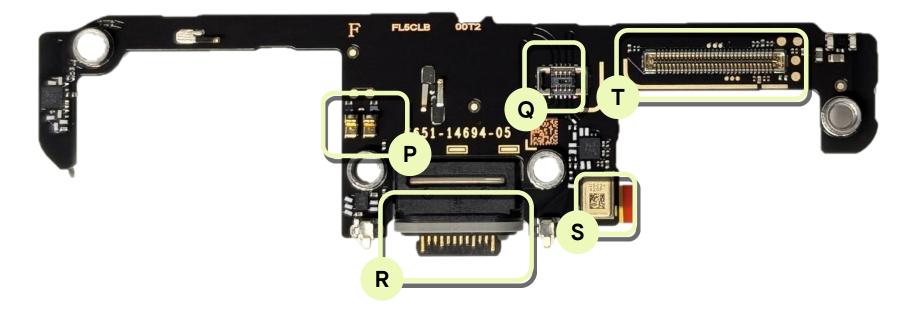
Α	Front camera connector
В	mmWave module connector
С	Mic3 flex connector
D	BG connector
E	Top speaker spring
F	CJ flex connector
G	DJ flex connector
Н	Battery connector
I	RJ flex connector
J	P-sensor or light sensor
K	Tele camera connector
L	Rear camera UW connector
М	Rear camera main connector
N	Sidekey spring





Connectors and feature location (continued)

Location and description O Vibrator spring P Bottom speaker spring Q RJ flex connector R USB port S Mic1 T CJ flex connector





Connectors and feature location (continued)

Location and description

U DJ flex connector

V BG connector

W Mic2

X Rainbow







Power

Symptom	Potential root cause	Procedure	
T001: doesn't power on	Damage	 Inspect the USB-C connector for debris preventing charging. Inspect device for damage. Inspect LDI. 	
T002: powers off suddenly T004: wired charging failure T053: battery damage	Display	 Remove the display module and seat a new one. Charge for 10 minutes to see if the device can power on. 	Disassembly • Display
T054: battery draining fast T055: device overheats	Connectivity issue	 Remove the MLB cowling, Check if the connectivity between the battery connector and the logic board are normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
	Component issue	 Use a good battery and logic board to cross-check with original ones. Replace the defective component. 	Disassembly Battery Logic board

Wireless charge

Symptom	Potential root cause	Procedure	
	Connectivity issue	 Check if the connectivity between BG sub and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T003: wireless charging failure			
	Component issue	Use a good BG sub and logic board to cross-check with original ones.	Disassembly
		Replace the defective component.	BG sub
			Logic board

Mic1

3 Mic3

Symptom	Potential root cause	Procedure	
Q	Mesh not clean	 Use a microscope and check the mesh for damage or blockage. Clean the mesh and test audio. 	
T010: mic1 no sound T011: mic1 low sound T012: mic1 distorted sound	Assembly problem	 Disassemble the device, check that the mic1 bracket is fully seated. Check if the chin board mic1 liner and the enclosure mic1 mesh liner is removed. If it's removed, go to the next step. Test audio again. 	
1 Mic1	Component issue	 Use a good chin board and enclosure to cross-check with original ones. Replace the defective component. 	Disassembly Chin board Enclosure
2 Mic2			

Mic2

Symptom	Potential root cause	Procedure	
\$	Connectivity issue	 Check if the connectivity between the BG and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T013: mic2 no sound T014: mic2 low sound T015: mic2 distorted sound	Component issue	 Use a good BG and logic board to cross-check with original ones. Replace the defective component. 	Disassembly BG sub
3			Logic board



- 1 Mic1
- 2 Mic2
- 3 Mic3

Mic3

Symptom	Potential root cause	Procedure	
\$	Connectivity issue	 Check if the connectivity between the mic3 flex and logic board are normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T016: mic3 - no sound T017: mic3 - low sound T018: mic3 - distorted sound	Assembly problem	 Check if the mic3 flex mesh liner is removed. If they're removed, go to the next step. Test audio again. 	
 1 Mic1 2 Mic2 3 Mic3 	Component issue	 Inspect whether the mic3 component is damaged. Use a good mic3 flex and logic board to cross-check with original ones. Replace the defective component. 	Disassembly • Mic3 flex • Logic board

Top speaker

Symptom	Potential root cause	Procedure	
\$	Internal debris	 Inspect whether the logic board spring and top speaker pad are broken or squeezed. 	
T019: top speaker no sound T020: top speaker low sound T021: top speaker distorted sound	Connectivity issue	 Check the contact condition between the top speaker and the logic board pin contact pad. If there's no mark on the pin contact pad, it shows poor connectivity. If marks are observed, clean the pin contact pad and test again. 	Connectors location
	Component issue	 If sound quality is still poor, use a good top speaker and logic board to cross-check with original ones Replace the defective component 	Disassembly Top speaker Logic board

Bottom speaker

Symptom	Potential root cause	Procedure	
\$	Mesh problem	 Visually inspect the exterior of the phone to check for a polluted mesh on the bottom speaker port. Use a soft ESD brush to remove any debris. Test audio. 	
T023: bottom speaker no sound T024: bottom speaker low sound T025: bottom speaker distorted sound	Internal debris	 If sound quality is still poor, inspect the mesh and the bottom speaker with a microscope. Disassemble the device and inspect the bottom speaker. 	
	Connectivity issue	 Check the contact condition between the bottom speaker and the chin board pin contact pad. If there's no mark on the pin contact pad, it shows poor connectivity. If marks are observed, clean the pin contact pad and test again. 	Connectors location
	Component issue	 If sound quality is still poor, use a good bottom speaker and chin board to cross-check with original ones Replace the defective component. 	Disassembly Bottom speaker Chin board

Vibrator

Symptom	Potential root cause	Procedure	
T026: vibrator failure	Connectivity issue	 Check the contact condition between the vibrator pad and the chin board pin contact pad. If there's no mark on the pin contact pad, it shows poor connectivity. If marks are observed, clean the pin contact pad and test again. Test vibrator again. Check the function by triage test. 	Connectors location
	Component issue	 Use a good vibrator and chin board to cross-check with original ones. Replace the defective component. 	Disassembly • Vibrator • Chin board

Display

Symptom	Potential root cause	Procedure	
	Damage	 Inspec the display for damage and replace if necessary. Inspect whether the VC edge is flat or not. 	Check display
T027: display blank T028: display dead pixel, dark spots or foreign material			
T029: display bright pixel, bright or colored spots T030: display vertical or horizontal lines	Connectivity issue	 Check if the connectivity between the display connector, DJ flex, and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T031: display black, white or colored screen T032: display flickering or abnormal T033: display image quality T034: display color mura	Dead pixels Distorted graphics Flickering	 Remove the display module, fit a replacement part without adhesive and test. If the issue is resolved, apply adhesive and fit new display module. 	Disassembly • Display
T035: display light leakage T036: display backlight issue T037: display shadow	Color issues		
T038: display permanent burnin T039: display temporary burnin			

Display (cont.)

Symptom	Potential root cause	Procedure	
	Touch screen fingerprint sensor	 Remove the display module, fit a replacement part without adhesive and test. If the issue is resolved, apply adhesive and fit a new display module. 	Disassembly • Display
T040: display single crack T041: display multiple cracks T043: display cosmetic defects			
T044: multi-touch poor response T045: multi-touch no response T046: multi-touch erratic response	Component issue	 Use a good display and logic board to cross-check with original ones. Replace the defective component. 	Disassembly Display Logic board

NFC

Symptom	Potential root cause	Procedure	
	Connectivity issue	 Check if the connectivity between BG sub and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T051: NFC connectivity Issues			
	Component issue	Use a good BG and logic board to cross-check with original ones.	Disassembly
		Replace the defective component.	BG sub
			Logic board

Proximity Sensor

Symptom	Potential root cause	Procedure	
$\widehat{\mathbf{S}}$	Assembly issue	Check if the p-sensor foam is posted flat or not.	Assembly • P-sensor foam
T059: proximity sensor failure	Component issue	 Disassemble and check the appearance of the p-sensor foam without abnormality. Use a good p-sensor foam to the logic board to cross-check with original ones. Replace the defective component. 	Disassembly • Logic board

UDFPS

Symptom	Potential root cause	Procedure	
(1)	Interference issue	Remove any screen protector prior to testing related to display function.	
T064: fingerprint sensor failure	Damage	 Inspect the display for damage and replace if necessary. Inspect the UDFPS area. If there's dirt or debris, clean it with a dust-free cloth. 	
	Connectivity issue	 Check if the connectivity between the display connector and the chin board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
	Component issue	 Use a good display and chin board to cross-check with original ones. Replace the defective component. 	Disassembly Display Chin board

Rear camera

T198: tele Rear Camera photo quality

T199: tele Rear Camera video quality

Symptom	Potential root cause	Procedure	
T072: camera AR failure T073: camera rear photo quality	Damage	 Inspect the camera lens area for damage. Check the function by triage test. Disassemble the device to check that the camera connector is seated properly. Power on the unit and check that the camera fails again. 	
T074: camera rear video quality T077: camera flash not working T078: can't switch between cameras T079: camera damage T111: main RCAM crashes	Connectivity issue	 Check if the connectivity between the rear camera connector and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T112: UW RCAM crashes T114: main RCAM no preview T115: UW RCAM no preview T116: UW RCAM photo quality T117: UW RCAM video quality T196: tele RCAM crashes T197: tele RCAM no preview	Component issue Main UW TELE	 Use a good rear camera and logic board to cross-check with original ones. Replace the defective component. 	Disassembly Rear camera Logic board

Front camera

Symptom	Potential root cause	Procedure	
	Damage	Inspect the display and the front camera for damage.	
T075: camera front photo quality T076: camera front video quality T078: can't switch between cameras	Connectivity issue	 Check if the connectivity between the front camera connector and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
T079: camera damage T110: FCAM crashes T113: FCAM no preview	Component issue	 Use a good front camera and logic board to cross-check with original ones. Replace the defective component. 	Disassembly Front camera Logic board

USB-C

Symptom	Potential root cause	Procedure	
T083: USB-C port corrosion	Damage	 Inspect the USB-C connector for debris preventing charging. Inspect the device for damage. Inspect the LDI. 	
T084: USB-C port damage T085: USB-C failure	Connectivity issue	 Check if the connectivity between the CJ flex connector and the chin board is normal. If they're not fully buckled, reassemble and then test again. Check if the connectivity between the CJ flex connector and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
	Component issue	 Use a good CJ flex and chin board to cross-check with original ones. Replace the defective component. Use a good CJ flex and logic board to cross-check with original ones. Replace the defective component. 	Disassembly CJ flex Chin board Logic board

mmWave module

Symptom	Potential root cause	Procedure	
((-))	Damage	Inspect the mmWave module for damage.	
T105: 5G_low_med_band_failure T106: 5G_high_band_failure	Connectivity issue	 Check if the connectivity between the mmWave connector and the logic board is normal. If they're not fully buckled, reassemble and then test again. 	Connectors location
	Component issue	 Connect a new mmWave module to test. If the issue is resolved, proceed with the mmWave module replacement and assemble device. If the mmWave module issue remains, replace the logic board. 	Disassembly • mmWave module • Logic board



Pixel 10 repair manual

Software

Software tools

Description	Documentation
Update or reinstall the software on Pixel devices	Google Pixel - Update and Software Repair