

TECHNICAL DATA | ZAMUS THUNDER |

ZR304H, ZR324H Series

Work Material	Non-Alloyed Steels, Alloy Steels, Cast Iron		Alloy Steels, Heat Resistant Steels		Hardened Steels	
Hardness	≤ 30 HRc		30 ~ 45 HRc		45 ~ 55 HRc	
Strength	~ 1000N / mm ²		1000 ~ 1500N / mm ²		1500 ~ 2000N / mm ²	
Cutting Diameter(metric)	RPM	FEED	RPM	FEED	RPM	FEED
6	7,000	910	4,200	560	3,000	140
8	5,300	980	3,200	530	2,500	190
10	4,100	840	2,500	410	2,050	165
12	3,500	730	2,100	340	1,700	140

RPM = rev. / min.
FEED = mm / min.

