

ATM AUTOBODY FILLER

Bulletin no.

Description	A two component; Part A, made of unsaturated polyester resin which is acitvated by Part B,
	organic peroxide. Excellent adhesion, quick dry and easy for sanding.
Application	Ideally suited for filling to auto body repair works, pinholes, grind marks and other
	imperfection surfaces. Great for both thick and thin filler.
Technical Data	Product type : Polyester resin
	Appearance : Paste in grey colour.
	Film type : Egg shell matt
	Specific Gravity (water = 1) : 1.6 – 1.7
	Viscosity : 300,000 – 400,000 cps at 25 °C
	Application tools : Trowel
	Pot life at 30 °C : 2 – 5 minutes
	Drying time for sanding : 40 - 45 minutes.
Coverage Coverage	Surface preparation: Make sure surface to be applied is clean and dry. Free from dust, dirt, grease or any contaminant which will be effect to the adhesion. Mixed ratio: Place the desired amount of material to be mixed by using part B (hardener) 2-3% (by weight) to mix with part A (base). Mix thoroughly until uniform colour is achieved. Application: Spread a thin layer of mixed material onto prepared surface. Using trowel to smooth coating and leaves it dry for 40 – 45 minutes. Sanding to desired contour with sandpaper no. 150 an 320. Not specified.
Storage & Shelf life	Maximum 6 months in sealed container. Keep away from heat/ sparks/ open flames. No smoking. Keep container in a cool dry and well-ventilated place. Protect from direct sunlight. When not in use, keep container tightly closed and use again after correct storage.
Safety, Health and Environment Information	Keep out of reach of children. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye and face protection. Avoid contact with skin or eyes. Wash thoroughly after handling. IF ON SKIN; Wash with plenty of soap and rinse skin with clean water. IF IN EYES, Rinse cautiously with water for several minutes. Do not empty into drains. Avoid release to the environment.
Packing	Part A : 1 kilogram, 4.5 kilograms Part B : 25 grams, 100 grams

DISCLAIMER: The above information provided herein is based on the present state of our knowledge and practical experience. Since the product is often used under different conditions beyond our control. We cannot guarantee anything but the quality of the product itself. All the rights are reserved to change the data without any notice.