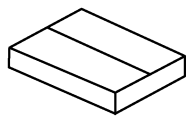




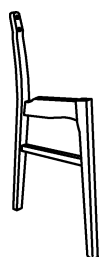
20 min



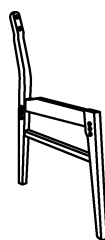
x1



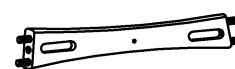
x2



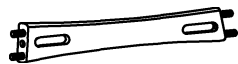
A x1



B x1



C x1



D x1



E x1



F x1



1 x4 (M6x25)



2 x4 (M6x45)



3 x1 (M4)



4 x4



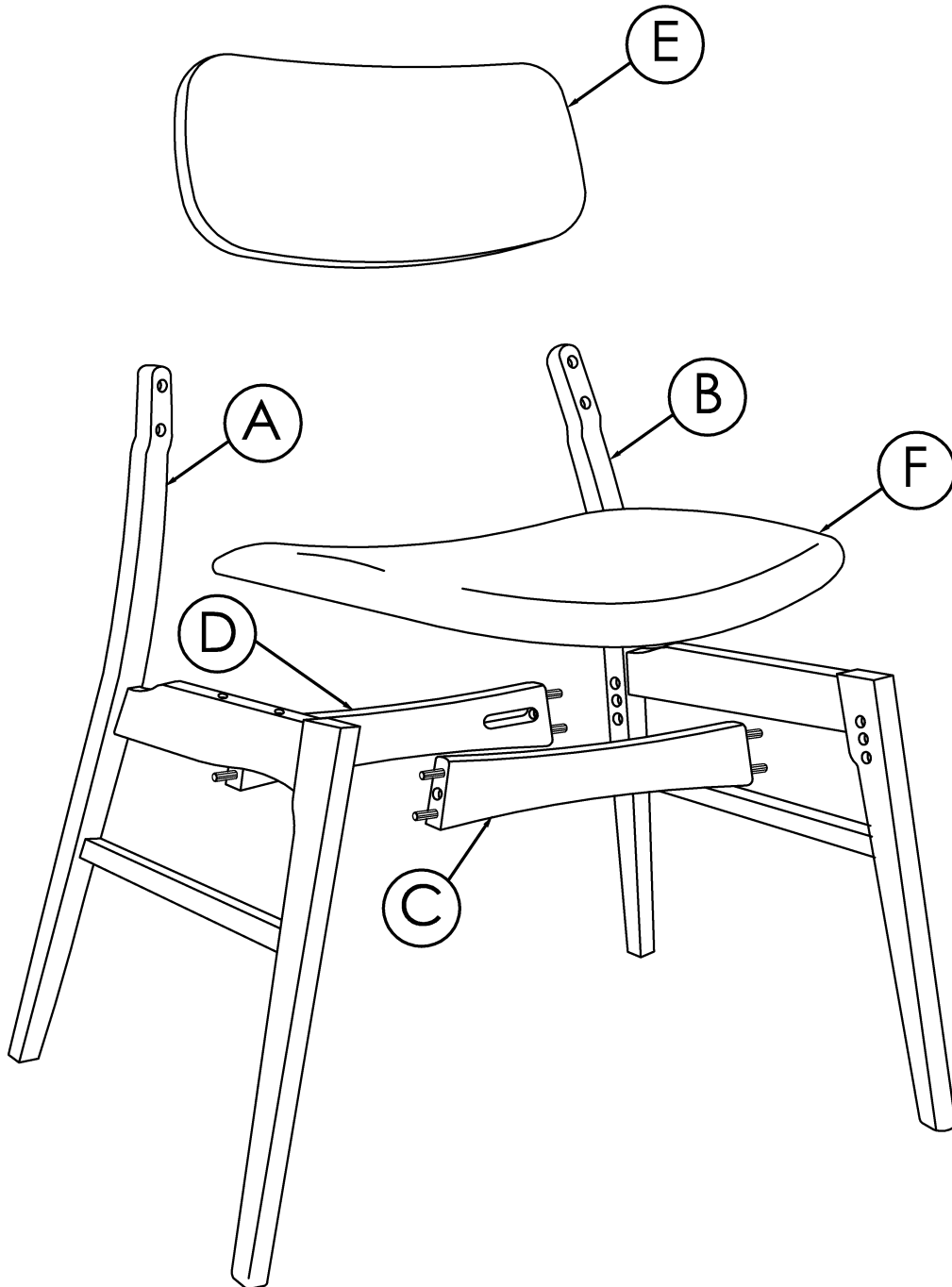
5 x8 (M4x12)



6 x2 (M8x25)

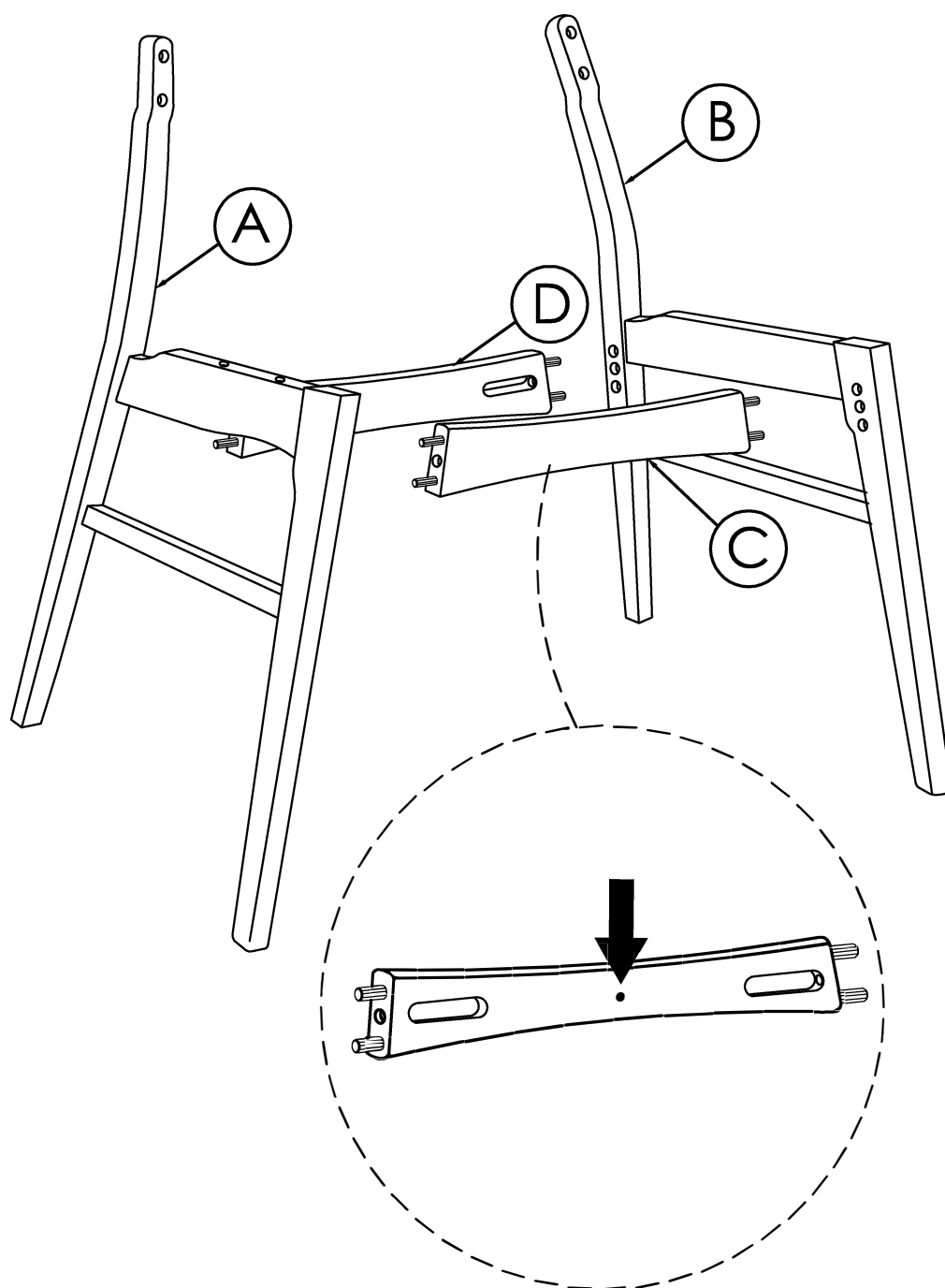


7 x4



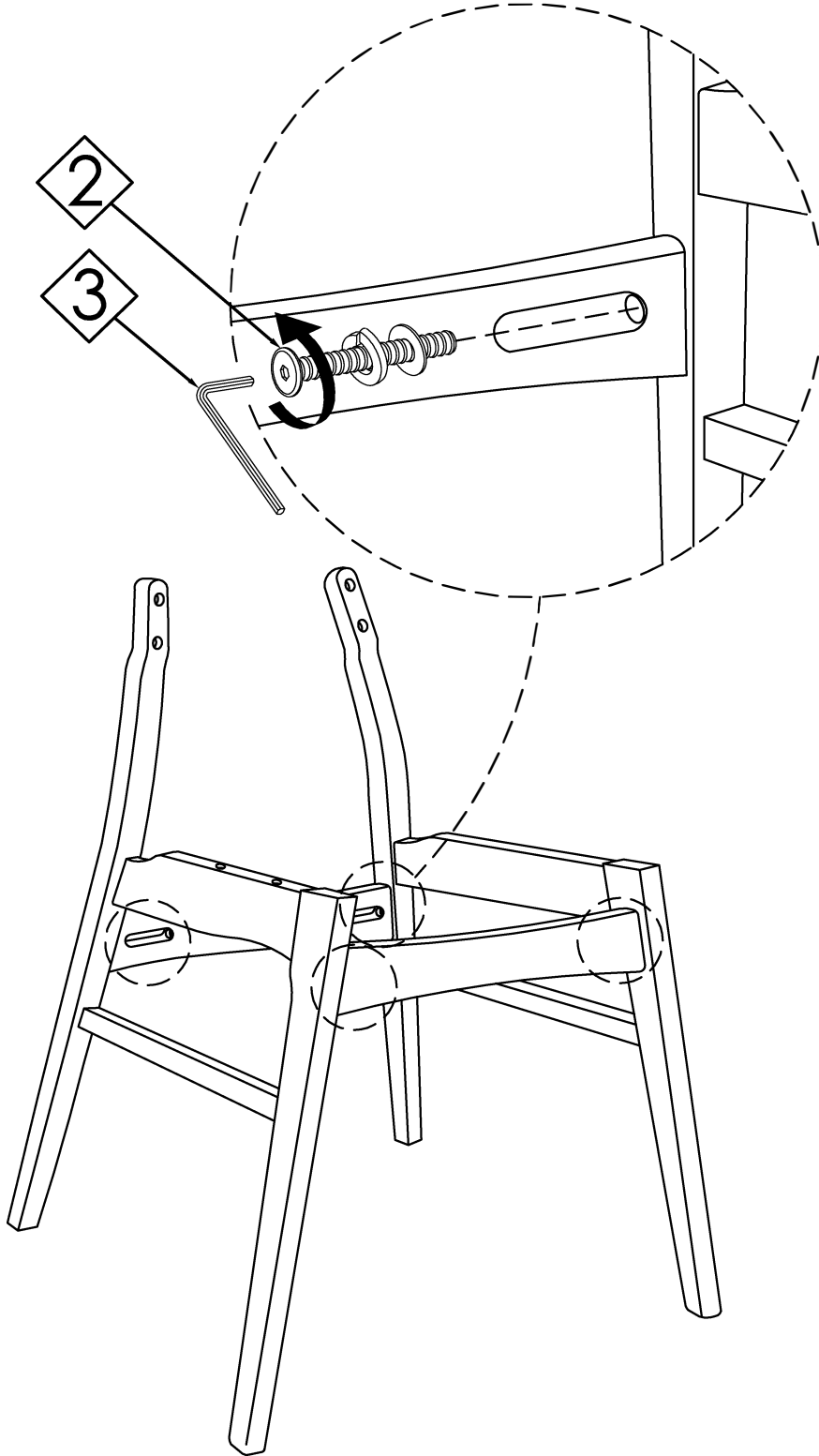


1



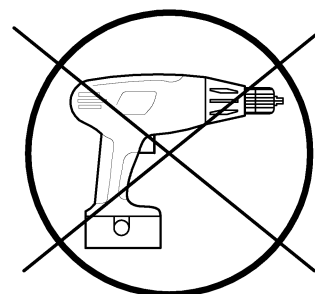
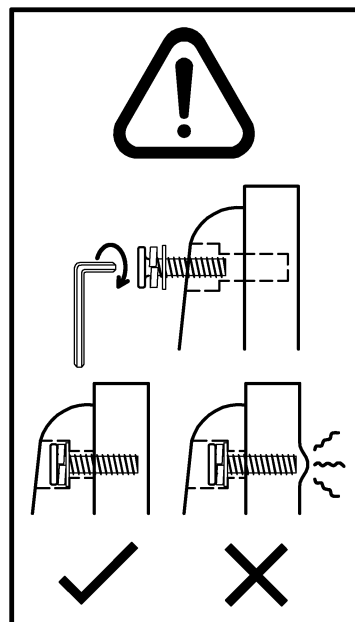
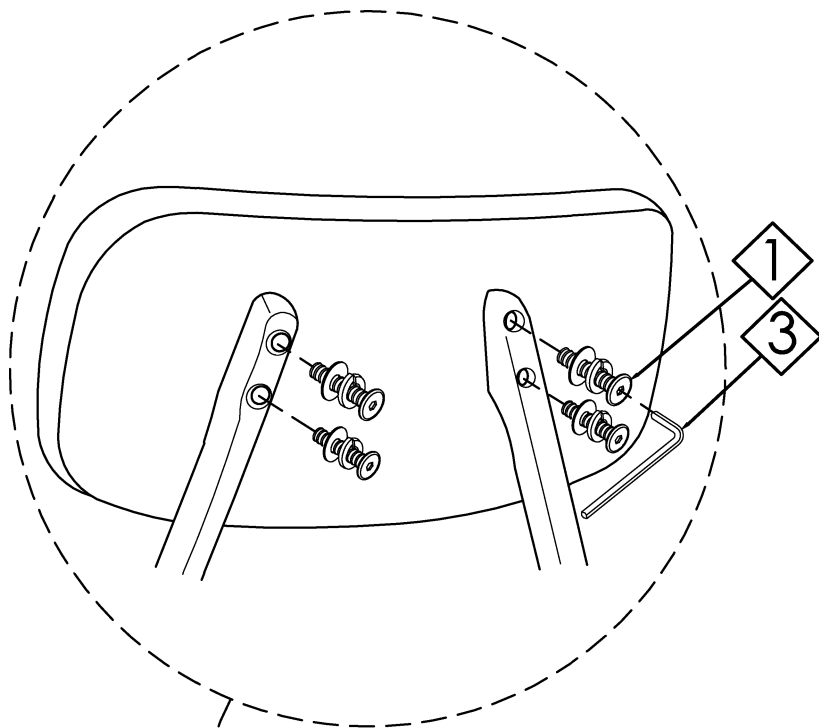


2

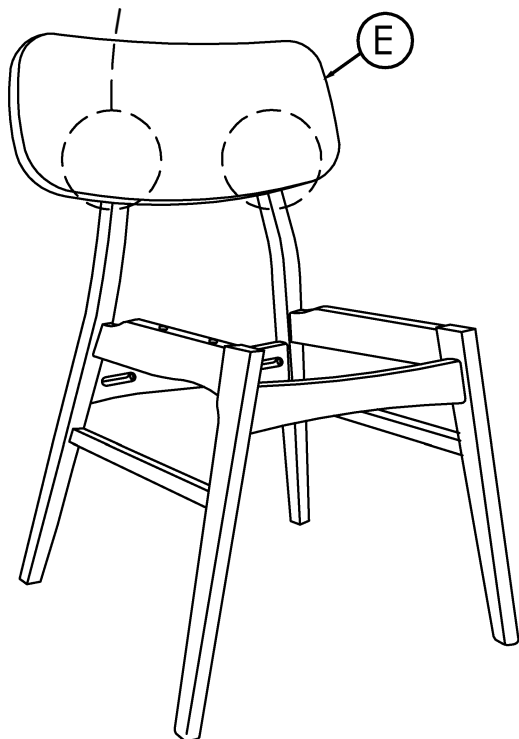




3



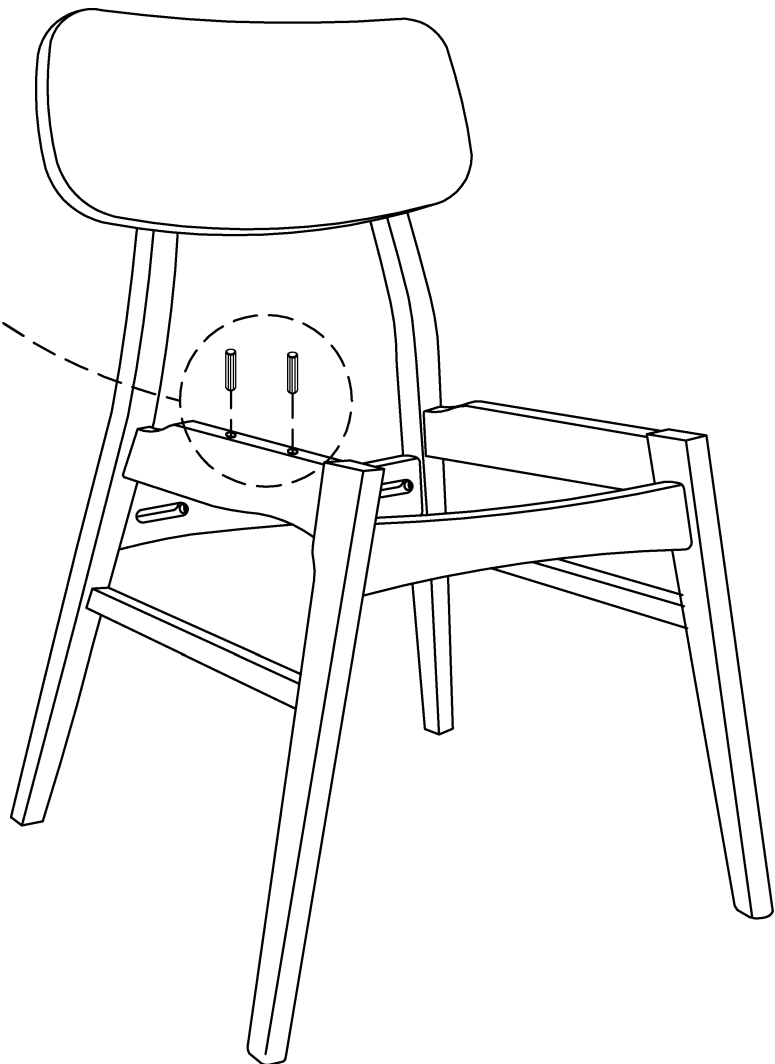
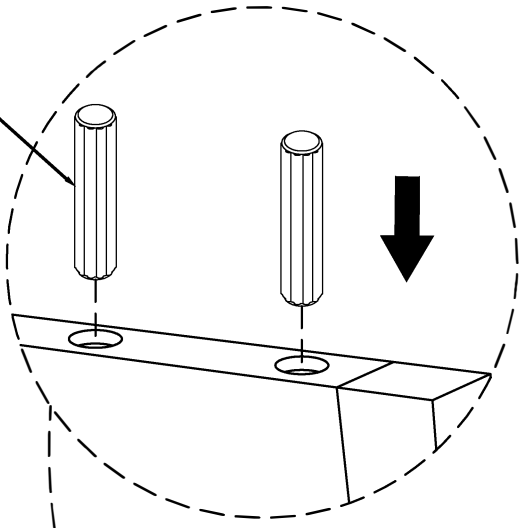
**DO NOT FULLY
TIGHTEN SCREWS**





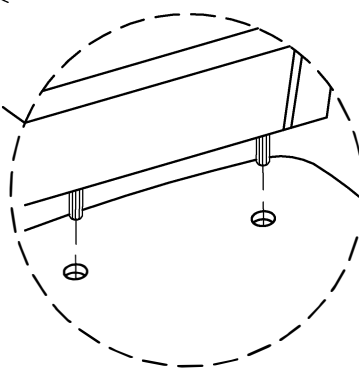
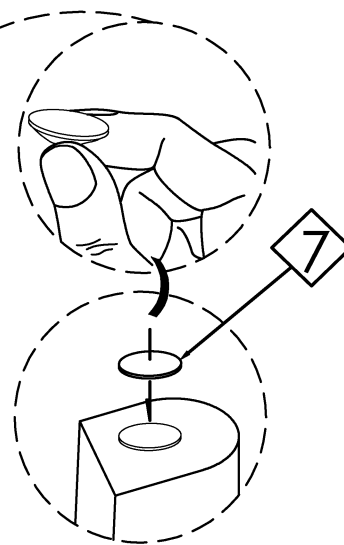
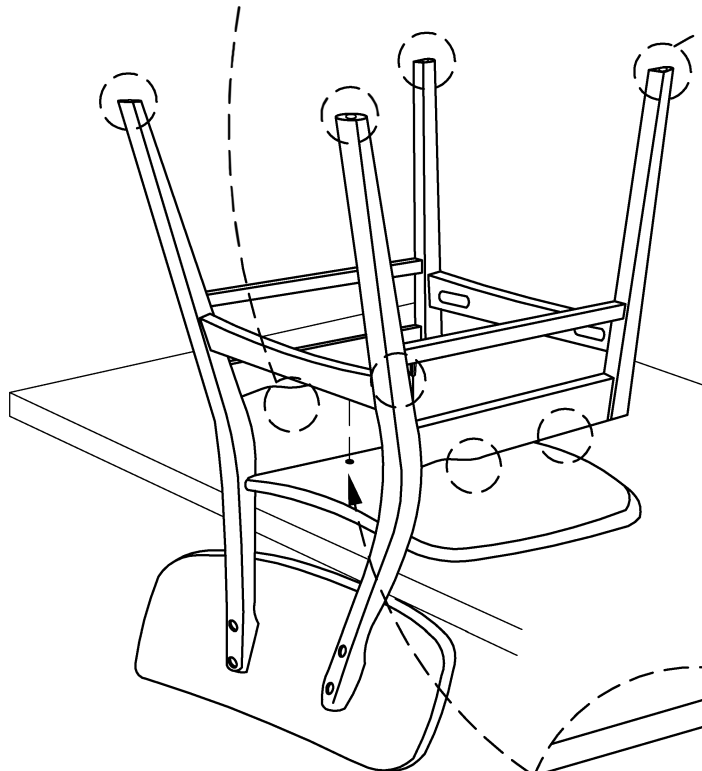
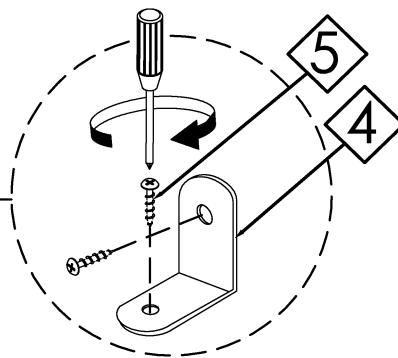
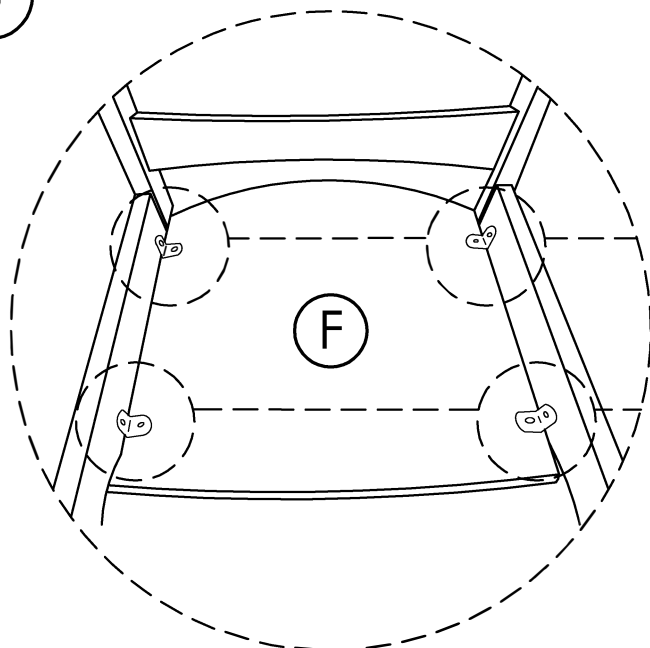
4

6



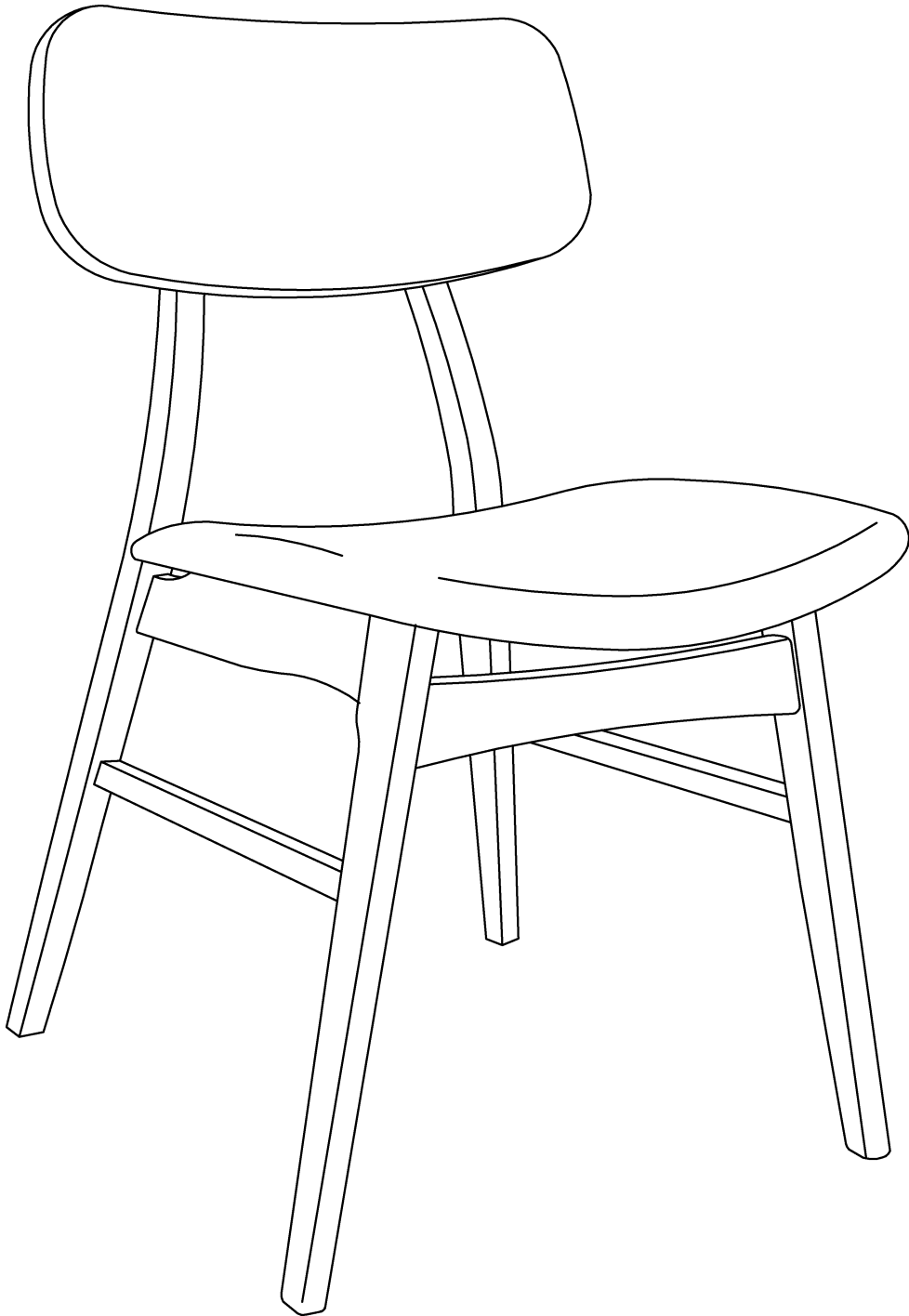


5





6





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