

## 1911 TRIGGER INSTALLATION TIPS

- MAKE SURE THE TRIGGER MOVES INSIDE THE FRAME FREELY WITHOUT ANY ROUGHNESS. YOU MAY NEED TO FILE OR POLISH THE TOP AND BOTTOM OF THE TRIGGER PAD TO FIT SOME FRAMES
- MAKE SURE YOUR FRAME'S TRIGGER TRACK IS CLEAN OF DEBRIS AND MACHINING BURRS. YOU MAY HAVE TO POLISH THE TRIGGER TRACK WITH A FINE STONE TO ENSURE SMOOTH OPERATION
- MAKE SURE YOU HAVE ADEQUATE TRIGGER PRE-TRAVEL (A MINIMUM OF .040") BEFORE THE HAMMER DROPS. TOO LITTLE TRIGGER PRE-TRAVEL PRIOR TO SEAR RELEASE WILL RESULT IN UNSAFE OPERATION
- MAKE SURE YOU HAVE ADEQUATE TRIGGER OVER TRAVEL. REMOVE SCREW WITH THE SUPPLIED WRENCH AND USE THREAD LOCKER PRIOR TO FINAL ADJUSTMENT TO KEEP THE OVERTRAVEL SCREW FROM MOVING. TURN OVERTRAVEL STOP IN UNTIL THE PISTOL WILL NOT FIRE AND THEN UNSCREW THE OVERTRAVEL STOP A MINIMUM OF ONE TURN. CHECK FOR PROPER OVERTRAVEL. TOO LITTLE OVERTRAVEL WILL NOT ALLOW YOUR PISTOL TO FIRE
- MAKE SURE YOUR MAGAZINES DROP FREE AFTER NEW TRIGGER INSTALLATION. YOU MAY NEED TO ADJUST THE TRIGGER BOW IF IT IS PROTRUDING IN THE MAGAZINE WELL

## 1911 TRIGGER ADJUSTMENT TIPS

TO ENSURE OPTIMAL PERFORMANCE, WE STRONGLY SUGGEST THAT THIS PRODUCT BE INSTALLED BY A SKILLED GUNSMITH WHO IS KNOWLEDGEABLE IN THE WORKINGS OF A 1911 MODEL PISTOL.

WHEN INSTALLING YOUR TRIGGER, MAKE SURE THE BOW IS FIRMLY SUPPORTED AND THEN TAKE A PAIR OF NEEDLE NOSE PLIERS TO GENTLY PUSH OUT THE TWO TABS ON BOTH SIDES. JUST A SLIGHT MOVEMENT SHOULD BE ENOUGH; YOU DON'T WANT TO BEND THEM TOO MUCH AT FIRST. AFTER REASSEMBLING THE TRIGGER, DOUBLE-CHECK THAT IT'S ADJUSTED CORRECTLY BEFORE MAKING ANY FURTHER ADJUSTMENTS IF NEEDED BY PUSHING OUT THE TABS EVEN MORE.

## NOTE:

ALWAYS WEAR HIGH-QUALITY SAFETY GLASSES WHEN INSTALLING OR FITTING ANY SPRING TO PREVENT EYE INJURY. HIGH-QUALITY SAFETY EYEGLASSES SHOULD BE USED WHEN SHOOTING ANY FIREARM. DO NOT USE AMMUNITION EXCEEDING STANDARD FACTORY PRESSURE LEVELS.

## WARNING:

FAILURE TO FOLLOW THESE PROCEDURES MAY RESULT IN ACCIDENTAL DISCHARGE, FIREARM DAMAGE AND SERIOUS BODILY INJURY. ALWAYS BE CERTAIN YOUR FIREARM IS FUNCTIONING PROPERLY BEFORE USE.