



300 HAM'R SAVAGE CONVERSION KIT INSTALLATION

- WITH THE ORIGINAL FACTORY BARREL/NUT REMOVED, THREAD THE NEW BARREL IN PLACE UNTIL THERE IS A SLIGHT DRAG FIT AGAINST THE SUPPLIED GO-GAUGE WHEN CLOSING THE BOLT HANDLE. ONCE YOU HAVE A LIGHT DRAG FIT ON THE GO-GAUGE, PROPER HEADSPACE WILL BE SET. A BOLT THAT IS HARD TO CLOSE ON THE GO-GAUGE WILL INDICATE TOO-TIGHT HEADSPACE. A BOLT THAT CLOSSES VERY EASILY INDICATES EXCESSIVE HEADSPACE.
- ONCE PROPER HEADSPACE IS SET, INSTALL BARREL NUT ON A LIGHTLY GREASED BARREL SHANK USING THE SUPPLIED BARREL NUT ATTACHMENT TOOL ON A TORQUE WRENCH. TIGHTEN BARREL NUT TO 50 FT-LBS OF TORQUE.

WARNING:

WILSON COMBAT RIFLE PARTS ARE INTENDED TO PROVIDE AN EASY DROP-IN FIT, BUT DUE TO THE VARIANCE IN MANUFACTURING TOLERANCES IT IS POSSIBLE THAT SOME MINOR FITTING MAY BE NECESSARY FOR PROPER INSTALLATION. IF YOU LACK EXPERIENCE IN YOUR ABILITY TO PROPERLY INSTALL THESE PARTS WE STRONGLY RECOMMEND CONSULTING WITH A PROFESSIONAL GUNSMITH PRIOR TO PROCEEDING. FAILURE TO DO SO COULD POTENTIALLY RESULT IN SERIOUS INJURY OR DEATH, USE AT YOUR OWN RISK.