

Q-COMP MUZZLE COMPENSATOR INSTALL INSTRUCTIONS

- SECURE YOUR AR BARREL IN A PADDED VISE OR USE A TOOL LIKE THE REACTION ROD THAT SUPPORTS THE UPPER RECEIVER TO PREVENT DAMAGE WHEN TORQUING YOUR MUZZLE DEVICE.
- REMOVE THE OLD DEVICE AND DISCARD THE OLD CRUSH WASHER. TEST YOUR Q-COMP FOR A GOOD FIT ON YOUR THREADS. INSTALL THE SUPPLIED CRUSH WASHER WITH THE CUPPED SIDE OF THE WASHER AGAINST THE BARREL SHANK SO THE FLAT SIDE WILL BE AGAINST THE REAR OF THE COMP.
- SCREW ON THE COMP USING A SMOOTH JAWED WRENCH (13/16" OR A 21MM CROWFOOT ATTACHMENT) BEING CAREFUL NOT TO TORQUE OVER APPROXIMATELY 20 FT POUNDS OF PRESSURE. IF YOU ARE UNABLE TO PROPERLY INDEX THE Q-COMP YOU MAY NEED TO REMOVE MATERIAL FROM THE CRUSH WASHER OR CRUSH THE WASHER IN A VISE TO ALLOW MORE INDEXING.
- THE PORTS SHOULD BE ORIENTED AND CENTERED AT THE TOP OF THE BARREL LOOKING DOWN WITH THE WRITING CENTERED ON THE UNDERSIDE-THE PORTS DIRECT THE GAS UPWARD TO FORCE THE MUZZLE DOWN-IF YOU INSTALL IT WITH THE PORTS POINTING DOWN IT WILL PUSH THE MUZZLE UP.

WARNING:

WILSON COMBAT RIFLE PARTS ARE INTENDED TO PROVIDE AN EASY DROP-IN FIT, BUT DUE TO THE VARIANCE IN MANUFACTURER TOLERANCES IT IS POSSIBLE THAT SOME MINOR FITTING MAY BE NECESSARY FOR PROPER INSTALLATION. IF YOU LACK EXPERIENCE IN YOUR ABILITY TO PROPERLY INSTALL THESE PARTS WE STRONGLY RECOMMEND CONSULTING WITH A PROFESSIONAL GUNSMITH PRIOR TO PROCEEDING. FAILURE TO DO SO COULD POTENTIALLY RESULT IN SERIOUS INJURY OR DEATH. USE AT YOUR OWN RISK.