



AR STOCK ADAPTOR INSTALLATION INSTRUCTIONS

- REMOVE EXISTING BUTTSTOCK.
- APPLY LOW STRENGTH THREAD LOCKER TO THE SUPPLIED 3/16" ALLEN HEAD SCREW.
- SLIP LOCK WASHER OVER SCREW AND INSTALL THE ADAPTER TO THE BACK OF THE RECEIVER USING SCREW AND 3/16" ALLEN WRENCH. TIGHTEN USING FIRM HAND PRESSURE ONLY.
- INSTALL THE SUPPLIED CASTLE NUT ONTO THE BUFFER TUBE WITH THE CASTLE NUT LUGS TOWARDS THE REAR.
- SCREW THE BUFFER TUBE INTO THE ADAPTER, WITH 2-3 THREADS SHOWING BETWEEN THE ADAPTER AND CASTLE NUT AND CENTER THE TUBE USING THE SET SCREW IN THE BOTTOM OF THE ADAPTER.
- TIGHTEN CASTLE NUT TO APPROX 40 FT LBS OF PRESSURE OR FIRMLY TIGHT USING AN AR BUFFER TUBE WRENCH TO SECURE THE TUBE. FOR A SEMI-PERMANENT INSTALLATION YOU CAN USE A LOW-STRENGTH THREADLOCKER ON THE CASTLE NUT THREADS.
- INSTALL BUTTSTOCK AND PISTOL GRIP. THIS GRIP HAS BEEN DESIGNED TO WORK WITH MOST AR-15 PISTOL GRIPS, BUT SOME SANDING OF THE GRIP MAY BE REQUIRED FOR A SEAMLESS FIT.