

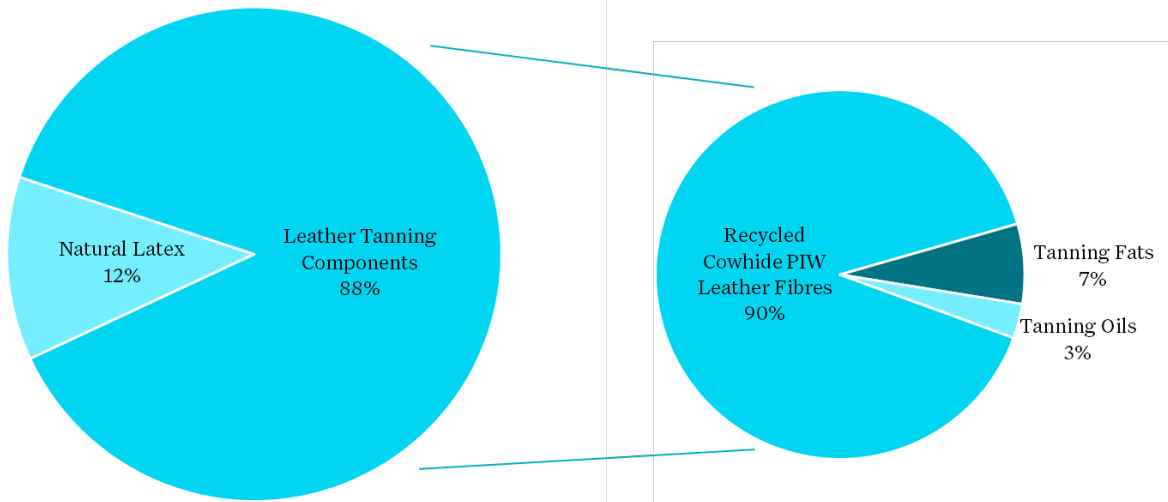


NATURAL

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ENVIRONMENTAL DATASHEET

PRODUCT COMPOSITION

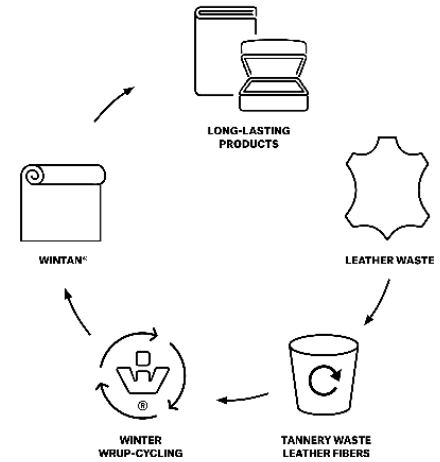


WINTER WRUP-CYCLING

Winter Wrup-Cycling revives recycled materials into high-quality coverings. This upcycling process has been developed by Winter & Company. It allows to recycle valuable raw materials, ensures that they are used for high-quality products and do not end up as waste. Winter Wrup-Cycling was applied to the production of Wintan® Natural.

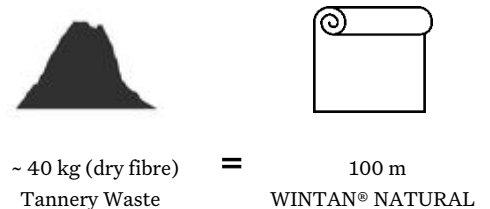
Tannery waste fibres are transformed into a durable cover material. The surface finish of Wintan® Natural consists of a leather pattern applied with an embossing plate under high pressure. This process does not change the overall composition of the material. It is necessary to even out and condense the product. Furthermore, it gives the otherwise open surface a degree of seal and smoothness. Wintan® Natural is entirely free of solvents.

Winter Wrup-Cycling reduces the environmental impact further by manufacturing long lasting cover materials.



WASTE EQUIVALENT

The use of tannery waste is an effective way to reduce the environmental impact. The recycling process produces a new product in a continuous roll form, true to the characteristics of real leather. At the same time saving a significant amount of waste that would otherwise have gone to landfill.



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POST-INDUSTRIAL WASTE

Wintan® Natural contains 79% of post-industrial waste.
 Leather as a by-product of the food chain is the first process of using a waste product. During the process of tanning and refining the leather skins, the pre-tanned wet blue cowhides generate leather waste fibres. Wintan® Natural uses this process waste and therefore helps to save resources.

**REACH**

Wintan® Natural does not contain any of the substances currently listed as SVHC's (Substances of Very High Concern) under REACH.
 Registration, Evaluation, Authorisation and Restriction of Chemicals is a European Union regulation dating from 18 December 2006. REACH addresses the production and use of chemical substances, and their potential impacts on both human health and the environment.

**UN GLOBAL COMPACT**

Winter & Company confirms that the supply chain of Wintan® Natural is committed to the business practices of UN Global Compact.
 The UN Global Compact is the world's largest corporate sustainability (a.k.a. corporate social responsibility) initiative with 13000 corporate participants and other stakeholders over 170 countries with two objectives: "Mainstream the ten principles in business activities around the world" and "Catalyse actions in support of broader UN goals, such as the Millenium Development Goals (MDGs) and Sustainable Development Goals (SDG's).

**OEKO-TEX® LEATHER STANDARD**

Wintan® Natural is produced according to the LEATHER STANDARD by OEKO-TEX®. The standard is a worldwide consistent, independent testing and certification system for leather and leather articles of all levels of production. For the leather materials the conditions and criteria of the latest valid LEATHER STANDARD by OEKO-TEX® are applied, for non-leather components contained (e.g. textile materials, metallic accessories etc.) the requirements of the latest valid STANDARD 100 by OEKO-TEX® have to be met.

**CPSIA**

Wintan® Natural is CPSIA compliant. The Consumer Product Safety Improvement Act of 2008 is a United law. It imposes new requirements on manufacturers of apparel, shoes, personal care products, accessories and jewellery, home furnishings, bedding, toys, electronics and video games, books, school supplies, educational materials and science kits.




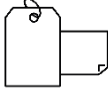
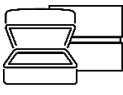










Update: 11.2022

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APPLICATIONS / ANWENDUNGEN / APPLICATIONS	 BINDING & PUBLISHING	 HANG TAGS & LABELS	 LUXURY PACKAGING	 STATIONERY
SURFACE / OBERFLÄCHE / SURFACE	Bonded leather fibres embossed / Genarbter Lederfaserstoff / Fibres de cuir reconstituées grainées			
BASE / TRÄGER / BASE	Recycled leather fibres / Recycled Lederfasern / Fibres de cuir recyclées			
DECORATION BY / DRUCKVEREDELUNG / IMPRESSION	Foil and blind stamping / Folien- und Blindprägung / Dorure et gaufrage à chaud			
TESTS	Please consult us. / Bitte kontaktieren Sie uns. / Veuillez nous contacter.			
MIN. QUANTITY SPECIALS / SPECIALS MINIMUM / QUANT. MIN. FAB. SPECIALES	1500 linear metres / Laufmeter / Mètres linéaires No special colours / Keine Sonderfarben / Pas de coloris spéciaux			
PRODUCTION TIME / PRODUKTIONSZEIT / TEMPS DE PRODUCTION	3 - 4 weeks / Wochen / semaines			
ROLL WIDTH / ROLLENBREITE / LAIZE DU ROULEAU		145 cm		
ROLL LENGTH / ROLLENLÄNGE / LONGUEUR DU ROULEAU		45 m		
SHEETS / BOGEN / FEUILLES		On request / Auf Anfrage / Sur demande		
NET WEIGHT / GEWICHT / POIDS		~ 350 g/m ²		
THICKNESS / DICKE / EPAISSEUR		~ 0.35 mm (up to 2,00 mm on request)		
TYPE OF PACKAGING / ART DER VERPACKUNG / TYPE D'EMBALLAGE	1 roll per carton / 1 Rolle pro Karton / 1 rouleau par carton			
SIZES OF PACKAGING / DIMENSIONEN / FORMAT DE L'EMBALLAGE	146 x 25 x 25 cm			
INNER CORE Ø / INNEN Ø DES KERNS / Ø INTERIEUR DU MANDRIN	50 mm			
GROSS WEIGHT / BRUTTOGEWICHT / POIDS BRUT	~ 26 kg (0.35 mm)			
NET WEIGHT / NETTOGEWICHT / POIDS NET	~ 25 kg (0.35 mm)			
CUSTOMS DECLARATION / WARENDEKLARATION / DESCRIPTION DOUANIERE	Leatherboard / Lederpappe / Synderme			
TARIFF NUMBER / TARIFNUMMER / NO. TARIFAIRE	4115.0000 (Switzerland) 41151000000 (European Community)			
ENVIRONMENTAL DATA / UMWELTDATEN / DONNEES ENVIRONNEMENTALES				

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