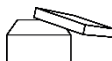


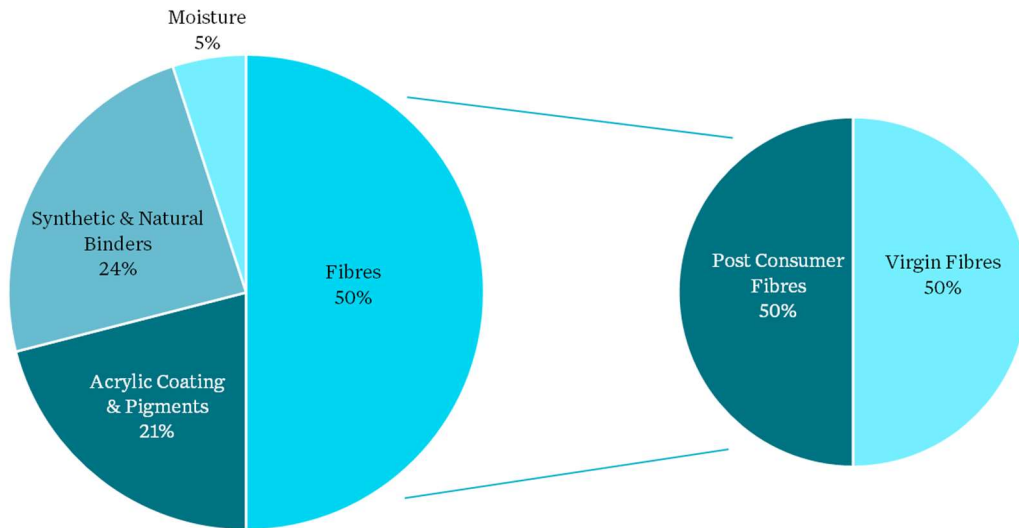
APPLICATIONS / ANWENDUNGEN / APPLICATIONS	     
	BINDING & PUBLISHING HANG TAGS & LABELS PREMIUM PACKAGING LUXURY PACKAGING SHOPPING BAGS STATIONERY & MENU CARDS
SURFACE / OBERFLÄCHE / SURFACE	Pigmented acrylic (no solvents, no heavy metals) / Pigmentiertes Acryl (ohne Lösungsmittel, ohne Schwermetalle) / Acrylique pigmenté (sans solvant ni métal lourd)
ROUGHNESS / RAUHEIT / SURFACE	R0 = Smooth surface R1 = Slightly rough surface R2 = Rough surface R3 = Very rough surface
BASE / TRÄGER / BASE	Acrylic latex saturated cellulose blend with 50% post-consumer waste (PCW) / Latex saturiertes Basispapier mit 50% Recycling-Material (PCW) / Papier cellulose saturé latex avec 50% de fibres recyclées post-consumer waste (PCW)
DECORATION BY / DRUCKVEREDELUNG / IMPRESSION	Foil stamping, screen printing, blind stamping / Folienprägung, Siebdruck, Blindprägung / Dorure, sérigraphie, marquage à chaud
TESTS	Reference article: CRU8403 ISO 105-B02 Lightfast.: Result on request / Resultat auf Anfrage / result sur demande ISO 1924-1 Tensile strength: MD 104 / CD 69 N Elongation: MD 2.1 / CD 8.6 % ISO 1974 Tearing resistance (Elmendorf): MD 1580 / CD 1510 mN ISO 5626 Folding endurance: MD 266 / CD 257 number of double folds ISO 105-X12 Colourfastness (Crockmeter): MD/CD Dry: 5/5 Wet: 5/5
MIN. QUANTITY SPECIALS / SPECIALS MINIMUM / QUANT. MIN. FAB. SPECIALES	2500 m
PRODUCTION TIME / PRODUKTIONSZEIT / TEMPS DE PRODUCTION	On request / Auf Anfrage / Sur demande
ROLL WIDTH / ROLLENBREITE / LAIZE DU ROULEAU	 137 cm
ROLL LENGTH / ROLLENLÄNGE / LONGUEUR DU ROULEAU	 100 m
SHEETS / BOGEN / FEUILLES	 On request / Auf Anfrage / Sur demande
NET WEIGHT / GEWICHT / POIDS	 ~ 183 gsm: CRU8403, 8405 / ~ 200 gsm: CRU8401, 8402 ~ 214 gsm: CRU8404
THICKNESS / DICKE / EPAISSEUR	 ~ 0,23 mm: CRU8403, 8405 / ~ 0,30 mm: CRU8401, 8402, 8404
TYPE OF PACKAGING / ART DER VERPACKUNG / TYPE D'EMBALLAGE	Boxes / Kartons / Cartons
SIZES OF PACKAGING / DIMENSIONEN / FORMAT DE L'EMBALLAGE	183 gsm: 22 x 22 x 140 cm / 200 gsm: 22 x 22 x 140 cm / 214 gsm: 23 x 23 x 140 cm
INNER CORE Ø / INNEN Ø DES KERNS / Ø INTERIEUR DU MANDRIN	5 cm
GROSS WEIGHT / BRUTTOGEWICHT / POIDS BRUT	183 gsm: ~ 27 kg per roll / 200 gsm: ~ 29 kg per roll / 214gsm: ~ 31 kg per roll
NET WEIGHT / NETTOGEWICHT / POIDS NET	183 gsm: ~ 26 kg per roll / 200 gsm: ~ 28 kg per roll / 214gsm: ~ 30 kg per roll
CUSTOMS DECLARATION / WARENDEKLARATION / DESCRIPTION DOUANIÈRE	Paper; impregnated with latex / Papier, Latex impregniert / Papier imprégné latex
TARIFF NUMBER / TARIFNUMMER / NO. TARIFAIRE	4811.9000 (Switzerland) / 4811.90.00000 (European Community)
ENVIRONMENTAL DATA / UMWELTDATEN / DONNEES ENVIRONNEMENTALES	   

Update : 09.2020

**WINTER & COMPANY**Creative Coverings
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ENVIRONMENTAL DATASHEET

PRODUCT COMPOSITION

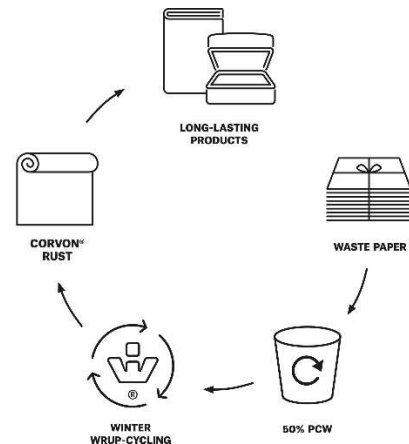


WINTER WRUP-CYCLING

The use of recycled paper is an effective way to reduce the environmental impact. The recycling process produces less emissions and consumes less energy, chemicals and water than the production of virgin fibres.

In search of innovative products, we have developed a durable, coated cover material which, due to the high percentage of recycled fibres, has significantly reduced the usage of virgin fibres.

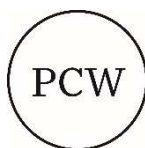
CORVON® RUST is using 50% post-consumer waste fibres.



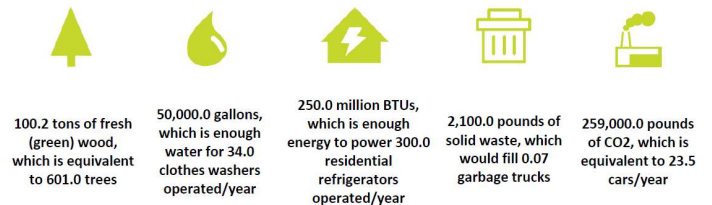
POST CONSUMER WASTE

Saves trees, water, energy, and greenhouse gas emissions.

Post-consumer material is defined as waste paper, such as office paper and newspaper that has served its intended purpose and has been separated from solid waste to be recycled into new paper. The greater the percentage of post-consumer material in the paper, the less resource intensive it is, because it is closer to true «closed-loop» recycling.



This report show savings using 100,000 Pounds, 45.36 Metric Tons, of Corvon® Rust with 50% Post Consumer Waste (PCW) fibers. The total Post Consumer Waste fiber saves the following resources:



ENVIRONMENTAL IMPACT ESTIMATES WERE MADE USING THE ENVIRONMENTAL PAPER NETWORK PAPER CALCULATOR VERSION 4.0. FOR MORE INFORMATION VISIT WWW.PAPERCALCULATOR.ORG.



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FSC™ The mission of the Forest Stewardship Council is to promote and enhance well-managed forests through credible certification that is environmentally responsible, socially acceptable, and economically viable.	
REACH WINTER & COMPANY confirms that all our products comply with REACH. This product does not contain any of the substances currently listed as SVHC's (Substances of Very High Concern) under REACH.	
ECF Elemental Chlorine Free (ECF) is a technique that uses chlorine dioxide for the bleaching of wood pulp. It does not use elemental chlorine gas during the bleaching process and prevents the formation of dioxins and dioxin-like compounds, carcinogens. The market pulp used to manufacture CORVON® RUST is processed using Elemental Chlorine Free (ECF) bleaching practices.	
GREEN-E Made with 100% certified renewable energy. Renewable energy is energy derived from natural resources that replenish themselves over a period of time without depleting the Earth's resources. These resources also have the benefit of being abundant, available in some capacity nearly everywhere, and they cause little, if any, environmental damage. Energy from the sun, wind, and thermal energy stored in the Earth's crust are examples.	
PROPOSITION 65 Proposition 65, officially known as the Safe Drinking Water and Toxic Enforcement Act of 1986, was enacted as a ballot initiative in November 1986. The proposition protects the state's drinking water sources from being contaminated with chemicals known to cause cancer, birth defects or other reproductive harm, and requires businesses to inform Californians about exposures to such chemicals.	
OTHER ENVIRONMENTAL DATA	Lead-free Phthalate-free Heavy metal-free Free from PVC pH neutral Nontoxic Free of ozone-depleting chemicals Manufactured using aqueous coatings and ink technology

Update: 06.2021



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