



RICH SOU

# Chain Conveyor Continuous Hanging Type Shot Blasting Machine TSA-239

This machine is an improved model from the double bevel model, featuring similar functions to the double bevel model. Designed standard with 4-station hanger with two side doors on blasting chamber. To meet your specific production line requirements, additional hangers are available for the entire working environment. Contact us for further details.

- The machine employs a PLC controller for continuous cycles of blasting operation.
- The cycle motions are: the hanging shaft enters the blasting chamber, and then moves to a fixed position at a lower speed. The door closes automatically. Once the door is closed, the blade starts running automatically, and the machine performs blasting. Once operation is accomplished, steel balls are supplied and the blade stops automatically. When the blade comes to a complete stop, the door opens automatically. When the door opens to the fixed position, the chain conveyor quickly delivers the nest hanging rod into the blasting chamber, then moves forward at a lower speed to a fixed position. The door closes automatically and performs the next cycle of blasting operation.



Suitable for big size pie-casting product



model	TSA-239-1	TSA-239-2
Processing capacity	φ 900x1000H	φ 900x1350H
Blade	2sets	3sets
Blade Motor	15HPx2sets	15HPx3sets
Spiral Motor	1HPx1set	1HPx1set
Lifter	260x460x4700H	260x460x5000H
Lifter Motor	2HPx1set	2HPx1set
Chain Conveyor	X458 model on 4 stations	X458 model on 4 stations
Chain Conveyor motor	2Px1set	2Px1set
Hanging shaft self running motor	1/2HPx1set	1/2HPx1set
Air flushing dust collection motor	3HPx1set	3HPx1set
Dust separation motor	1/2HPx1set	1/2HPx1set
Total horsepower	39HP	54HP
Net weight	6500kg	6800 kg
Occupied space	4700x5200x4700H	4700x5200x5000H

Complete Foundry Plant Design & Manufacture

Our Company Successfully Receive Taiwan Excellence & CE & ISO-9001 Certification & Taiwan Casting Innovation Award



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