FLEXCORE
SYMMETRICAL FIRETUBE

CONDENSING BOILER TECHNOLOGY

Bringing firetube hydronic boilers and control technologies to unprecendented levels of performance.

HEATNET® 3.0

RBI®

FLEXCORE
SYMMETRICAL FIRETUBE

FlexCore Symmetrical Firetube boilers bring hydronic heating products to unprecedented levels of operating efficiency.

FlexCore was designed, developed and engineered by the experts at RBI.

Engineered for performance and longevity, FlexCore utilizes a perfectly temperature-balanced heat exchanger that provides not only the highest efficiencies but also a durability beyond that of any competitive firetube boiler on the market.

Features and Benefits

- 1,500 - 6,000 MBH
- 96.8% AHRI Certified
- Up to 99% Maximum Efficiency
- Symmetrical Firetube Heat Exchanger
- Primary/Secondary, Full Flow and Variable Flow Systems
- Full Modulation
- Patented "Turbo Pilot" 8,000 BTU/h Ignition
- HeatNet 3.0 Integrated Control Platform
- Touchscreen Programming & Diagnostics
- Modbus, LonWorks, BACnet BMS Integration
- Low NOx & CO
- Modern Jacket Design
- Premium Efficiency
- Superior Durability
- Easy Installation & Maintenance
- Versatile Footprint Fits Through 36" Door (ALL SIZES)
- PVC & Polypropylene (PP) Vent*

*Pending Certification

AHRI CERTIFIED® www.ahridirectory.org

All "firetube" boilers are designed to do the same thing: Heat water in an efficient manner.

That is where the comparison ends!

The RBI difference...

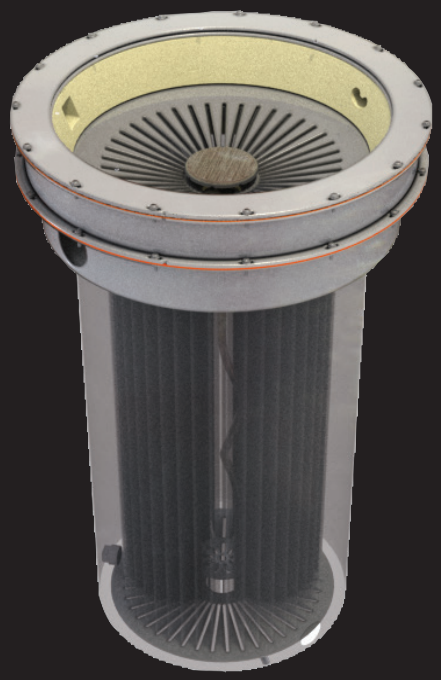
FlexCore Symmetrical Firetube boilers are designed for the long haul with no tradeoffs in efficiencies. In order to operate at premium condensing efficiencies many factors come into play that can affect the design, performance and, as importantly, the durability.

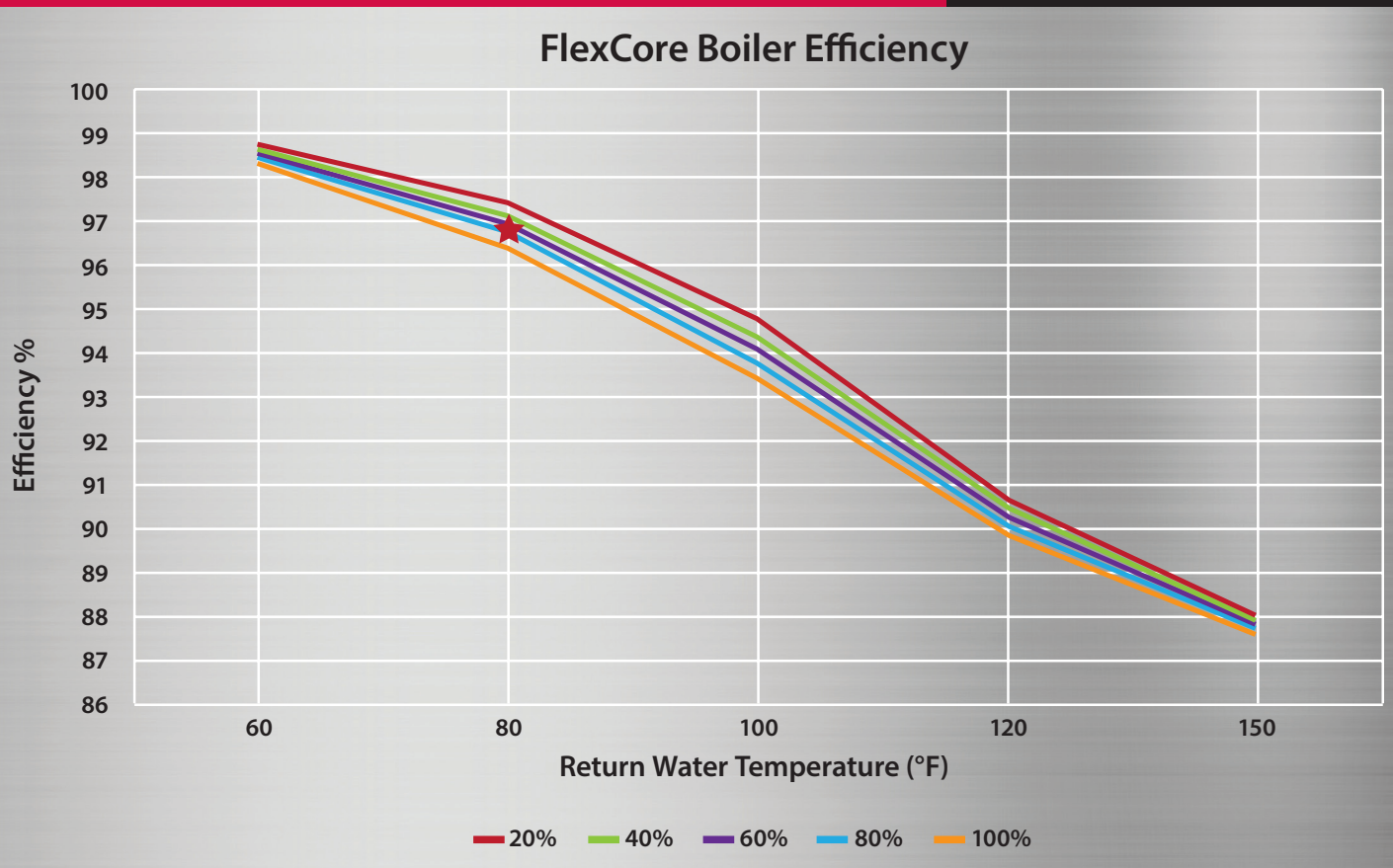
FlexCore is engineered to provide perfect temperature symmetry around an ultra-high efficient core. Flue gas temperatures are even and a consistent temperature rise across all the tubes results in a unrivaled <5° temperature difference across the heat exchanger with NO intra-tubular stresses as seen in many of today's competitive designs.

RBI "flexes" its strength by design. At its core is a piston-like heat exchanger engineered to eliminate the expansion and contraction stresses seen in today's boilers by creating a temperature balanced symmetrical upper tube sheet reminiscent of a diaphragm that absorbs the stresses from this piston-like motion at any water temperature delta.

Condensate is removed through FlexCore's linear design resulting in ultra-high efficiencies in a compact design with minimal corrosive effects.

FlexCore scrubs every last bit of heat from the combustion gases keeping stresses low and efficiencies high at all modulation rates, making FlexCore the most efficient boiler on the market today.

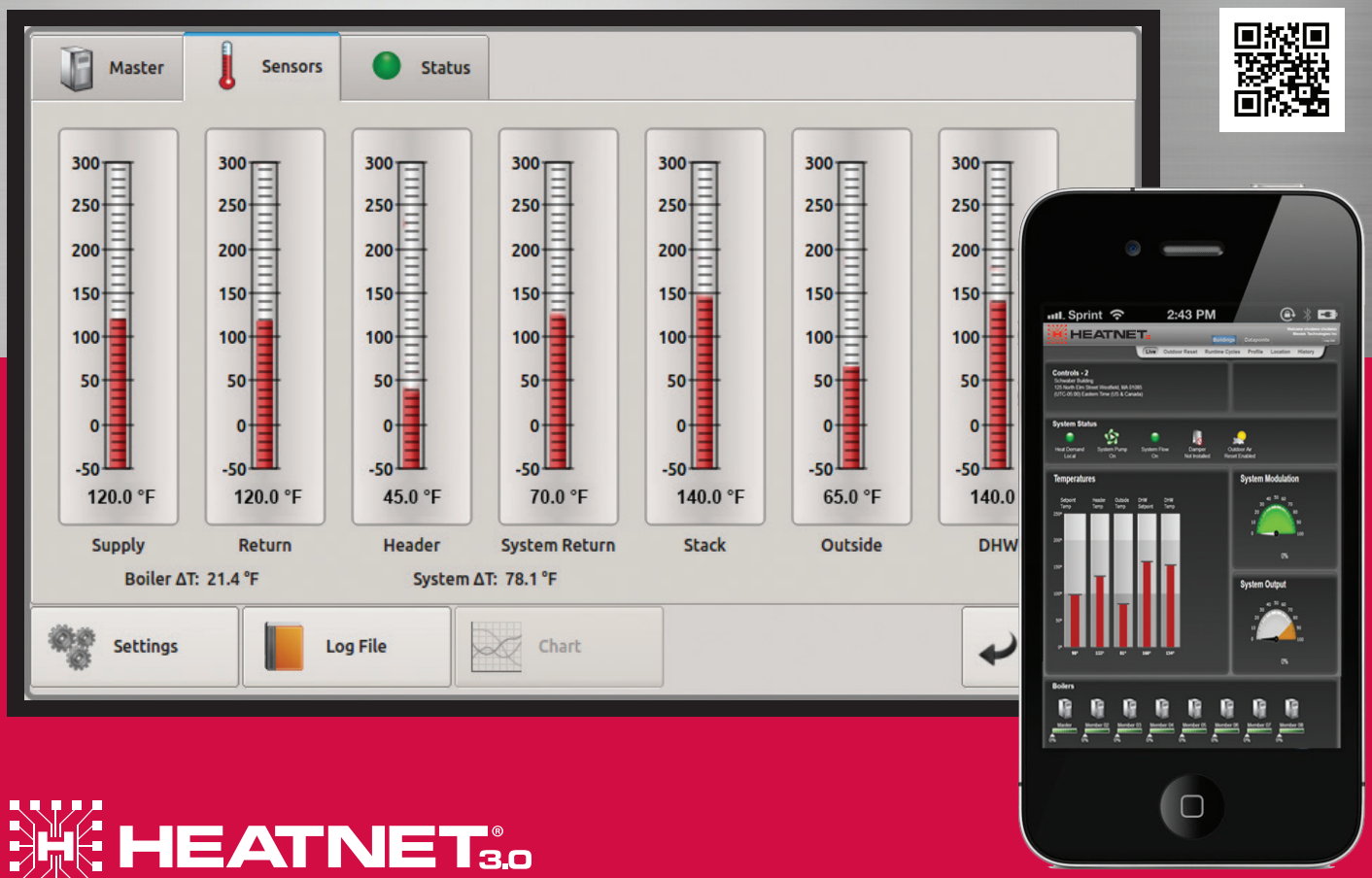




HEATNET® 3.0

Every premium efficiency boiler manufactured by the Mestek Boiler Group is integrated with HeatNet 3.0® – an innovative, digital Boiler Management System that provides consistency and feedback through digital communication. By continuously monitoring several system characteristics, HeatNet 3.0 modulates boiler firing rates to maximize turndown ratios and maintain peak efficiency – no matter the load.

HeatNet 3.0 doesn't just benefit stand-alone boilers; it is a valuable and cost-saving tool in operating a multi-boiler Master/Member network of up to 16 boilers, including mixed-size units. By functioning as a boiler management system, HeatNet 3.0 can incorporate a mixture of condensing boilers and non-condensing boilers to eliminate costly third-party, wall-mounted boiler control platforms.



HEATNET® 3.0

- Digital Touch Screen Programming
- Lead/Lag Cascade (16 Units)
- Mixed-Size Unit Communication
- Adaptive Modulation
- Circular Pump/VFD/Valve Control
- BMS Integration
- Freeze Protection & Delta T Monitoring
- Hybrid/base Load Capability
- Priority Boiler Control
- Domestic Hot Water Communication
- Web-Based Remote Monitoring/Dashboard
- Diagnostics and Troubleshooting
- Set Points
- Exclusive Remote Monitoring Capability with HeatNet Online

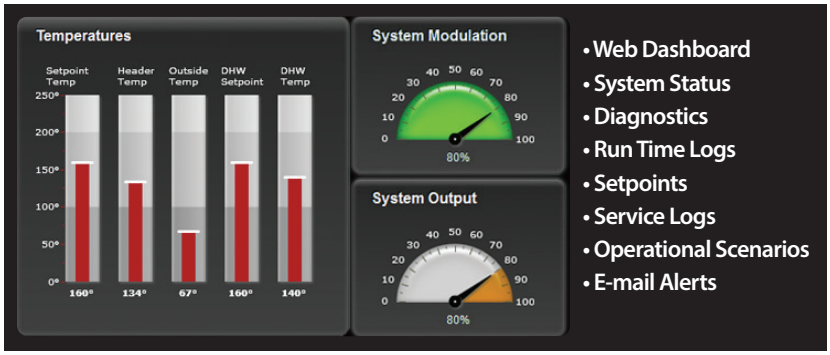
HEATNET® 3.0

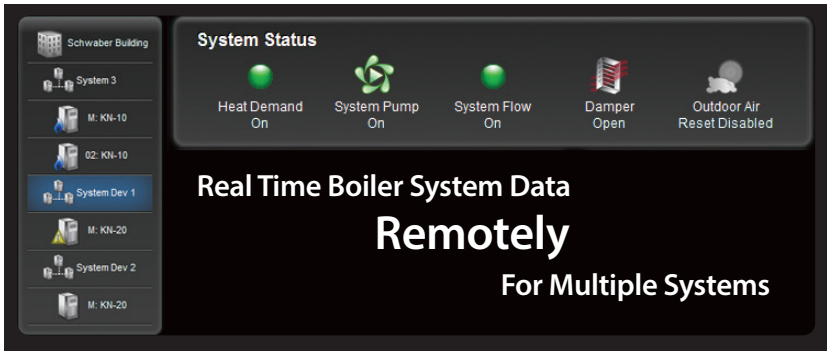
HeatNet Online:
Remote Monitoring, Boiler Performance Control & System Protection

HeatNet Online allows for real-time remote monitoring of boiler temperatures, limit circuit inputs, diagnostics and overall system performance.

HeatNet Online is a completely secure web-based monitoring program that allows visual boiler feedback from anywhere through an easy-to-read dashboard. View boiler set points, service logs and system issues from your office computer, tablet or cell phone.

HeatNet Online sends email text alerts for out-of-specification operation allowing for proactive responses to potentially harmful situations protecting the equipment and your investment.





Building Dashboard
- Supports Multiple Systems
- "Live" Data Updated Every 60 Seconds
- Setpoint, Header, DHW Set, DHW (if enabled) Stack (if detected)
- System Modulation, System Output
- Visual Cues for Firing Boilers

System History
- Visual Trending
  - Header Temp
  - Modulation
  - DHW Temp
  - Setpoints (Operating, DHW)
- "Zoom" Charting Scales from Hour to Minute Interval
- Log Entries
  - Full Log Event
    - Event Description
    - System Detail
  - No 1000 Log Limit

Service Log History
- Individual Entries Can Be Stand Alone or Attached to Warnings, Faults
- File Upload
  - Allows Technicians to Upload Pictures From Phone
- Dynamic Link
  - Links to Product Specific Support Literature

The Turbo Pilot®, Rugged & Reliable

Another investment in the reliable performance that's built into the FlexCore is its patented Turbo Pilot system. RBI's Turbo Pilot is a industry proven ignition system with 1000's of units installed globally.

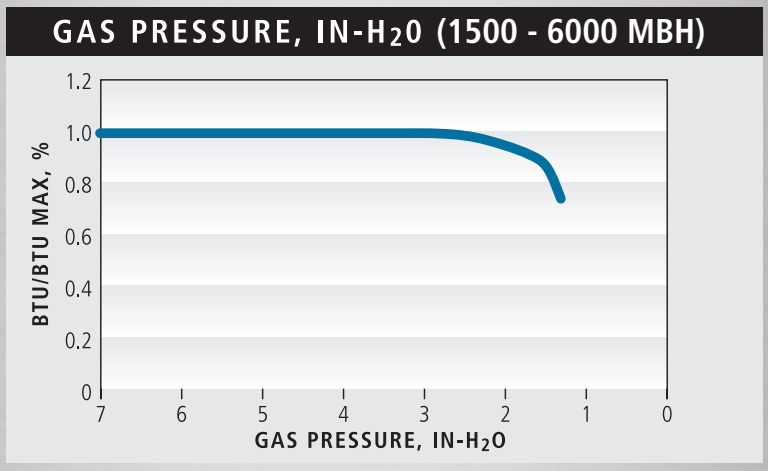
A robust 8,000 BTU/h ignition system, Turbo Pilot is far more reliable and durable than any hot surface ignition and direct spark system. The Turbo Pilot gives burner ignition a surefire, powerful ignition source even in applications with fluctuating gas pressures.

Patented Turbo Pilot 8,000 BTU/h Surefire Ignition System

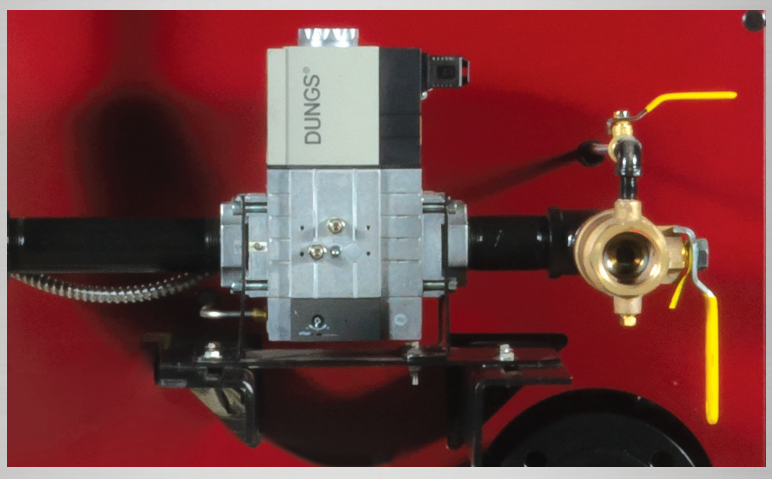
UV detection keeps system diagnostics informed about performance; a technician can also use the observation port to confirm spark/flame without removing the pilot or burner assembly.

Increase Efficiency Without Compromise

RBI's state-of-the-art air/fuel coupling combustion control system is instantly responsive and completely adaptable. This unique boiler combustion control system is designed to keep the FlexCore running safe, clean and efficient. The system reacts to changes in air and instantly compensates fuel supply by adjusting input to maintain a constant air/fuel mixture across the modulation range. The unique design of the air/fuel mixing system ensures a complete and consistent air/fuel mixture to the burner which increase combustion efficiency and repeatability all while maintaining low emissions.



FlexCore units are capable of full-fire output at a minimum of 3" wc.



Advanced gas train design monitors and regulates gas input based on combustion air pressure, which in turn provides highly repeatable air/fuel ratio throughout the operating range.

FlexCore Boiler Product Specifications
CK1500-CK6000

	CK1500	CK2000	CK2500	CK3000	CK3500	CK4000	CK4500	CK5000	CK6000
Boiler Ratings and Capacities									
Input BTU/HR	1,500,000	1,999,000	2,500,000	3,000,000	3,499,000	3,998,000	4,500,000	5,000,000	6,000,000
Output BTU/HR (High Fire)	1,426,500	1,901,049	2,397,500	2,904,000	3,327,549	3,802,098	4,329,000	4,795,000	5,808,000
AHRI Thermal Efficiency (%)	95.1	95.1	95.9	96.8	95.1	95.1	96.2	95.9	96.8
Turn Down	5:1	5:1	5:1	5:1	5:1	5:1	5:1	5:1	5:1
Boiler HP	42.6	56.8	71.6	86.8	99.4	113.6	129.3	143.2	173.5
Fuel Type	Nat Gas	Nat Gas	Nat Gas	Nat Gas	Nat Gas	Nat Gas	Nat Gas	Nat Gas	Nat Gas
Category	CAT II/IV	CAT II/IV	CAT II/IV	CAT II/IV	CAT II/IV	CAT II/IV	CAT II/IV	CAT II/IV	CAT II/IV
Water Volume (gal)	40	62	58	56	102	124	96	116	112
Design Data - (Max working Press)	160 psig	160 psig	160 psig	160 psig	160 psig	160 psig	160 psig	160 psig	160 psig
ASME Sect IV Fireside Htg Surface	124	168	202	235	292	336	359	404	470
ASME Sect IV Waterside Htg Surface	132	174	211	244	306	348	376	422	488
Cv GPM (1PSIG)	85	93	100	132	165	168	155	166	178
Electrical (Standard)	230V - 1ph	230V - 1ph	230V - 3ph	230V - 3ph	230V - 3ph	230V - 3ph	230V - 3ph	230V - 3ph	230V - 3ph
Electrical (Optional - 3ph)	208V-575V	208-575V	208-575V	208-575V	208-575V	208-575V	208-575V	208-575V	208-575V
Boiler FLA (amps)	12.7	12.7	10.3	10.3	20.6	20.6	20.6	20.6	20.6
Min. Gas Pressure (w.c.)	3	3	3	3	3	3	3	3	3
Max. Gas Pressure (w.c.)	14	14	14	14	14	14	14	14	14
Boiler Temp Rise/Press Drop									
Max. Flow Rate (gpm) @ 20 delta t (f)	142.7	190.2	239.8	290.5	332.9	380.4	433.1	479.7	581
Min. Flow Rate (gpm) @ 100 delta t (f)	28.5	38	48	58.1	66.6	76.1	86.6	95.9	116.2
40°F - delta t (Flow Rate, gpm)	71.4	95.1	119.9	145.3	166.4	158.3	216.5	239.8	290.5
Pressure drop (ft-hd)	1.6	2.4	3.3	2.8	2.3	2	4.5	4.8	6.1
60°F - delta t (Flow Rate, gpm)	47.6	63.4	79.9	96.8	111	126.8	144.4	159.9	193.7
Pressure drop (ft-hd)	0.7	1.1	1.5	1.2	1	1.3	2	2.1	2.7
80°F - delta t (Flow Rate, gpm)	35.7	47.5	60	72.6	83.2	95.1	108.3	119.9	145.3
Pressure drop (ft-hd)	0.4	0.6	0.8	0.7	0.6	0.7	1.1	1.2	1.5
Max Vent (Equiv. ft)	100	100	100	100	100	100	100	100	100
Max Combustion Air (Equiv. ft)	100	100	100	100	100	100	100	100	100
Boiler Trim									
Number of Relief Valves	1	1	1	1	2	2	2	2	2
Relief Valve Pressure Rating (PSI)	50	50	50	50	50	50	50	50	50
Inlet Water Connection (in)	3	3	3	3	4	4	4	4	4
Outlet Water Connection (in)	3	3	3	3	4	4	4	4	4
Gas Connection (in)	1-1/2	1-1/2	1-1/2	1-1/2	2-1/2	2-1/2	2-1/2	2-1/2	2-1/2
Vent Outlet Connection (in)	6	6	8	8	10	10	10	12	12
Vent Material	SS	SS	SS	SS	SS	SS	SS	SS	SS
Combustion Air Connection	8	8	8	8	10	10	10	12	12
Dimensions									
Height (in)	80	80	80	80	80	80	80	80	80
Width (in)	32	32	32	32	34	34	34	34	34
Depth (in)	70	72.4	72.4	72.4	109.4	109.4	109.4	109.4	109.4
Operating Weight (lbs.)	1780	2290	2340	2425	4070	4580	4200	4685	4885
Shipping Weight (lbs.)	1555	1880	1955	2055	3420	3745	3600	3920	4150
Clearance Service/Combustible									
Front (in)	36/6	36/6	36/6	36/6	36/6	36/6	36/6	36/6	36/6
Rear (in)	24/6	24/6	24/6	24/6	24/6	24/6	24/6	24/6	24/6
Right Side (in)	24/6	24/6	24/6	24/6	24/6	24/6	24/6	24/6	24/6
Left Side (in)	24/6	24/6	24/6	24/6	24/6	24/6	24/6	24/6	24/6
Top (in)	30/6	30/6	30/6	30/6	30/6	30/6	30/6	30/6	30/6

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