

“Club” Floating Goal Assembly



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Carton Contents

ITEM	QTY	ITEM	QTY
FRONT FRAME	1	FIXING BLOCK, LONG	2
RIGHT FLOATATION PANEL	1	FIXING BLOCK, SHORT	4
LEFT FLOATATION PANEL	1	EYELETS	15
REAR SUPPORT BAR	1	NET	1
RIGHT REAR STRUT	1	ROPE	1
LEFT REAR STRUT	1	HEXHEAD BOLTS	2
COUNTERSUNK BOLTS	4	NUTS & WASHERS	10 sets

Shipped in one box 129" x 42" x 5 1/2"
Weight 85#

“CLUB” FLOATING GOAL
P1

ASSEMBLY INSTRUCTIONS

Assembly requires the use of an adjustable wrench, a screwdriver and a small hammer and will take 2 people 30-40 minutes. Work on a clean, non-abrasive surface.

1. Remove all components from packaging and verify contents.
2. **Assembling the Front Frame to the Side Floatation Panels:** Lay the Front Frame face down on the floor, with the backside facing up. Slide one Long Fixing Block down inside the slot on each side of the Front Frame, so the Blocks sit at the very bottom of each slot. (If the Block is a tight fit in the slot, tap it down gently with the hammer). The threaded shaft on the Fixing Blocks will be protruding from the slot. Slide 3 Eyelets into the slots on the sides of the front Frame, and 9 Eyelets into the slot across the top. Slide one Short Fixing Block into the slot on each side, and one Fixing Block into the slot at each end of the Front Frame top.
3. **Assembling the two Side Floatation panels to the Front Frame:** Holding one Floatation panel upright, narrow end downwards, locate the hole in the nose of the Panel onto the threaded stud protruding from the backside of the Front Frame. Secure on the underside with a Flat Washer, Lock Washer and Nut, just finger tight. Insert a hexhead Bolt into the hole on the underside of the Panel, and screw it into the Front frame. Tighten this Bolt, and the Nut. Repeat this step with the second Panel.
4. Lay the Support Bar across the underside of the Panels. Position the Support Bar so the holes line up with those on the Panels.
5. **Fitting the Rear Struts to the Front Frame and Panels:** Note that there is a Left Strut and Right Strut, to be located as shown on Page 4. Locate the bottom flange of one Strut onto the Panel so the holes line up, push the countersunk Bolts through from the top, and assemble the Support Bar onto the Bolts. Secure the assembly using the Flat Washers, Lock Washers and Nuts. Tighten only finger tight at this stage. Repeat for the second Strut.
6. **Before assembling the top flanges of the Struts to the Front Frame, you must partly attach the Net.**
Roll the goal over so it is sitting in its normal upright position.
Spread the net out and locate the two top front corners. Count back 5 rows from the front edge of the Net and thread these 5 rows over the flange on the top of the Strut. Repeat on the other Strut. Do not attempt to secure the net any further at this stage. Now slide the two Fixing Blocks at one corner up the side and across the top until the threaded studs locate in the holes on the top flange of the Strut. Push the flange onto the studs, and secure finger tight with Flat Washers, Lock Washers and Nuts. Repeat at the other side.
Now fully tighten all Nuts securing the Struts top and bottom.

ASSEMBLY INSTRUCTIONS

CONTINUED

7. Space the 9 Eyelets equally along the top slot of the Front Frame. Take the Rope and tie one end to the metal loop on the top surface of one Side Panel, just behind the foot of the Front Frame. Hang the Net into position, and attach the bottom edge of the Net to the Panels by threading the Rope in and out of the mesh, and through the metal loops on the Panels. Continue along the bottom edge until you come to the back of the second foot of the Front Frame, and begin to thread the Rope up the upright, securing the Net as you did along the bottom edge. Space the Eyelets equally up the slot as you proceed upwards, continue along the top edge (through the 9 Eyelets), and down the other side (using the 3 Eyelets). Tie the Rope to the bottom Eyelet and cut off excess Rope. The net should hang loosely. (When cutting the Rope to length, use a sharp knife, and seal the end with a cigarette lighter to stop it fraying).
8. Check that all bolts are fastened. Your “Club” goal is now ready to be launched.

ASSEMBLY STAGE 2

An Eyelet and a Short Fixing Block installed in the Front Frame



All Eyelets, Long & Short Fixing Blocks on one Side.



ASSEMBLY STAGE 3

Holding the Flootation Panel upright, locate it on the threaded stud of the Long Fixing Block



Rear view of Panel with Nut on the Fixing Block, And Hexhead Bolt.



ASSEMBLY INSTRUCTIONS

CONTINUED

ASSEMBLY STAGE 5

**Top flange on
Left Strut**



**Top flange on
Right Strut**



**View of the underside of the goal showing
final tightening of the Nuts on the counter-
sunk Bolts connecting the Strut,
Floatation Panel and Support Bar.**



ASSEMBLY STAGE 6

**First five rows of netting
Threaded over the Rear
Strut**



ASSEMBLY STAGE 7

**Eyelets
equally
spaced along
the top slot**



**Rope threaded
along top of net
and through
Eyelets.**

