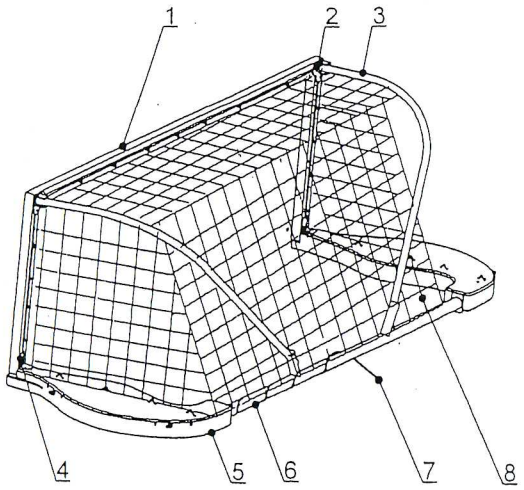
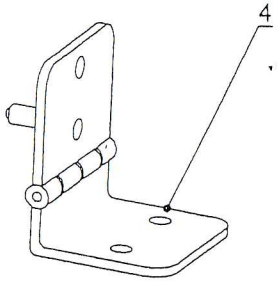
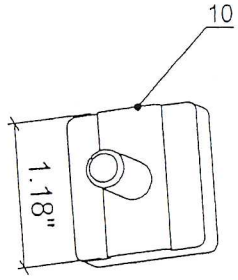
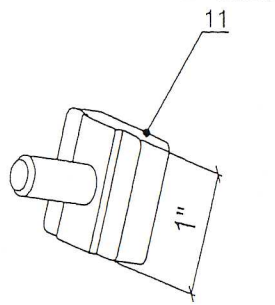
Anti Wave Flipfloat Folding Goal

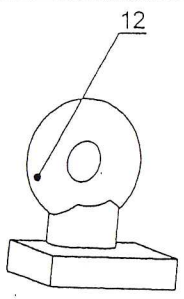
General Sketch





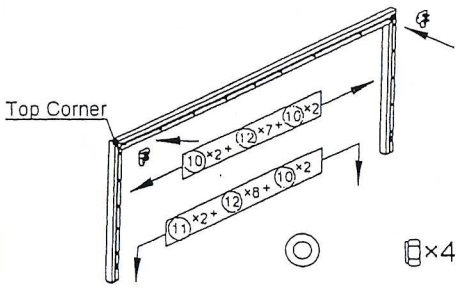






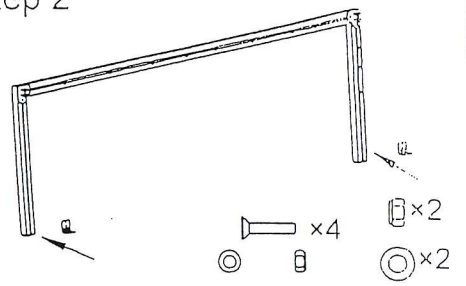
No.	Name	Qty
①	Front frame	1
②	Aluminium Heart Casting	2
③	Plastic Tube	2
④	SS Hinge	2
⑤	Small GRP Float	2
⑥	Aluminium Back Tube	1
⑦	White Rope	1
⑧	Red Net	1
⑨	M8x30 Countersunk Bolt	2
⑩	Big M8x35 Slide Block	4
⑪	Small M8x35 Slide Block	4
⑫	Eyelets	15
⑬	M8x30 Round Head Bolt	4
⑭	M8X60 Countersunk Bolt	2
⑮	M8 Lock Nut and Washer	18
⑯	M8 Eye Bolt	4

Step 1



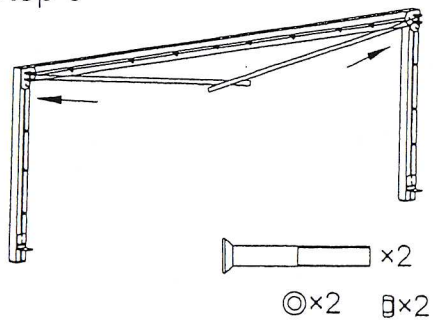
Open the Parts Bag, take out Slide Blocks and Eyelets, Slide them as above from top corner of Front Frame, then use Big Slide Block, Washer and Lock Nut to fix the Heart casting to Front Frame .

Step 2



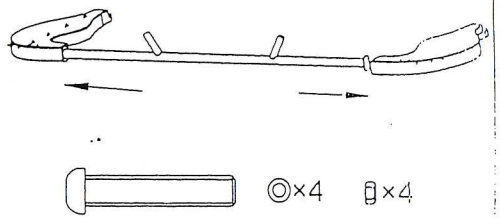
Insert the SS Sticks of SS Hinge to the holes of the Front Frame, use small Slide Blocks, M8 Lock Nuts and Washers to fix the SS Hinge to the Frant Frame.Note that the bolts crewed not tight.

Step 3



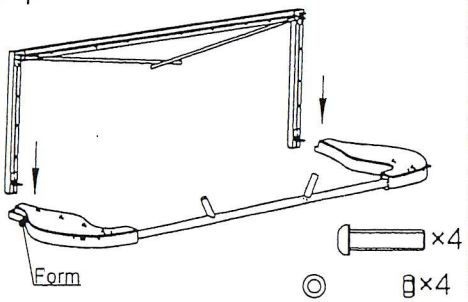
Insert the Plastic Tube into the Alu plate of the Heart Casting, use M8x60 Countersunk Bolts, Washers and Lock Nuts to fix the Plastic Tube to the Front Frame.

Step 4



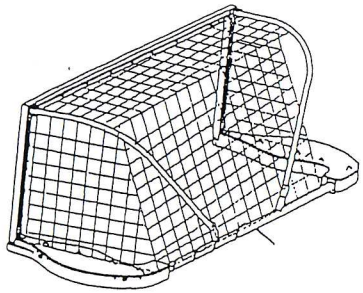
Use the M8x40 Round Head Bolts, Washers and Lock Nuts to fix the Small GRP Floats to the Back Tube.

Step 5



Take off the Foams in the front of GRP Floats, use M8x30 Round Head Bolts, Washers and Lock Nuts to fix the Floats to the Front Frame. Donot forget to fix the Foams again.

Step 6



Use White Rope to fix the Red Net to the Alu Eyelets and SS Saddles of GRP Floats, lace it around the Back Tube.

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				Drawn Date	2006-09-18	Verify Date	2006-09-23
Drawn	Philip	Scale	No	Patent	4048677	Revise Date	
						Verify Date	