

#### San Diego Model A Ford Club Inc.

Celebrating over 50 years of Model A'ing

P.O. BOX 19805 SAN DIEGO, CA. 92159

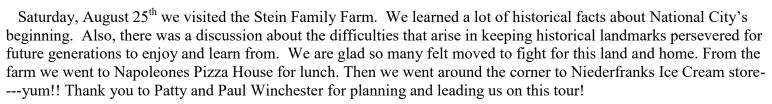
SEPTEMBER 2018



At the August 10<sup>th</sup> business meeting club members discussed the possibility of moving our future business meetings to a new venue. We talked about the reasons for this as well as the possible pro's and con's. A motion was passed to hold our next meeting on Friday, September 14<sup>th</sup> at 7:00 pm at Dave and Kris Francis' church (the Carlton Hills Lutheran Church; 9735 Halberns Blvd., Santee). At that meeting, club members will vote on which venue to choose for our monthly meetings (will it be - the Francis' church, the Carlos Rec. Center, or some other option)? Come on the 14<sup>th</sup> to make your input heard!

I'd like to thank Larry Kaiser for sharing some of his military background with us and leading us in the Pledge of Allegiance at our August club meeting. Also, thanks to Jim

Train for his visual presentation and talk on Russian Model A's and Model AA trucks. Jim had to condense a lot of material into 10 minutes and did a great job!



The Hard Luck Trophy will be handed off to a new "winner" at the next club meeting. I'm sure they are looking forward to receiving it (ha-ha).

SEPTEMBER 14TH MEETING 7:00 PM
Carlton Hill Lutheran Church
9735 HALBERNS BLVD., SANTEE
EAST OF THE 52 OFF OF MAST BLVD.

Barbara Dacy has donated 4 **Hubley's** to the club, they are built and ready to go down the track. They will be auctioned off at the next meeting (*all proceed will go to the club*). If you don't have a Hubley and want one for the upcoming International Model A day. Bring your piggy bank or check book. Thank you Barb!



#### **SEPTEMBER:**

14 Business Meeting 7pm in Santee Carlton Hill Lutheran Church





#### **QUAIL CALL**

Published monthly by San Diego Model A Ford Club All articles submitted for publication should reach the editor before the 25th of each month. All articles become the property of San Diego Model A Ford Club and are subject to corrections or revisions. Permission granted to reprint articles.

We guarantee mistakes in every issue!
You will find past and present issue of the Q.C. on the website

#### **EDITOR**

Valarie Basham 9271 Huntington Ave. San Diego, Ca. 92123-3124 (858) 278-6317 E-mail:dcmomof12@aol.com

#### **WEB SITE**

www.sandiegomodelaclub.com Dave Johnson (619) 921-9405

#### 2018 BOARD OF DIRECTORS AND COMMITTEE CHAIRMEN

#### **BOARD OF DIRECTORS**

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Board Meetings are held quarterly: see *Quail Call* for dates and location. All member are welcome to attend, just let the host or hostess know you are coming. Board members must belong to both National Clubs.

#### **COMMITTEE CHAIRMEN**

Membership	Bob/Carol Weckman	n (858) 3548570
Fashions	Vacant (any Volunteer's?)	
Refreshments	Patty Winchester	(619) 504-4508
	Judy Jo Beardslee	(619) 246-5539
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Property	Reen Kotas	(858) 278-8178
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Rec. Rep.	JudyJo Beardslee	(619) 465-9513
Defender,	Ray Beardslee	(619) 465-9513
Mail-box	Ray Beardslee	(619) 465-9513
So. Ca. Rep.	John Frazee	(760) 729-4865
Web Master	Dave Johnson	(619) 921-9405

#### CLUB MAILING ADDRESS: P.O. BOX 19805 SAN DIEGO, CA. 92159

#### BUSINESS MEETING HELD THE 2ND FRIDAY OF EACH MONTH AT 7:00 PM

San Carlos Recreation Center 6445 Lake Badin Ave.

San Diego, Ca. (619) 527-3443

The San Diego Model A Ford Club was first founded in 1957 by a few dedicated Model A owners. Our purpose is to help preserve the Model A, which was in production by the Ford Motor Company from 1928-1931. Ownership of a Model A is not a requirement for membership in the club. Membership dues are \$30.00 per calendar year. Membership in one of the National Clubs is mandatory (either MARC or MAFCA) and the responsibility of each member. Contact information to join a National Club is listed below:



#### **Model A Restorers Club**

6721 Merriman Road, Garden City, Michigan 48135 (734) 427-9050

E-mail: modelarestorers@sbcglobal.net

Website: www.modelaford.org Dues are \$45.00 per calendar year.

#### **Model A Ford Club of America**

250 S. Cypress Street La Habra, Ca. 90631-5515 (562) 697-2712

a Habra, Ca. 90631-5515 (562) 697-2712

E-mail: info@mafca.com Website: www.mafca.com

Dues are \$50.00 per calendar year.



#### SAN DIEGO MODEL A CLUB, INC General Business Meeting - August 10, 2018

President Stan Boyer: Stan began the meeting at 7:00 pm. Larry Kaiser lead the Pledge of Allegiance. Larry served in the U.S. Army (was a draftee). In 1955 assigned to army intelligence center (Fort Ord) for training and he was eventually transferred to Japan.. Stan relayed that anyone with bills needs to submit them to Jim Taber tonight. General Business meeting minutes of 7-13-18 were approved as well as the Quail Call Newsletter. Stan conveyed that he has reserved the Point Loma Church for the 2019 Banquet (1-19-19). Next business meeting of 9-

14-18 will be held in Santee at the Carlton Hills Lutheran Church which is located off of Mast Blvd.



**Defender:** Ray Beardslee - Proposed new business meeting location looks good. Several members met to view proposed site and all felt that it was a great location. Plenty of space and price was right. Valarie Basham expressed some concerns as well as others. Nancy Lovell proposed to have the next Business Meeting on 9-14-18 at the new location and if everyone likes it then switch to new location. It was voted and approved. Ray conveyed that we are paid up through the end of August 2018.

**Refreshments:** Patty Winchester relayed that volunteers who brought refreshments tonight were the Jensens's, Judy Swartwood,, the Machado's and Valarie Basham. Need Volunteers for refreshments for months of November and December. **Membership:** Carol Weckman relayed that there are 47 members present tonight and introduced a new guest Kam Kamali who has a 1928 Model A.

**Apparel:** Betsy Johnson was not present. If anyone needs any clothing items contact her.

**Ways & Means:** Dave & Kris Francis: Item #1 –Die Hard Battery Charger Item #2 - Tablecloth (Model A Print) Item #3-Abbott Brackets. Item #4 –Floorboard reinforcement brackets. Item #5 –Ford Service Bulletin Book & notepaper. Item #6- Model A Vintage photos. 50/50 Raffle. Door Prize (\$15 In & Out Burger certificate.

Quail Call: Valarie Basham relayed to let her know if you wanted anything published.

**Parades** (organized by Fred Crone)- Fred relayed that the club received award for participation in parades (Lakeside & Mira Mesa parades) from the Mira Mesa Town Council, from the California State Senate and from the Lakeside Chamber of Commerce.

**8-18-18- Chula Vista Harbor Fest Event-**(possibility?) this event was discussed last month and Fred had not heard from anyone who wished to participate since we had to apply separately and not as a club. Now event planners have relayed that we can file as a Club. If anyone wishes to attend, contact Fred Krone.

**Treasurer - Jim Taber** Bills submitted and approved tonight: Banquet: \$250.00 Ways & Means: \$36.53, Quail Call: \$92.53,

**Tours (Nyola Bieber):** 8-25-18 – Tour Frank A Kimble Museum & Queen Ann Victoria Home, \$5.00 each person 9-22-18 – Model A Day- at Bieber's clubhouse, make your own pizza, you bring toppings, pizza dough, ice cream & drinks provided. Hubley races and brief tour of neighborhood. 10-13-18- Flying Leather Neck Museum 9:30 am meet at IHOP. 10:00 am take tour (no picture taking allowed. After tour drive to Mills Park for lunch. **Nov 2,3**,4<sup>th</sup> Idlewild overnight event. Need to make reservations at the Silverpine Lodge or Village asap.

**Technical (Dave Francis):** Mystery Part(distributor shaft sleeve) won by Ray Beardslee, Dave discussed the distributor on the Model A. He went in to detail on electrical and mechanical components as well as multiconductor wires.

**Fashion/Culture Era:** Jim Train gave a slide show presentation on the Russian Model A's (GAZ vehicles they are called). How they were designed and used during the war and after..

**JOKESTER:** Ric Bonnoront-was not present this evening. No Jokes (boo hoo)...

**ADJOURNED:** Meeting closed at 8:45 pm.

Respectfully Submitted, Recording Secretary Nancy Lovell

#### **TOURS COORDINATORS: Arlyn & Nayola Bieber**

**The "National City Tour"** was held on August 25<sup>th</sup> 2018. We left the IHOP in Mission Valley with eight Model A's for a scenic tour off the freeway from Mission Valley to The Stein Family Farm on F Ave in National City. After a great Tour of the farm house and property including a chain drive Mack truck and a 30 something ford truck we went



on to Napo-

leone's Pizza House on National City Blvd for lunch. After a great lunch we walked about a block to Niederfranks Ice Cream Shop, where they still make homemade ice cream the same way they did when it was started in about 1948. Mileage for driving their Model "A's" goes to Arlyn & Nayola Bieber, Rich and Jo Beth Stelzer, Clyde Marion, Valarie Basham, Richard & Janet Books, Fred Crone, Ed Poffenberger, Ron &



Joyce Engen, Paul & Patty Winchester, In

a Modern <u>Stan & Judy Boyer and Larry & Carlyon Kaiser.</u> <u>Greg Hmielvskie</u> dropped by after he got off work when we were at the Niederfrank's for Ice cream. I think everyone had a good time.

#### **UPCOMING TOURS: SEPTEMBER**

Plan to join us to celebrate International Model A Day on Saturday, September 22, 10:00am at the Crown Pointe Clubhouse, 9802 Avenida Magnifica, San Diego. Several activities are planned including a very short "Treasure Hunt" type tour in the neighborhood for you to drive your Model A. There will be Hubley races, so bring your Hubley to enter the competition. If you don't have a Hubley and really want to get into this area of the hobby, Jack Simmons plans to bring Hubley's he has worked on so they will go down the track (race ready so to speak) that will be available to purchase. He will also have a lot of parts if you need them.

**For lunch,** please bring a <u>salad</u> to share <u>and</u> also bring a topping from the list below to add to the **pizza ingredient table** as each of us will be making our own, individual pizza.



Meat: Chicken, Pepperoni, Canadian Bacon, Sausage

**Veggies:** Onions (red & white), peppers (green & red), cilantro, olives-sliced, tomatoes-sliced, pineapple, fresh spinach

Cheese: feta, mozzarella-shredded, parmesan, fresh mozzarella

Sauce: Marinara sauce, BBQ sauce, Alfredo sauce

Soft drinks and ice cream for dessert will be provided by the club. If it's really hot, bring your swimsuit for a dip in the pool or spend some time visiting other members in the air-conditioned clubhouse.

#### **MORE Upcoming Tours: OCTOBER & NOVEMBER**

Flying Leatherneck Museum & MCAS Miramar Tour Saturday, October 13th, 2018 – Note: MUST Sign Up by October 1 for base access.

Please join us for a tour of the Flying Leatherneck Museum on Saturday October 13<sup>th</sup>, 2018. We will meet at the museum lot at 10:00 AM for our museum docent tour at 10:30. The museum has allowed us to park under the static airplane displays, so be ready for some photo-ops! Admission to the museum is free, however, a \$5.00 per person donation is recommended. You do not need base access to visit the museum.

After visiting the museum, we will enter the base for a driving tour, passing along the C-130, F-18 and CH-53E flight lines, the terminal and control tower, and finally stopping to watch arrivals & departures. We will conclude our day at MCAS Miramar with a picnic at Mills Park, also located inside the base. A sandwich lunch will be provided. We have reserved a covered picnic area with 3 tables, but chairs are always welcome.

Since Dave is retired Navy, we are able to sponsor the Model A Club on the base. The information that MCAS Miramar requires for each person visiting is their First & Last Name, Initials and a vehicle description (Year/Make/Model). All persons traveling in the same car only need to list the car once. Miramar needs this information 2 weeks prior to the event, so it will need to be turned by October 1st. If you haven't already signed up and want to attend, you can still sign up at the September meeting, e-mail Dave at C182H@cox.net, or call at (619) 895-5610. For information about the museum, visit www.FlyingLeathernecks.org. Hope to see you there!

The Idyllwild overnight tour will leave San Diego Friday, November 2 at 9:30am & return Sunday, November 4. We'll be staying at the Silver Pines Lodge and/or the Silver Pines Village in Idyllwild. Reservations can be made NOW by calling 951-659-4335 or online at <a href="https://www.silverpineslodge.com">www.silverpineslodge.com</a>. (Reservations can be cancelled at no charge if cancelled one week before Nov 2). We are planning to do Manifold Cooking and stop at the Warner Springs winery, Sierra Roble Winery, on the way to Idyllwild. We'll be using the Silver Pines Lodge big fireplace room for many of our activities.

### SEPTEMBER MEETING LOCATION CHANGED JUST IN CASE YOU MISSED IT ON THE FRONT PAGE THE SEPTEMBER 14TH MEETING WILL BE HELD AT OUR NEW POSSIBLE LOCATION IN SANTEE

1:00 bw

Carlton Hill Lutheran Church 9735 HALBERNS BLVD., SANTEE EAST OF THE 52 OFF OF MAST BLVD.

The board would like to have your input before the club votes on making this change of venue. Please come to the next meeting and be part of that discussion before we take a vote!

#### FREE MODEL A MAGAZINES

I picked up some Model A magazines at some of our meetings. I have kept the ones that helped to fill out my collection. I would like to give away the duplicates and triplicates. A list of the magazines follows:



Model A Times, volume 9, Issue One, Winter 2013

Model A Times, volume 9, Issue Four, Fall 2013

Six issues of The Restorer starting with Volume 57, Issue 5, January/February 2013 and ending with Volume 58, Issue 5,

Twenty Three Issues of Model "A" News starting with March-April, 1968 and ending with Vol. 43 No.4 and a second group of Model "A" News of four Issues starting with Vol. XXVII No. 5, Sept. - Oct. 1980 and ending with Vol. XXX NO. 1, January - February 1983 that are duplicates of the above group.

These are not sets. I will give them away one at time or in groups.

Paul Hastie, (619) 583-7331 I will bring the left over magazines to the next meeting.

#### PARADES & Car Displays: Fred Crone

The summertime parade season is over for this year. There won't be anymore parades until Christmas time. Six Model "A"s attended the "Carousel Day" event at Balboa Park on July 25. Participating were: Valarie Basham, Stan and Judy Boyer, Fred Crone, Dave Francis, Larry and Carolyn Kaiser, and Steve and Nancy Lovell. It was an event celebrat-

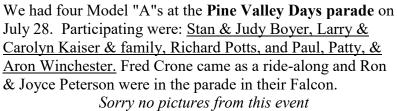
> ing the old carousel on "National Carousel

Day". There were circus performers, live music, and food vendors as well as free rides on the carousel. This event got a \$200 donation to the club. This was a new event for us, but it was a nice venue and not too long to sit around. Hopefully they will ask us back next year.

Editor's Note: Betsy Johnson & grandson and Bob Donna Hanselman where at the festivities also. Betsy even got the brass ring and won a

free ticket for another day.





We didn't make it to the Chula Vista Harbor Fest on Aug. 18 this year due to minimal interest. Maybe next year on this

Look for more information on the Christmas parades next month.



#### MAFFI Newsletter Minute - ALL Aboard!

When you next visit our museum, on The Gilmore grounds, you may have the unique opportunity to take a ride in a 1930 AA stake bed truck. Through a generous donation made to MAFFI last year, we have a beautifully restored AA truck which has been fitted with an entry stairway and bench seats for visitor rides.

The idea to use the truck for visitor rides was discussed with the MAFFI trustees and Chris Shires, Executive Director at The Gilmore. It was agreed that the AA stake bed truck was ideal for offering visitor rides and provided an-

other way for visitors to have fun and learn about the museum's cars and trucks. Finding a way to safely enter the truck and to provide seating took some work, but, through the efforts of Larry Wallace and Rob Mills (MAFFI trustees) and Innovative Access Solutions in Leitchfield, Kentucky, a design was developed. The powder coated aluminum components were shipped to Rob Mills's farm where he completed the installation onto the truck bed and tailgate and delivered the truck to the museum. Randy Czubko, also a MAFFI trustee, developed magnetic signs which will help promote both the hobby and the museums. The signs will be installed on the truck doors when completed. The truck is on loan to The Gilmore so that rides can be given year round.



#### TECHNICAL TALK with Dave Francis

#### "Exhaust Leakage at the Manifold / Muffler Flange Interface"

Hello everyone! As I noted last month, the high level of this summer's club tour activity just may have introduced some teething mechanical/electrical issues on your Model A. The mechanical issue we're currently dealing with on our '30 coupe, brought on I suspect in part by the hard pulls up the hills to Virginia City and Lake Tahoe during the



MAFCA Convention in Reno, is an annoying exhaust leak. I'm currently in the research mode on this topic, but in speaking with club members as well as reviewing multiple technical articles, it appears that leakage is not an uncommon problem at the exhaust manifold / muffler flange interface. The common problem area is the interface flange on the muffler assembly, specifically the flange design (size) on some of the earlier reproduction mufflers. I located two articles that provide some specifics on the flange issue that I found of interest, and felt would be worthwhile to share with the club membership. I hope that you enjoy them!

This first article was published in the Ford Garage in 2002. In this article the author implies that the flange on the Aries muffler is not quite to the original manufacturer's specifications and should be reformed. This may have very well been the case in 2002. Reviewing the current information from Aries, the manufacturer states that the flange design on their current Model A muffler is in conformance with the original design specifications.

#### "Model A & B Muffler Welds & Flanges" by Vince Falter – January 2002

One of the topics often discussed is the construction of original and reproduction mufflers. The cheap \$50.00 Model A Mufflers have been shown to have excessive back pressure due to the design of the baffles side. They are highly restrictive and nothing like the originals.

About 10 years ago Aries began reproducing Model A mufflers which are designed and produced according to the original Ford drawings, and many people have been choosing these mufflers in spite of their higher cost. The Aries are the closest muffler available to match the original in construction, appearance, sound, and performance. There have been several dynamometer tests done demonstrating the improved performance of the Aries muffler compared to the cheap reproduction. The main aspects of reproduction mufflers which are not quite like the originals are the tube welds and the inlet flange shape.

Photo A (below) is a view of the original muffler weld. This process is an electric arc resistance weld similar to what Ford did on many parts, both chassis and sheet metal like wheel spokes and body side outer upper and lower panels.

The parts are clamped in a fixture and brought together while passing a large current through the interface. The resistance heat and contact force welds the two parts together. There is no rod or filler metal involved in the resistance weld. The two parts provide all the metal used in the weld. In Photo A below the deformation of the tube outward at the weld is also seen on each side of the weld flash.



Photo B (above) are the welds on an Aries reproduction muffler I bought. These welds are not resistance welded, but instead are MIG welded it appears. They also could be TIG welded, but in either case they use an added filler process and have a different appearance to the original.



Photo C pictured on the next page is the detail of an original Model B muffler inlet flange. This shows clearly the large size and shape of the flange. Virtually all reproductions I have seen have a much smaller and poorly formed flange, frequently with the wrong angle. The size and shape of the flange is critical for robust sealing of the muffler to the exhaust manifold, and is the source of a lot of muffler fit issues.





Photo D shows some simple tools I made to resize the shape of the muffler flange. I found a large <sup>3</sup>/<sub>4</sub> drive socket at the used tool store which had a shoulder and taper near the same size as the tube. I had a friend cut the socket to match the correct flange angle. This could then be used as a die for reforming the angle on an existing tube. I then took a pair of two-piece shaft collars the same as the OD of the tube and clamped them below the flange to

support the tube in a press. By supporting the tube at the shaft collars and applying a force to the socket in the tube, the flange size and shape can be slightly reformed and improved. Other restorers have also had good luck finding local muffler shops which could reform the flanges using their professional equipment.

This second article was taken from the literature that Aries provides on the muffler assemblies that they manufacture for the Model A.

#### Flange Detail

## Aries Muffler— Correct flange size Round Type \$50 Facsimile Early After Market

Click on image to enlarge.

#### Our flange is exactly to specification

An important consideration when shopping for a muffler is the exhaust flange. The manifold mounting flange on the less expensive mufflers is slightly undersize on the outside dimension. The flange on the Aires muffler is exactly to specifications. It is very large and is held very tightly when using an original forged muffler clamp— thus the clamp makes a correct fit. The muffler does not come loose nor does it leak.

Due to the wear and tear on the manifold from vibration of loose mufflers and corrosion, we recommend using a muffler sealer compound to make the seal. This can be purchased at almost any auto parts store. It is used to patch mufflers with holes— it has the consistency of tooth paste and should be applied around the flange prior to installation against the manifold.

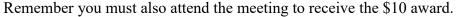
Use a floor jack to hold the muffler in place while attaching the muffler clamp.

The photo at left shows the four vastly different flanges found on the four mufflers.

A fellow club member suggested that as an initial step, disconnect the muffler flange from the exhaust manifold, thoroughly clean the interface surfaces, and apply a bead of muffler sealant to the muffler flange (you'll note in the above Aries article that this is a recommended practice when installing one of their mufflers). I noticed that some of the Model A suppliers list a sleeve/gasket arrangement that can be installed at this interface to address an exhaust leak, but before I venture down this path, I'm going to evaluate the application of just the sealant. I'll keep everyone updated on the results of my evaluation.

Happy and safe motoring everyone!

**MYSTERY PART:** Identify this Model A part and send an email to Dave Francis at: **182H@cox.net** with your answer or educated guess. Your answer may be the part name or an accurate description. The names of those who correctly identify the part will be placed in a box for a drawing at the next meeting.



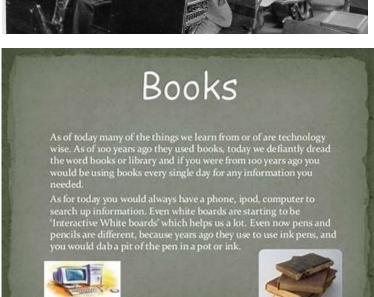




#### **BACK TO SCHOOL NOW & THEN**

# School Rules Now and Then School rules a century ago was very strict and always had a serious punishment if broken for example like getting hit with a ruler or having to sit in a corner for a time with a hat on your head, which would be humiliating you. Most of the time the rules wouldn't be broken. The teaches would be very strict and a lot of Them would be male teaches witch I think be more stricter.

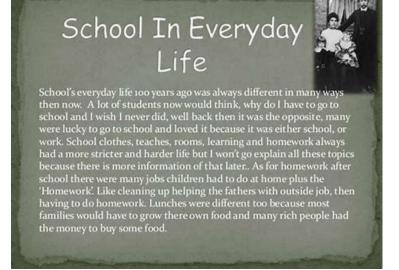




#### WELCOME NEW MEMBER

Kam Kamali 1441 Torrey Pines Rd. La Jolla, CA. 92037 Phone: 858-229-3712 Email:kkamali@waxie.com







#### UPDATE ON DON

Don Minnick is now home under the watchful eye of Nurse Joan following his heart surgery. He says Hi to everyone and appreciated the card from the club.



Model A & AA vehicles and parts, 1930 & 1931 DMV clear (CA) licenses plates in pairs. Contact Tom Hurley 619-669-0177

19" Tire & Tube New Contact Larry Kaiser 619-460-5233

If you have Model A related items for sale or if you are looking for a specific part list it here. Someone may just have what you need or need what you have. Send info. to Valarie Email: dcmomof12@aol.com



#### Look Who's Behind the Wheel

Ed didn't see it coming, unbeknownst to him Anne was tootling around the in a Model A long before their car was ready. She wanted to surprise him that she could drive their "A" once it was ready for the road. One day she almost got caught, he came home early but quick thinking Anne said "Oh, I just went out for a little drive and found some avocados".

**Mission Accomplished!** There's another Lady driver in the club now!

Thelma & Louise (partners in crime)

Valarie's
Hardluck
Trophy
Winner
Turns into
The
The Francis'
New
Yard Art!



#### **REFRESHMENTS:** Patty & Judy Jo

Goodies this month will be provided by:



Sherrill Kelsen Nancy Lovell

Betsy Johnson Anne DiNapoli

Joan Dainer

Remember we'll be in Santee this month

#### March Birthdays



- 1 Maryellen Huhn
- 12 Gail Eicholtz
- 13 JoAnn Edwards
- 17 Lorrie Allingham
- 22 David Fanning
- 24 Terry Thrush
- 25 Bud Swartwood
- 30 Tom Allingham



#### **MarchAnniversaries**

Larry & Carolyn Kaiser Sept. 17, 1955
Ron & Joyce Engen Sept. 20, 1958
Bud & Judy Swartwood Sept. 4, 1966
Rich & Jobeth Stelzer Sept. 6, 1980
Tom & Lorrie Allingham Sept. 22, 1984
Danny & Karen Machado Sept. 18, 1988
Tim & Theresa Johnson Sept. 17, 2005
Paul & Patty Winchester Sept. 29, 2006



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Walter Anderson a former Member of this club, with his Model A Truck



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