

Page Description

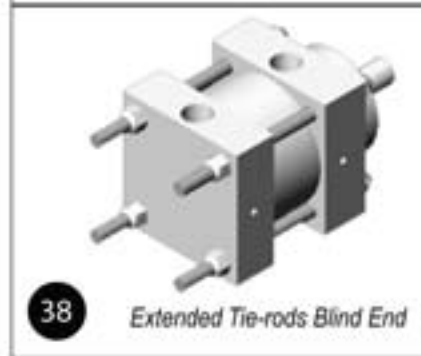
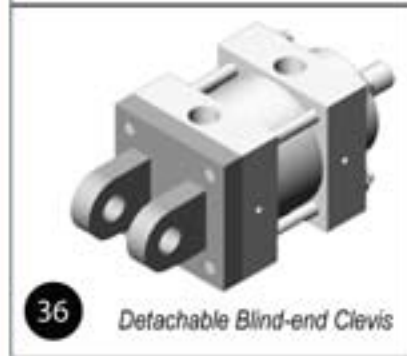
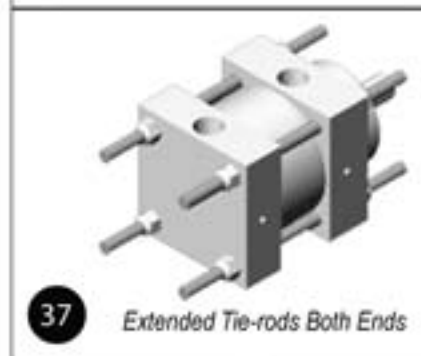
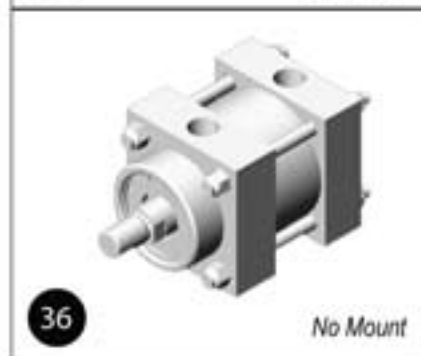
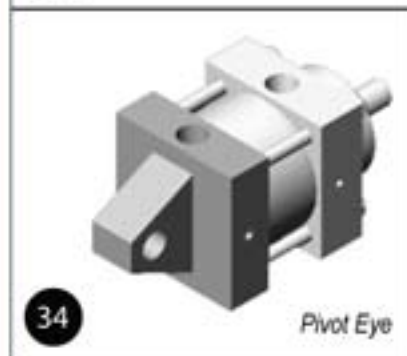
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38 *Extended Tie-rods Gland End*



40 *Blind End Square Flange*



42 *Mid Trunnion*



39 *Rod End Rectangular Flange*



41 *Rod End Trunnion*



43 *Common Head*



39 *Rod End Square Flange*



41 *Blind End Trunnion*



43 *Common Rod*



40 *Blind End Rectangular Flange*



42 *Double Rod*



44 *Common Head/Common Rod*

Westcoast Cylinders have been manufacturing high quality, reliable ROYAL cylinders for over 40 years. Production started with a single cylinder design and expanded to a full range of multi-use, hydraulic, pneumatic cylinders and accessories.

Quality:
WCI is a leader in the design and manufacture of custom heavy duty cylinders. The materials, machinery and tools used to produce our products are continuously being updated. Our cylinders are built to the highest standards utilising the latest technology and processes.

Delivery:
MVP maintains a large range of stock parts which gives us the flexibility to respond to your needs in emergency situations. Please contact Mac Valves Pacific to expedite your special requirements.

NFPA STANDARD MOUNTS

All mountings are NFPA compliant and can be interchanged with other cylinders meeting NFPA standards.

NITROTEC TREATED MATERIALS

Nitrotec is a patented furnace treatment process which converts the steel surface into an extremely hard black iron nitride layer. It is superior to chrome plating in that the nitriding is diffused into the steel surface rendering the surface nonporous. There is no flaking or lifting as with overlying chrome on a softer material. Nitrotec delivers an exceptional surface hardness of up to 71 Rc, improves corrosion resistance and minimizes friction loss for long seal and gland bushing life. The Nitrotec process also gives an extremely hard dent-resistant finish to materials. Beneath the outer surface is a diffusion zone which gradually reduces in hardness to approximately 40 Rc at 0.015" depth. This diffusion zone acts as a case-hardening which is much superior to the relatively soft material underlying chrome plate.

Nitrotec Piston Rod

The piston rod is Nitrotec treated C1045 carbon steel. Other rod materials are available including chrome plated 316 stainless steel and chrome plated carbon steel. If you require a rod size that is not included in this catalogue, contact Mac Valves Pacific for information regarding availability and dimensions.

Nitrotec Barrel

Nitrotec treated steel is the standard barrel material. Other barrel materials are available upon request including chromed I.D. steel, Brass and Amalgam.

TEFLON® / HYTHANE® SEALS

The piston seal is a double acting Teflon impregnated compound to reduce friction yet enhance seal life. It has an exceptional temperature range of from -40 to 275°F. The Hythane rod seal is a high performance, high temperature seal compound having ultra low friction and long seal life. Its temperature range is from -40 to 230°F. The Hythane rod wiper, with internal ribs for extra stability and prevention of pressure trapping, cleans the rod on the return stroke. The static external seal is Buna-N material.

ROTOCAST BRONZE GLAND BUSHING

The gland bushing is manufactured from Rotocast bronze for low friction and long bearing life. Other materials such as Zinc alloy are available upon request. A snap ring retainer allows for easy removal of the bushing for maintenance without dismantling the cylinder. Optional gland bushings with wear rings may be available, Mac Valves Pacific.

COLD FINISHED HEADS

Heads are precision machined from high quality cold finished steel for perfect alignment of barrel and moving parts. For the 1 1/2" bore and all bores 3/4" and larger, the heads are common for all rod sizes. This allows the end user to lower costs by stocking only one head for all rod sizes. The common head design also enables customers to increase or decrease rod sizes

with little effort or expense. Due to space constraints on the 2" bore, the heads are common between the 1" and 1 3/8" rod sizes only. On the 2 1/2" bore the heads are common only on the 5/8" and 1" rod sizes.

IMPROVED CUSHIONING:

Floating Check Seals

Cushions are now standard in our pneumatic cylinders. They have been redesigned with a new floating check seal that provides quick and reliable breakaway performance. They are made from the same long wearing Hythane® material.

Lengthened Cushion Sleeves

Our cushion sleeves have been lengthened with a new profile to provide a more effective cushion. On some of the smaller sizes that cannot fit a floating check seal, the cushion sleeve itself is floating. This eliminates the possibility of metal "pick-up" and premature wear. In addition, this floating sleeve has a locational-memory feature which centers the sleeve after the first cylinder cycle and holds its position thereafter to eliminate wear from repeated radial displacement.

Flush Mount Needle Valves

Needle valves are now the flush mount style and allow a fine adjustment. The standard location is at position 4, but they can be specified elsewhere. Contact the factory for cushioning options on the gland end of the 1 1/2" bore (both rod sizes), and the 2" bore (1" and 1 3/8" only rod sizes).

CONVERTING TO NON-CUSHIONED

All heads are manufactured with integral cushion features making a conversion from a cushioned to a non-cushioned cylinder a simple, inexpensive process. To convert to a non-cushioned cylinder simply remove the check seal. If no check seal exists, as on the rod end of some smaller bore sizes, remove the cushion sleeve.

ONE-PIECE ALUMINUM PISTON

The piston is a one-piece design, aluminum construction, incorporating a replaceable wear ring to prevent metal to metal contact and increase the life of the cylinder.

NPTF / SAE PORTS

NPTF ports are standard at position 1 but can be specified in other positions. SAE straight thread O-ring ports are available at no additional cost.

REDUCED AIR PRESSURE REQUIREMENTS

The combination of seals and materials used within Royal air cylinders reduces internal friction thus reducing air pressure requirements. Reducing air pressure lowers consumption costs. Testimonials from customers show a reduction in pressure from 10 to 30%.

INTERNAL / EXTERNAL PISTON STOP

Standard external or optional internal piston stops are available to reduce stress on the piston rod for all cylinder sizes.

STROKE POSITION SENSORS

Proximity sensors or other switches can be fitted in most models. Contact Mac Valves Pacific for details.

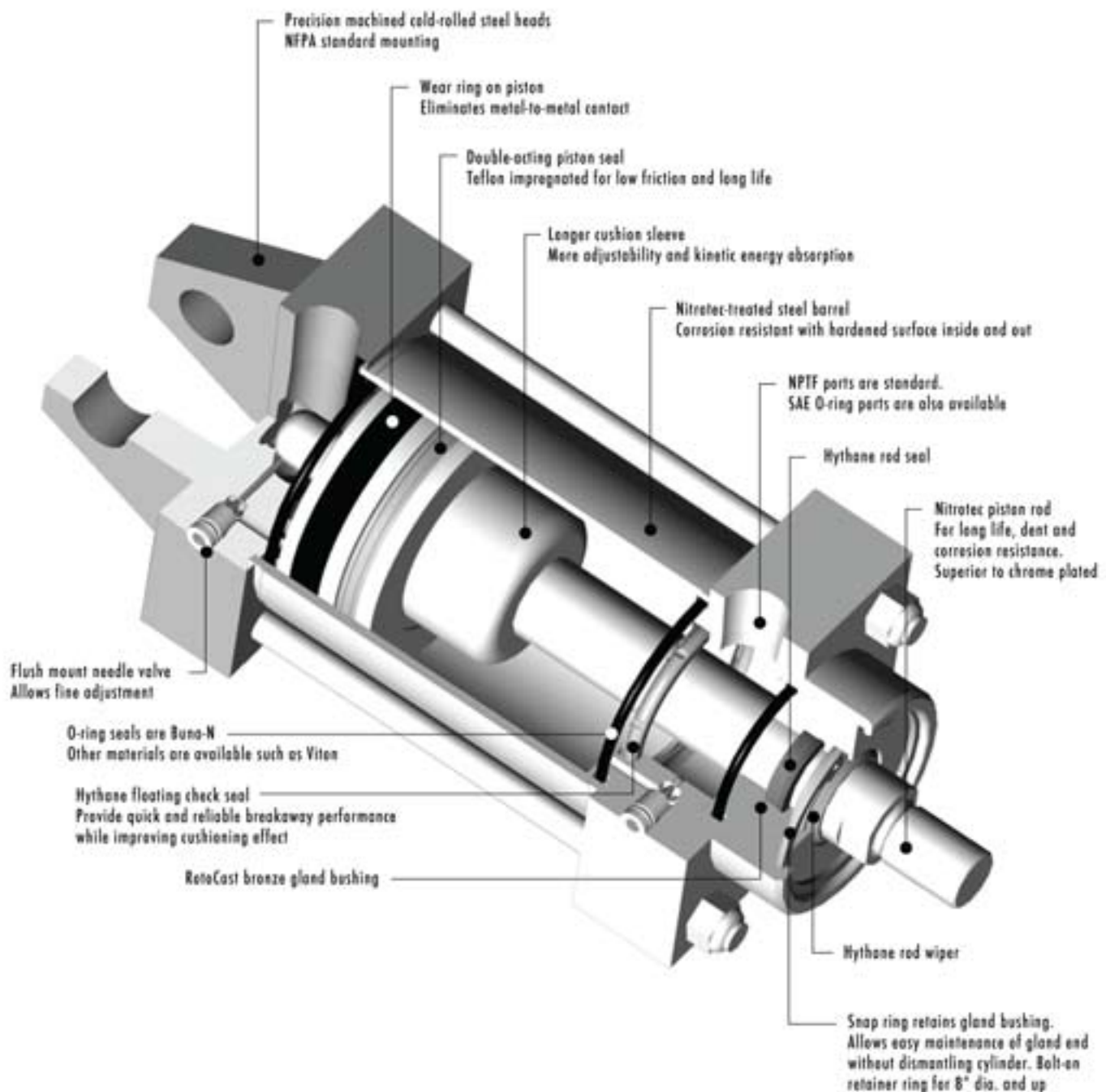
CUSTOM CYLINDERS

If our standard product does not meet your specifications, Mac Valves Pacific will manufacture custom cylinders to meet your requirements. Please contact Us.

SPARE PARTS

Genuine Royal seal kits include all seal components, wear rings and needle valves. Please ensure to specify genuine Royal replacement parts to ensure you will receive all feature benefits.

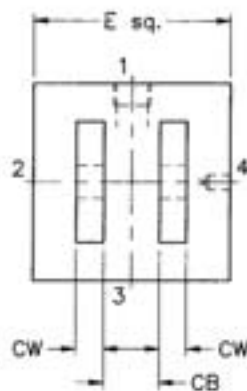
* Hythane® is a registered trademark of Hallite Seals International Ltd.



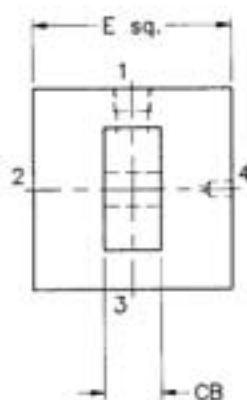
L Series - Model LC, LE



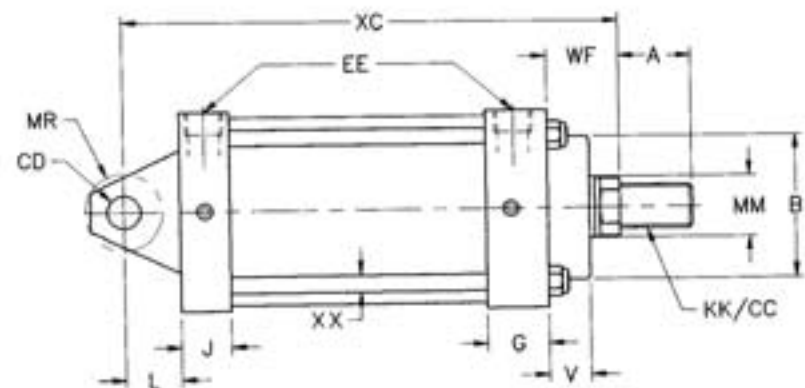
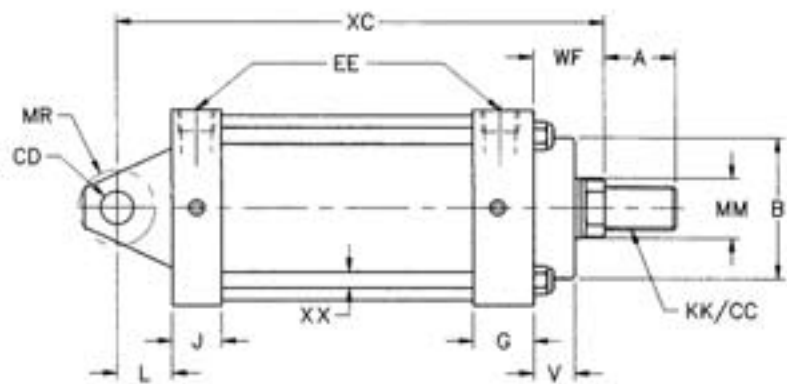
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	ROD	MM							XC	E	G	J	L	CB	CE	CD	CW	NPTF	SAI	MR	XX
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	1 11/16	5 3/8	2	1 3/16	15/16	3/4	25/32	3/4	1/2	1/2	3/8	-	1/2	1/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 3/4												
2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	2 7/32	5 3/8	2 1/2	1 3/16	15/16	3/4	25/32	3/4	1/2	1/2	3/8	-	1/2	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 3/4												
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	13/16	2 5/16	5 1/2	3	1 1/4	1	3/4	25/32	3/4	1/2	1/2	3/8	-	1/2	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 7/8												
3 1/4	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8			6 1/8												
	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	2 7/8	6 7/8	3 3/4	1 11/32	1 7/32	1 1/4	1 9/32	1 1/4	3/4	5/8	1/2	-	3/4	3/8
4	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8			7 1/8												
	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 1/4	6 7/8	4 1/2	1 3/8	1 1/8	1 1/4	1 9/32	1 1/4	3/4	5/8	1/2	-	3/4	3/8
5	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 3/4	7 1/8	5 1/2	1 3/8	1 1/4	1 1/4	1 9/32	1 1/4	3/4	5/8	1/2	-	3/4	1/2
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			7 3/8												
6	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1	4 1/2	8 1/8	6 1/2	1 5/8	1 3/8	1 1/2	1 9/16	1 1/2	1	3/4	3/4	-	1	1/2
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			8 3/8												
8	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	5/8	5 3/4	8 1/4	8 1/2	1 5/8	1 3/8	1 1/2	1 9/16	1 1/2	1	3/4	3/4	-	1	5/8
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			8 1/2												
10	1	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	7/8	6 3/8	10 3/8	10 5/8	2	1 3/4	2 1/8	2 1/16	2	1 3/8	1	1	-	1 3/8	3/4
	2	2	1 1/2-12	1 3/4-12	2 1/4	2			10 1/2												
12	1	2	1 1/2-12	1 3/4-12	2 1/4	2	7/8	6 3/4	11 1/8	12 3/4	2	1 5/8	2 1/4	2 9/16	2 1/2	1 3/4	1 1/4	1	-	1 3/4	3/4
	2	2 1/2	1 3/8-12	2 1/4-12	3	2 1/4			11 3/8												
	3	3	2 1/4-12	2 3/4-12	3 1/2	2 1/4			11 5/8												



Model LC
NFPA Style MP1



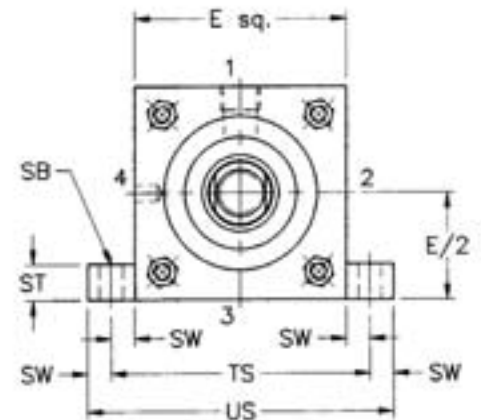
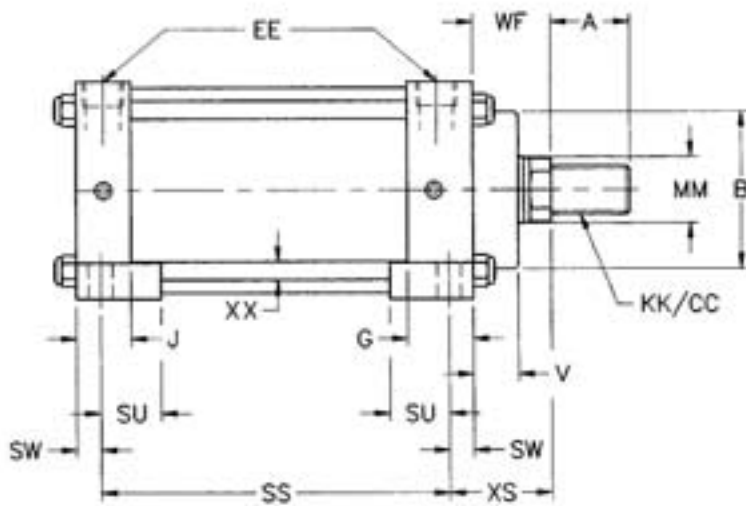
Model LE
NFPA Style MP3



L Series - Model LF



BORE	ROD	ROD DIA.		CC	A	WF	B	V	XS	+ STR				EE		SB	ST	SU	SW	TS	US	XX			
		MM	KK							SS	E	G	J	NPTF	SAE										
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	1 11/16	3/4	1 3/8	2	7/8	2	1	3/16	15/16	3/8	-	13/32	3/8	15/16	3/8	2	3/4	3 1/2	1/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				1 3/4															
2	1	5/8	7/16-20	1/2-20	3/4	1	2 7/32	3/4	1 3/8	2	7/8	2	1/2	1 3/16	15/16	3/8	-	13/32	1/2	15/16	3/8	3	1/4	4	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				1 3/4															
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	2 5/16	13/16	1 3/8	3	1	3	1	1/4	1	3/8	-	13/32	1/2	15/16	3/8	3	3/4	4 1/2	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				1 3/4															
3 1/4	1	5/8	7/16-20	1/2-20	3/4	1	2 7/8	15/16	1 7/8	3	1/4	3	3/4	1 11/32	1 7/32	1/2	-	17/32	3/4	1 1/4	1/2	4	3/4	5 3/4	3/8
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				2 1/8															
4	1	5/8	7/16-20	1/2-20	3/4	1	3 1/4	15/16	1 7/8	3	1/4	4	1/2	1 3/8	1 3/8	1/2	-	17/32	3/4	1 1/4	1/2	5	1/2	6 1/2	3/8
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				2 1/8															
5	1	5/8	7/16-20	1/2-20	3/4	1	3 3/4	15/16	2 1/16	3	1/8	5	1/2	1 3/8	1 1/4	1/2	-	13/16	1	1 3/16	11/16	6	7/8	8 1/4	1/2
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				2 5/16															
6	1	5/8	7/16-20	1/2-20	3/4	1	4 1/2	1	2 5/16	3	5/8	6	1/2	1 5/8	1 3/8	3/4	-	13/16	1	1 3/16	11/16	7	7/8	9 1/4	1/2
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				2 7/8															
8	1	5/8	7/16-20	1/2-20	3/4	1	5 3/4	5/8	2 5/16	3	3/4	8	1/2	1 5/8	1 3/8	3/4	-	13/16	1	1 3/16	11/16	9	7/8	11 1/4	5/8
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				2 7/8															
10	1	5/8	7/16-20	1/2-20	3/4	1	6 3/8	7/8	2 3/4	4	5/8	10	3/8	2	1 3/4	1	-	1 1/16	1 1/4	2	7/8	12	3/8	14 3/8	3/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				2 7/8															
12	1	5/8	7/16-20	1/2-20	3/4	1	8 3/4	7/8	2 7/8	5	1/8	12	3/4	2	1 5/8	1	-	1 1/16	1 1/4	2	7/8	14	1/2	16 1/4	3/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8				3 1/8															



Model LF
NFA Style MS2

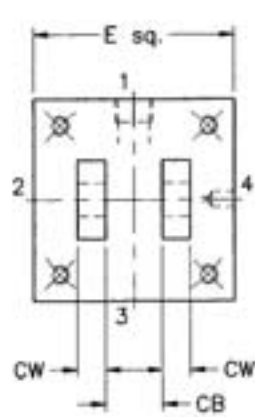
Note:

For 1 1/2" bore cushioned foot mount cylinder - due to the position of the needle valve, installer should pre-adjust before cylinder is mounted.

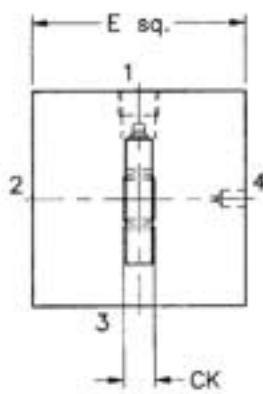
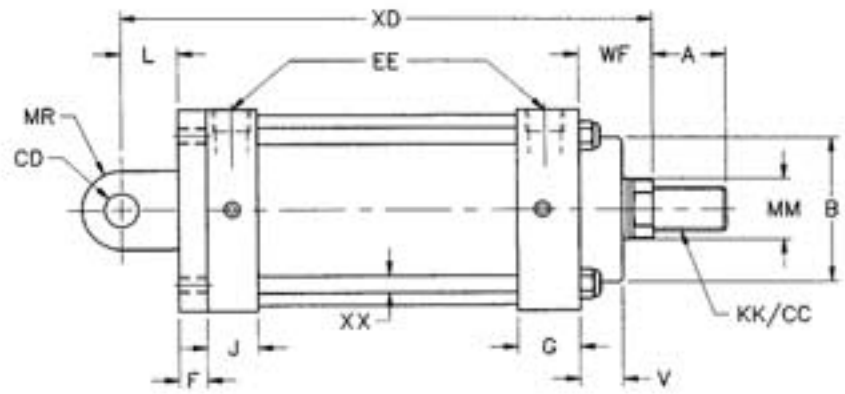
L Series - Model LMP, LW



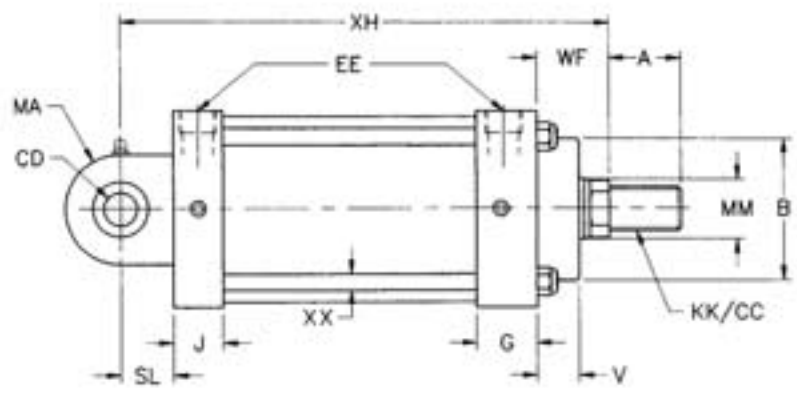
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									XD	XH	NPTF	SAE										MA	MR	SL	XX			
1 1/2	1	5/8	7/8-20	72-20	3/4	1	3/4	1 1/8	5 3/4	5 3/8	2	3/8	1 3/8	5/8	3/4	0.76	3/8	3/8	3/2	3/2	3/8	-	3/4	5/8	5/8	3/4		
	2	1	3/4-8	7/8-8	1 1/8	1 3/8			6 3/8	5 3/8																		
	3	1 3/8	1M	1 1/4-12	1 1/8	1 5/8			6 3/8	6 3/8																		
2	1	5/8	7/8-20	72-20	3/4	1	3/4	2 3/32	5 3/4	5 3/8	2	3/8	1 3/8	5/8	3/4	0.76	3/8	3/8	3/2	3/2	3/8	-	3/4	5/8	5/8	3/4		
	2	1	3/4-8	7/8-8	1 1/8	1 3/8			6 3/8	5 3/8																		
	3	1 3/8	1M	1 1/4-12	1 1/8	1 5/8			6 3/8	6 3/8																		
2 1/2	1	5/8	7/8-20	72-20	3/4	1	3/4	2 5/8	5 7/8	5 3/8	3	3/8	1 3/4	1	3/4	0.76	3/8	3/8	3/2	3/2	3/8	-	3/4	5/8	5/8	3/4		
	2	1	3/4-8	7/8-8	1 1/8	1 3/8			6 3/4	5 3/8																		
	3	1 3/8	1M	1 1/4-12	1 1/8	1 5/8			6 3/2	6 3/8																		
3 1/4	1	1	3/4-8	7/8-8	1 1/8	1 3/8	5/8	2 3/8	7 3/2	6 3/8	3	3/4	5/8	1 3/2	1 3/2	1 3/4	0.76	3/8	3/8	3/4	3/8	3/2	-	1 3/4	3/8	1 3/8	3/8	
	2	1 3/8	1M	1 1/4-12	1 1/8	1 5/8			7 3/4	7 3/8																		
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 3/8			8	7 3/8																		
4	1	1	3/4-8	7/8-8	1 1/8	1 3/8	5/8	3 3/4	7 3/2	6 3/8	4	3/2	5/8	1 3/8	1 3/8	1 3/4	0.76	3/8	3/8	3/4	3/8	3/2	-	1 3/4	3/8	1 3/8	3/8	
	2	1 3/8	1M	1 1/4-12	1 1/8	1 5/8			7 3/4	7 3/8																		
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 3/8			8	7 3/8																		
5	1	1	3/4-8	7/8-8	1 1/8	1 3/8	5/8	3 3/4	7 3/4	7 3/8	3	3/2	5/8	1 3/8	1 3/4	1 3/4	0.76	3/8	3/8	3/4	3/8	3/2	-	1 3/4	3/8	1 3/8	3/2	
	2	1 3/8	1M	1 1/4-12	1 1/8	1 5/8			8	7 3/8																		
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 3/8			8 3/4	7 3/8																		
6	1	1 3/8	1M	1 1/4-12	1 1/8	1 5/8	1	4 3/2	8 7/8	8 3/8	6	3/2	3/4	1 3/8	1 3/8	1 3/2	1 3/2	0.76	3/8	3/8	1	3/4	3/4	-	1 3/2	1 3/8	1 3/8	3/2
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 3/8			9 3/8	8 3/8																		
	3	2	1 3/2-12	1 3/4-12	2 3/4	2			9 3/4	8 3/8																		



Model LMP
NFPA Style MP-2



Model LW
NFPA Style MPU3



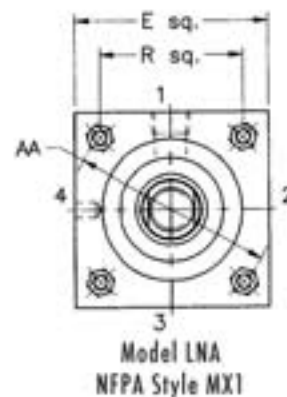
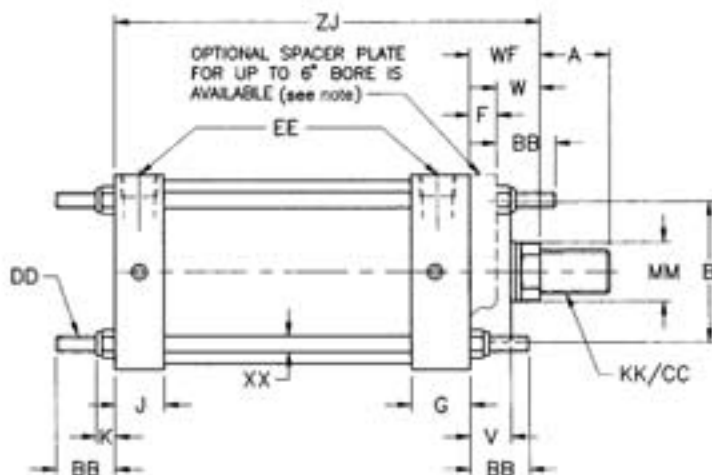
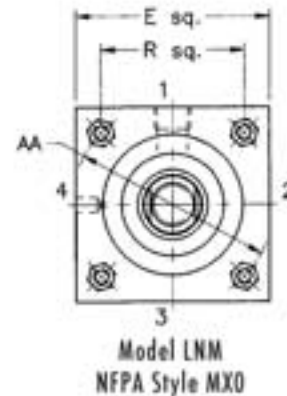
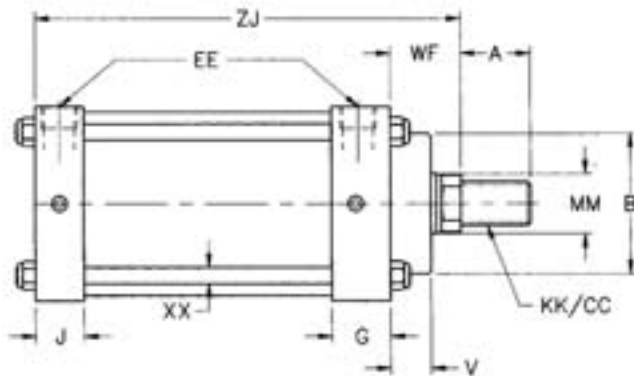
L Series - Model LNM, LNA



BORE	ROD DIA. ROD	MM	KK	CC	A	WF	W	V	B	AA	BB	DD	+STR								EE		XX
													ZJ	E	F	G	J	K	R	NPTF	SAE		
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	1 11/16	2.02	1	1/4-28	4 5/8	2	3/8	1 3/16	15/16	5/16	1.43	3/8	-	1/4	
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1						5										
2	1	5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	2 7/32	2.60	1 1/8	5/16-24	4 5/8	2 1/2	3/8	1 3/16	15/16	3/8	1.84	3/8	-	5/16	
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1						5										
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 1/4						5 1/4										
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16	
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8										
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 1/4						5 3/8										
3 1/4	1	5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	15/16	2 7/8	3 9/16	1 3/8	3/8-24	5 5/8	3 3/4	5/8	1 11/32	1 7/32	7/16	2.76	1/2	-	3/8
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1						5 7/8										
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/4						6 1/8										
4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	3/4	15/16	3 1/4	4.70	1 3/8	3/8-24	5 5/8	4 1/2	5/8	1 3/8	1 1/8	7/16	3.32	1/2	-	3/8	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1						5 7/8										
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/4						6 1/8										
5	1	1	3/4-16	7/8-14	1 1/8	1 3/8	3/4	15/16	3 3/4	5.80	1 13/16	1/2-20	5 7/8	5 1/2	5/8	1 3/8	1 1/4	5/8	4.10	1/2	-	1/2	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1						6 1/8										
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/4						6 3/8										
6	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	7/8	1	4 1/2	6.90	1 13/16	1/2-20	6 5/8	6 1/2	3/4	1 5/8	1 3/8	5/8	4.88	3/4	-	1/2	
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/8						6 7/8										
	3	2	1 1/2-12	1 3/4-12	2 1/4	2	1 1/4						7										
8	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	-	5/8	5 3/4	9.10	2 5/16	5/8-18	6 3/4	8 1/2	-	1 5/8	1 3/8	3/4	6.44	3/4	-	5/8	
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	-						7										
	3	2	1 1/2-12	1 3/4-12	2 1/4	2	-						7 1/8										
10	1	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	-	7/8	6 3/8	11.20	2 11/16	3/4-16	8 1/4	10 5/8	-	2	1 3/4	7/8	7.92	1	-	3/4	
	2	2	1 1/2-12	1 3/4-12	2 1/4	2	-						8 3/8										
	3	2 1/2	1 7/8-12	2 1/4-12	3	2 1/4	-						8 5/8										
12	1	2	1 1/2-12	1 3/4-12	2 1/4	2	-	7/8	6 3/4	13.30	2 11/16	3/4-16	8 7/8	12 3/4	-	2	1 5/8	7/8	9.40	1	-	3/4	
	2	2 1/2	1 7/8-12	2 1/4-12	3	2 1/4	-						9 1/8										
	3	3	2 1/4-12	2 3/4-12	3 1/2	2 1/4	-						9 1/8										

For models LNA and LNC up to 6" bore:

If the cylinder will be mounted directly onto the rod-end face and the standard NFPA "W" dimension is required, an optional spacer plate is available. For this option, choose letter "F" in the options section of the nomenclature page when creating the cylinder model number.



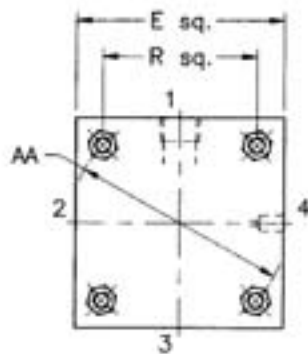
L Series - Model LNB, LNC



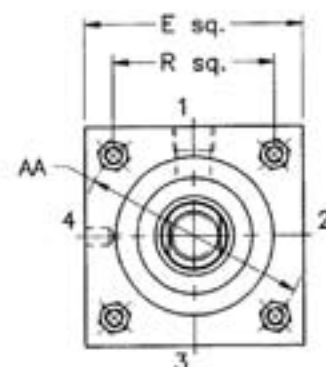
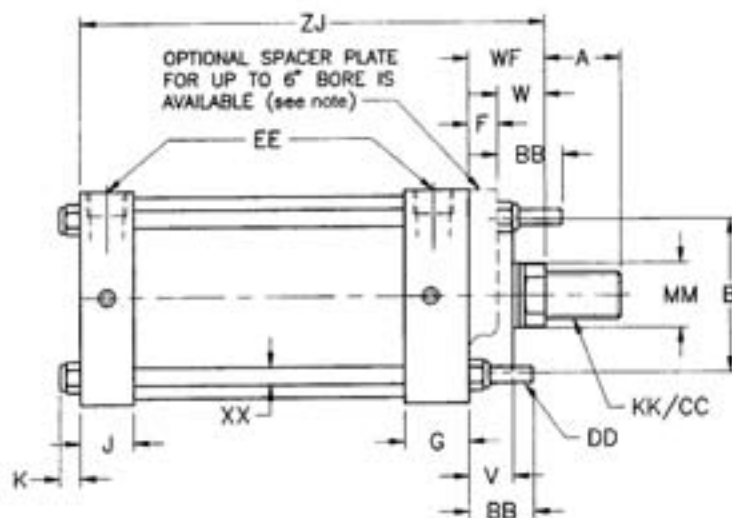
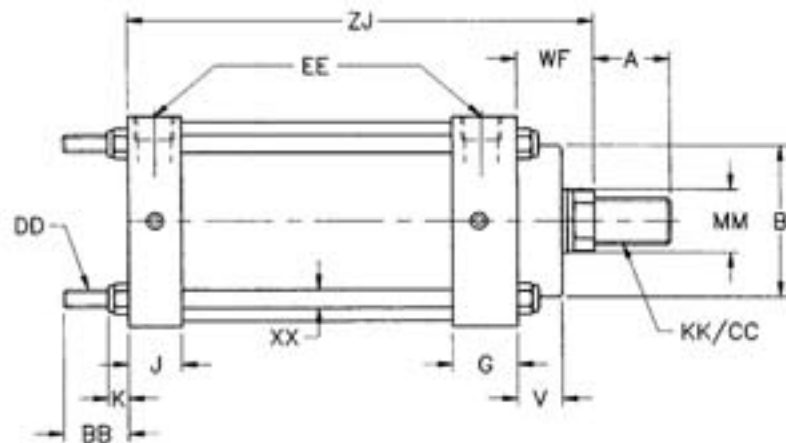
BORE	ROD DIA. ROD MM	KK	CC	A	WF	W	V	B	AA	BB	DD	+STR ZJ	EE								
													E	F	G	J	K	R	NPTF SAE	XX	
1 1/2	1 5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	1 11/16	2.02	1	1/4-20	4 5/8	2	3/8	1 3/16	15/16	5/16	1.43	3/8	-	1/4
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5									
2	1 5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	2 7/32	2.60	1 1/8	5/16-24	4 5/8	2 1/2	3/8	1 3/16	15/16	3/8	1.84	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5									
2 1/2	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
3 1/4	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
4	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
5	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
6	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
8	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
10	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									
12	1 5/8	7/16-20	1/2-20	3/4	1	5/8	13/16	2 5/16	3.10	1 1/8	5/16-24	4 3/4	3	3/8	1 1/4	1	3/8	2.19	3/8	-	5/16
	2 1	3/4-16	7/8-14	1 1/8	1 3/8	1						5 1/8									

For models LNA and LNC up to 6" bore:

If the cylinder will be mounted directly onto the rod-end face and the standard NFPA "W" dimension is required, an optional spacer plate is available. For this option, choose letter "F" in the options section of the nomenclature page when creating the cylinder model number.



Model LNB
NFPA Style MX2



Model LNC
NFPA Style MX3

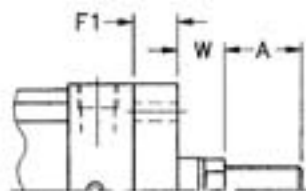
L Series - Model LR, LRS



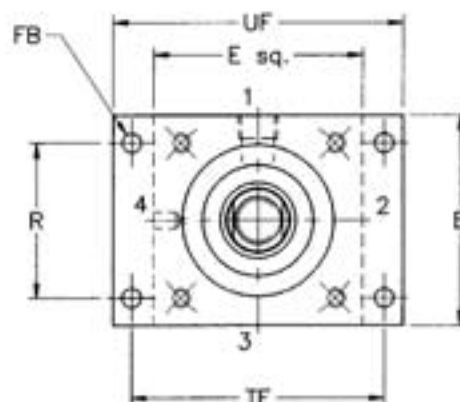
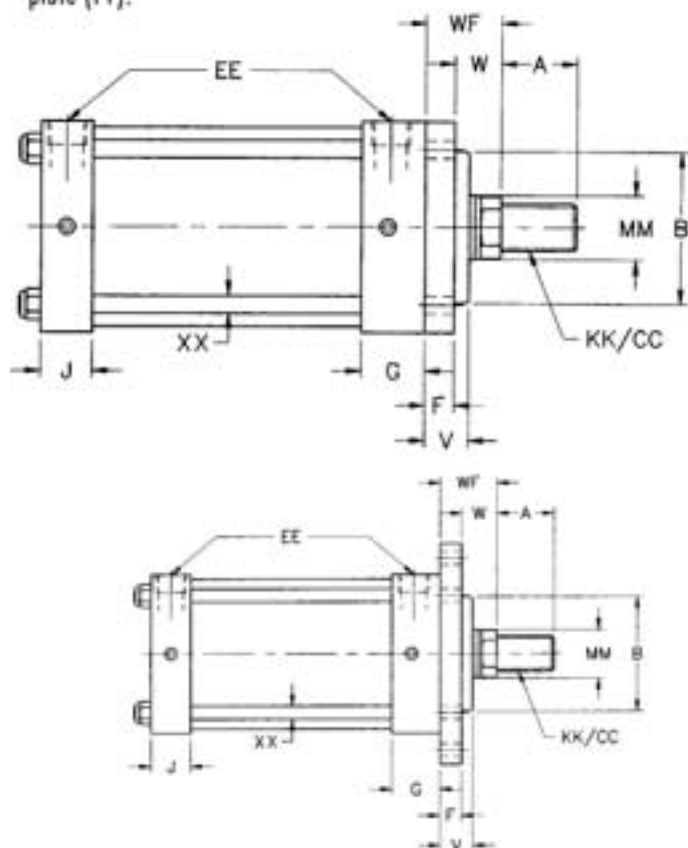
BORE	ROD	ROD DIA.														EE						
		MM	KK	CC	A	WF	W	V	B	E	F	F1	G	J	NPTF	SAE	FB	R	TF	UF	XX	
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	1 11/16	2	3/8	13/16	1 3/16	15/16	3/8	-	9/32	1.43	2 3/4	3 3/8	1/4	
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1															
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 1/4															
2	1	5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	2 7/32	2 1/2	3/8	13/16	1 3/16	15/16	3/8	-	11/32	1.84	3 3/8	4 1/8	5/16	
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1															
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 1/4															
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	5/8	3/4	13/16	2 5/16	3	3/8	7/8	1 1/4	1	3/8	-	11/32	2.19	3 7/8	4 5/8	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1															
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 1/4															
3 1/4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	3/4	15/16	2 7/8	3 3/4	5/8	1	1 11/32	1 7/32	1/2	-	13/32	2.76	4 11/16	5 1/2	3/8	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1															
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/4															
4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	3/4	15/16	3 1/4	4 1/2	5/8	1	1 3/8	1 1/8	1/2	-	13/32	3.32	5 7/16	6 1/4	3/8	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1															
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/4															
5	1	1	3/4-16	7/8-14	1 1/8	1 3/8	3/4	15/16	3 3/4	5 1/2	5/8	1	1 3/8	1 1/4	1/2	-	17/32	4.10	6 5/8	7 5/8	1/2	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1															
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/4															
6	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	7/8	1	4 1/2	6 1/2	3/4	1 1/16	1 5/8	1 3/8	3/4	-	17/32	4.88	7 5/8	8 5/8	1/2	
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	1 1/8															
	3	2	1 1/2-12	1 3/4-12	2 1/4	2	1 1/4															

Models LR and LRS with optional thicker mounting flange plate

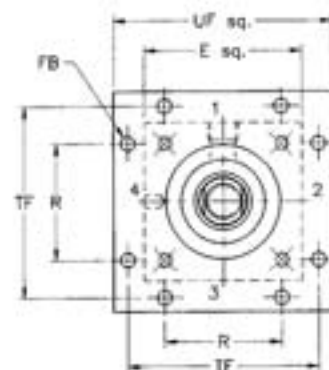
Note: For the LR and LRS models – if the protruding hub is to be used as a mounting spigot, use the table values for B and V to ensure proper fit. If B dia. is too large and existing equipment cannot be modified, a thicker mounting flange plate (F1) is available that will recess the hub. An equivalent rod extension will accompany the increase in plate thickness. For this option, choose letter "U" in the options section of the nomenclature page when creating the cylinder model number.



Detail of optional thicker mounting plate (F1).



Model LR
NFFA Style MF1

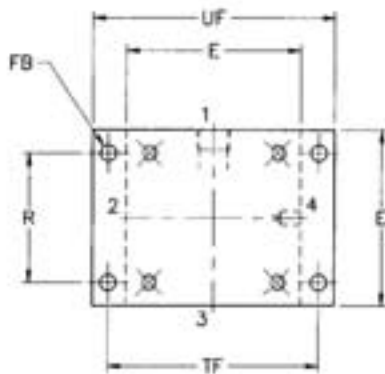


Model LRS
NFFA Style MFS

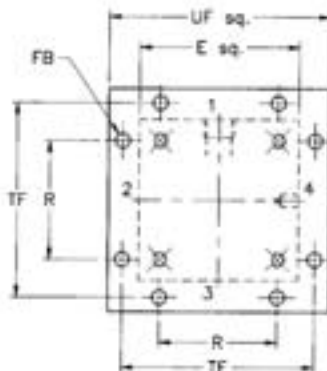
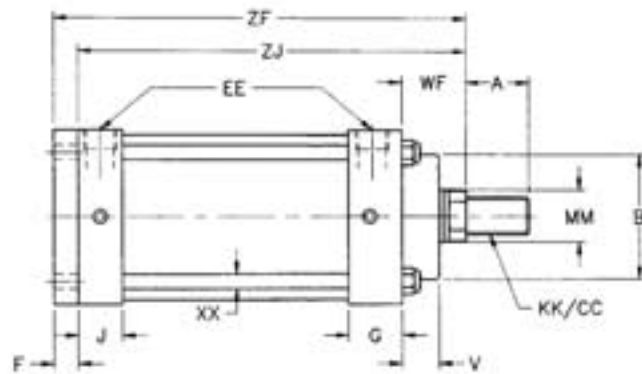
L Series - Model LB, LBS



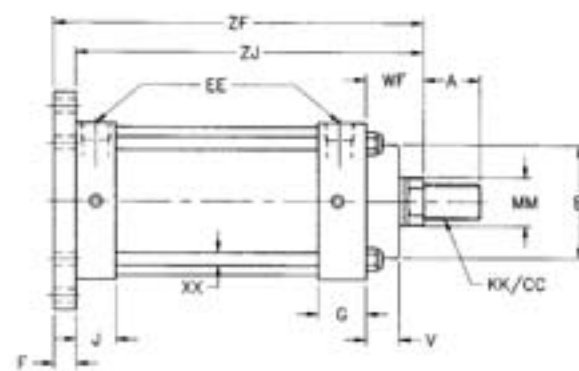
BORE ROD	ROD DIA. MM	KK	CC	A	WF	V	B	ADD STROKE				EE		FB	R	TF	UF	XX			
								ZF	ZJ	E	F	G	J						NPTF	SAE	
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	1 11/16	5	4 5/8	2	3/8	1 3/16	15/16	3/8	-	9/32	1.43	2 3/4	3 3/8	1/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 3/8	5											
2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	2 7/32	5	4 5/8	2 1/2	3/8	1 3/16	15/16	3/8	-	11/32	1.84	3 3/8	4 1/8	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 3/8	5											
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 5/8	5 1/4											
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	13/16	2 5/16	5 1/8	4 3/4	3	3/8	1 1/4	1	3/8	-	11/32	2.19	3 7/8	4 5/8	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 1/2	5 1/8											
	3	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 3/4	5 3/8											
3 1/4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	2 7/8	6 1/4	5 5/8	3 3/4	5/8	1 11/32	1 7/32	1/2	-	13/32	2.76	4 11/16	5 1/2	3/8
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			6 1/2	5 7/8											
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 3/4	6 1/8											
4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 1/4	6 1/4	5 5/8	4 1/2	5/8	1 3/8	1 1/8	1/2	-	13/32	3.32	5 7/16	6 1/4	3/8
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			6 1/2	5 7/8											
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 3/4	6 1/8											
5	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 3/4	6 1/2	5 7/8	5 1/2	5/8	1 3/8	1 1/4	1/2	-	17/32	4.10	6 5/8	7 5/8	1/2
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			6 3/4	6 1/8											
	3	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			7	6 3/8											
6	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1	4 1/2	7 3/8	6 5/8	6 1/2	3/4	1 5/8	1 3/8	3/4	-	17/32	4.88	7 5/8	8 5/8	1/2
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			7 5/8	6 7/8											
	3	2	1 1/2-12	1 3/4-12	2 1/4	2			7 3/4	7											



Model LB
NFPA Style MF2



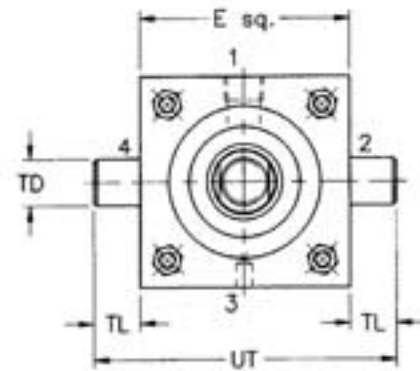
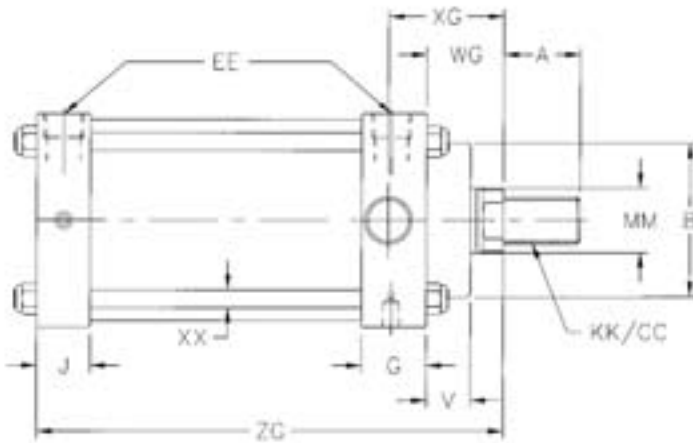
Model LBS
NFPA Style MF6



L Series - Model LTR, LTB

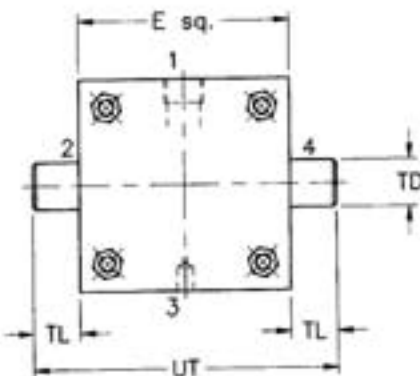


BORE	ROD	ROD DIA. MM	KK	CC	A	WJ	WG	B	V	XG	+ STROKE		E	G	J	TD	TL	UT	EE		
											XJ	ZG							NPTF	SAE	XX
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	1 1/8	1 11/16	3/4	1 3/4	4 1/8	4 3/4	2	1 3/16	15/16	1	1	4	3/8	-	1/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1 1/2			2 1/8	4 1/2	5 1/8									
2	1	5/8	7/16-20	1/2-20	3/4	1	1 1/8	2 7/32	3/4	1 3/4	4 1/8	4 3/4	2 1/2	1 3/16	15/16	1	1	4 1/2	3/8	-	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1 1/2			2 1/8	4 1/2	5 1/8									
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	1 1/8	2 5/16	13/16	1 3/4	4 1/4	4 7/8	3	1 1/4	1	1	1	5	3/8	-	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1 1/2			2 1/8	4 5/8	5 1/4									
3 1/4	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 3/4			2 3/8	4 3/4	5 3/8									
	2	1	3/4-16	7/8-14	1 1/8	1 3/8	1 1/2	2 7/8	15/16	2 1/4	5	5 3/4	3 3/4	1 11/32	1 7/32	1	1	5 3/4	1/2	-	3/8
4	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 3/4			2 1/2	5 1/2	6 1/4									
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 11/16			2 1/2	5 1/4	5 15/16	4 1/2	1 3/8	1 1/8	1	1	6 1/2	1/2	-	3/8
5	1	3/4	1 1/4-12	1 1/2-12	2	1 7/8	2			2 3/4	5 1/2	6 1/4									
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1 11/16			2 1/2	5 1/2	6 3/16	5 1/2	1 3/8	1 1/4	1	1	7 1/2	1/2	-	1/2
6	1	3/8	1-14	1 1/4-12	1 5/8	1 9/16	1 3/4	4 1/2	1	2 5/8	5 7/8	6 3/4	6 1/2	1 5/8	1 3/8	1 3/8	1 3/8	9 1/4	3/4	-	1/2
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 13/16	2			2 7/8	6 1/8	7	8 1/2	1 5/8	1 9/16	1 3/8	1 3/8	11 1/4	3/4	-	5/8
8	1	3/8	1-14	1 1/4-12	1 5/8	1 1/2	1 13/16	5 3/4	5/8	2 5/8	6	6 15/16	8 1/2	1 5/8	1 9/16	1 3/8	1 3/8	11 1/4	3/4	-	5/8
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 3/4	2 1/16			2 7/8	6 1/4	7 3/16	6 1/4	1 5/8	1 9/16	1 3/8	1 3/8	11 1/4	3/4	-	5/8
10	1	3/4	1 1/4-12	1 1/2-12	2	1 11/16	2	6 3/8	7/8	3	7 1/4	8 3/8	10 5/8	2	1 15/16	1 3/4	1 3/4	14 1/8	1	-	3/4
	2	2	1 1/2-12	1 3/4-12	2 1/4	1 13/16	2 1/8			3 1/8	7 3/8	8 1/2	12 3/4	2	1 15/16	1 3/4	1 3/4	16 1/4	1	-	3/4
12	1	2	1 1/2-12	1 3/4-12	2 1/4	1 11/16	2 1/8	6 3/4	7/8	3 1/8	7 7/8	9									
	2	2 1/2	1 7/8-12	2 1/4-12	3	1 15/16	2 3/8			3 3/8	8 1/8	9 1/4									

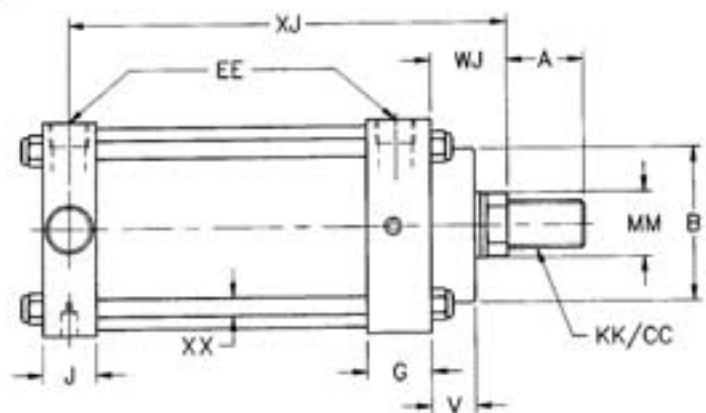


Model LTR
NFA Style MT1

Warning: Trunnion mounted cylinders swivel in one direction and are designed to carry shear loads only. Pins must be held rigidly and in accurate alignment. Improper mounting may result in failure of mount.



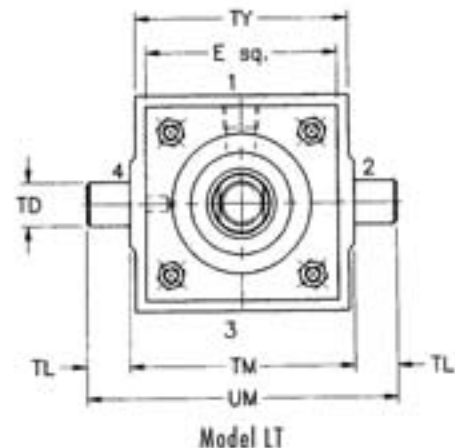
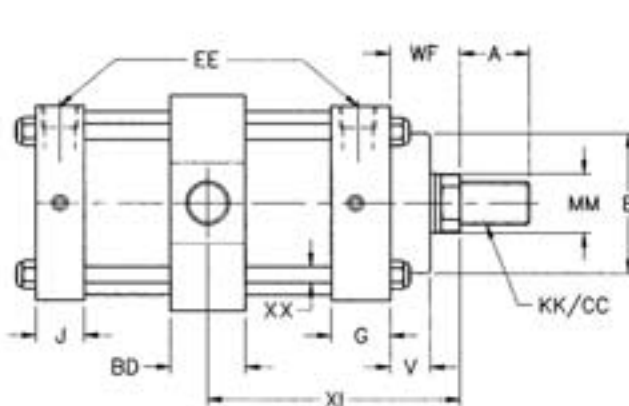
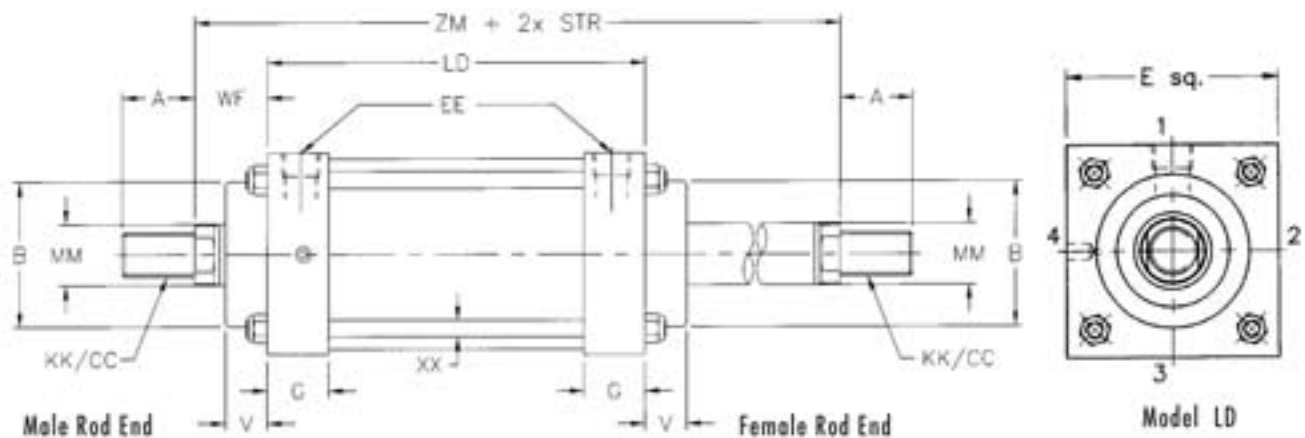
Model LTB
NFA Style MT2



L Series - Model LD, LT



BORE	ROD	ROD DIA.		A	WF	B	V	XI (min)	BD	+STR		+2xSTR		E	G	J	EE		TD	TL	TM	TY	UM	XX
		MM	KK							CC	LD	ZM	NPTF				SAE							
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	1 11/16	3/4	2 7/8	1 1/4	3 7/8	6 1/8	2	1 3/16	15/16	3/8	-	1	1	2 1/2	2 1/4	4 1/2	3/4	
	2	1	3/4-16	7/8-14	1 5/8	1 3/8			3 1/4			6 7/8												
2	1	5/8	7/16-20	1/2-20	3/4	1	2 7/32	3/4	3	1 1/2	3 7/8	6 1/8	2 1/2	1 3/16	15/16	3/8	-	1	1	3	2 3/4	5	5/16	
	2	1	3/4-16	7/8-14	1 5/8	1 3/8			3 3/8			6 7/8												
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	2 5/16	13/16	3 1/16	1 1/2	4	6 1/4	3	1 1/4	1			1	1	3 1/2	3 1/4	5 1/2	5/16	
	2	1	3/4-16	7/8-14	1 5/8	1 3/8			3 7/16			7												
3 1/4	1	5/8	7/16-20	1/2-20	3/4	1	2 7/8	15/16	3 1/16	1 3/4	4 3/8	7 1/2	3 3/4	1 11/32	1 7/32	1/2	-	1	1	4 1/2	4 1/4	6 3/2	3/8	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			3 29/32			8												
4	1	5/8	7/16-20	1/2-20	3/4	1	3 1/4	15/16	3 11/16	1 3/4	4 1/2	7 1/2	4 1/2	1 3/8	1 1/8	1/2	-	1	1	5 1/4	5	7 1/4	3/8	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			3 15/16			8												
5	1	5/8	7/16-20	1/2-20	3/4	1	3 3/4	13/16	3 11/16	2	4 5/8	7 3/4	5 1/2	1 3/8	1 1/4	1/2	-	1	1	6 1/4	6	8 1/4	1/2	
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			4 3/16			8 1/4												
6	1	5/8	7/16-20	1/2-20	3/4	1	4 1/2	1 1/2	4 7/16	2 1/4	5 1/4	8 3/4	6 1/2	1 5/8	1 3/8	3/4	-	1	1 3/8	1 3/8	7 5/8	7 3/8	10 3/8	1/2
	2	1 3/4	1 1/4-12	1 1/2-12	2	2			4 11/16			9 1/4												
8	1	5/8	7/16-20	1/2-20	3/4	1	5 3/4	5/8	4 9/16	2 1/2	5 3/8	8 7/8	8 1/2	1 5/8	1 3/8	3/4	-	1	1 3/8	1 3/8	9 3/4	9 1/2	12 1/2	5/8
	2	1 3/4	1 1/4-12	1 1/2-12	2	2			4 11/16			9 3/8												
10	1	5/8	7/16-20	1/2-20	3/4	1	6 5/8	7/8	5 7/16	3	6 5/8	10 5/8	10 5/8	2	1 3/4	1	-	1	1 3/4	1 3/4	12	11 3/4	15 1/2	3/4
	2	1 3/4	1 1/4-12	1 1/2-12	2	2			5 9/16			10 5/8												
12	1	5/8	7/16-20	1/2-20	3/4	1	7 1/4	7/8	6 1/2	3	7 1/4	11 1/8	12 3/4	2	1 5/8	1	-	1	1 3/4	1 3/4	14	13 3/4	17 1/2	3/4
	2	1 3/4	1 1/4-12	1 1/2-12	2	2			5 13/16			11 5/8												

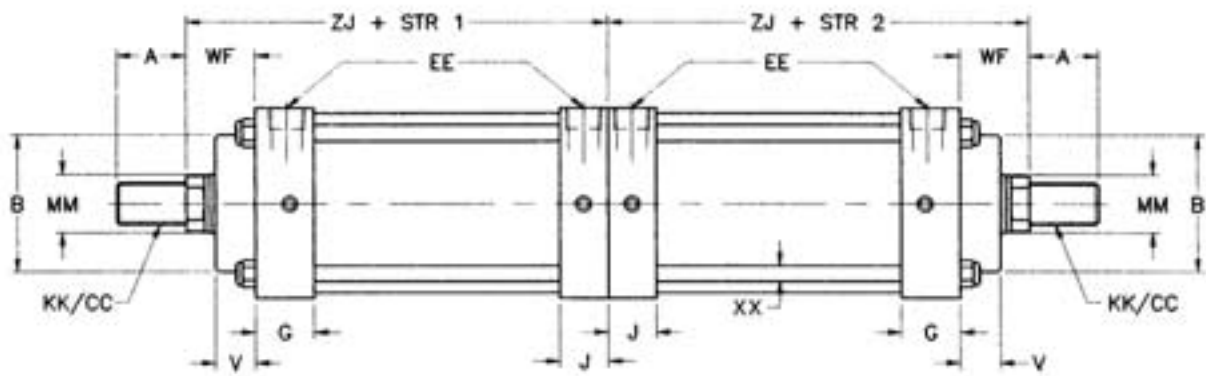


Warning: Trunnion mounted cylinders swivel in one direction and are designed to carry shear loads only. Pins must be held rigidly and in accurate alignment. Improper mounting may result in failure of mount.

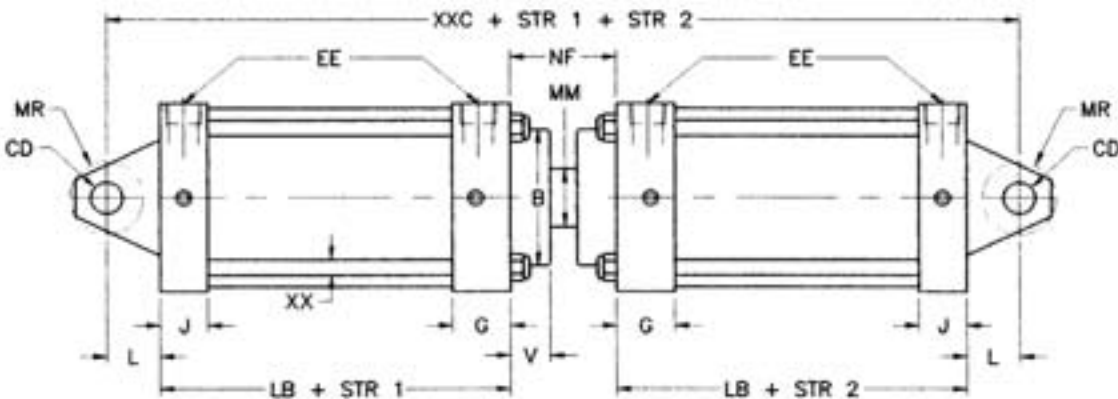
L Series - Model LCH, LCR



BORE	ROD	ROD DIA. MM	NK	CC	A	WF	V	B	ADD STROKE		CD	G	J	L	EE		MR	NF	XX	
									ZJ	LI					XXC	NPTF				SAE
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	1 11/16	4 5/8	3 5/8	10 3/8	1/2	1 3/16	15/16	3/4	3/8	-	1/2	1 5/8	1/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5											
2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	2 7/32	4 5/8	3 5/8	10 1/2	1/2	1 3/16	15/16	3/4	3/8	-	1/2	1 3/4	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5											
2 1/2	1	5/8	7/16-20	1/2-20	3/4	1	13/16	2 5/16	4 3/4	3 3/4	10 3/4	1/2	1 1/4	1	3/4	3/8	-	1/2	1 3/4	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5 1/8											
3 1/4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	2 7/8	5 5/8	4 1/4	13 1/2	3/4	1 11/32	1 7/32	1 1/4	1/2	-	3/4	2 1/2	3/8
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 7/8											
4	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 1/4	5 5/8	4 1/4	13 1/2	3/4	1 3/8	1 1/8	1 1/4	1/2	-	3/4	2 1/2	3/8
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 7/8											
5	1	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 1/8											
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			6 3/8											
6	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1	4 1/2	6 5/8	5	16	1	1 5/8	1 3/8	1 1/2	3/4	-	1	3	1/2
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 7/8											
8	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	5/8	5 3/4	6 3/4	5 1/8	16 15/16	1	1 5/8	1 3/8	1 1/2	3/4	-	1	3 11/16	5/8
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			7											
10	1	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	7/8	6 3/8	8 1/4	6 3/8	20 11/16	1 3/8	2	1 3/4	2 1/8	1	-	1 3/8	3 11/16	3/4
	2	2	1 1/2-12	1 3/4-12	2 1/4	2			8 3/8											
12	1	2	1 1/2-12	1 3/4-12	2 1/4	2	7/8	6 3/4	8 7/8	6 7/8	21 15/16	1 3/4	2	1 5/8	2 1/4	1	-	1 3/4	3 11/16	3/4
	2	2 1/2	1 7/8-12	2 1/4-12	3	2 1/4			9 1/8											



Model LCH

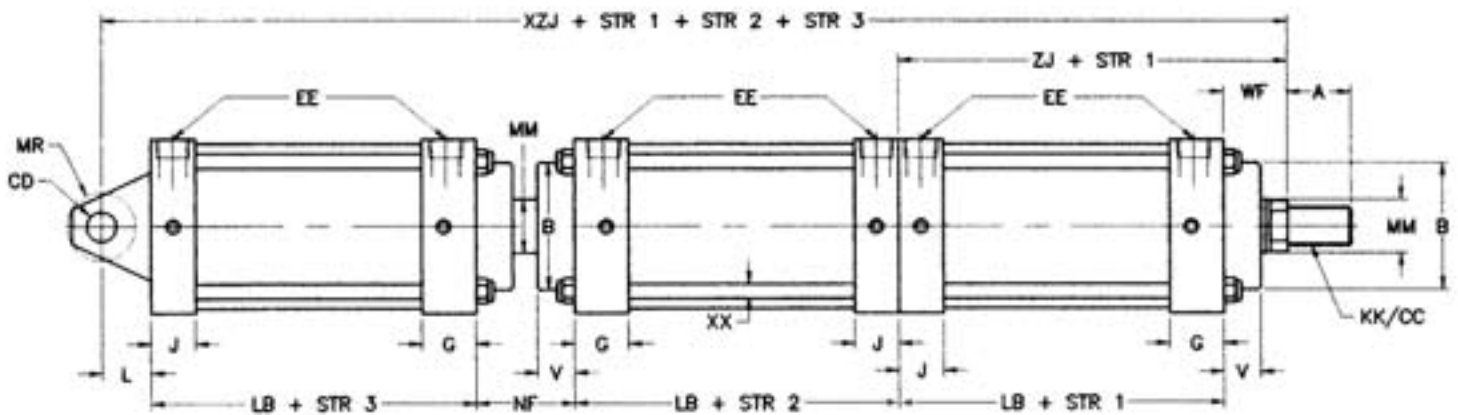


Model LCR

L Series - Model LCHR

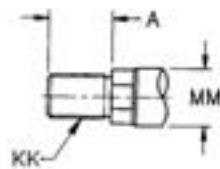


BORE	ROD DIA.		CC	A	WF	V	B	ADD STROKE		+2xSTROKE		CD	G	J	L	EE		MR	NF	XX	
	ROD	MM						ZJ	LB	XZJ	NPTF					SAE					
1 1/2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	1 11/16	4 5/8	3 5/8	14 1/4	1/2	1	3/16	15/16	3/4	3/8	-	1/2	1 5/8	1/4
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5		14 5/8										
2	1	5/8	7/16-20	1/2-20	3/4	1	3/4	2 7/32	4 5/8	3 5/8	14 3/8	1/2	1	3/16	15/16	3/4	3/8	-	1/2	1 3/4	5/16
	2	1	3/4-16	7/8-14	1 1/8	1 3/8			5		14 3/4										
2 1/2	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 1/4		15										
	1	5/8	7/16-20	1/2-20	3/4	1	13/16	2 5/16	4 3/4	3 3/4	14 3/4	1/2	1	1/4	1	3/4	3/8	-	1/2	1 3/4	5/16
3 1/4	2	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	2 7/8	5 5/8	4 1/4	17 7/8	3/4	1	11/32	1 7/32	1 1/4	1/2	-	3/4	2 1/2	3/8
	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 7/8		18 1/8										
4	1	3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 1/8		18 3/8										
	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 1/4	5 5/8	4 1/4	17 7/8	3/4	1	3/8	1 1/8	1 1/4	1/2	-	3/4	2 1/2	3/8
5	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			5 7/8		18 1/8										
	1	3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 1/8		18 3/8										
6	1	1	3/4-16	7/8-14	1 1/8	1 3/8	15/16	3 3/4	5 7/8	4 1/2	18 7/8	3/4	1	3/8	1 1/4	1 1/4	1/2	-	3/4	2 3/4	1/2
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8			6 1/8		19 1/8										
8	1	3/8	1-14	1 1/4-12	1 5/8	1 5/8	5/8	5 3/4	6 3/8	5 1/8	22 3/16	1	1 5/8	1 3/8	1 1/2	3/4	-	1	3 11/16	5/8	
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			7		22 7/16										
10	1	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	7/8	6 3/8	7 1/8		22 9/16										
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			6 5/8	5	21 1/8	1	1 5/8	1 3/8	1 1/2	3/4	-	1	3	1 1/2	
12	1	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	1	4 1/2	6 7/8		21 3/8										
	2	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8			7		21 3/8										
14	1	1 1/2	1 1/2-12	1 3/4-12	2 1/4	2			7		21 1/2										
	2	1 3/8	1-14	1 1/4-12	1 5/8	1 5/8	5/8	5 3/4	6 3/4	5 1/8	22 3/16	1	1 5/8	1 3/8	1 1/2	3/4	-	1	3 11/16	5/8	
16	1	1 3/4	1 1/4-12	1 1/2-12	2	1 7/8	7/8	6 3/8	8 1/4	6 3/8	26 13/16	1 3/8	2	1 3/4	2 1/8	1	-	1 3/8	3 11/16	3/4	
	2	1 3/4	1 1/4-12	1 1/2-12	2 1/4	2			8 3/8		26 15/16										
18	1	2	1 1/2-12	1 3/4-12	2 1/4	2			8 5/8		27 3/16										
	2	1 3/4	1 1/4-12	1 1/2-12	2 1/4	2	7/8	6 3/4	8 7/8	6 7/8	28 9/16	1 3/4	2	1 5/8	2 1/4	1	-	1 3/4	3 11/16	3/4	
20	1	2	1 1/2-12	1 3/4-12	2 1/4	2			9 1/8		28 13/16										
	2	2 1/2	1 7/8-12	2 1/4-12	3	2 1/4			9 1/8		28 13/16										

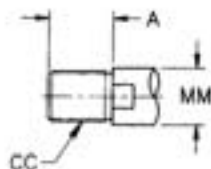


Model LCHR

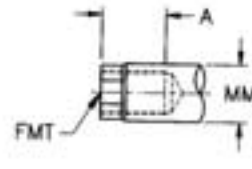
Rod End Styles



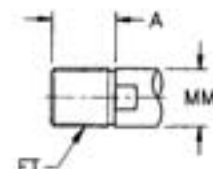
Standard Male Thread
NFFA Style SM



Oversize Male Thread
NFFA Style IM



Female Thread
NFFA Style SF



Full Thread
NFFA Style FM

Accessories for Rod End

BORE	ROD DIA. MM	THREAD SIZE	ROD CLEVIS	LUG MOUNTING BRACKET	PIVOT PIN	ROD EYE	CLEVIS MOUNTING BRACKET	SELF ALIGNING		
								ROD EYE	MOUNTING BRACKET	PIVOT PIN
1 1/2	2	5/8	7/16-20	HCM15	HP3	HE15	HCM15	HWE15	HWM15	HWP15
		5/8	3/2-20	HCM15C	HP3	HE15C	HCM15	N/A	N/A	N/A
3 1/4	4	1	3/4-16	HC2	HP4	HE2	HCM2	HWE2	HWM2	HWP2
		1	7/8-14	HC2C	HP4	HE2C	HCM2	N/A	N/A	N/A
6	2 1/2	1 3/8	1-14	HC32	HP6	HE32	HCM32	HWE32	HWM32	HWP32
		1 3/8	1 1/4-12	HC4	HP4	HE4	HCM4	HWE4	HWM4	HWP4
	1 3/4	1 1/4-12	HC4	HP4	HE4	HCM4	HWE4	HWM4	HWP4	
	1 3/4	1 1/2-12	HC5	HP12	HE5	HCM5	HWE5	HWM5	HWP5	
	2	1 1/2-12	HC5	HP12	HE5	HCM5	HWE5	HWM5	HWP5	
	2	1 3/4-12	HC5C	HP6	HE5C	HCM6	N/A	N/A	N/A	

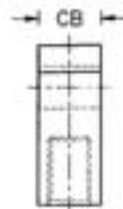
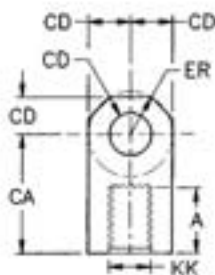
Accessories for Blind End

BORE	MOUNTING BRACKET		PIVOT PIN	SELF ALIGNING	
	model LC	model LE		MOUNTING BRACKET	PIVOT PIN
1 1/2	2	2 1/2	HP3	HWM15	HWP15
3 1/4	4	5	HP4	HWM2	HWP2
	6	8	HP6	HWM32	HWP32
		10	HP4	HWM4	HWP4
		12	HP12	HWM5	HWP5

Rod Eye

Adapts to HCM clevis-type mounting bracket

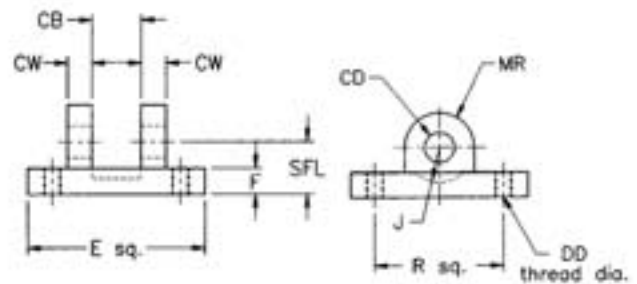
PART	HE15	HE15C	HE2	HE2C	HE32	HE4	HE5	HE5C	HE6	HE7	HE7C	HE8
A	3/4	3/4	1 1/8	1 1/8	1 5/8	2	2 1/4	2 1/4	3	3 1/2	3 5/8	3 1/2
CA	1/2	1/2	2 1/16	2 3/8	2 13/16	3 7/16	4	4 3/8	5	5 13/16	6 1/2	6 1/8
CB	3/4	3/4	1 3/4	1 1/2	1 1/2	2	2 1/2	2 1/2	2 1/2	3	3 1/2	3
CD	1/2	1/2	3/4	1	1	1 3/8	1 3/4	2	2	2 1/2	3	3
ER	5/8	5/8	7/8	1 1/8	1 3/16	1 9/16	2	2 7/8	2 1/2	2 13/16	3 1/4	3 1/4
KK	7/16-20	1/2-20	3/4-16	7/8-14	1-14	1 1/4-12	1 1/2-12	1 3/4-12	1 7/8-12	2 1/4-12	2 3/4-12	2 1/2-12



Detachable Clevis - MP-1 Mount (NFPA)

Mounts on cylinder and adapts to HM eye-type mounting bracket

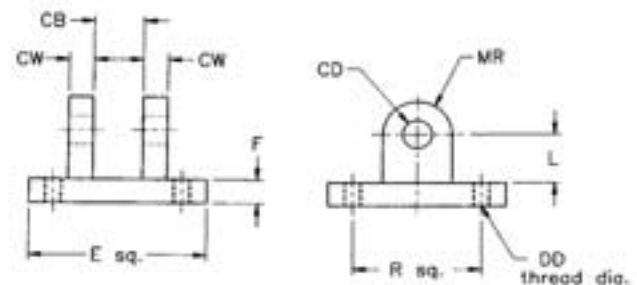
PART	LMP1-15	LMP1-2	LMP1-25	LMP1-32	LMP1-4	LMP1-5	LMP1-6
CB	0.76	0.76	0.76	1.26	1.26	1.26	1.51
CD	1/2	1/2	1/2	3/8	3/4	3/4	1
CW	1/2	1/2	1/2	5/8	5/8	5/8	3/4
DD	1/4-28	5/16-24	5/16-24	3/8-24	3/8-24	1/2-20	1/2-20
E	2	2 1/2	3	3 3/4	4 1/2	5 1/2	6 1/2
F	3/8	3/8	3/8	5/8	5/8	5/8	3/4
J	5/8	5/8	5/8	7/8	7/8	7/8	1 1/8
SFL	3/4	3/4	3/4	1 1/4	1 1/4	1 1/4	1 1/2
MR	5/8	5/8	5/8	7/8	7/8	7/8	1 1/8
R	1.43	1.84	2.19	2.76	3.32	4.10	4.88



Detachable Clevis - MP-2 Mount (NFPA)

Mounts on cylinder and adapts to HM eye-type mounting bracket

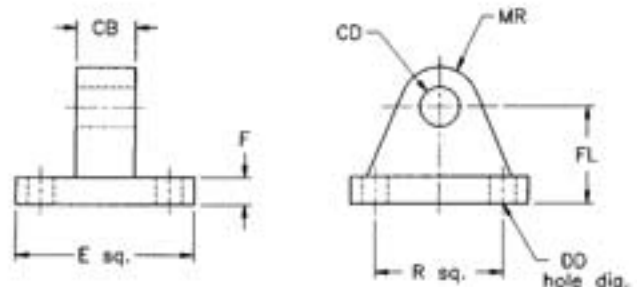
PART	LMP2-15	LMP2-2	LMP2-25	LMP2-32	LMP2-4	LMP2-5
CB	0.76	0.76	0.76	1.26	1.26	1.26
CD	1/2	1/2	1/2	3/4	3/4	3/4
CW	1/2	1/2	1/2	5/8	5/8	5/8
DD	1/4-28	5/16-24	5/16-24	3/8-24	3/8-24	1/2-20
E	2	2 1/2	3	3 3/4	4 1/2	5 1/2
F	3/8	3/8	3/8	5/8	5/8	5/8
L	3/4	3/4	3/4	1 1/4	1 1/4	1 1/4
MR	5/8	5/8	5/8	7/8	7/8	7/8
R	1.43	1.84	2.19	2.76	3.32	4.10



Eye Type Mounting Bracket

Adapts to LC mount cylinder or HC rod clevis

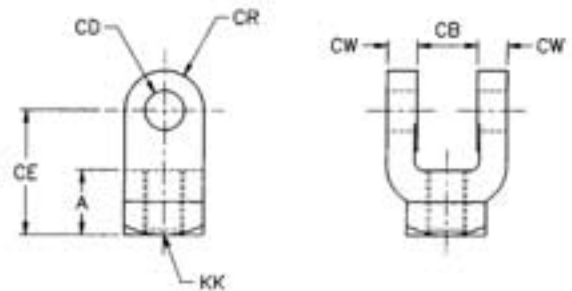
PART	HMB15	HMB25	HMB32	HMB4	HMB5	HMB6
CB	3/4	1 1/4	1 1/2	2	2 1/2	2 1/2
CD	1/2	3/4	1	1 3/8	1 3/4	2
DD	13/32	17/32	21/32	25/32	29/32	1 1/16
E	2 1/2	3 1/2	4 1/2	5	6 1/2	7 1/2
F	3/8	5/8	3/4	7/8	7/8	1
FL	1 1/8	1 7/8	2 1/4	3	3 1/8	3 1/2
MR	1/2	3/4	1	1 3/8	1 3/4	2
R	1.63	2.56	3.25	3.81	4.95	5.75



Rod Clevis

Adapts to male thread on piston rod

PART	HC15	HC15C	HC2	HC2C	HC32	HC4	HC5	HC5C
A	3/4	3/4	1 1/8	1 5/8	1 5/8	2	2 1/4	3
CB	0.765	0.765	1.265	1.515	1.515	2.032	2.531	2.531
CD	1/2	1/2	3/4	1	1	1 3/8	1 3/4	2
CE	1 1/2	1 1/2	2 3/8	3 1/8	3 1/8	4 1/8	4 1/2	5 1/2
CW	1/2	1/2	5/8	3/4	3/4	1	1 1/4	1 1/4
CR	1/2	1/2	3/4	1	1	1 3/8	1 3/4	2
KK	7/16-20	1/2-20	3/4-16	7/8-14	1-14	1 1/4-12	1 1/2-12	1 3/4-12



Pivot Pin

Comes complete with cotter pins

Adapts to HC rod clevis or HCM clevis-type mounting bracket

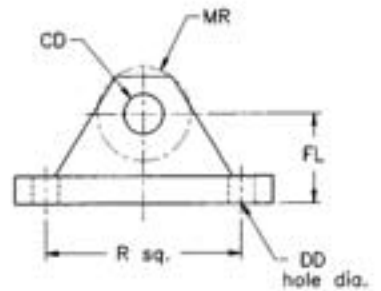
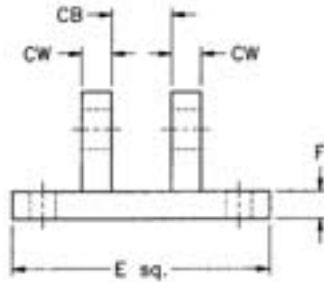
PART	P3	P4	P6	HP4	P12	HP6
CD	1/2	3/4	1	1 3/8	1 3/4	2
CL	1 3/4	2 1/2	3	4	4 7/8	5 1/8
CP	2 5/16	3 1/8	3 3/4	4 13/16	6 1/8	6



Clevis Type Mounting Bracket

Adapts to LE mount cylinder or HE rod eye

PART	HCM15	HCM2	HCM32	HCM4	HCM5	HCM6
CB	25/32	1 9/32	1 17/32	2 1/32	2 9/16	2 9/16
CD	1/2	3/4	1	1 3/8	1 3/4	2
CW	1/2	5/8	3/4	1	1 1/4	1 1/4
DD	13/32	17/32	21/32	21/32	15/16	1 1/16
E	3 1/2	5	6 1/2	7 1/2	9 1/2	12 3/4
F	1/2	5/8	3/4	7/8	7/8	1
FL	1 1/2	1 7/8	2 1/4	3	3 5/8	4 1/4
MR	1/2	3/4	1	1 3/8	1 3/4	2
R	2.55	3.82	4.95	5.73	7.50	9.40

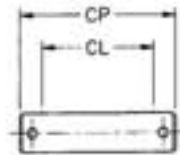
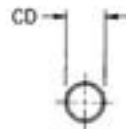


Pivot Pin for Self-Aligning Rod Eye

Comes complete with cotter pins

Adapts to HWM mounting bracket

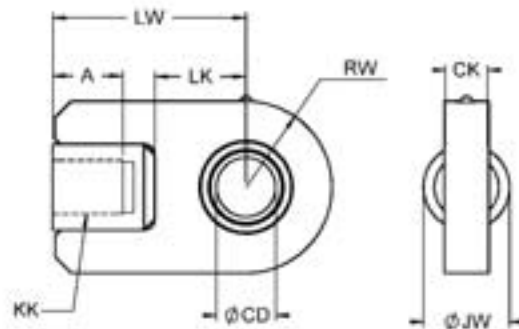
PART	HWP15	HWP2	HWP32	HWP4	HWP5
CD	1/2	3/4	1	1 3/8	1 3/4
CL	1 5/16	2	2 17/32	3 3/32	3 7/16
CP	1 7/8	2 9/16	3 3/16	3 3/4	4 3/16



Self-Aligning Rod Eye - Female

Adapts to male thread on piston rod

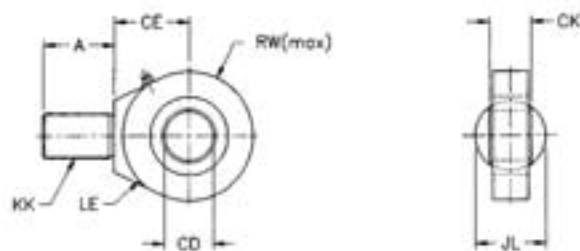
PART	HWE15	HWE2	HWE32	HWE4	HWE5
A	3/4	1 1/8	1 5/8	2	2 1/4
CD	1/2	3/4	1	1 3/8	1 3/4
CK	7/16	21/32	7/8	1 3/16	1 17/32
JW	3/4	1 3/8	1 1/2	2	2 1/2
KK	7/16-20	3/4-16	1-14	1 1/4-12	1 1/2-12
LW	1 3/4	2 3/4	3 5/8	4 1/2	5 5/8
RW	7/8	1 1/4	1 1/2	2	2 3/4
LK	5/8	1 1/4	1 5/8	2 1/8	2 5/8



Self-Aligning Rod Eye - Male

Adapts to female thread on piston rod

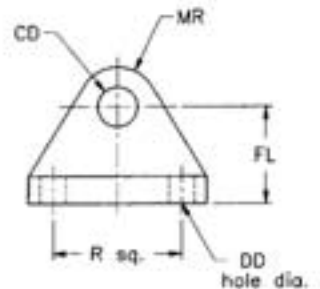
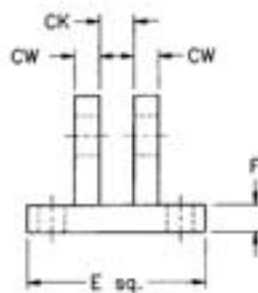
PART	HRES-1	HRES-2	HRES-3	HRES-4	HRES-5	HRES-6
A	1 1/16	1	1 1/2	2	2 1/8	2 7/8
CD	1/2	3/4	1	1 3/8	1 3/4	2
CE	7/8	1 1/4	1 7/8	2 1/8	2 1/2	2 3/4
CK	7/16	21/32	7/8	1 3/16	1 17/32	1 3/4
JL	7/8	1 5/16	1 1/2	2	2 1/4	2 3/4
KK	7/16-20	3/4-16	1-14	1 1/4-12	1 1/2-12	1 7/8-12
LE	3/4	1 1/16	1 7/16	1 7/8	2 1/8	2 1/2
RW	7/8	1 1/4	1 3/8	1 13/16	2 3/16	2 5/8



Mounting Bracket for Self-Aligning Rod Eye

Adapts to LW mount cylinder, HWE and HRES rod eye

PART	HWM15	HWM2	HWM32	HWM4	HWM5	HWM6
CD	1/2	3/4	1	1 3/8	1 3/4	2
CK	7/16	21/32	7/8	1 3/16	1 17/32	1 3/4
CW	5/16	1/2	5/8	3/4	3/4	7/8
DD	13/32	17/32	21/32	21/32	15/16	1 1/16
E	2 1/2	3 1/2	4 1/2	5	6 1/2	7 1/2
F	3/8	9/16	11/16	13/16	15/16	15/16
FL	1 1/2	2 1/16	2 7/16	3 1/16	3 15/16	4 3/16
MR	1/2	3/4	1	1 3/8	1 3/4	2
R	1.63	2.55	3.25	3.82	4.95	5.73



L Series - Parts List 1.5 - 6" Diameter



BORE >		L-SERIES PARTS LIST													
NO.	DESCRIPTION	1.1/2"	1.3/8"	2"	2.1/2"	3.1/4"	4"	5"	6"	1.3/8"	1.3/4"	2"	3"	4"	6"
1	ROD END														
2	CUSHION SLAVE														
3	ROD END														
4	ROD END														
5	ROD END														
6	ROD END														
7	ROD END														
8	ROD END														
9	ROD END														
10	ROD END														
11	ROD END														
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37	ROD END														
38	ROD END														
39	ROD END														
40	ROD END														
41	ROD END														
42	ROD END														
43	ROD END														

SEE PAGE BEHIND PARTS DRAWING FOR 8" BORE THROUGH 12" BORE PARTS

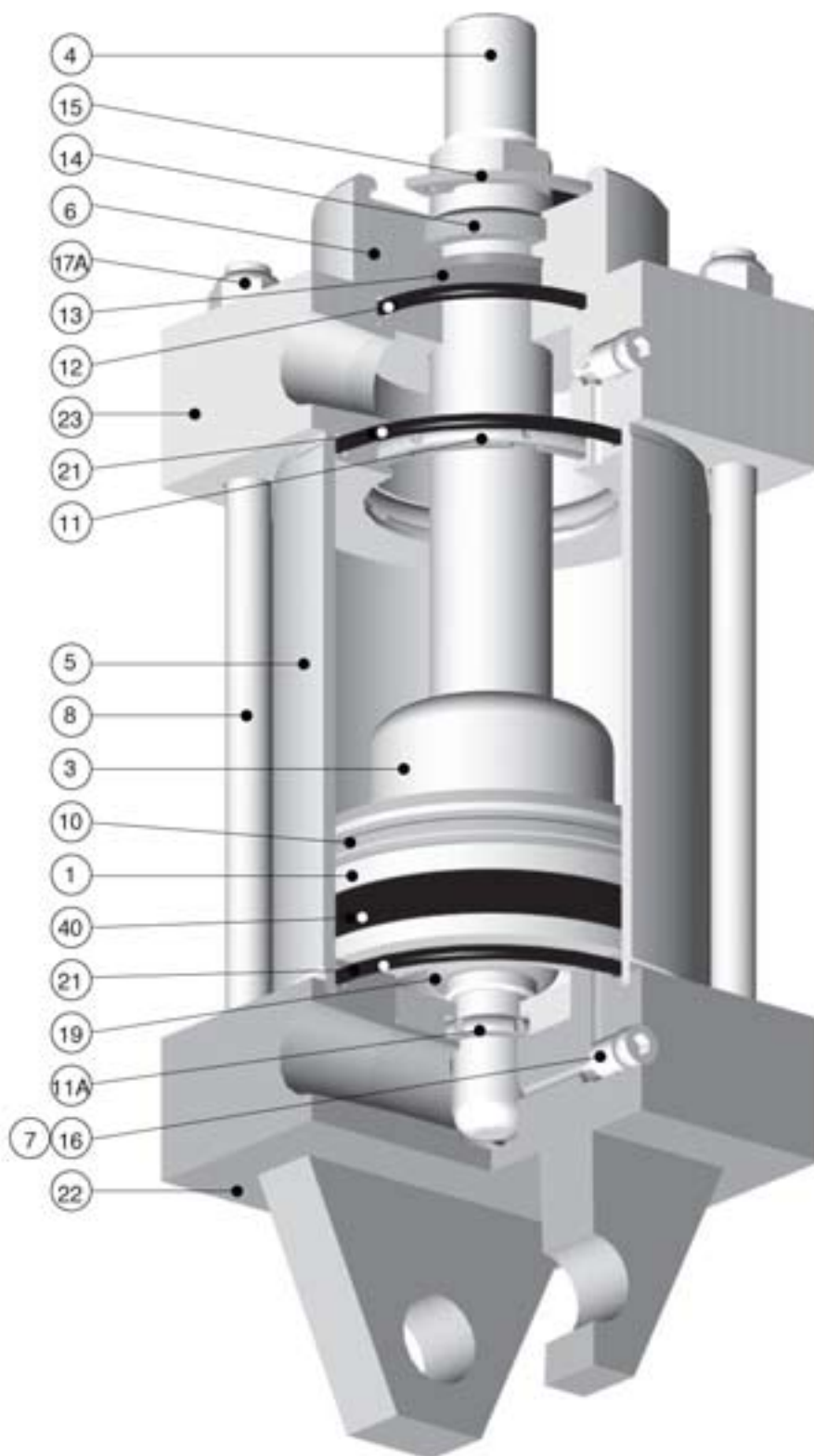
NOTES:
 1. Part no. having an underscore indicates a model letter code is required. See table below.
 2. Parts for a non-cushioned cylinder are the same as for cushioned except the check valve is not included. For the 2 1/2" bore, 1 3/8" rod cylinder on the blind end, remove the cushion sleeve and cushion sleeve seal.
 3. Part numbers in a dash must have the stroke value added immediately afterward.
 4. Contact the factory for cushioning options on the gland end of the 1 1/2" bore (both rod sizes), and the 2" bore (1" and 1 3/8" only rod sizes). For these cylinders, the quantity of needle valves and needle valve seals must be halved.
 5. These parts are in the seal kit.
 6. The rod part numbers for model 1/2 only have a stroke value suffix followed by a dash and then the required "W" value (see explanation following).
 7. If cylinder is specified as non-cushioned then supply 190007 for piston locknut.
 8. (All heads are manufactured as cushioned.)

HEAD PART NOS. ARE MADE AS FOLLOWS:		
1	SERIES - "L"	
2	Use table (to right) to select head mounting style.	
3	ROD END: eg 3-1/4" bore use 12, 4" bore use 40	
4	LOCATION: B=Blind Gland or Rod end	
5	CUSHIONED = "C"	
(All heads are manufactured as cushioned.)		

ROD PART NUMBER STRUCTURE:		
1	COMPONENT NO. - "R"	
2	SERIES - "L"	
3	CYL. MODEL - use table (to right) to select letter code	
4	ROD SIZE: 2 digits long in following: eg 1-1/2" rod = 17, 1" rod = 10, 5/8" rod = 06	
5	OPTIONS: "CC" = CC Thread, "FF" = Full Thread, "F" = Female Thread, "U" = Male End Extension for Union Nuts (Range P/B/B/L and L/S only), "T" = Rod End Trunion, "TR" = Blind End Trunion, "D" = Male Rod of Double-Rod cylinders, "S" = Side-Tapped Mount, "D" = Stroke Value, (to be preceded by a dash " - ") eg " 7" stroke ... "	
6	TE-ROD-DIA in 16ths of an inch	
7	STROKE VALUE, preceded by a dash	
8	DIMENSION, preceded by a dash. For Models LT only	

THE ROD PART NUMBER STRUCTURE:		
1	COMPONENT NO. - "R"	
2	SERIES - "L"	
3	CYL. MODEL - use table (to right) to select letter code	
4	ROD SIZE: 2 digits long in following: eg 1-1/2" rod = 17, 1" rod = 10, 5/8" rod = 06	
5	OPTIONS: "CC" = CC Thread, "FF" = Full Thread, "F" = Female Thread, "U" = Male End Extension for Union Nuts (Range P/B/B/L and L/S only), "T" = Rod End Trunion, "TR" = Blind End Trunion, "D" = Male Rod of Double-Rod cylinders, "S" = Side-Tapped Mount, "D" = Stroke Value, (to be preceded by a dash " - ") eg " 7" stroke ... "	
6	TE-ROD-DIA in 16ths of an inch	
7	STROKE VALUE, preceded by a dash	
8	DIMENSION, preceded by a dash. For Models LT only	

eg. 4" bore, model 12B, 12" stroke; BLF 609-12
 eg. 2 1/2" bore, model 11, 1 3/8" rod (30), 8" stroke; RL12C255-4.5
 Note: for LT models the two-piece tie-rods are solid as a unit (one half may be a cap screw).
 Depending on trunion position.
 Note: If there is a piston rod extension, the B1 value in the Tie Rod Part Number is reduced equally for the above example with a 1" rod (06), BL12C255-4.5 would become BL12C255-6.4





CYLINDER PRESSURE TABLE

BORE	HYDRAULIC		HYDRAULIC MODELS LR, LR
	AIR	ALL EXCEPT LR, LR	
1 1/2	250	1500	750
2	250	1500	500
2 1/2	250	1000	300
3 1/4	250	1000	400
4	250	900	350
5	250	700	350
6	250	600	250
8	250	600	-
10	250	600	-
12	250	500	-

L-SERIES PARTS LIST

No.	DESCRIPTION	BORE >						QTY
		1.318	1.314	2	10	2	12	
1	PISTON	11.80			11.100		11.120	1
3	CUSHION SLEEVE	31.80			31.100		31.120	1
4	ROD - MALE	41.8013-41.8017	41.8020	41.8025	41.10020-41.10025	41.10025	41.12025-41.12030	1
26	ROD - FEMALE	261.8013-261.8017	261.8020	261.10020-261.10025	261.10020-261.10025	261.10025-261.12030	261.12030-261.12035	1
44	ROD - COMMON	441.8013-441.8017	441.8020	441.10020-441.10025	441.10020-441.10025	441.10025-441.12030	441.12030-441.12035	1
5	BARREL (NET ROTEC STEEL)	51.N80-			51.N100-		51.N120-	1
5	BARREL (CHROMED STEEL)	51.5 B 80-			51.5 B 100-		51.5 B 120-	1
5	BARREL (ALUMINUM)	51.AL 80-			51.AL 100-		51.AL 120-	1
5	BARREL (AMAL GONI)	51.AM80-			51.AM100-		51.AM120-	1
6	GLAND BUSHING	61.8013	61.8017	61.8020	61.10020	61.10025	61.12030	1
**7	NEEDLE VALVE	74912			74916		74916	2
8	TIIE ROD	81.1010-			81.10012-		81.12012-	4
8	TIIE ROD, MODEL LT ONLY ***	81.TA10010-	81.TB10010-	81.TC10010-	81.TA10012-	81.TB10012-	81.TC12012-	4
9	PISTON SEAL, INTERNAL	9A216			9A220		9A223	1
**10	PISTON SEAL	10A090H			10A0100H		10A0120H	2
**11	CHECK SEAL - GLAND END (CG or CBE)	11.110			11.1100		11.1132	1
**11A	CHECK SEAL - BLIND END (CB or CBE)	11.1122			11.1128		11.1132	1
**12	GLAND BUSHING SEAL	9A236			9A242		9A245	1
**13	ROD SEAL	13A17H	13120H	13120H	13120H	13120H	13120H	1
**14	ROD WIPER	14H13	14H17	14H20	14H20	14H25	14H30	1
**16	NEEDLE VALVE SEAL	9A113			9A210		9A210	2
17	LOCK NUT - TIIE ROD	19A010			19A012		19A012	8
19	PISTON LOCKNUT	19J016			19H020		19J024	1
20	JAW NUT (OPTIONAL)	20R016	20R020	20R024	20R030	20R030	20R036	1
**21	BARREL SEAL	9A265			9A273		9A452	2
22	HEAD BLIND END	L 8B-C			L 10B-C		L 12B-C	1
23	HEAD GLAND END	L 8GC			L 10GC		L 12GC	1
24	TRUNNION INT. INTERMEDIATE	LT 80			LT 100		LT 120	4
25	CAPSCREW GLAND BUSH. RETAINER	25A1007			25A1008		25A1008	4
27	LOCKWASHER IGL. BUSH. RETAINER	9972			9972		9972	4
38	GLAND BUSHING RETAINER	38L8			38L10		38L12	1
**40	PISTON WEAR RING	40H8037			40H107		40H127	1
	SEAL KIT (PNEUMATIC)	KL8020A	KL8020A	KL10020A	KL10025A	KL1220A	KL1225A	KL1230A

NOTES:

- Cushioning is supplied as standard on all cylinders unless ordered otherwise.
- A part no. having an underscore indicates a model letter code is required. See tables below.
- Parts for a non-cushioned cylinder are the same as for cushioned except the check seals are not installed. For the 3 1/2" bore, 1 3/8" rod cylinder on the blind end, remove the cushion sleeve.
- Part numbers terminating in a dash must have the stroke value added immediately afterward.
- Contact the factory for cushioning options on the gland end of the 1 1/2" bore (both rod sizes), and the 2" bore (1" and 1 3/8" only rod sizes). For these cylinders, the quantity of needle valves and needle valve seals must be halved.
- These parts are in the seal kit.
- **The rod part numbers for model LT only have a stroke value suffix followed by a dash and then the required "X" value (see explanation following).

HEAD PART NUMBER STRUCTURE:

- SERIES - "L"
 - Use table to right to select head mounting style.
 - BORE eg. 3 1/4" bore use 32, 4" bore use 40.
 - LOCKDOWN-BLIND-Gland (or Rod) end.
 - CUSHIONED = "C"
- (All heads are manufactured in cushioned)

eg. Cyl. Model "L35C 3 1/4" Bore, Cushioned Gland end head "L326G" Blind end head "L328C"

CYLINDER MODEL	GLAND HEAD		BLIND HEAD
	C	B	
L3	C	C	B
L4	C	C	B
L5	C	C	B
L6	C	C	B
L7	C	C	B
L8	C	C	B
L9	C	C	B
L10	C	C	B
L11	C	C	B
L12	C	C	B

ROD PART NUMBER STRUCTURE:

- COMPONENT No. - "X"
- SERIES - "L"
- THE CYLINDER BORE eg. 3 1/4" bore use 32, 4" bore use 40.
- ROD SIZE: 2 digit long as follows:
eg. 1 3/4" rod = 17, 1" rod = 10, 5/8" rod = 06
- OPTIONS: "CC" - CC thread, "FF" - full thread, "F" - female thread, "F" - fluid extension for thicker Wdg. Flange Plates (B and LRS only)
- STROKE VALUE (to be preceded by a dash "-")
eg. "1000" - 7"

eg. 3 1/4" bore 1 3/8" rod, 6" stroke: "L3213 6"
eg. 4" bore 1" rod, CC thread, 8" stroke: "L4010CC 8"
Note: all piston rods are made cushioned.

TIIE ROD PART NUMBER STRUCTURE:

- SERIES - "L"
 - CYL. MODEL - use table to right to select letter code.
Note: some cyl. models use a common code.
 - ROD SIZE - FOR LT MODEL ONE "A", "B" or "C"
A = 81 Rod size, B = 82, and C = Rod 3.
 - CYLINDER BORE (2 digit) eg. 20 = 2" bore
eg. 5 = 5/16" x 1/2 = 3/4"
 - STROKE VALUE, preceded by a dash
eg. 4" bore, model LTB, 12" stroke: BLJ406-12
eg. 2 1/2" bore, model LT, 1 3/8" rod (B), 8" stroke, 30 = 5"; BLTC255-8.5
Note: for LT models the two piece tie-rods are sold as a unit (one half may be a cap screw, depending on insertion position).
 - XXX DIMENSION, preceded by a dash. For Models LT only.
eg. 4" bore, model LTB, 12" stroke: BLJ406-12
- Note: if there is a Piston Rod Extension, the X0 value in the Tie-Rod Part Number is reduced equally. For the above example with a 1" Rod Extn, BLTC255-8.5 would become BLTC255-8.4

CYLINDER MODEL	LETTER CODE
L3A	A
L4B	B
L5C	C
L6D	D
L7L	F
L8H	H
L9P	P
L10R	R
L11T	T

Cylinder Developed Force

BORE	ROD DIA.	DEVELOPED FORCE (lbs)											
		@ DIFFERENTIAL PRESSURE (psi)											
		60		80		100		150		200		250	
		PUSH	PULL	PUSH	PULL	PUSH	PULL	PUSH	PULL	PUSH	PULL	PUSH	PULL
1 1/2	5/8	106	88	141	117	177	146	265	219	353	292	442	365
	1	106	59	141	79	177	98	265	147	353	196	442	245
2	5/8	188	170	251	227	314	283	471	425	628	567	785	709
	1	188	141	251	188	314	236	471	353	628	471	785	589
	1 3/8	188	99	251	133	314	166	471	249	628	331	785	414
2 1/2	5/8	295	276	393	368	491	460	736	690	982	920	1227	1150
	1	295	247	393	330	491	412	736	619	982	825	1227	1031
	1 3/8	295	205	393	274	491	342	736	514	982	685	1227	856
3 1/4	1	498	479	664	639	830	799	1244	1198	1659	1598	2074	1997
	1 3/8	498	451	664	601	830	751	1244	1127	1659	1502	2074	1878
	1 3/4	498	409	664	545	830	681	1244	1022	1659	1362	2074	1703
4	1	754	707	1005	942	1257	1178	1885	1767	2513	2356	3142	2945
	1 3/8	754	665	1005	887	1257	1108	1885	1662	2513	2216	3142	2770
	1 3/4	754	610	1005	813	1257	1016	1885	1524	2513	2032	3142	2540
5	1	1178	1131	1571	1508	1963	1885	2945	2827	3927	3770	4909	4712
	1 3/8	1178	1089	1571	1452	1963	1815	2945	2723	3927	3630	4909	4538
	1 3/4	1178	1034	1571	1378	1963	1723	2945	2584	3927	3446	4909	4307
6	1 3/8	1696	1607	2262	2143	2827	2679	4241	4018	5655	5358	7069	6697
	1 3/4	1696	1552	2262	2070	2827	2587	4241	3880	5655	5174	7069	6467
	2	1696	1508	2262	2011	2827	2513	4241	3770	5655	5027	7069	6283
8	1 3/8	3016	2927	4021	3902	5027	4878	7540	7317	10053	9756	12566	12195
	1 3/4	3016	2872	4021	3829	5027	4786	7540	7179	10053	9572	12566	11965
	2	3016	2827	4021	3770	5027	4712	7540	7069	10053	9425	12566	11781
10	1 3/4	4712	4568	6283	6091	7854	7613	11781	11420	15708	15227	19635	19034
	2	4712	4524	6283	6032	7854	7540	11781	11310	15708	15080	19635	18850
	2 1/2	4712	4418	6283	5890	7854	7363	11781	11045	15708	14726	19635	18408
12	2	6786	6507	9048	8796	11310	10996	16965	16493	22619	21991	28274	27489
	2 1/2	6786	6491	9048	8655	11310	10819	16965	16228	22619	21638	28274	27047
	3	6786	6362	9048	8482	11310	10603	16965	15904	22619	21206	28274	26507

Published Design Data

Westcoast Cylinders Inc. reserves the right to change specifications and other information included in this catalogue without notice. All information, data and dimension tables in this catalogue have been carefully compiled and thoroughly checked. However, no responsibility for possible errors or omissions can be assumed.

Mac Valves Pacific warrants the material and workmanship of our cylinders for one full year when used under normal conditions, subject to factory inspection. MVP will repair or replace, at no cost for defective parts or cylinders. MVP will not incur expenses incurred in the field, pertaining to such repairs or replacements except upon written authority. For a complete statement of terms and warranty contact Mac Valves Pacific.

Warning

These products are intended for industrial use only. Do not use these products in applications where the pressure and temperature exceeds the values listed below.

Through misuse, age or malfunction, components used in fluidpower systems can fail. A designer utilizing these products must consider all modes of failure when designing machines and provide safeguards or warn the end user of possible modes of failure.

Cylinder Pressure and Temperature Ratings

L-Series cylinders are rated to 250 psig pneumatic pressure.

Temperature ratings for cylinders are limited to the maximum published temperature range of the least resistant seal component. In most cases that would be the standard buna-n o-ringseals. For higher temperatures specify a high temperature seal such as Viton.
Buna-N temperature ratings: -30°F to 200°F (-34°C to 93°C).

Bearing Load

Side loads on piston rods should be kept to a minimum to obtain maximum life from the cylinder gland bushing. To accomplish this, cylinders should not be used as an equipment support when mounted horizontally.

Breakaway Pressure

Cylinder breakaway pressures vary between 5 and 10 psi depending on the bore size and mounting angle. Breakaway pressures will reduce after a break-in period.

Cylinder Sizing

An air cylinder must generate sufficient force to move a load and overcome friction losses. System pressure losses must also be considered. The Cylinder Developed Force Table does not take into account friction or pressure losses. In addition, an air cylinder must be overpowered due to the compressibility of air. Therefore, the following general guidelines apply for sizing an air cylinder when using theoretical cylinder developed force values:

Multiply your load by one of the load factors below to get effective load.

Application Load factor
Normal Speed 1.25
Intermediate Speed 1.5
High Speed 2

Load x Load factor = Effective load

Typically, pneumatic cylinder applications require flow controls to limit cylinder speeds. Flow control is done by controlling the flow of air as it exits the cylinder. This is done to ensure accurate cylinder speeds under all loads. The flow controls however do affect cylinder performance by maintaining back pressure on the piston. As a general rule, allow 20 psi pressure loss through flow control for good speed regulation.

System pressure - 20 psi = Effective pressure

SPECIFYING AN "X" IN ANY FIELD REQUIRES AN EXPLANATION IN THE SPECIAL NOTES FIELD.

EXAMPLE	SWISS	SERVICE	BORE	STYLE	STROKE	ROD MATERIAL	ROD SIZE	THREAD	CUSHIONS	BARREL	PORT LOC'N	PORT SIZE	OPTIONS	CUSTOM	SPECIAL NOTES
L	L	H	4	C	12.188	A	1	A	1	A	1	A			

DESCRIPTION	VALUES
HYDRAULIC SERVICE - CONTACT MAC VALVES PACIFIC FOR INFORMATION SEE PAGE 20	H 1.1/2" 15 2" 2 2 1/2" 25 3 1/4" 32 4" 4 5" 5 6" 6 8" 8 10" 10 12" 12
FOR PRESSURE RATING	15 25 32 4 5 6 8 10 12
STYLE	A *END ANGLE (M62) B *BLIND END RECT. FLANGE (M72) BS *BLIND END SQUARE FLANGE (M74) C *ROD CLEVIS (M75) CH *COMMON HEAD CHR *COMMON HEAD / COMMON ROD CR *COMMON ROD D *DOUBLE ROD (M63) E *PIVOT EYE (M71) F *FOOT MOUNT (M62) FA *END LUG / FOOT MOUNT (M63) G *GLAND END SQUARE MOUNTING (M6-3) H *BLIND END SQUARE MOUNTING (M6-4) I *DETACHABLE BITE CLEVIS (M7-1) M1 *DETACHABLE BITE CLEVIS (M7-2) NA *EXTENDED TEERODS BOTH ENDS (M81) NB *EXTENDED TEERODS BLIND END (M82) NC *EXTENDED TEERODS GLAND END (M83) NM *NO MOUNT (M84) R *ROD END RECTANGULAR FLANGE (M73) RS *ROD END SQUARE FLANGE (M74) S *SEE TABLE (M64) T *END TRANSMON (M72) TB *BLIND END TRANSMON (M71) TR *ROD END TRANSMON (M71) W *SELF ALIGNING EYE (M71U)
ROD MATERIAL	A *NITROTEC TREATED C *CHROME PLATED STEEL E *CHROME PLATED STAINLESS STEEL X *OTHER SPECIFY
ROD SIZE	1 *ROD #1 2 *ROD #2 3 *ROD #3 X *OTHER SPECIFY
THREAD	A *STANDARD THREAD (X) B *CHRYSEE THREAD (CC) C *FULL THREAD D *BARREL THREAD E *NO THREAD F *ROD END COUPLER G *ROD END (XK ONLY) X *NON STANDARD MALLE THREAD Y *NON STANDARD FEMALE THREAD S *ROYAL - SPECIFY
CUSHIONS	1 *ROD ENDS 2 *NON CUSHIONED STANDARD 3 *BLIND END ONLY 4 *ROD END ONLY X *OTHER SPECIFY
BARREL	A *NITROTEC TREATED STANDARD C *CHROME (D STEEL) D *BRASS E *STAINLESS STEEL F *ALUMINUM H *MICRO-HONED STEEL X *OTHER SPECIFY
PORT LOC'N	1 *POS #1 STANDARD 2 *POS #2 3 *POS #3 4 *POS #4 X *OTHER SPECIFY
PORT SIZE	A *NPT 1/2" STANDARD B *DIAPHRAGM PORE C *SALE PORE D *TRANSITION WARE PORE X *OTHER SPECIFY
OPTIONS	A *ASSEMBLY BY WESTGAST CYLINDERS D *THREADED LENGTH F *BRASS ROD SCREW G *SPRINGS PLATE (Models LNA and LNC only) L *REGULATING IN GLAND BUSHING M *LOW FRICTION OPTION N *WALNET IN PISTON NI *NEEDLE VALVE @ POS. #1 NJ *NEEDLE VALVE @ POS. #2 NK *NEEDLE VALVE @ POS. #3 PS *PISTON STOP S *STAINLESS STEEL TEERODS AND LOCK NUTS U *THICKER MOUNTING FLANGE PLATE (Models LR and LRS only) V *HIGH TEMPERATURE SEALS WF *ROD EXTENSION X *OTHER OPTION - SPECIFY Z *ZINCALLOY GLAND BUSHING
CUSTOM	X *OTHER SPECIFY



EXAMPLE "L4C12.188A1A1A"

*Contact Mac Valves Pacific for mounting dimensions.
An "X" in any field requires an explanation in special notes.
Consult MVP for options not shown.



L1.5C
1 1/2" Rear Clevis.
Fillet stacker, Stick ejector.



L2.5NM
2 1/2" Bore Cylinder with Stainless Steel P-Rod & Tie Rods.
Aggressive environment applications. Custom rear clevis assembly.



L3.25CH
3 1/4" Common Head (back to back) Cylinders.
Carriage pull-backs, moving linebars.



L4E
4" Board Turner/Loader Cylinder.



L4TR
4" Front Trunnion, c/w extended P-Rod.
Edger, Press-roll.



L4TR
4" Front Trunnion.
Gangsaw, Press-roll.



L5T
5" Centre Trunnion with Trunnion mounted off the front of the Gland End Head, to provide a 'Drop In' replacement solution.
Edgers, gangsaws, sawboxes.



L5TR

5" Front Trunnion, c/w Extended P-Rod.
Press rolls, Sawboxes.



L6NB

6" Extended Tie Rod Cylinder.
Lift chains, flippers, waste gates, Extended tie rod bolts onto a custom mounting.



L6TR

6" Front Trunnion.
Gangsaw, Press-roll.

HYDRAULIC



H1.5C

1^{1/2}" Hydraulic Cylinders.



H2.5C

2^{1/2}" Hydraulic Cylinders.
Comes with female heavy duty Rod End.