

# Little Giant Interchangeable Die System

*Change dies quickly, with very little effort.*

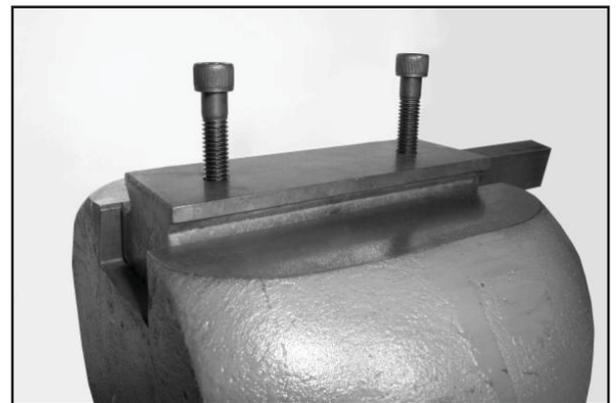
1. Decide which die you want to replace: upper, lower or both.
2. Install the Base of the Die System, using a standard die key.
3. Complete the Die System by bolting on a Die Top (pictured on next page) onto the Base, using countersunk allen head bolts.



## Upper Die Base

(installed in ram)

25 LB, 50 LB, and 100 LB



## Lower Die Base

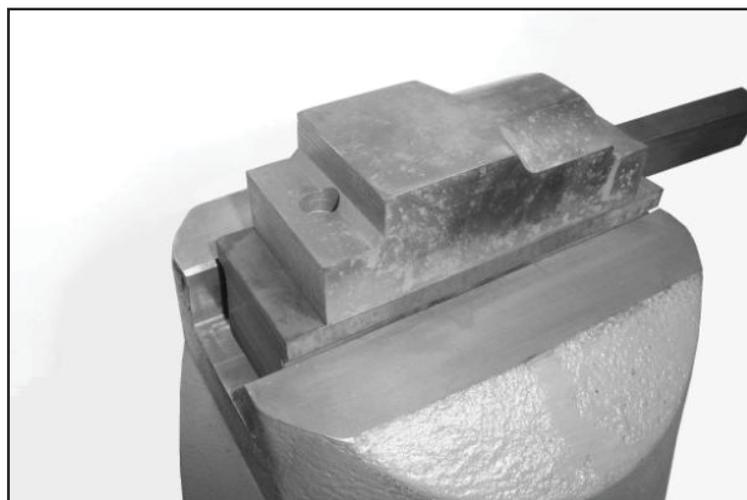
(installed in die block)

25 LB, 50 LB, and 100 LB

- ◆ Die Tops are made of 4142PH, professionally heat-treated to Rockwell 46-48
- ◆ Combined height of Base and Top is equal to the height of a standard new die.
- ◆ Combination Die Top available for 25, 50, and 100 LB Little Giants. Sold in pairs (to be used for top and bottom dies).

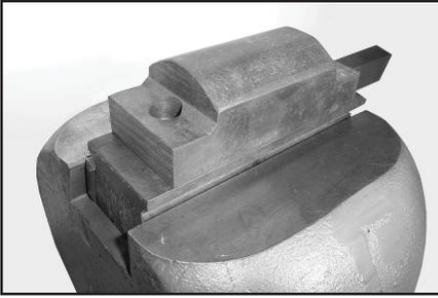
## **Work Face Size**

- ◆ H = 2" x 3"
- ◆ K = 2-1/2" x 4"
- ◆ P = 3" x 6"



# Die Tops for Interchangeable Die System

Tops for use on Upper or Lower Base:



**HDS DR (25 LB)**

Work face 2" x 3"

**KDS DR (50 LB)**

Work face 2 1/2" x 4"

**PDS DR (100 LB)**

Work face 3" x 6"



**HDS FL (25 LB)**

Work face 2" x 3"

**KDS FL (50 LB)**

Work face 2 1/2" x 4"

**PDS FL (100 LB)**

Work face 3" x 6"



**HDS TX (25, 50, and 100 LB)**

1/2" x 3" Work face

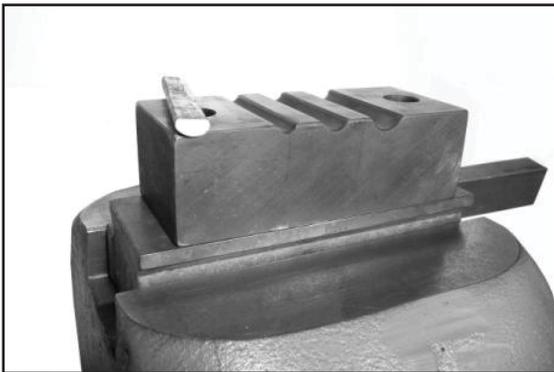
## **Tooling Tops for use on Lower Base:**



**HDS FC (25, 50, and 100 LB)**  
Shown with Full Collar sample

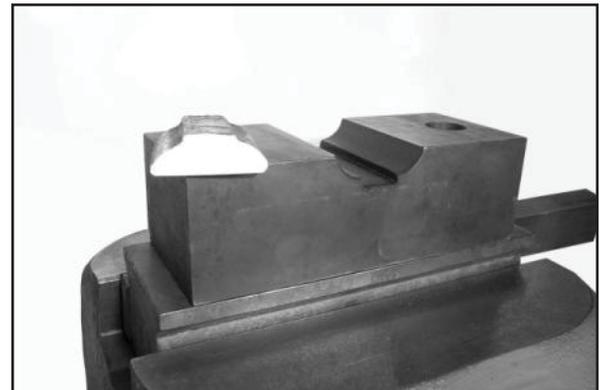


**HDS FC (25, 50, and 100 LB)**  
Shown with Half Collar sample



**HDS HR (25, 50, and 100 LB)**  
1/4" - 3/8" - 1/2" Half Round  
Shown with 1/2" sample

A flat upper die is used with these 4 Die Tops



**HDS RC (25, 50, and 100 LB)**  
Shown with Rail Cap Sample