



<sup>a</sup> L = 8 in [200 mm] min. welder, 15 in [380 mm] min. (welding operator).

<sup>b</sup> Either end may be used for the required macroetch specimen. The other end may be discarded.

**Figure 4.37—Fillet Weld Break and Macroetch Test Plate—Welder or Welding Operator Qualification—Option 1 (see 4.29 or 4.26)**