




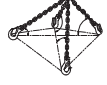


**TABLE 1B - G100 ALLOY STEEL CHAIN SLING WORKING LOAD LIMITS*
IN POUNDS - DESIGN FACTOR OF 4**

GUNNEBO LIFTING G80		SINGLE LEG	DOUBLE LEG				TRIPLE & QUAD LEG		
CHAIN SIZE									
MM	IN	90°	90° - 60°	90° - 45°	90° - 30°	90° - 60°	90° - 45°	90° - 30°	
5.5	7/32	2,700	4,700	3,800	2,700	7,000	5,700	4,000	
7	9/32	4,300	7,400	6,100	4,300	11,200	9,100	6,400	
8	5/16	5,700	9,900	8,100	5,700	14,800	12,100	8,500	
10	3/8	8,800	15,200	12,400	8,800	22,900	18,700	13,200	
13	1/2	15,000	26,000	21,200	15,000	39,000	31,800	22,500	
16	5/8	22,600	39,100	32,000	22,600	58,700	47,900	33,900	
20	3/4	35,300	61,100	49,900	35,300	91,700	74,900	53,000	
22	7/8	42,700	74,000	60,400	42,700	110,900	90,600	64,000	

*Working Load Limits are valid between temperatures of -40°F and 400°F

Choked chain sling WLL is affected by choke angle. TABLE 3A & 3B illustrates choke angle and gives Choked WLL's as a percentage of TABLE 1A & 1B WLL for full range of choke angles.

TABLE 3A GR 80

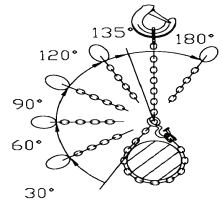
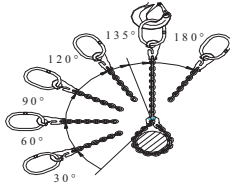
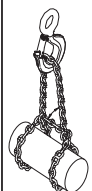
	Choke Angle	Percentage Of TABLE 1A WLL
	120 - 180	100%
90 - 119	87%	
60 - 89	74%	
30 - 59	62%	
0 - 29	49%	

TABLE 3B GR 100

	Choke Angle	Percentage Of TABLE 1B WLL
	120 - 180	80%
90 - 119	70%	
60 - 89	60%	
30 - 59	50%	
0 - 29	40%	

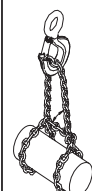
Choked Endless Chain Sling WLL's for selected Gunnebo Lifting Grade 80 and Grade 100 chain leg angles are listed in TABLE 4A and 4B.

TABLE 4A G80 - CHOKED ENDLESS CHAIN SLING WORKING LOAD LIMITS* IN POUNDS - DESIGN FACTOR 4

	GUNNEBO LIFTING G 80		CHOKED		
	CHAIN SIZE		ENDLESS		
	MM	IN	90°	90° - 60°	90° - 45°
	6	7/32	3150	2700	2250
	7	9/32	5250	4575	3675
	8	5/16	6750	5850	4800
	10	3/8	10600	9200	7500
	13	1/2	18000	15600	12700
	16	5/8	27100	23400	19200
	19	3/4	38200	33000	27000
	20	3/4	42400	36700	30000
	22	7/8	51300	44400	36300
	26	1	71500	61900	50500
	32	1 1/4	108400	93900	76600

*Working Load Limits are valid between temperatures of -40° and 400°F

TABLE 4B G100 - CHOKED ENDLESS CHAIN SLING WORKING LOAD LIMITS* IN POUNDS - DESIGN FACTOR 4

	GUNNEBO LIFTING G 100		CHOKED		
	CHAIN SIZE		ENDLESS		
	MM	IN	90°	90° - 60°	90° - 45°
	5.5	7/32	4000	3500	2800
	7	9/32	6400	5500	4600
	8	5/16	8500	7400	6100
	10	3/8	13200	11400	9300
	13	1/2	22500	19500	15900
	16	5/8	33900	29300	24000
	20	3/4	52900	45800	37400
	22	7/8	64000	55500	45300

*Working Load Limits are valid between temperatures of -40° and 400°F