

SCOPE OF ACCREDITATION

Heat Treating

Metallurgical Processing Inc.
68 Arthur St
New Britain, CT 06050

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016) *If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit.**

(A) Room Temperature Tensile – Check any applicable boxes

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L0) Metallography Evaluation

Industry Spec – Other L0

(L1) Microindentation (Interior)

(L10) Near Surface Examinations – Carburization/Decarburization

(L5) Near Surface Examinations – Microindentation (Surface Case Depth)

Industry Spec – Other L5

(L5X) Near Surface Examinations – Microindentation (Surface) (Chord Method ARP1820)

(L6) Near Surface Examinations – Nitriding

(L7) Near Surface Examinations – IGA, IGO

(L8) Near Surface Examinations – Alpha Case: Wrought Titanium

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys (Must be selected if Aluminum is Heat Treated)

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Aluminum Alloys from –2

Beryllium Copper – Industry Specs – Check any applicable boxes

Industry Spec – Other – Beryllium/Copper

Beryllium/Copper– Customer Specs
Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Nickel and Cobalt Alloys
Nickel and Cobalt Alloys– Customer Specs
Nitriding – AC7102/4 must also be selected
Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stainless Steels, Austenitic
Stainless Steels, Martensitic – Customer Specs
Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stainless Steels, Martensitic
Stainless Steels, Precipitation Hardening – Customer Specs
Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stainless Steels, Precipitation Hardening
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Steels
Stress Relieve – Customer Specs
Stress Relieve – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stress Relieve
Titanium Alloys – Customer Specs
Titanium Alloys – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Titanium Alloys
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Vacuum Heat Treating

AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)

U10 GE Aviation
U11 The Boeing Company
U14 SAFRAN Group
U18 United Technologies Corp. – Hamilton Sundstrand
U23 Raytheon Company
U25 Liebherr–Aerospace
U3 Rolls–Royce
U7 MTU Aero Engines GmbH

AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits on/after 10 July 2016)

Carburizing – Customer Specs

Carburizing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/4 Rev E - Nadcap Audit Criteria for Heat Treating - Gas, Ion/ Plasma and/or Salt Bath Nitriding (to be used on audits on/AFTER 30-Apr-2023)

Ion Nitriding – Customer Specs

Ion Nitriding – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Conductivity – Customer Specs

Conductivity – Industry Specs – Check any applicable boxes

Industry Spec

Hardness – Brinell – Check any applicable boxes

Hardness – Portable – Check any applicable boxes

Industry Spec – Other

Hardness – Rockwell – Check any applicable boxes

AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits BEFORE 27-Aug-2023)

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

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