

# 1983-84 PARTS AND SERVICE MANUAL

## E - Z LOAD MODELS

255/145-5

355/205-5

357/203-7

427/245-7

497/287-7

568/328-8

## MAXI LOAD MODELS

264/148-4+2

345/193-5+3

407/229-5+3

475/268-5+3

577/329-7+2

312/176-4+2

***Vendo***<sup>®</sup>  
Literature Number 387191A



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## INTRODUCTION AND MODEL IDENTIFICATION

The 83-84 E-Z LOAD VENDER offers package versatility combined with easy conversion and simple loading features, plus a minimum of component parts in its vend mechanism.

The 83-84 MAXI LOAD VENDER offers a superior package versatility with increased prime product capacity or increased selectivity, while maintaining easy conversion, and simple loading features.

Both E-Z LOAD and MAXI LOAD venders have the double door design that allows the inner door (with latches) to remain closed while servicing coinage, changing the display light or flavor strips, etc. WHEN REQUESTING INFORMATION ABOUT YOUR VENDER, PLEASE REFER TO THE COMPLETE MANUFACTURERS NUMBER AND SERIAL NUMBER. This information may be obtained from the metal identification plate attached to the side of the cabinet.

## SPECIFICATIONS

NOTE: All Electrical Requirements 115 Volt AC - 60 Hertz

E-Z LOAD VENDERS									
SALES MODELS	HEIGHT	WIDTH	DEPTH	SHIPPING WEIGHT	BOTTLES		CANS		REFRIG. H/P
					6.5 OZ.	10 OZ.**	12 OZ. RIM	12 OZ. RIMLESS	
255/145	66	32	24.37	485 LBS.	145	255	245	255	1/5
355/205	79	32	24.37	560 LBS.	205	335	345	355	1/5
357/203	66	38.5	24.37	560 LBS.	203	357	343	357	1/5
427/245	72	38.5	24.37	610 LBS.	245	413	413	427	1/3
497/287	79	38.5	24.37	655 LBS.	287	469	483	497	1/3
568/328	79	46.22	24.37	775 LBS.	328	536	552	568	1/2
MAXI LOAD VENDERS									
SALES MODELS	HEIGHT	WIDTH	DEPTH	SHIPPING WEIGHT	BOTTLES		CANS		REFRIG. H/P
					6.5 OZ.	10 OZ.**	12 OZ. RIM	12 OZ. RIMLESS	
264/148	66	32	24.37	510 LBS.	148	260	252	264	1/5
312/176	72	32	24.37	540 LBS.	176	298	302	312	1/5
345/193	66	38.5	24.37	585 LBS.	193	339	329	345	1/5
407/229	72	38.5	24.37	640 LBS.	229	391	397	407	1/3
475/268	79	38.5	24.37	685 LBS.	268	449	465	475	1/3
577/329	79	46.22	24.37	810 LBS.	329	545	563	577	1/2

\*\*NON-RETURNABLE POLYLABELLED DOUBLE DEPTH LOADING

# Vendo®

# PARTS

# SECTION

## PARTS SECTION INDEX

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## PARTS ORDERING PROCEDURE

When ordering parts, include the following information:

1. Shipping address.
2. Address where the invoice should be sent.
3. The number of parts required.
4. Always refer to the pertinent parts and/or service manual for the correct part number and description of a specific part.
  - a. If you do not have the right parts manual at the time you order, contact The Vendo Company, 7209 North Ingram, Fresno, California, 93650. Don't hold the order pending receipt of the parts manual; use the most accurate description you can (and the model number and serial number of the machine); include the name of the assembly in which the part is used and, if practical, a sample part. Furnish any information which will enable our order department to pinpoint the exact part needed.
  - b. When "RIGHT" and "LEFT" are used in connection with the name of a part, it is taken to mean that the person is facing the machine.
5. Always include model number and the serial number of the machines for which the parts are needed on the order.
6. List any special shipping instructions.
  - a. Always note on the order if you require air or air special, truck, parcel post or rail. If a specific carrier is desired, note it on the order.
7. Sign the order and note the date entered on the order.
8. When a purchase order number is used, be sure that it is legible and visible. Mail your order to: THE VENDO COMPANY, 7209 NORTH INGRAM, FRESNO, CALIFORNIA 93650. All orders are carefully packed and inspected prior to shipment. Damage incurred during shipment should be reported at once and a claim filed with the terminating carrier.

### == MATERIAL RETURN PROCEDURE ==

All items returned must be accompanied by material return tags clearly stating the reason for return. (Tags are available on request.) To replace an inoperative part within the terms of the warranty, please follow these instructions.

1. If a replacement part was taken from the available parts stock and installed on the machine, proceed as follows:
  - a. Complete a parts return tag. Be sure all of the requested information is written in.
  - b. Keep the white (top) copy.
  - c. Attach the tag to the inoperative parts and send it by the cheapest method of transportation to: THE VENDO COMPANY, 4015 EAST RAINES ROAD, MEMPHIS, TENNESSEE, 38118.
  - d. A like part will be shipped prepaid, at no charge if our inspection shows the inoperative part became defective in warranty.
  - e. If a part does not meet the terms of the warranty, it will be replaced with a new part and invoiced accordingly. The returned part will be scrapped to eliminate further handling charges.
2. If a spare part is not available to put on the machine, order the part required. Call 800-344-7216 (In California call 800-742-1815) for emergency requirements. The part will be shipped and invoiced to you. After the replacement is received, follow the procedure as outlined above under Number 1.

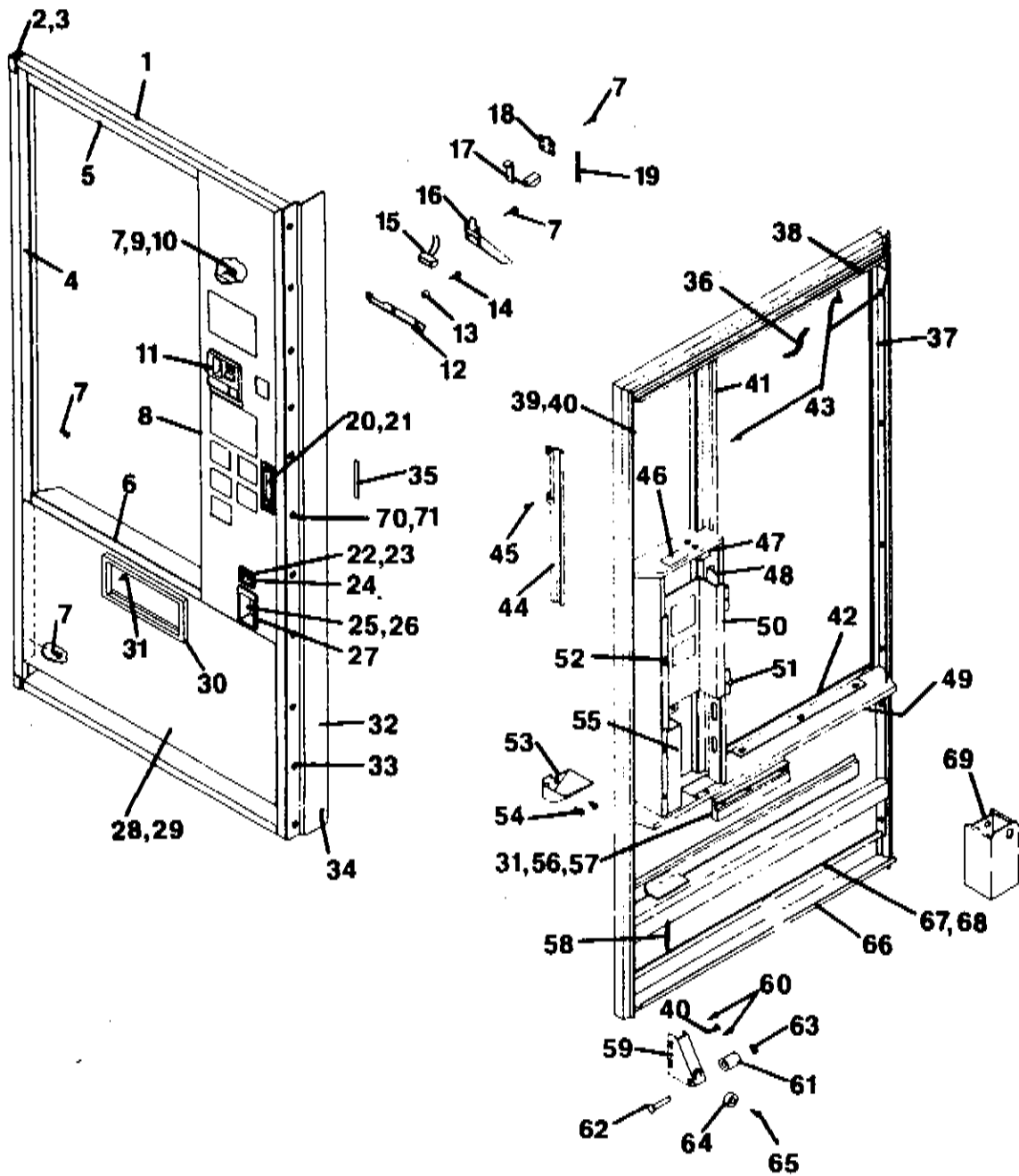
After exchange of the part on the machine, complete a material return tag. Check the box marked "Credit" and fill in the invoice number covering the part. Attach the tag to the inoperative part and send it by the cheapest method of transportation to: THE VENDO COMPANY, 4015 EAST RAINES ROAD, MEMPHIS, TENNESSEE, 38118. If our inspection shows the inoperative part became defective in warranty, a credit will be issued to cancel the invoice on which the replacement part was shipped. This credit will include any prepaid transportation charges. To receive credit, the inoperative part MUST be returned within 30 days from the date the replacement was shipped. We do not issue cash credit for the return of any part or accessory.

### == REFRIGERATION RETURN PROCEDURE ==

#### Refrigeration Units

require a separate tag for each item returned. The procedure is the same as for parts

except the original is attached to the unit and the customer keeps the copy for his records. All refrigeration systems are returned to: THE VENDO COMPANY, 4015 EAST RAINES ROAD, MEMPHIS, TENNESSEE, 38118. The return tag should be filled out in its entirety.

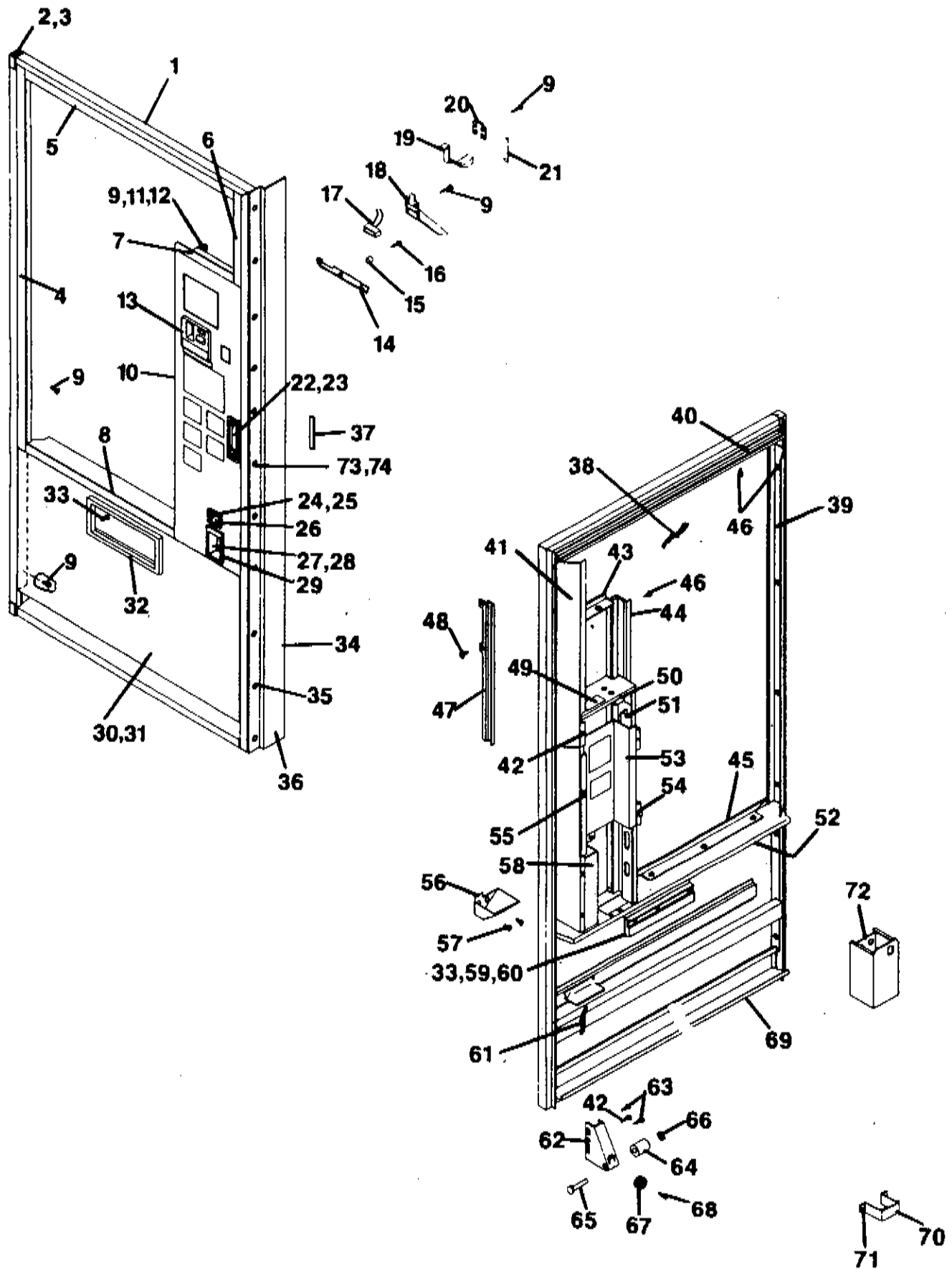


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## OUTER DOOR - COKE

ITEM NO.	255/264 PART NO.	312 PART NO.	357/345 PART NO.	407/427 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131924-10	131924-12	131924-11	131924-13	1	DOOR FRAME WELD
-	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-	383616-1	1	HINGE PIN CASTING - TOP
3	V801418	V801418	V801418	V801418	4	RIVET - HINGE
4	383907-2	383907-29	383907-2	383907-29	1	SIGN FRAME - LEFT SIDE
5	384031	384031	384031-1	384031-1	1	SIGN FRAME - TOP
6	383891	383891	383891-1	383891-1	1	SIGN FRAME - BOTTOM
7	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
8	131872-35	-	131872-36	131872-27	1	CONTROL PANEL (EZ) - SEE PAGE 37
-	131872-35	131872-37	131872-26	131872-44	1	CONTROL PANEL (MAXI) - SEE PAGE 37
9	369466	369466	369466	369466	1	BUMPER
10	384869	384869	384869	384869	1	WASHER - BUMPER
11	385047	385047	385047	385047	1	COIN INSERT CASTING
12	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
13	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER (COIN INSERT)
14	V801423	V801423	V801423	V801423	A/R	TAPPING SCREW (COIN INSERT)
15	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
16	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
17	385325	385325	385325	385325	1	LEVER - COIN RETURN
18	385265	385265	385265	385265	1	RETAINER - LEVER
19	385786	385786	385786	385786	1	SPRING - LEVER
20	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
21	369526	369526	369526	369526	1	TRIM - DOOR LATCH
22	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
23	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
24	320932	320932	320932	320932	1	TRIM - COIN RETURN
25	31700	31700	31700	31700	1	CROWN PULLER
-	383777	383777	383777	383777	1	SPACER - CROWN PULLER
26	V800525	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
27	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
28	131909-21	131909-21	131909-22	131909-22	1	LOWER DOOR PANEL WELD
29	-	-	-	-	1	VINYL - SEE PAGE 87
30	387125	387125	387125	387125	1	TRIM - EYELET
31	V800774	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
-	383102-4	383102-7	383102-4	383102-7	1	DOOR GUARD
-	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
34	383978	383978	383978	383978	1	BASE VINYL (OPTIONAL)
35	384223	384223	384223	384223	8	NEOPRENE TAPE - (IN INCHES)
36	383955-10	383955-11	383955-5	383955-12	1	SIGN FACE - COKE
37	383921-2	383921-4	383921-2	383921-4	1	SIGN RETAINER - LEFT SIDE
38	383909	383909	383909-1	383909-1	1	SIGN RETAINER - TOP
39	385327-1	385327	385327-1	385327	1	REFLECTOR
40	V342624	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
41	385044-1	385044-2	385044-1	385044-2	1	SIGN RETAINER - R. SIDE (CNTRL. PNL.)
42	383953	383953	383953-1	383953-1	1	SIGN RETAINER - BOTTOM
43	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW
44	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
45	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
46	385041	385041	385041	385041	1	TIE - COIN HARNESS
47	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
48	385048	386048	385048	385048	1	DUCT - CONTROL PANEL
49	383920	383920	383920-1	383920-1	1	DUCT - DOOR HARNESS
50	131858	131858	131858	131858	1	COINAGE DOOR PANEL WELD
-	V800762	V800762	V800762	V800762	3	TAPPING SCREW
51	384279	384279	384279	384279	1	STOP - COINAGE DOOR
52	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
53	385002	385002	385002	385002	1	COIN RETURN CHUTE
54	V800787	V800787	V800787	V800787	2	TAPPING SCREW (COIN CHUTE)
55	384022	384022	384022	384022	1	BAFFLE - SECURITY
56	384335	384335	384335	384335	1	BUMPER - EYELET
57	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
58	320943	320943	320943	320943	1	CROWN BOX
59	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
60	V801312	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
61	368656	368656	368656	368656	1	ROLLER - DOOR
62	368657	368657	368657	368657	1	PIN - ROLLER
63	V801368	V801368	V801368	V801368	1	RETAINER - PIN (ROLLER)
64	369466	369466	369466	369466	1	BUMPER - DOOR
-	V800498	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
-	385494	385494	385494-1	385494-1	1	DEFLECTOR (BOTTOM DOOR FRAME)
67	384695	384695	384695	384695	1	BATTERY BRACKET (E.H.S.)
68	V800491	V800491	V800491	V800491	4	TAPPING SCREW (E.H.S.)
69	131548	131548	131548	131548	1	COIN BOX
70	V801436	V801436	V801436	V801436	4	SQUARE NECK BOLT
71	V800947	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY

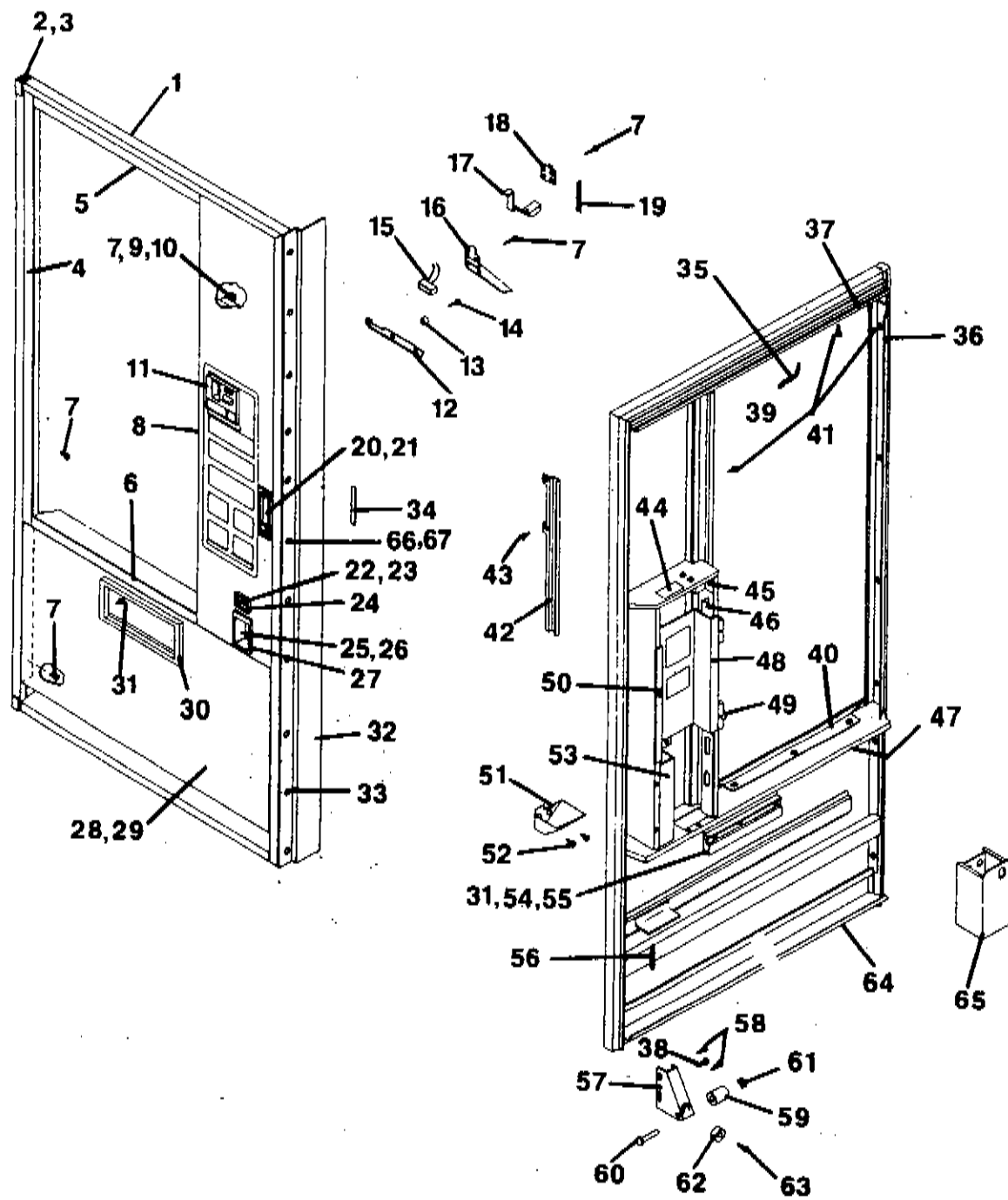
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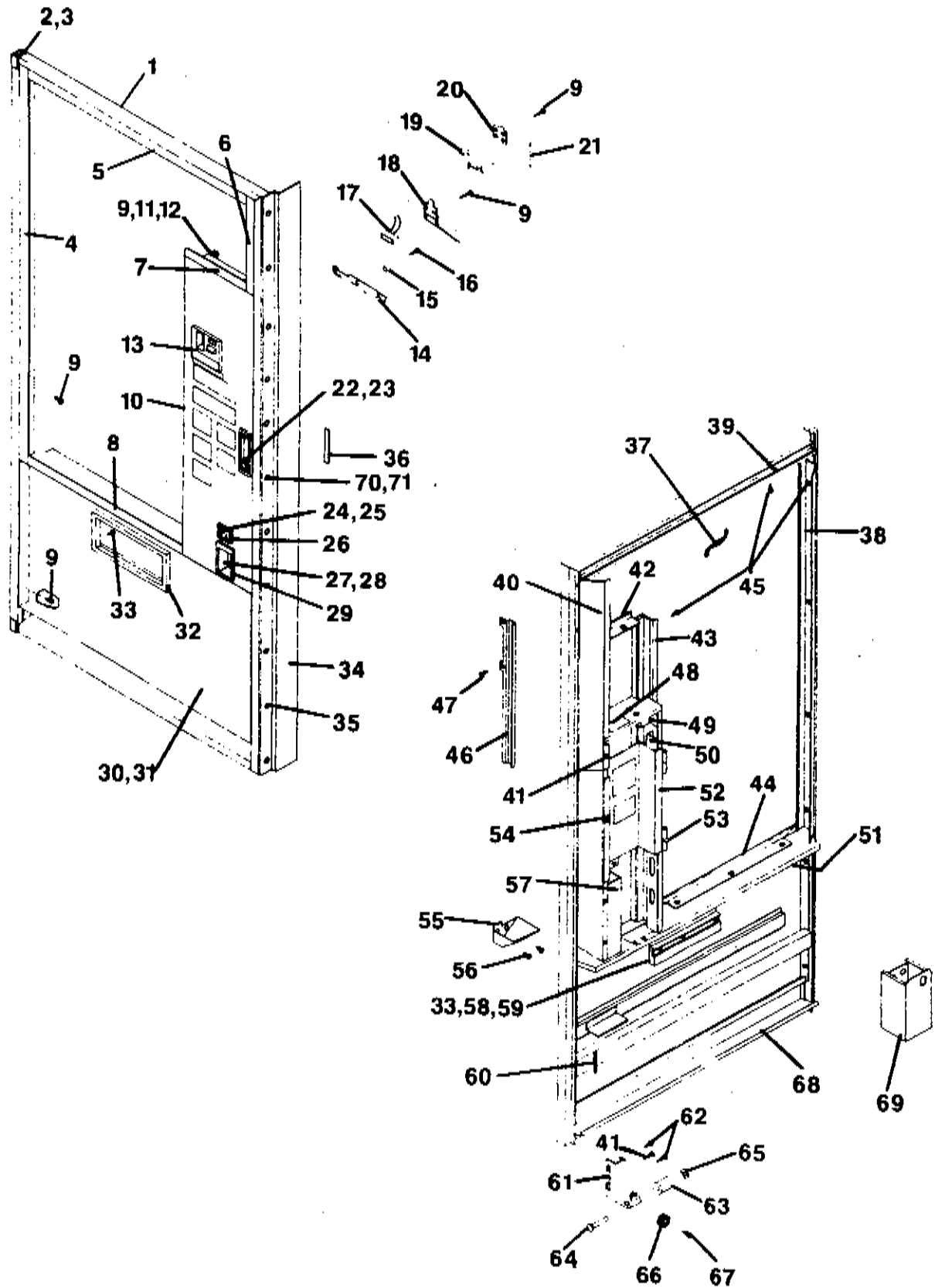
# OUTER DOOR - COKE

ITEM NO.	355 PART NO.	497/475 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-14	131924-15	131924-16	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE
5	383907	383907	383907	1	SIGN FRAME - LEFT SIDE
6	383906	383906-1	383906-2	1	SIGN FRAME - TOP
7	385010	385010	385010	1	SIGN FRAME - RIGHT SIDE TOP
8	385805	385805	385805	1	SIGN FRAME - CONTROL PANEL TOP
9	383891	383891-1	383891-2	1	SIGN FRAME - BOTTOM
10	V801422	V801422	V801422	A/R	TAPPING SCREW
11	131872-35	131872-35	131872-26	1	CONTROL PANEL (EZ) - SEE PAGE 37
12	131872-35	131872-26	131872-26	1	CONTROL PANEL (MAXI) - SEE PAGE 37
13	389466	389466	389466	1	BUMPER
14	384869	384869	384869	1	WASHER - BUMPER
15	385047	385047	385047	1	COIN INSERT CASTING
16	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
17	337241-1	337241-1	337241-1	3	CUP WASHER (COIN INSERT)
18	V801423	V801423	V801423	A/R	TAPPING SCREW (COIN INSERT)
19	124435	124435	124435	1	LAMP - COIN CHUTE
20	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
21	385786	385786	385786	1	LEVER - COIN RETURN
22	127161-3	127161-3	127161-3	1	RETAINER - LEVER
23	385526	385526	385526	1	SPRING - LEVER
24	320934-1	320934-1	320934-1	1	DOOR LATCH ASSEMBLY
25	320935	320935	320935	1	TRIM - DOOR LATCH
26	320932	320932	320932	1	DOOR - COIN RETURN
27	31700	31700	31700	1	PIN - DOOR (COIN RETURN)
28	383777	383777	383777	1	TRIM - COIN RETURN
29	V800525	V800525	V800525	3	CROWN PULLER
30	356467-2	356467-2	356467-2	1	SPACER - CROWN PULLER
31	131909-21	131909-22	131909-23	1	TAPPING SCREW - CROWN PULLER
32	387125	387125	387125	1	TRIM - CROWN PULLER
33	V800774	V800774	V800774	A/R	LOWER DOOR PANEL WELD
34	383102-10	383102-10	383102-10	1	VINYL - SEE PAGE 87
35	383118	383118	383118	1	TRIM - EYELET
36	383978	383978	383978	1	TAPPING SCREW - EYELET
37	384223	384223	384223	1	DOOR GUARD
38	383955-6	383955-7	383955-8	8	DRIVE RIVET - DOOR GUARD
39	383921	383921	383921	1	BASE VINYL (OPTIONAL)
40	383909	383909-1	383909-2	1	EXPLOSION TAPE - (IN INCHES)
41	385326	385326	385326	1	SIGN FACE - COKE
42	V342624	V342624	V342624	A/R	SIGN RETAINER - LEFT SIDE
43	385806	385806	385806	1	SIGN RETAINER - TOP
44	385044-1	385044-1	385044-1	1	SIGN RETAINER - RIGHT SIDE TOP
45	383953	383953-1	383953-2	1	SELF TAPPING SCREW
46	V800503	V800503	V800503	A/R	SIGN RETAINER - CONTROL PANEL TOP
47	384291	384291	384291	1	SIGN RETAINER - R. SIDE (CNTRL. PNL.)
48	V801421	V801421	V801421	A/R	SIGN RETAINER - BOTTOM
49	385041	385041	385041	1	TAPPING SCREW
50	383918	383918	383918	1	RAIN TROUGH - DOOR
51	385048	385048	385048	1	TAPPING SCREW
52	383920	383920-1	383920-2	1	TIE - COIN HARNESS
53	131858	131858	131858	1	BRACKET - COIN CONNECTOR
54	V800762	V800762	V800762	3	DUCT - CONTROL PANEL
55	384279	384279	384279	1	DUCT - DOOR HARNESS
56	379407-2	379407-2	379407-2	1	COINAGE DOOR PANEL WELD
57	385002	385002	385002	1	TAPPING SCREW
58	V800787	V800787	V800787	2	STOP - COINAGE DOOR
59	384022	384022	384022	1	LATCH - COINAGE DOOR
60	384335	384335	384335	1	COIN RETURN CHUTE
61	384552	384552	384552	1	TAPPING SCREW (COIN CHUTE)
62	320943	320943	320943	1	BATTLE - SECURITY
63	382958	382958	382958	1	BUMPER - EYELET
64	V801312	V801312	V801312	2	RETAINER - BUMPER (EYELET)
65	386656	386656	386656	1	CROWN BOX
66	386657	386657	386657	1	ROLLER BRACKET - DOOR
67	V801368	V801368	V801368	1	TAPPING SCREW - ROLLER BRACKET
68	389466	389466	389466	1	ROLLER - DOOR
69	V800498	V800498	V800498	1	PIN - ROLLER
70	385494	385494-1	385494-2	1	RETAINER - PIN (ROLLER)
71	384695	384695	384695	1	BUMPER - DOOR
72	V800491	V800491	V800491	1	TAPPING SCREW - BUMPER
73	131548	131548	131548	1	DEFLECTOR (BOTTOM DOOR FRAME)
74	V801436	V801436	V801436	1	BATTERY BRACKET (E.H.S.)
	V800947	V800947	V800947	4	TAPPING SCREW (E.H.S.)
				4	COIN BOX
				4	SQUARE NECK BOLT
				4	NUT & LOCKWASHER ASSEMBLY



## OUTER DOOR - DR. PEPPER

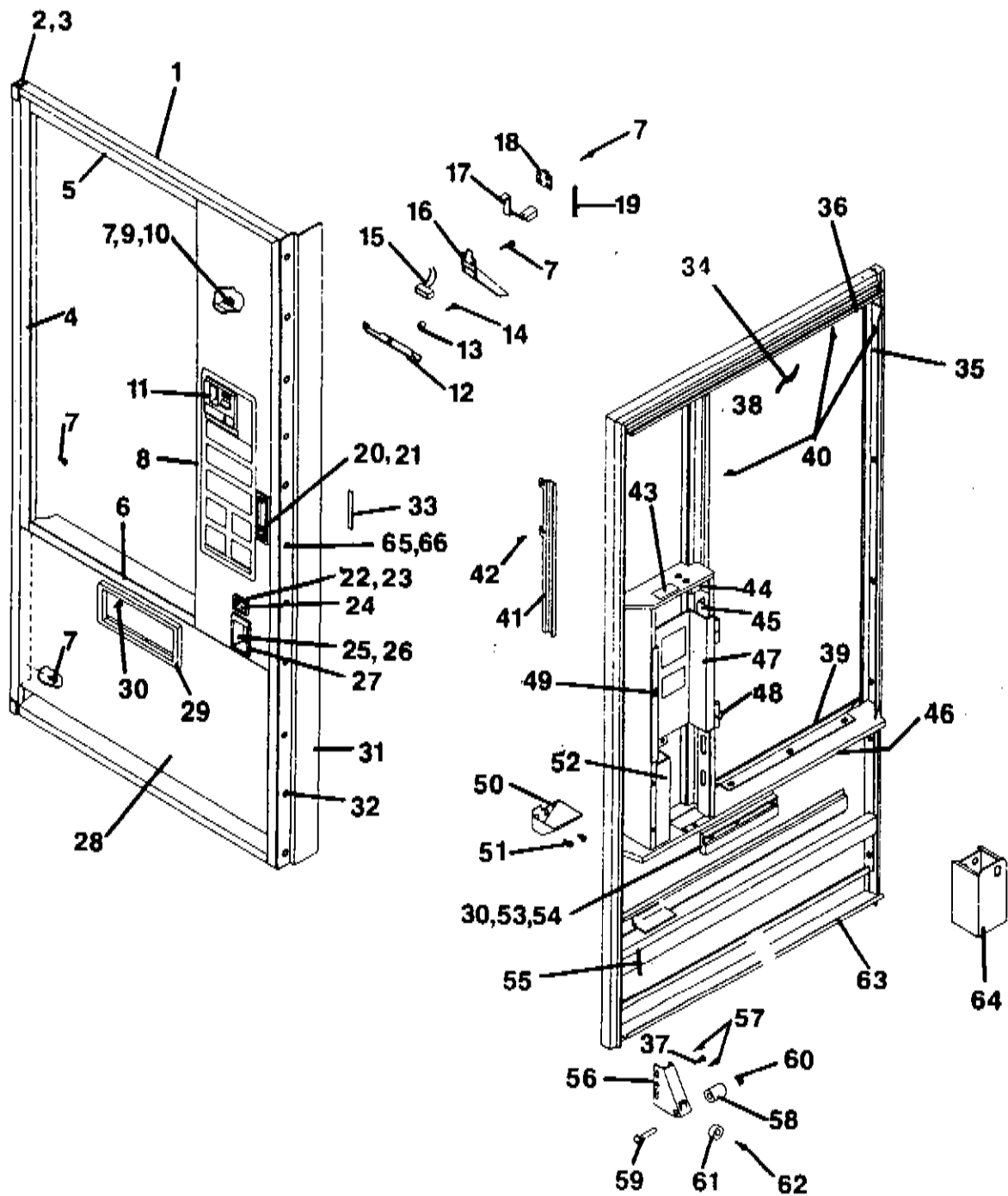
ITEM NO.	255/264 PART NO.	312 PART NO.	357/345 PART NO.	407/427 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-10	131924-12	131924-11	131924-13	1	DOOR FRAME WELD
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
3	0801418	0801418	0801418	0801418	4	RIVET - HINGE
4	383907-2	383907-29	383907-2	383907-29	1	SIGN FRAME - LEFT SIDE
5	384031	384031	384031-1	384031-1	1	SIGN FRAME - TOP
6	383891	383891	383891-1	383891-1	1	SIGN FRAME - BOTTOM
7	0801422	0801422	0801422	0801422	A/R	TAPPING SCREW
8	131872-8	131872-16	131872-8	131872-16	1	CONTROL PANEL (MED.BUT.) SEE PAGE 39
9	369466	369466	369466	369466	1	BUMPER
10	384869	384869	384869	384869	1	WASHER - BUMPER
11	385047	385047	385047	385047	1	COIN INSERT CASTING
12	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
13	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
14	0801423	0801423	0801423	0801423	3	TAPPING SCREW - COIN INSERT
15	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
16	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
17	385325	385325	385325	385325	1	LEVER - COIN RETURN
18	385265	385265	385265	385265	1	RETAINER - LEVER
19	385786	385786	385786	385786	1	SPRING - LEVER
20	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
21	369526	369526	369526	369526	1	TRIM - DOOR LATCH
22	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
23	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
24	320932	320932	320932	320932	1	TRIM - COIN RETURN
25	31700	31700	31700	31700	1	CROWN PULLER
-	383777	383777	383777	383777	1	SPACER - CROWN PULLER
26	0800525	0800525	0800525	0800525	3	TAPPING SCREW - CROWN PULLER
27	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
28	131909-24	131909-24	131909-25	131909-25	1	LOWER DOOR PANEL WELD ASSEMBLY
29	-	-	-	-	1	VINYL - SEE PAGE
30	387125	387125	387125	387125	1	TRIM - EYELET
31	0800774	0800774	0800774	0800774	A/R	TAPPING SCREW - EYELET
32	383102-20	383102-22	383102-20	383102-23	1	DOOR GUARD
33	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
34	384223	384223	384223	384223	8	NEOPRENE TAPE (1/4 INCHES)
35	385952	385952-2	385952-1	385952-3	1	SIGN FACE - DR. PEPPER
36	383921-2	383921-4	383921-2	383921-4	1	SIGN RETAINER - LEFT SIDE
37	383909	383909	383909-1	383909-1	1	SIGN RETAINER - TOP
38	0342624	0342624	0342624	0342624	A/R	SELF TAPPING SCREW
39	385044-1	385044-2	385044-1	385044-2	1	SIGN RETAINER - R.SIDE(CMTL.PNL.)
40	383953	383953	383953-1	383953-1	1	SIGN RETAINER - BOTTOM
41	0800503	0800503	0800503	0800503	A/R	TAPPING SCREW
42	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
43	0801421	0801421	0801421	0801421	A/R	TAPPING SCREW
44	385041	385041	385041	385041	1	TIE - COIN HARNESS
45	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
46	385048	385048	385048	385048	1	DUCT - CONTROL PANEL
47	383920	383920	383920-1	383920-1	1	DUCT - DOOR HARNESS
48	131858	131858	131858	131858	1	COINAGE PANEL WELD
-	0800762	0800762	0800762	0800762	3	TAPPING SCREW
49	384279	384279	384279	384279	1	STOP - COINAGE DOOR
50	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
51	385002	385002	385002	385002	1	COIN RETURN CHUTE
52	0800787	0800787	0800787	0800787	2	TAPPING SCREW - COIN CHUTE
53	384022	384022	384022	384022	1	DAFFLE - SECURITY
54	384335	384335	384335	384335	1	BUMPER - EYELET
55	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
56	320943	320943	320943	320943	1	CROWN BOX
57	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
58	0801312	0801312	0801312	0801312	2	TAPPING SCREW - ROLLER BRACKET
59	368656	368656	368656	368656	1	ROLLER - DOOR
60	368657	368657	368657	368657	1	PIN - ROLLER
61	0801368	0801368	0801368	0801368	1	RETAINER - PIN
62	369466	369466	369466	369466	1	BUMPER - DOOR
63	0800498	0800498	0800498	0800498	1	TAPPING SCREW - BUMPER
64	385494	385494	385494-1	385494-1	1	DEFLECTOR (BOTTOM DOOR FRAME)
65	131548	131548	131548	131548	1	COIN BOX
66	0801436	0801436	0801436	0801436	4	SQUARE NECK BOLT
67	0800947	0800947	0800947	0800947	4	NUT & LOCKWASHER ASSEMBLY



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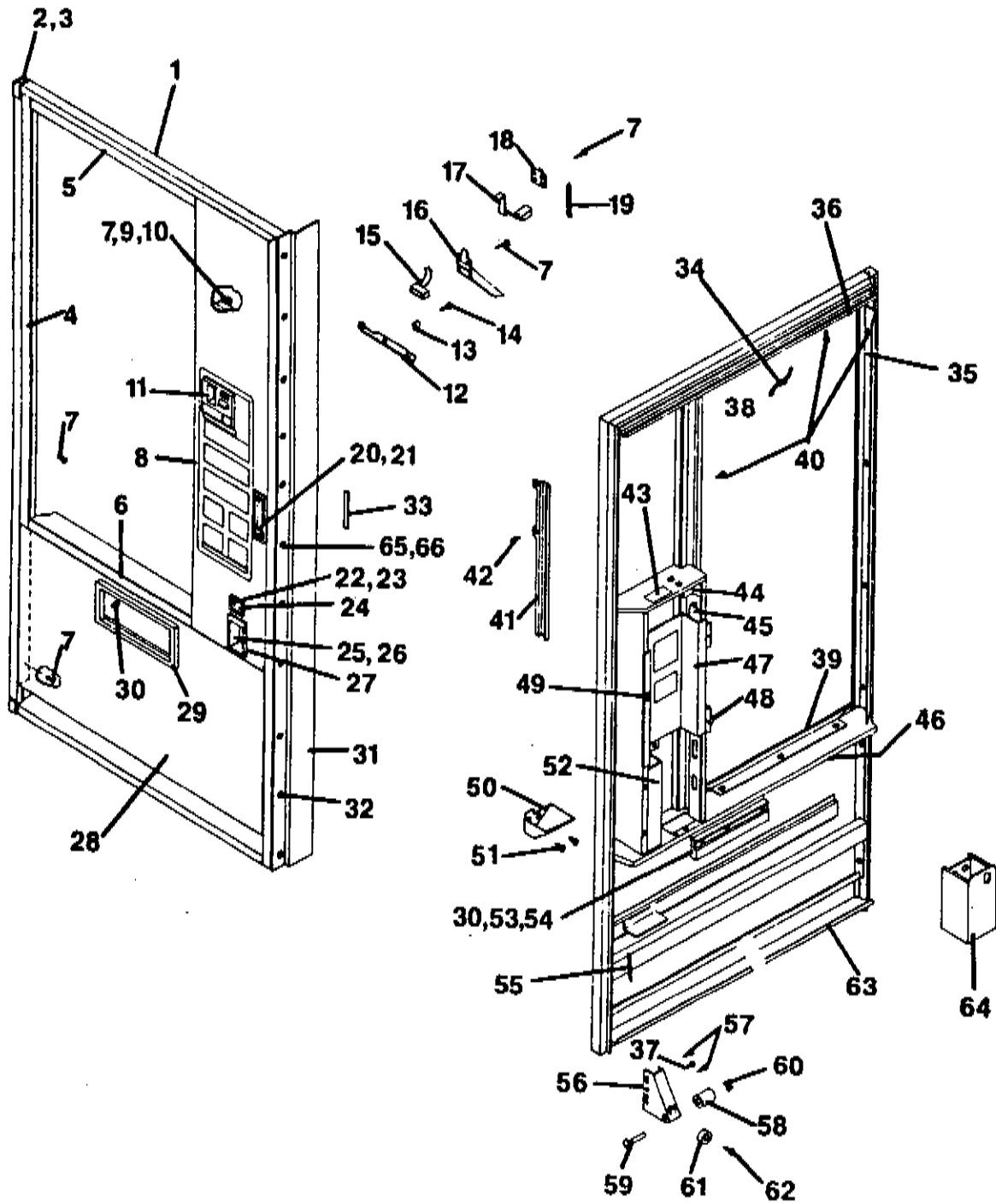
## OUTER DOOR - DR. PEPPER

ITEM NO.	355 PART NO.	497/475 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-14	131924-15	131924-16	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE CASTING
5	383907	383907	383907	1	SIGN FRAME - LEFT SIDE
6	383906	383906-1	383906-2	1	SIGN FRAME - TOP
7	383903	383903	383903	1	SIGN FRAME - RIGHT SIDE (TOP)
8	385011	385011	385011	1	SIGN FRAME - CONTROL PANEL TOP
9	383891	383891-1	383891-2	1	SIGN FRAME - BOTTOM
10	V801422	V801422	V801422	A/R	TAPPING SCREW
11	131872-33	131872-33	131872-33	1	CONTROL PANEL (MED.BUT.) SEE PAGE 39
12	369466	369466	369466	1	BUMPER
13	384869	384869	384869	1	WASHER - BUMPER
14	385047	385047	385047	1	COIN INSERT CASTING
15	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
16	337241-1	337241-1	337241-1	3	CUP WASHER (COIN INSERT)
17	V801423	V801423	V801423	3	TAPPING SCREW (COIN INSERT)
18	124435	124435	124435	1	LAMP - COIN RETURN
19	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
20	385325	385325	385325	1	LEVER - COIN RETURN
21	385265	385265	385265	1	RETAINER - LEVER
22	385786	385786	385786	1	SPRING - LEVER
23	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
24	369526	369526	369526	1	TRIM - DOOR LATCH
25	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
26	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
27	320932	320932	320932	1	TRIM - COIN RETURN
28	31700	31700	31700	1	CROWN PULLER
29	383777	383777	383777	3	SPACER - CROWN PULLER
30	V800525	V800525	V800525	1	TAPPING SCREW - CROWN PULLER
31	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
32	131909-24	131909-25	131909-26	1	LOWER DOOR PANEL WELD ASSEMBLY
33	387125	387125	387125	1	VINYL - SEE PAGE
34	V800774	V800774	V800774	A/R	TRIM - EYELET
35	383102-21	383102-21	383102-21	1	TAPPING SCREW - EYELET
36	383118	383118	383118	A/R	DOOR GUARD
37	384223	384223	384223	8	DRIVE RIVET - DOOR GUARD
38	385952-4	385952-5	385952-6	1	NEOPRENE TAPE (IN INCHES)
39	383921	383921	383921	1	SIGN FACE - DR. PEPPER
40	383909	383909-1	383909-2	1	SIGN RETAINER - LEFT SIDE
41	383908	383908	383908	1	SIGN RETAINER - TOP
42	V342624	V342624	V342624	A/R	SIGN RETAINER - RIGHT SIDE (TOP)
43	383915	383915	383915	1	SELF TAPPING SCREW
44	385044-3	385044-3	385044-3	1	SIGN RETAINER - CONTROL PANEL TOP
45	383953	383953-1	383953-2	1	SIGN RETAINER - R. SIDE (CNTRL.PNL.)
46	V800503	V800503	V800503	A/R	SIGN RETAINER - BOTTOM
47	384291	384291	384291	1	TAPPING SCREW
48	V801421	V801421	V801421	A/R	RAIN TROUGH - DOOR
49	385041	385041	385041	1	TAPPING SCREW
50	383918	383918	383918	1	TIE - COIN HARNESS
51	385048	385048	385048	1	BRACKET - COIN CONNECTOR
52	383920	383920-1	383920-2	1	DUCT - CONTROL PANEL
53	131858	131858	131858	1	DUCT - DOOR HARNESS
54	V800762	V800762	V800762	3	COINAGE PANEL WELD
55	384279	384279	384279	1	TAPPING SCREW
56	379407-2	379407-2	379407-2	1	STOP - COINAGE DOOR
57	385002	385002	385002	1	LATCH - COINAGE DOOR
58	V800787	V800787	V800787	2	COIN RETURN CHUTE
59	384022	384022	384022	1	TAPPING SCREW - COIN CHUTE
60	384335	384335	384335	1	BAFFLE - SECURITY
61	384552	384552	384552	1	BUMPER - EYELET
62	320943	320943	320943	1	RETAINER - BUMPER
63	382958	382958	382958	1	CROWN BOX
64	V801312	V801312	V801312	2	ROLLER BRACKET - DOOR
65	368656	368656	368656	1	TAPPING SCREW - ROLLER DOOR
66	368657	368657	368657	1	ROLLER - DOOR
67	V801368	V801368	V801368	1	PIN - ROLLER
68	369466	369466	369466	1	RETAINER - PIN
69	V800498	V800498	V800498	1	BUMPER - DOOR
70	385494	385494-1	385494-2	1	TAPPING SCREW - BUMPER
71	131548	131548	131548	1	DEFLECTOR (BOTTOM DOOR FRAME)
	V801436	V801436	V801436	1	COIN BOX
	V800947	V800947	V800947	4	SQUARE NECK BOLT
				4	NUT & LOCKWASHER ASSEMBLY

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## OUTER DOOR - LIKE

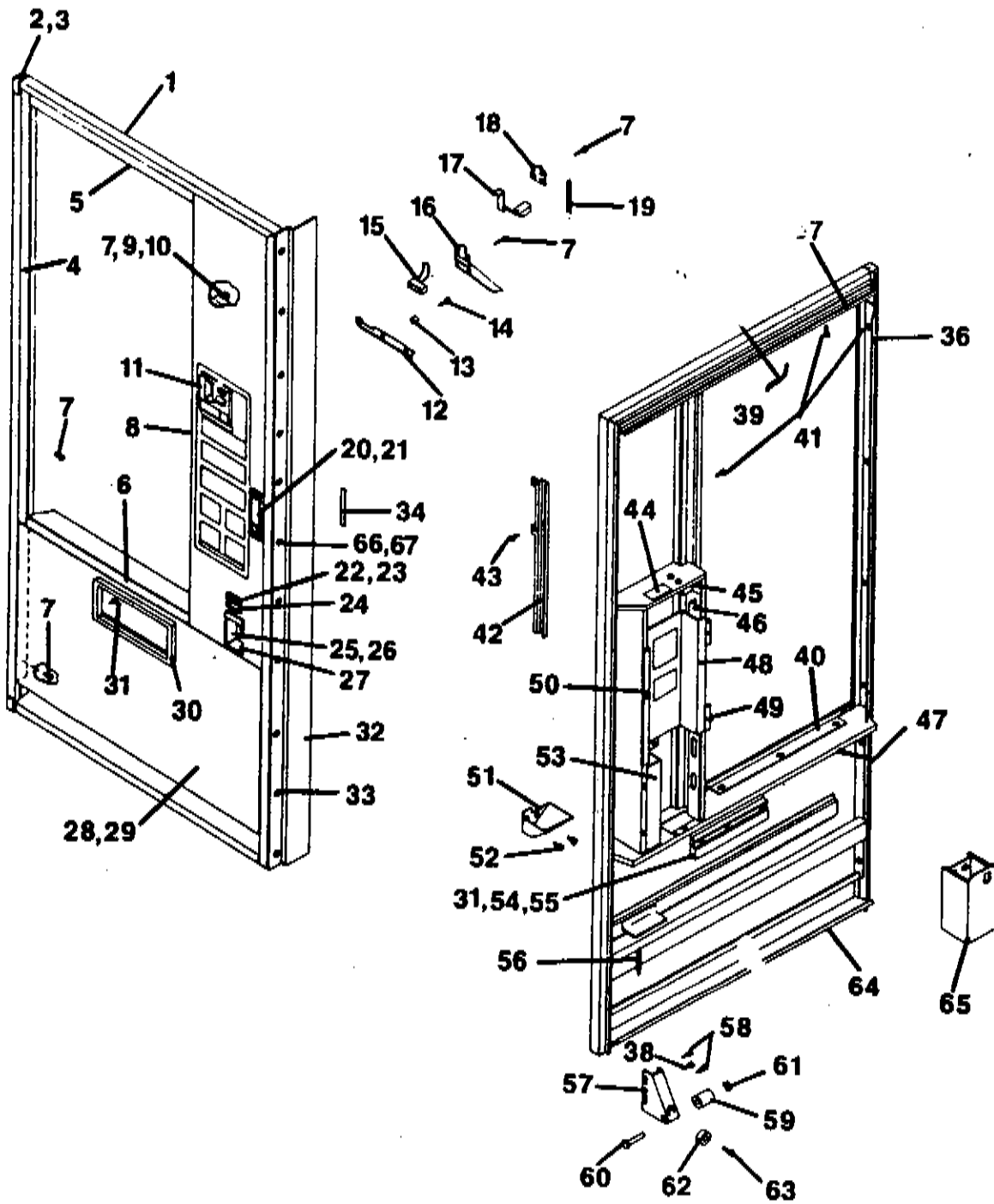
ITEM NO.	255/264 PART NO.	312 PART NO.	345/357 PART NO.	355/364 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-40	131924-42	131924-41	131924-44	1	DOOR FRAME WELD
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
3	V801418	V801418	V801418	V801418	4	RIVET - HINGE
4	383907-2	383907-29	383907-2	383907	1	SIGN FRAME - LEFT SIDE
5	384031	384031	384031-1	384031	1	SIGN FRAME - TOP
6	383891	383891	383891-1	383891	1	SIGN FRAME - BOTTOM
7	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
8	131872-45	131872-46	131872-45	131872-47	1	CONTROL PANEL - SEE PAGE 39
9	369466	369466	369466	369466	1	BUMPER
10	384869	384869	384869	384869	1	WASHER - BUMPER
11	385047	385047	385047	385047	1	COIN INSERT CASTING
12	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
13	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
14	V801423	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
15	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
16	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
17	385325	385325	385325	385325	1	LEVER - COIN RETURN
18	385265	385265	385265	385265	1	RETAINER - LEVER
19	385786	385786	385786	385786	1	SPRING - LEVER
20	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSY.
21	369526	369526	369526	369526	1	TRIM - DOOR LATCH
22	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
23	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
24	320932	320932	320932	320932	1	TRIM - COIN RETURN
25	31700	31700	31700	31700	1	CROWN PULLER
-	383777	383777	383777	383777	1	SPACER - CROWN PULLER
26	V800525	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
27	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
28	131909-18	131909-18	131909-19	131909-18	1	LOWER DOOR PANEL WELD ASSY.
29	387125	387125	387125	387125	1	TRIM - EYELET
30	V800774	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
31	383102-29	383102-30	383102-30	383102-31	1	DOOR GUARD
32	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
33	384223	384223	384223	384223	8	NEOPRENE TAPE (IN INCHES)
34	385824	385824-1	385824-3	385824-2	1	SIGN FACE - LIKE
35	383921-2	383921-4	383921-2	383921	1	SIGN RETAINER - LEFT SIDE
36	383909	383909	383909-1	383909	1	SIGN RETAINER - TOP
37	V342624	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
38	385044-1	385044-2	385044-1	385044	1	SIGN RETAINER - R. SIDE (CHTL. PNL.)
39	383953	383953	383953-1	383953	1	SIGN RETAINER - BOTTOM
40	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW
41	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
42	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
43	385041	385041	385041	385041	1	TIE - COIN HARNESS
44	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
45	385048	385048	385048	385048	1	DUCT - CONTROL PANEL
46	383920	383920	383920-1	383920	1	DUCT - DOOR HARNESS
47	131858	131858	131858	131858	1	COINAGE PANEL WELD
-	V800762	V800762	V800762	V800762	3	TAPPING SCREW
48	384279	384279	384279	384279	1	STOP - COINAGE DOOR
49	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
50	385002	385002	385002	385002	1	COIN RETURN CHUTE
51	V800787	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
52	384022	384022	384022	384022	1	RAFFLE - SECURITY
53	384335	384335	384335	384335	1	BUMPER - EYELET
54	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
55	320943	320943	320943	320943	1	CROWN BOX
56	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
57	V801312	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
58	368656	368656	368656	368656	1	ROLLER - DOOR
59	368657	368657	368657	368657	1	PIN - ROLLER
60	V801368	V801368	V801368	V801368	1	RETAINER - PIN
61	369466	369466	369466	369466	1	BUMPER - DOOR
62	V800498	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
63	385494	385494	385494-1	385494	1	DEFLECTOR (BOTTOM DOOR FRAME)
64	131548	131548	131548	131548	1	COIN BOX
65	V801436	V801436	V801436	V801436	4	SQUARE NECK BOLT
66	V800947	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY





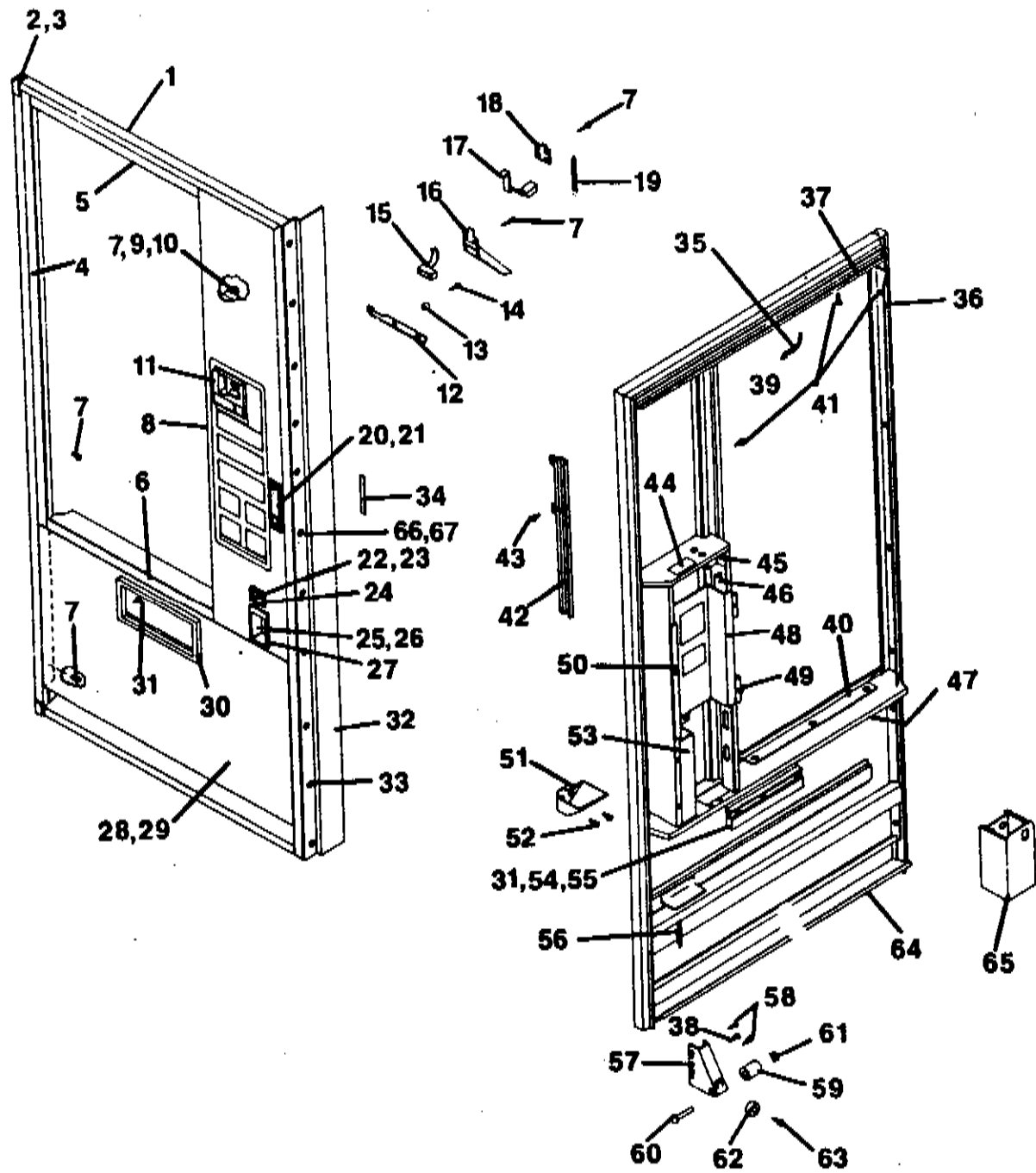
## OUTER DOOR - LIKE

ITEM NO.	407/427 PART NO.	475/497 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-43	131924-45	131924-46	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE
5	383907-29	383907	383907	1	SIGN FRAME - LEFT SIDE
6	384031-1	384031-1	384031-2	1	SIGN FRAME - TOP
7	383891-1	383891-1	383891-2	1	SIGN FRAME - BOTTOM
8	V801422	V801422	V801422	A/R	TAPPING SCREW
9	131872-46	131872-47	131872-47	1	CONTROL PANEL - SEE PAGE 39
10	369466	369466	369466	1	BUMPER
11	384869	384869	384869	1	WASHER - BUMPER
12	385047	385047	385047	1	COIN INSERT CASTING
13	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
14	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
15	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
16	124435	124435	124435	1	LAMP - CORRECT CHANGE
17	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
18	385325	385325	385325	1	LEVER - COIN RETURN
19	385265	385265	385265	1	RETAINER - LEVER
20	385786	385786	385786	1	SPRING - LEVER
21	127161-3	127161-3	127161-3	1	DOOR LATCH ASSY.
22	369526	369526	369526	1	TRIM - DOOR LATCH
23	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
24	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
25	320932	320932	320932	1	TRIM - COIN RETURN
26	31700	31700	31700	1	CROWN PULLER
27	383777	383777	383777	3	SPACER - CROWN PULLER
28	V800525	V800525	V800525	1	TAPPING SCREW - CROWN PULLER
29	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
30	131909-19	131909-19	131909-20	1	LOWER DOOR PANEL WELD ASSY.
31	387125	387125	387125	1	TRIM - EYELET
32	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
33	383102-30	383102-31	383102-31	1	DOOR GUARD
34	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
35	384223	384223	384223	8	NEOPRENE TAPE (IN INCHES)
36	385824-4	385824-5	385824-6	1	SIGN FACE - LIKE
37	383921-4	383921	383921	1	SIGN RETAINER - LEFT SIDE
38	383909-1	383909-1	383909-2	1	SIGN RETAINER - TOP
39	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
40	385044-2	385044	385044	1	SIGN RETAINER - R. SIDE (CNTL. PNL.)
41	383953-1	383953-1	383953-2	1	SIGN RETAINER - BOTTOM
42	V800503	V800503	V800503	A/R	TAPPING SCREW
43	384291	384291	384291	1	RAIN TROUGH - DOOR
44	V801421	V801421	V801421	A/R	TAPPING SCREW
45	385041	385041	385041	1	TIE - COIN HARNESS
46	383918	383918	383918	1	BRACKET - COIN CONNECTOR
47	385048	385048	385048	1	DUCT - CONTROL PANEL
48	383920-1	383920-1	383920-1	1	DUCT - DOOR HARNESS
49	131858	131858	131858	1	COINAGE PANEL WELD
50	V800762	V800762	V800762	3	TAPPING SCREW
51	384279	384279	384279	1	STOP - COINAGE DOOR
52	385002	385002	385002	1	COIN RETURN CHUTE
53	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
54	384022	384022	384022	1	BAFFLE - SECURITY
55	384335	384335	384335	1	BUMPER - EYELET
56	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
57	320943	320943	320943	1	CROWN BOX
58	382958	382958	382958	1	ROLLER BRACKET - DOOR
59	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
60	368656	368656	368656	1	ROLLER - DOOR
61	368657	368657	368657	1	PIN - ROLLER
62	V801368	V801368	V801368	1	RETAINER - PIN
63	369466	369466	369466	1	BUMPER - DOOR
64	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
65	385494-1	385494-1	385494-2	1	DEFLECTOR (BOTTOM DOOR FRAME)
66	131548	131548	131548	1	COIN BOX
67	V801436	V801436	V801436	4	SQUARE NECK BOLT
68	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY



## OUTER DOOR - PEPSI

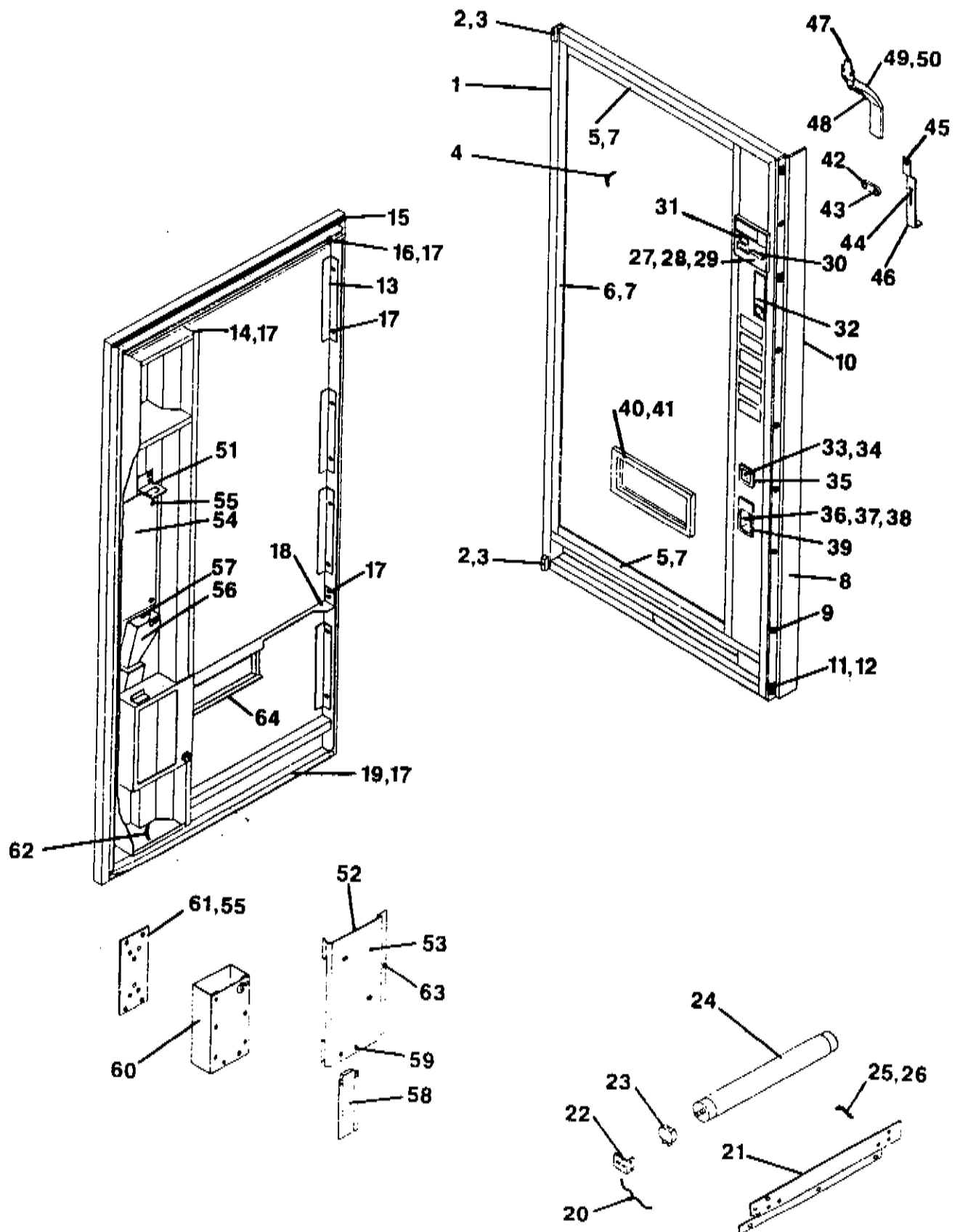
ITEM NO.	255/264 PART NO.	312 PART NO.	364 PART NO.	357/345 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-10	131924-12	131924-14	131924-11	1	DOOR FRAME WELD
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
3	V801418	V801418	V801418	V801418	4	RIVET HINGE
4	383907-2	383907-29	383907	383907-2	1	SIGN FRAME - LEFT SIDE
5	384031	384031	384031	384031-1	1	SIGN FRAME - TOP
6	383891	383891	383891	383891-1	1	SIGN FRAME - BOTTOM
7	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
8	131872-8	131872-16	131872-12	131872-8	1	CONTROL PANEL - SEE PAGE 39
9	369466	369466	369466	369466	1	BUMPER
10	384869	384869	384869	384869	1	WASHER - BUMPER
11	385047	385047	385047	385047	1	COIN INSERT CASTING
12	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
13	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
14	V801423	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
15	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
16	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
17	385325	385325	385325	385325	1	LEVER - COIN RETURN
18	385265	385265	385265	385265	1	RETAINER - LEVER
19	385786	385786	385786	385786	1	SPRING - LEVER
20	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
21	369526	369526	369526	369526	1	TRIM - DOOR LATCH
22	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
23	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
24	320932	320932	320932	320932	1	TRIM - COIN RETURN
25	31700	31700	31700	31700	1	CROWN PULLER
-	383777	383777	383777	383777	1	SPACER - CROWN PULLER
26	V800525	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
27	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
28	131909-27	131909-27	131909-27	131909-28	1	LOWER DOOR PANEL WELD ASSEMBLY
29	-	-	-	-	1	VINYL - SEE PAGE 87
30	387125	387125	387125	387125	1	TRIM - EYELET
31	V800774	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
32	383102-10	383102-18	383102-17	383102-16	1	DOOR GUARD
33	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
34	384223	384223	384223	384223	6	NEOPRENE TAPE (1/8 INCHES)
35	384080-7	384080-6	384080-3	384080-1	1	SIGN FACE - PEPSI
36	383921-2	383921-4	383921	383921-2	1	SIGN RETAINER - LEFT SIDE
37	383909	383909	383909	383909-1	1	SIGN RETAINER - TOP
38	V342624	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
39	385044-1	385044-2	385044	385044-1	1	SIGN RETAINER - R.SIDE (CNTL.PNL.)
40	383953	383953	383953	383953-1	1	SIGN RETAINER - BOTTOM
41	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW
42	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
43	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
44	385041	385041	385041	385041	1	TIE - COIN HARNESS
45	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
46	385048	385048	385048	385048	1	DUCT - CONTROL PANEL
47	383920	383920	383920	383920-1	1	DUCT - DOOR HARNESS
48	131858	131858	131858	131858	1	COINAGE PANEL WELD
-	V800762	V800762	V800762	V800762	3	TAPPING SCREW
49	384279	384279	384279	384279	1	STOP - COINAGE DOOR
50	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
51	385002	385002	385002	385002	1	COIN RETURN CHUTE
52	V800787	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
53	384022	384022	384022	384022	1	BAFFLE - SECURITY
54	384335	384335	384335	384335	1	BUMPER - EYELET
55	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
56	320943	320943	320943	320943	1	CROWN BOX
57	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
58	V801312	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
59	368656	368656	368656	368656	1	ROLLER - DOOR
60	368657	368657	368657	368657	1	PIN - ROLLER
61	V801368	V801368	V801368	V801368	1	RETAINER - PIN
62	369466	369466	369466	369466	1	BUMPER - DOOR
63	V800498	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
64	385494	385494	385494	385494-1	1	DEFLECTOR (BOTTOM DOOR FRAME)
65	131548	131548	131548	131548	1	COIN BOX
66	V801436	V801436	V801436	V801436	4	SQUARE NECK BOLT
67	V800947	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY



## OUTER DOOR - PEPSI

ITEM NO.	427 PART NO.	497/475 PART NO.	568 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-13	131924-15	131924-16	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE
5	383907-29	383907	383907	1	SIGN FRAME - LEFT SIDE
6	384031-1	384031-1	384031-2	1	SIGN FRAME - TOP
7	383891-1	383891-1	383891-2	1	SIGN FRAME - BOTTOM
8	V801422	V801422	V801422	A/R	TAPPING SCREW
9	131872-16	131872-12	131872-12	1	CONTROL PANEL - SEE PAGE 39
10	369466	369466	369466	1	BUMPER
11	384869	384869	384869	1	WASHER - BUMPER
12	385047	385047	385047	1	COIN INSERT CASTING
13	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
14	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
15	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
16	124435	124435	124435	1	LAMP - CORRECT CHANGE
17	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
18	385325	385325	385325	1	LEVER - COIN RETURN
19	385265	385265	385265	1	RETAINER - LEVER
20	385786	385786	385786	1	SPRING - LEVER
21	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
22	369526	369526	369526	1	TRIM - DOOR LATCH
23	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
24	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
25	320932	320932	320932	1	TRIM - COIN RETURN
26	31700	31700	31700	1	CROWN PULLER
27	383777	383777	383777	3	SPACER - CROWN PULLER
28	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
29	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
30	131909-28	131909-28	131909-29	1	LOWER DOOR PANEL WELD ASSEMBLY
31	387125	387125	387125	1	VINYL - SEE PAGE 87
32	V800774	V800774	V800774	A/R	TRIM - EYELET
33	383102-18	383102-17	383102-17	1	TAPPING SCREW - EYELET
34	383118	383118	383118	A/R	DOOR GUARD
35	384223	384223	384223	8	DRIVE RIVET - DOOR GUARD
36	384080-8	384080-4	384080-5	1	NEOPRENE TAPE (IN INCHES)
37	383921-4	383921	383921	1	SIGN FACE - PEPSI
38	383909-1	383909-1	383909-2	1	SIGN RETAINER - LEFT SIDE
39	V342624	V342624	V342624	A/R	SIGN RETAINER - TOP
40	385044-2	385044	385044	1	SELF TAPPING SCREW
41	383953-1	383953-1	383953-2	1	SIGN RETAINER - R. SIDE (CNTL.PNL.)
42	V800503	V800503	V800503	A/R	SIGN RETAINER - BOTTOM
43	384291	384291	384291	1	TAPPING SCREW
44	V801421	V801421	V801421	A/R	RAIN TROUGH - DOOR
45	385041	385041	385041	1	TAPPING SCREW
46	383918	383918	383918	1	TIE - COIN BARNES
47	385048	385048	385048	1	BRACKET - COIN CONNECTOR
48	383920-1	383920-1	383920-2	1	DUCT - CONTROL PANEL
49	131858	131858	131858	1	DUCT - DOOR BARNES
50	V800762	V800762	V800762	3	COINAGE PANEL WELD
51	384279	384279	384279	1	TAPPING SCREW
52	379407-2	379407-2	379407-2	1	STOP - COINAGE DOOR
53	385002	385002	385002	1	LATCH - COINAGE DOOR
54	V800787	V800787	V800787	2	COIN RETURN CHUTE
55	384022	384022	384022	1	TAPPING SCREW - COIN CHUTE
56	384335	384335	384335	1	BAFFLE - SECURITY
57	384552	384552	384552	1	BUMPER - EYELET
58	320943	320943	320943	1	RETAINER - BUMPER (EYELET)
59	382958	382958	382958	1	CROWN BOX
60	V801312	V801312	V801312	2	ROLLER BRACKET - DOOR
61	368656	368656	368656	1	TAPPING SCREW - ROLLER BRACKET
62	368657	368657	368657	1	ROLLER - DOOR
63	V801368	V801368	V801368	1	PIN - ROLLER
64	369466	369466	369466	1	RETAINER - PIN
65	V800498	V800498	V800498	1	BUMPER - DOOR
66	385494-1	385494-1	385494-2	1	TAPPING SCREW - BUMPER
67	131548	131548	131548	1	DEFLECTOR (BOTTOM DOOR FRAME)
	V801436	V801436	V801436	4	COIN BOX
	V800947	V800947	V800947	4	SQUARE NECK BOLT
					NUT & LOCKWASHER ASSEMBLY

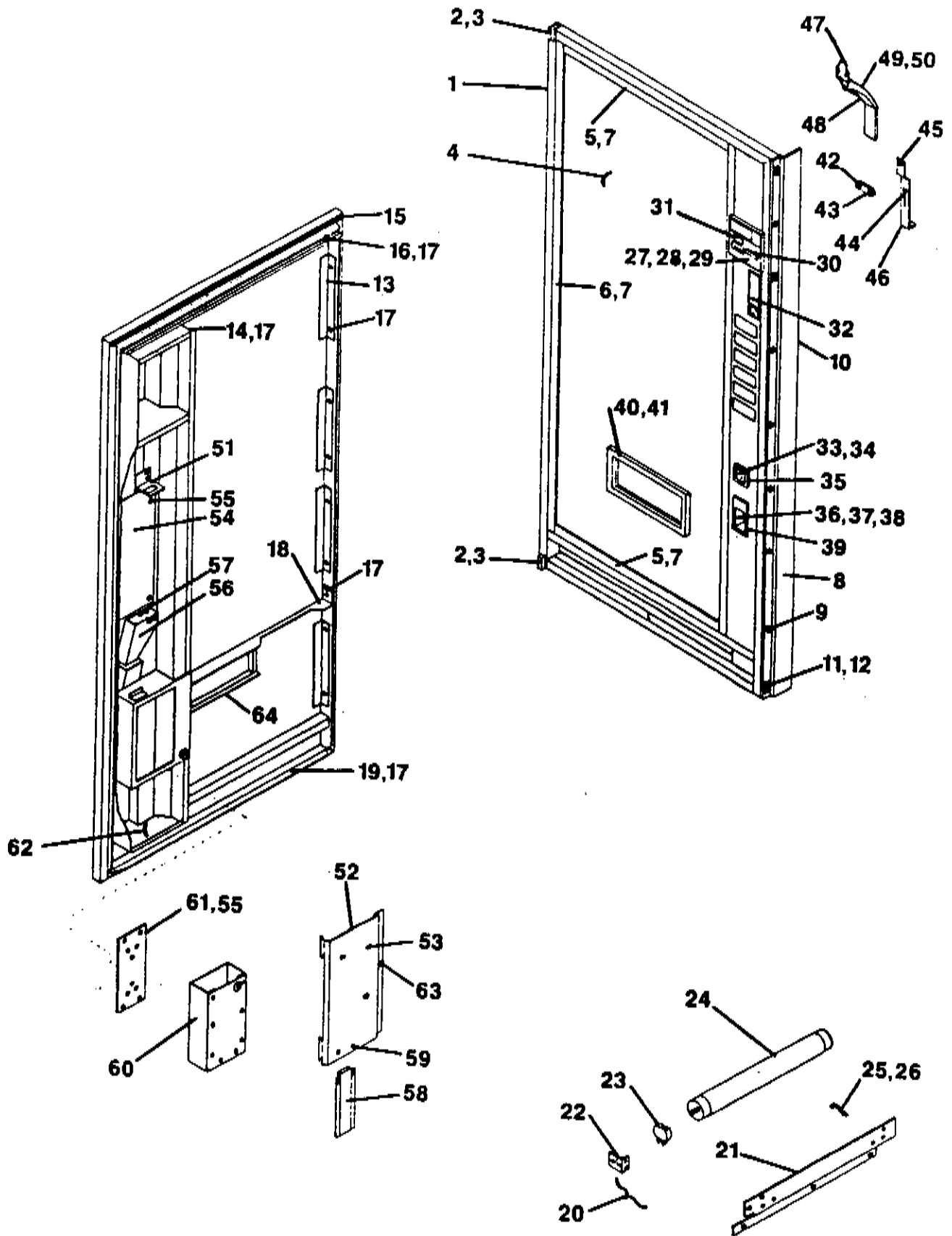
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## OUTER DOOR - MAGNUM

ITEM NO.	255/264 PART NO.	312 PART NO.	345/357 PART NO.	355 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132269	132269-1	132269-3	132269-2	1	OUTER DOOR ASSEMBLY
1	132256	132256-1	132256-3	132256-2	1	DOOR FRAME WELD ASSEMBLY
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
3	V801418	V801418	V801418	V801418	4	RIVET - HINGE CASTING
4	385956	385956-1	385956-3	385956-2	1	SIGN FACE
5	387056	387056	387015	387056	2	SIGN FRAME - TOP & BOTTOM
6	387023	387023-1	387023	387023-2	1	SIGN FRAME - LEFT SIDE
7	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
8	387073	387073-1	387073	387073-2	1	DOOR GUARD
9	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
10	384223	384223	384223	384223	1	NEOPRENE TAPE - DOOR GUARD
11	V801436	V801436	V801436	V801436	A/R	CARRIAGE BOLT - DOOR GUARD
12	V800947	V800947	V800947	V800947	A/R	NUT - CARRIAGE BOLT
13	387051	387051	387051	387051	A/R	SIGN RETAINER
14	387067	387067-1	387067	387067-2	1	SIGN RETAINER - RIGHT SIDE
15	387038	387038	387038-1	387038	1	CASKET - OUTER DOOR
16	387089	387089	387090	387089	1	RAIN CUTTER
17	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
18	387025	387025	387025-1	387025	1	HEADER - BRACE
19	387021	387021	387021-1	387021	1	DEFLECTOR - DOOR FRAME
20	132276	132276	132276-1	132276	1	REFLECTOR ASSEMBLY
21	387024	387024	387024-1	387024	1	REFLECTOR
22	387019	387019	387019	387019	2	BRACKET - LIGHT
23	387122	387122	387122	387122	2	LAMP HOLDER
24	336378	332974	332974	332974	1	LAMP - FLUORESCENT
25	132296	132296	132297-1	132296	1	LIGHTING HARNESS - OUTER DOOR
26	324099-2	324099-2	324099-2	324099-2	2	CLAMP - HARNESS
27	385999	385999	385999	385999	1	COIN INSERT CASTING
28	337241-1	337241-1	337241-1	337241-1	4	COP WASHER - COIN INSERT
29	V800788	V800788	V800788	V800788	A/R	TAPPING SCREW
30	385978	385978	385978	385978	1	COIN RETURN LEVER
31	387124	387124	387124	387124	1	CORRECT CHANGE LAMP
32	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
33	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
34	320935	320935	320935	320935	1	PIN - DOOR
35	320932	320932	320932	320932	1	TRIM - COIN RETURN
36	31700	31700	31700	31700	1	CROWN PULLER
37	383777	383777	383777	383777	1	SPACER - CROWN PULLER
38	V801419	V801419	V801419	V801419	3	TAPPING SCREW - CROWN PULLER
39	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
40	387125	387125	387125	387125	1	TRIM - EYELET
41	V800572	V800572	V800572	V800572	A/R	TAPPING SCREW - EYELET
42	385985	385985	385985	385985	1	SCAVENGER ARM
43	385603-2	385603-2	385603-2	385603-2	1	BEARING - ARM
44	321720	321720	321720	321720	1	SPRING - ARM
45	V800696	V800696	V800696	V800696	A/R	TAPPING SCREW - SCAVENGER
46	387011	387011	387011	387011	1	SCAVENGER
47	132827	132827	132827	132827	1	COIN INSERT CHUTE ASSEMBLY
48	385980	385980	385980	385980	1	CHUTE - COIN INSERT
49	385981	385981	385981	385981	1	COVER - CHUTE
50	V800764	V800764	V800764	V800764	1	TAPPING SCREW - COVER
51	387190	387190	387190	387190	1	BRACKET - COIN INSERT CHUTE
52	387035	387035	387035	387035	1	COINAGE DOOR
53	V800851	V800851	V800851	V800851	A/R	TAPPING SCREW - COINAGE DOOR
54	387030	387030	387030	387030	1	GUARD - COINAGE
55	V801433	V801433	V801433	V801433	A/R	TAPPING SCREW
56	132273	132273	132273	132273	1	COIN RETURN CHUTE
57	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW - CHUTE
58	132274	132274	132274	132274	1	COIN BOX CHUTE
59	V800533	V800533	V800533	V800533	A/R	TAPPING SCREW - CHUTE
60	132272	132272	132272	132272	1	COIN BOX ASSEMBLY
61	387034	387034	387034	387034	1	COIN BOX BARRIER PANEL
62	385982	385982	385982	385982	1	CROWN BOX
63	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
64	387052	387052	387052	387052	1	MOUNTING ANGLE - EYELET

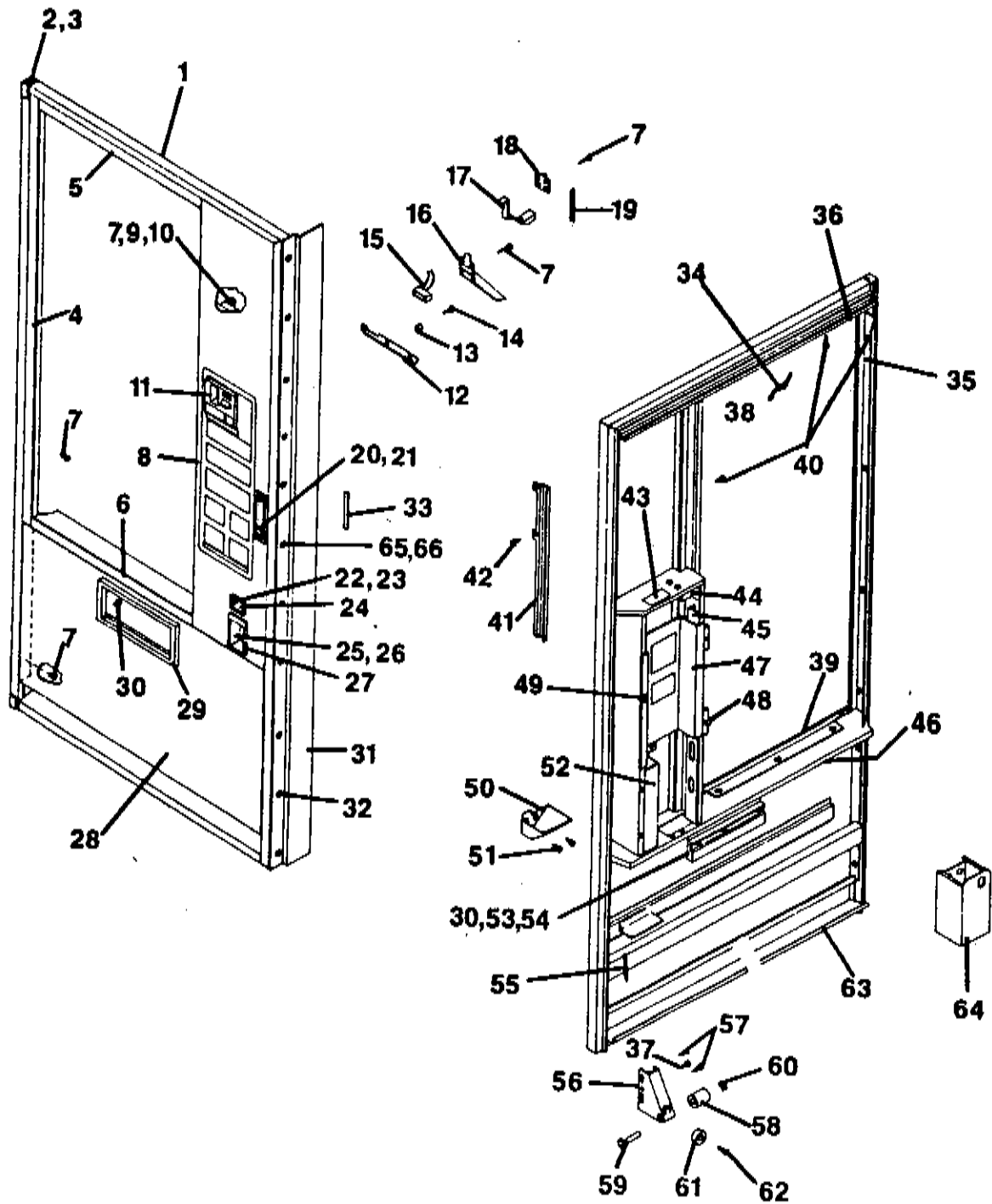
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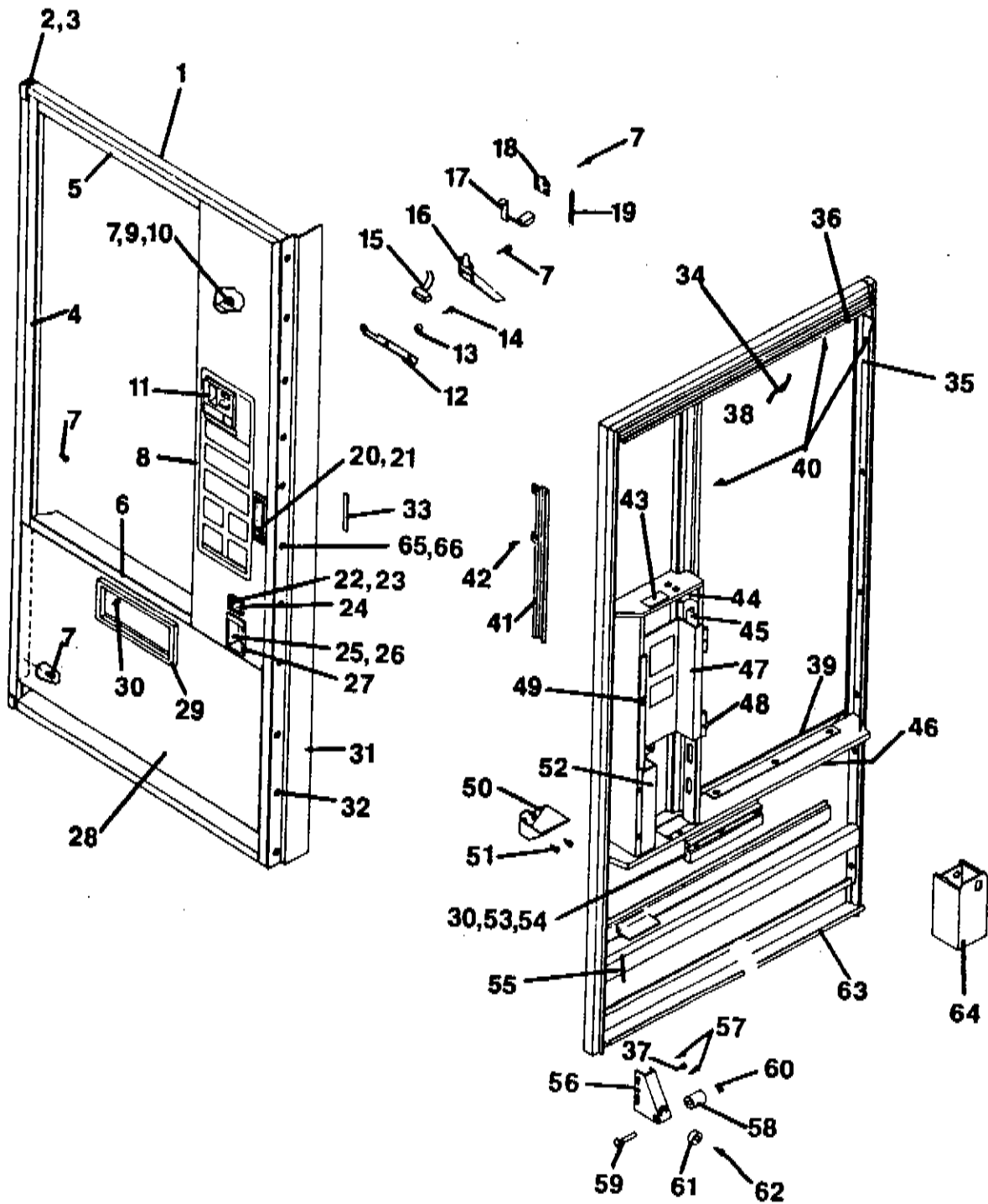
## OUTER DOOR - MAGNUM

ITEM NO.	407/427 PART NO.	475/497 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	132269-4	132269-5	132269-6	1	OUTER DOOR ASSEMBLY
2	132256-4	132256-5	132256-6	1	DOOR FRAME WELD ASSEMBLY
3	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
4	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
5	V801418	V801418	V801418	4	RIVET - HINGE CASTING
6	385956-4	385956-5	385956-6	1	SIGN FACE
7	387015	387015	387057	2	SIGN FRAME - TOP AND BOTTOM
8	387023-1	387023-2	387023-2	1	SIGN FRAME - LEFT SIDE
9	V801422	V801422	V801422	A/R	TAPPING SCREW
10	387073-1	387073-2	387073-2	1	DOOR GUARD
11	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
12	384223	384223	384223	1	NEOPRENE TAPE - DOOR GUARD
13	V801436	V801436	V801436	A/R	CARRIAGE BOLT - DOOR GUARD
14	V800947	V800947	V800947	A/R	NUT - CARRIAGE BOLT
15	387051	387051	387051	A/R	SIGN RETAINER
16	387067-1	387067-2	387067-2	1	SIGN RETAINER - RIGHT SIDE
17	387038-1	387038-1	387038-2	1	GASKET - OUTER DOOR
18	387090	387090	387091	1	RAIN GUTTER
19	V801421	V801421	V801421	A/R	TAPPING SCREW
20	387025-1	387025-1	387025-2	1	HEADER - BRACE
21	387021-1	387021-1	387021-2	1	DEFLECTOR - DOOR FRAME
22	132276-1	132276-1	132276-2	1	REFLECTOR ASSEMBLY
23	387024-1	387024-1	387024-2	1	REFLECTOR
24	387019	387019	387019	2	BRACKET - LIGHT
25	387122	387122	387122	2	LAMP HOLDER
26	332974	332974	332974	1	FLUORESCENT LAMP
27	132297-1	132297-1	132297-2	1	LIGHTING HARNESS - OUTER DOOR
28	324099-1	324099-2	324099-2	2	CLAMP - HARNESS
29	385999	385999	385999	1	COIN INSERT CASTING
30	337241-1	337241-1	337241-1	4	CUP WASHER - COIN INSERT
31	V800788	V800788	V800788	A/R	TAPPING SCREW
32	385978	385978	385978	1	COIN RETURN LEVER
33	387124	387124	387124	1	CORRECT CHANGE LAMP
34	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
35	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
36	320935	320935	320935	1	PIN - DOOR
37	320932	320932	320932	1	TRIM - COIN RETURN
38	31700	31700	31700	1	CROWN PULLER
39	383777	383777	383777	3	SPACER - CROWN PULLER
40	V801419	V801419	V801419	1	TAPPING SCREW - CROWN PULLER
41	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
42	387125	387125	387125	1	TRIM - EYELET
43	V800572	V800572	V800572	A/R	TAPPING SCREW - EYELET
44	385985	385985	385985	1	SCAVENGER ARM
45	385603-2	385603-2	385603-2	1	BEARING - ARM
46	321720	321720	321720	1	SPRING - ARM
47	V800696	V800696	V800696	A/R	TAPPING SCREW - ARM
48	387011	387011	387011	1	SCAVENGER
49	132827	132827	132827	1	COIN INSERT CHUTE ASSEMBLY
50	385980	385980	385980	1	CHUTE - COIN INSERT
51	385981	385981	385981	1	COVER - CHUTE
52	V800764	V800764	V800764	1	TAPPING SCREW - COVER
53	387190	387190	387190	1	BRACKET - COIN INSERT CHUTE
54	387035	387035	387035	1	COINAGE DOOR
55	V800851	V800851	V800851	3	TAPPING SCREW - COINAGE DOOR
56	387030	387030	387030	1	GUARD - COINAGE
57	V801433	V801433	V801433	A/R	TAPPING SCREW
58	132273	132273	132273	1	COIN RETURN CHUTE
59	V800503	V800503	V800503	A/R	TAPPING SCREW - CHUTE
60	132274	132274	132274	1	COIN BOX CHUTE
61	V800533	V800533	V800533	A/R	TAPPING SCREW - CHUTE
62	132272	132272	132272	1	COIN BOX ASSEMBLY
63	387034	387034	387034	1	COIN BOX BARRIER PANEL
64	385982	385982	385982	1	CROWN BOX
	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
	387052	387052	387052	1	MOUNTING ANGLE - EYELET



## OUTER DOOR - ROYAL CROWN

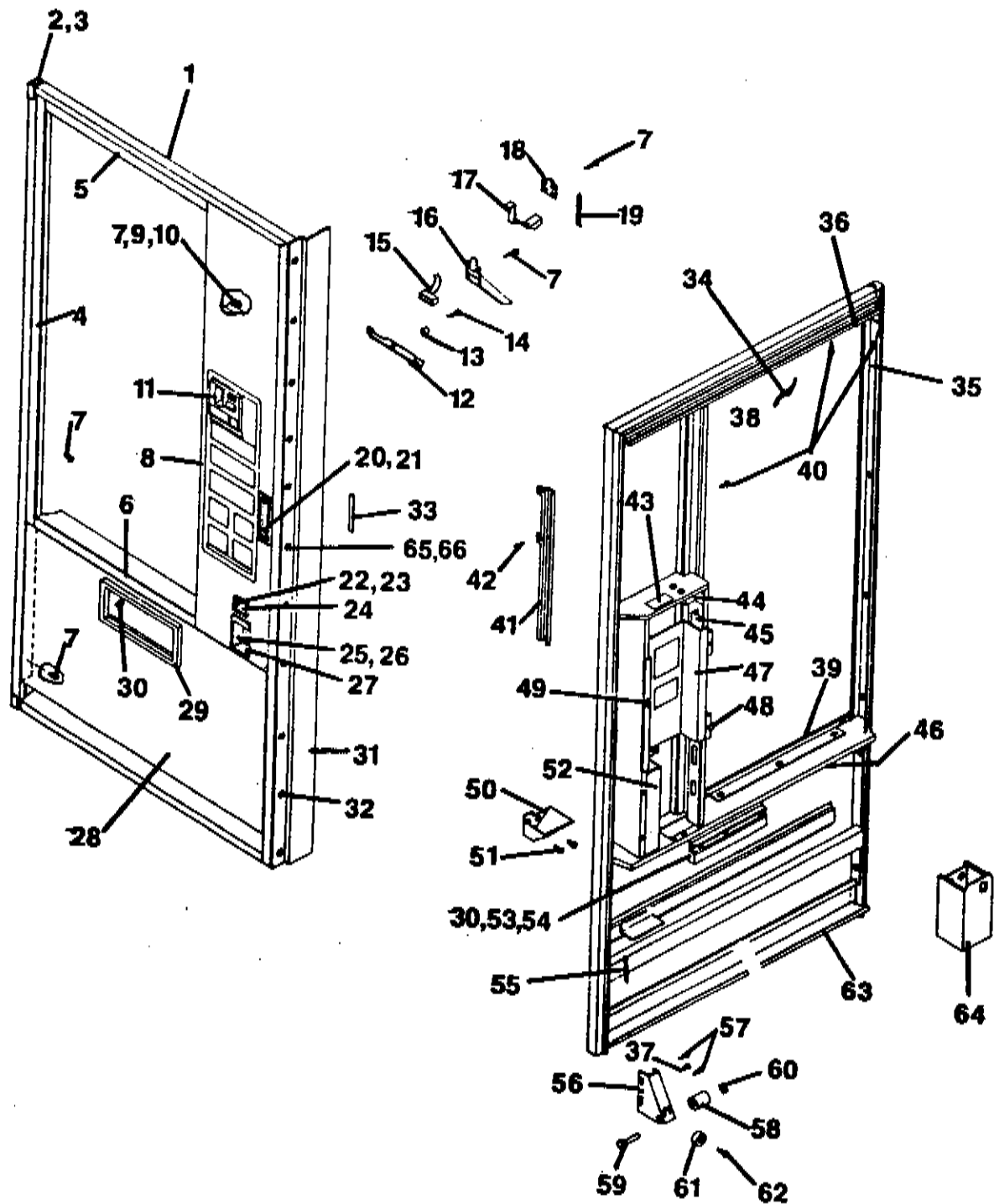
ITEM NO.	255/264 PART NO.	312 PART NO.	355 PART NO.	357/345 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-17	131924-19	131924-21	131924-18	1	DOOR FRAME WELD
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
3	V801418	V801418	V801418	V801418	4	RIVET - HINGE
4	383907-6	383907-30	383907-4	383907-6	1	SIGN FRAME - LEFT SIDE
5	384031-3	384031-3	384031-3	384031-4	1	SIGN FRAME - TOP
6	383891-3	383891-3	383891-3	383891-4	1	SIGN FRAME - BOTTOM
7	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
8	131872-9	131872-17	131872-13	131872-9	1	CONTROL PANEL - SEE PAGE 39
9	369466	369466	369466	369466	1	BUMPER
10	384869	384869	384869	384869	1	WASHER - BUMPER
11	385047	385047	385047	385047	1	COIN INSERT CASTING
12	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
13	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
14	V801423	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
15	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
16	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
17	385325	385325	385325	385325	1	LEVER - COIN RETURN
18	385265	385265	385265	385265	1	RETAINER - LEVER
19	385786	385786	385786	385786	1	SPRING - LEVER
20	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
21	369526	369526	369526	369526	1	TRIM - DOOR LATCH
22	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
23	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
24	320932	320932	320932	320932	1	TRIM - COIN RETURN
25	31700	31700	31700	31700	1	CROWN PULLER
-	383777	383777	383777	383777	1	SPACER - CROWN PULLER
26	V800525	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
27	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
28	131909-6	131909-6	131909-6	131909-7	1	LOWER DOOR PANEL WELD ASSEMBLY
29	387125	387125	387125	387125	1	TRIM - EYELET
30	V800774	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
31	383102-24	383102-26	383102-25	383102-24	1	DOOR GUARD
32	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
33	384223	384223	384223	384223	8	NEOPRENE TAPE (1/4 INCHES)
34	385174-7	385174-6	385174-3	385174-1	1	SIGN FACE - ROYAL CROWN
35	383921-2	383921-4	383921	383921-2	1	SIGN RETAINER - LEFT SIDE
36	383909	383909	383909	383909-1	1	SIGN RETAINER - TOP
37	V342624	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
38	385044-1	385044-2	385044	385044-1	1	SIGN RETAINER - R.SIDE (CNTL.PWL.)
39	383953	383953	383953	383953-1	1	SIGN RETAINER - BOTTOM
40	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW
41	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
42	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
43	385041	385041	385041	385041	1	TIE - COIN HARNESS
44	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
45	385048	385048	385048	385048	1	DUCT - CONTROL PANEL
46	383920	383920	383920	383920-1	1	DUCT - DOOR HARNESS
47	131858	131858	131858	131858	1	COINAGE PANEL WELD
-	V800762	V800762	V800762	V800762	3	TAPPING SCREW
48	384279	384279	384279	384279	1	STOP - COINAGE DOOR
49	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
50	385002	385002	385002	385002	1	COIN RETURN CHUTE
51	V800787	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
52	384022	384022	384022	384022	1	BAFFLE - SECURITY
53	384335	384335	384335	384335	1	BUMPER - EYELET
54	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
55	320943	320943	320943	320943	1	CROWN BOX
56	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
57	V801312	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
58	368656	368656	368656	368656	1	ROLLER - DOOR
59	368657	368657	368657	368657	1	PIN - ROLLER
60	V801368	V801368	V801368	V801368	1	RETAINER - PIN
61	369466	369466	369466	369466	1	BUMPER - DOOR
62	V800498	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
63	385494	385494	385494	385494-1	1	DEFLECTOR (BOTTOM DOOR FRAME)
64	131548	131548	131548	131548	1	COIN BOX
65	V801436	V801436	V801436	V801436	4	SQUARE NECK BOLT
66	V800947	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY



## OUTER DOOR - ROYAL CROWN

ITEM NO.	407/427 PART NO.	497/475 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-20	131924-22	131924-23	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE
5	383907-30	383907-4	383907-4	1	SIGN FRAME - LEFT SIDE
6	384031-4	384031-4	384031-5	1	SIGN FRAME - TOP
7	383891-4	383891-4	383891-5	1	SIGN FRAME - BOTTOM
8	V801422	V801422	V801422	A/R	TAPPING SCREW
9	131872-17	131872-13	131872-13	1	CONTROL PANEL - SEE PAGE 39
10	369466	369466	369466	1	BUMPER
11	384869	384869	384869	1	WASHER - BUMPER
12	385047	385047	385047	1	COIN INSERT CASTING
13	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
14	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
15	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
16	124435	124435	124435	1	LAMP - CORRECT CHANGE
17	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
18	385325	385325	385325	1	LEVER - COIN RETURN
19	385265	385265	385265	1	RETAINER - LEVER
20	385786	385786	385786	1	SPRING - LEVER
21	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
22	369526	369526	369526	1	TRIM - DOOR LATCH
23	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
24	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
25	320932	320932	320932	1	TRIM - COIN RETURN
26	31700	31700	31700	1	CROWN PULLER
27	383777	383777	383777	3	SPACER - CROWN PULLER
28	V800525	V800525	V800525	1	TAPPING SCREW - CROWN PULLER
29	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
30	131909-7	131909-7	131909-8	1	LOWER DOOR PANEL WELD ASSEMBLY
31	387125	387125	387125	1	TRIM - EYELET
32	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
33	383102-26	383102-25	383102-25	1	DOOR GUARD
34	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
35	384223	384223	384223	8	NEOPRENE TAPE (IN INCHES)
36	385174-8	385174-4	385174-5	1	SIGN FACE - ROYAL CROWN
37	383921-4	383921	383921	1	SIGN RETAINER - LEFT SIDE
38	383909-1	383909-1	383909-2	1	SIGN RETAINER - TOP
39	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
40	385044-2	385044	385044	1	SIGN RETAINER - R. SIDE (CNTL. PNL.)
41	383953-1	383953-1	383953-2	1	SIGN RETAINER - BOTTOM
42	V800503	V800503	V800503	A/R	TAPPING SCREW
43	384291	384291	384291	1	RAIN TROUGH - DOOR
44	V801421	V801421	V801421	A/R	TAPPING SCREW
45	385041	385041	385041	1	TIE - COIN HARNESS
46	383918	383918	383918	1	BRACKET - COIN CONNECTOR
47	385048	385048	385048	1	DUCT - CONTROL PANEL
48	383920-1	383920-1	383920-2	1	DUCT - DOOR HARNESS
49	131858	131858	131858	1	COINAGE PANEL WELD
50	V800762	V800762	V800762	3	TAPPING SCREW
51	384279	384279	384279	1	STOP - COINAGE DOOR
52	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
53	385002	385002	385002	1	COIN RETURN CHUTE
54	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
55	384022	384022	384022	1	BAFFLE - SECURITY
56	384335	384335	384335	1	BUMPER - EYELET
57	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
58	320943	320943	320943	1	CROWN BOX
59	382958	382958	382958	2	ROLLER BRACKET - DOOR
60	V801312	V801312	V801312	1	TAPPING SCREW - ROLLER BRACKET
61	368656	368656	368656	1	ROLLER - DOOR
62	368657	368657	368657	1	PIN - ROLLER
63	V801368	V801368	V801368	1	RETAINER - PIN
64	369466	369466	369466	1	BUMPER - DOOR
65	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
66	385494-1	385494-1	385494-2	1	DEFLECTOR (BOTTOM DOOR FRAME)
67	131548	131548	131548	1	COIN BOX
68	V801436	V801436	V801436	4	SQUARE NECK BOLT
69	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY

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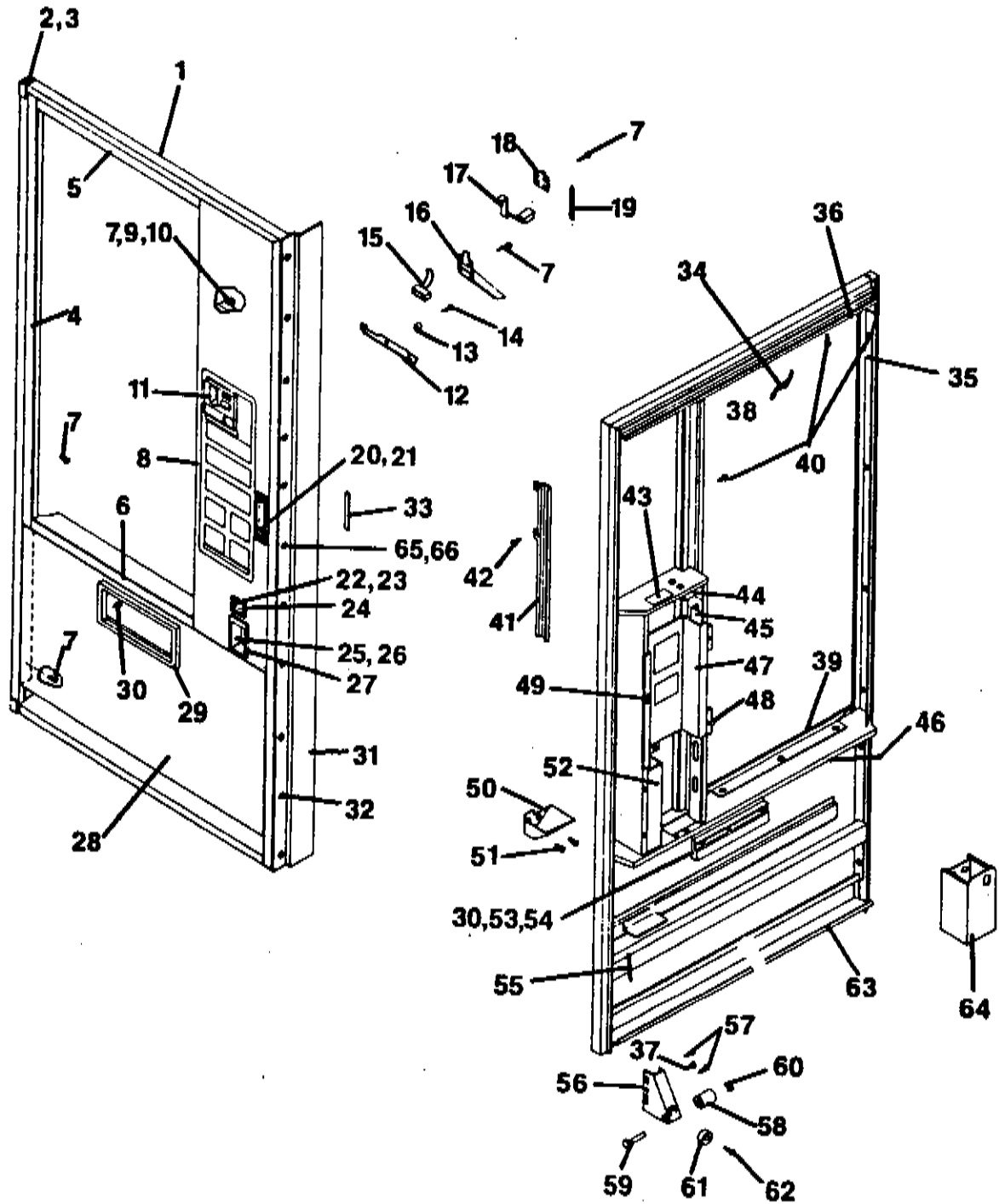




# OUTER DOOR - SEVEN UP

ITEM NO.	255/264 PART NO.	312 PART NO.	355/364 PART NO.	357/345 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-24	131924-26	131924-28	131924-25	1	DOOR FRAME WELD
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	V801418	4	RIVET - HINGE
5	383907-22	383907-31	383907-20	383907-22	1	SIGN FRAME - LEFT SIDE
6	384031-15	384031-15	384031-15	384031-16	1	SIGN FRAME - TOP
7	383891-15	383891-15	383891-15	383891-16	1	SIGN FRAME - BOTTOM
8	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
9	131872-10	131872-18	131872-14	131872-10	1	CONTROL PANEL-SEE PAGE 39
10	369466	369466	369466	369466	1	BUMPER
11	384869	384869	384869	384869	1	WASHER - BUMPER
12	385047	385047	385047	385047	1	COIN INSERT CASTING
13	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
14	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
15	V801423	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
16	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
17	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
18	385325	385325	385325	385325	1	LEVER - COIN RETURN
19	385265	385265	385265	385265	1	RETAINER - LEVER
20	385786	385786	385786	385786	1	SPRING - LEVER
21	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
22	369526	369526	369526	369526	1	TRIM - DOOR LATCH
23	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
24	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
25	320932	320932	320932	320932	1	TRIM - COIN RETURN
26	31700	31700	31700	31700	1	CROWN PULLER
27	383777	383777	383777	383777	1	SPACER - CROWN PULLER
28	V800525	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
29	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
30	131909-9	131909-9	131909-9	131909-10	1	LOWER DOOR PANEL WELD ASSEMBLY
31	387125	387125	387125	387125	1	TRIM - EYELET
32	V800774	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
33	383102-29	383102-30	383102-31	383102-30	1	DOOR GUARD
34	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
35	383978	384223	383978	383978	8	NEOPRENE TAPE (IN INCHES)
36	385176-7	385176-6	385176-3	385176-1	1	SIGN FACE - 7UP
37	383921-2	383921-4	383921	383921-2	1	SIGN RETAINER - LEFT SIDE
38	383909	383909	383909	383909-1	1	SIGN RETAINER - TOP
39	V342624	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
40	385044-1	385044-2	385044	385044-1	1	SIGN RETAINER - R.SIDE (CNTRL.PNL.)
41	383953	383953	383953	383953-1	1	SIGN RETAINER - BOTTOM
42	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW
43	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
44	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
45	385041	385041	385041	385041	1	TIE - COIN HARNESS
46	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
47	385048	385048	385048	385048	1	DUCT - CONTROL PANEL
48	383920	383920	383920	383920-1	1	DUCT - DOOR HARNESS
49	131858	131858	131858	131858	1	COINAGE PANEL WELD
50	V800762	V800762	V800762	V800762	3	TAPPING SCREW
51	384279	384279	384279	384279	1	STOP - COINAGE DOOR
52	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
53	385002	385002	385002	385002	1	COIN RETURN CHUTE
54	V800787	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
55	384022	384022	384022	384022	1	BAFFLE - SECURITY
56	384335	384335	384335	384335	1	BUMPER - EYELET
57	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
58	320943	320943	320943	320943	1	CROWN BOX
59	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
60	V801312	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
61	368656	368656	368656	368656	1	ROLLER - DOOR
62	368657	368657	368657	368657	1	PIN - ROLLER
63	V801368	V801368	V801368	V801368	1	RETAINER - PIN
64	369466	369466	369466	369466	1	BUMPER - DOOR
65	V800498	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
66	385494	385494	385494	385494-1	1	DEFLECTOR (BOTTOM DOOR FRAME)
67	131548	131548	131548	131548	1	COIN BOX
68	V801436	V801436	V801436	V801436	4	SQUARE NECK BOLT
69	V800947	V800947	V800947	V801947	4	NUT & LOCKWASHER ASSEMBLY

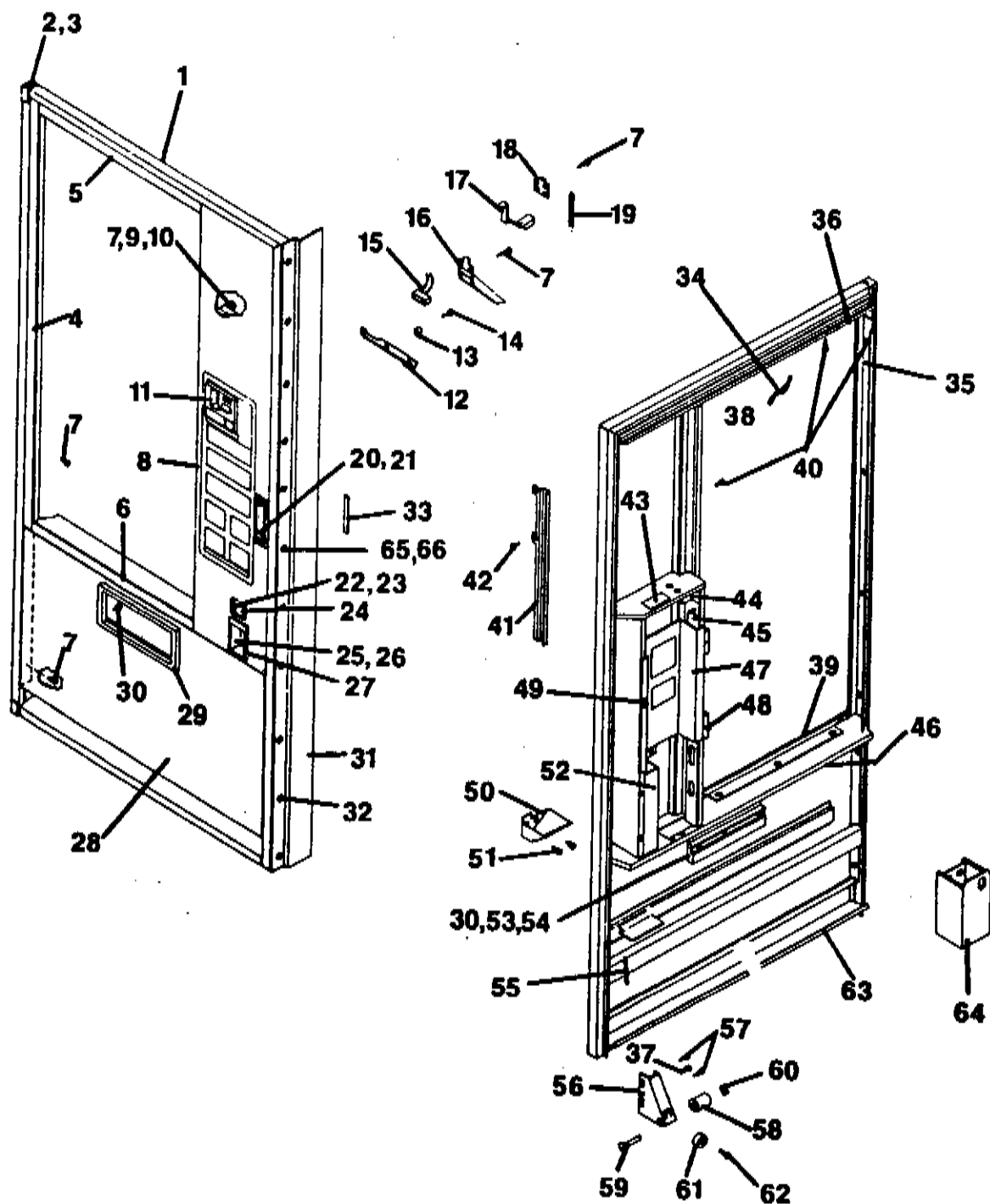
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## OUTER DOOR - SEVEN-UP

ITEM NO.	407/427 PART NO.	497/475 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-27	131924-29	131924-30	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE
5	383907-31	383907-20	383907-20	1	SIGN FRAME - LEFT SIDE
6	384031-16	384031-16	384031-17	1	SIGN FRAME - TOP
7	383891-16	383891-16	383891-17	1	SIGN FRAME - BOTTOM
8	V801422	V801422	V801422	A/R	TAPPING SCREW
9	131872-18	131872-14	131872-14	1	CONTROL PANEL - SEE PAGE 39
10	369466	369466	369466	1	BUMPER
11	384869	384869	384869	1	WASHER - BUMPER
12	385047	385047	385047	1	COIN INSERT CASTING
13	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
14	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
15	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
16	124435	124435	124435	1	LAMP - CORRECT CHANGE
17	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
18	385325	385325	385325	1	LEVER - COIN RETURN
19	385265	385265	385265	1	RETAINER - LEVER
20	385786	385786	385786	1	SPRING - LEVER
21	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
22	369526	369526	369526	1	TRIM - DOOR LATCH
23	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
24	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
25	320932	320932	320932	1	TRIM - COIN RETURN
26	31700	31700	31700	1	CROWN PULLER
27	383777	383777	383777	3	SPACER - CROWN PULLER
28	V800525	V800525	V800525	1	TAPPING SCREW - CROWN PULLER
29	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
30	131909-10	131909-10	131909-11	1	LOWER DOOR PANEL WELD ASSEMBLY
31	387125	387125	387125	1	TRIM - EYELET
32	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
33	383102-30	383102-31	383102-31	1	DOOR GUARD
34	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
35	384223	384223	384223	8	NEOPRENE TAPE (IN INCHES)
36	385176-8	385176-4	385176-5	1	SIGN FACE - TOP
37	383921-4	383921	383921	1	SIGN RETAINER - LEFT SIDE
38	383909-1	383909-1	383909-2	1	SIGN RETAINER - TOP
39	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
40	385044-2	385044	385044	1	SIGN RETAINER - R. SIDE (CNTL. PNL.)
41	383953-1	383953-1	383953-2	1	SIGN RETAINER - BOTTOM
42	V800503	V800503	V800503	A/R	TAPPING SCREW
43	384291	384291	384291	1	RAIN TROUGH - DOOR
44	V801421	V801421	V801421	A/R	TAPPING SCREW
45	385041	385041	385041	1	TIE - COIN HARNESS
46	383918	383918	383918	1	BRACKET - COIN CONNECTOR
47	385048	385048	385048	1	DUCT - CONTROL PANEL
48	383920-1	383920-1	383920-2	1	DUCT - DOOR HARNESS
49	131858	131858	131858	1	COINAGE PANEL WELD
50	V800762	V800762	V800762	3	TAPPING SCREW
51	384279	384279	384279	1	STOP - COINAGE DOOR
52	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
53	385002	385002	385002	1	COIN RETURN CHUTE
54	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
55	384022	384022	384022	1	BAFFLE - SECURITY
56	384335	384335	384335	1	BUMPER - EYELET
57	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
58	320943	320943	320943	1	CROWN BOX
59	382958	382958	382958	2	ROLLER BRACKET - DOOR
60	V801312	V801312	V801312	1	TAPPING SCREW - ROLLER BRACKET
61	368656	368656	368656	1	ROLLER - DOOR
62	368657	368657	368657	1	PIN - ROLLER
63	V801368	V801368	V801368	1	RETAINER - PIN
64	369466	369466	369466	1	BUMPER - DOOR
65	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
66	385494-1	385494-1	385494-2	1	DEFLECTOR (BOTTOM DOOR FRAME)
67	131548	131548	131548	1	COIN BOX
68	V801436	V801436	V801436	4	SQUARE NECK BOLT
69	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY



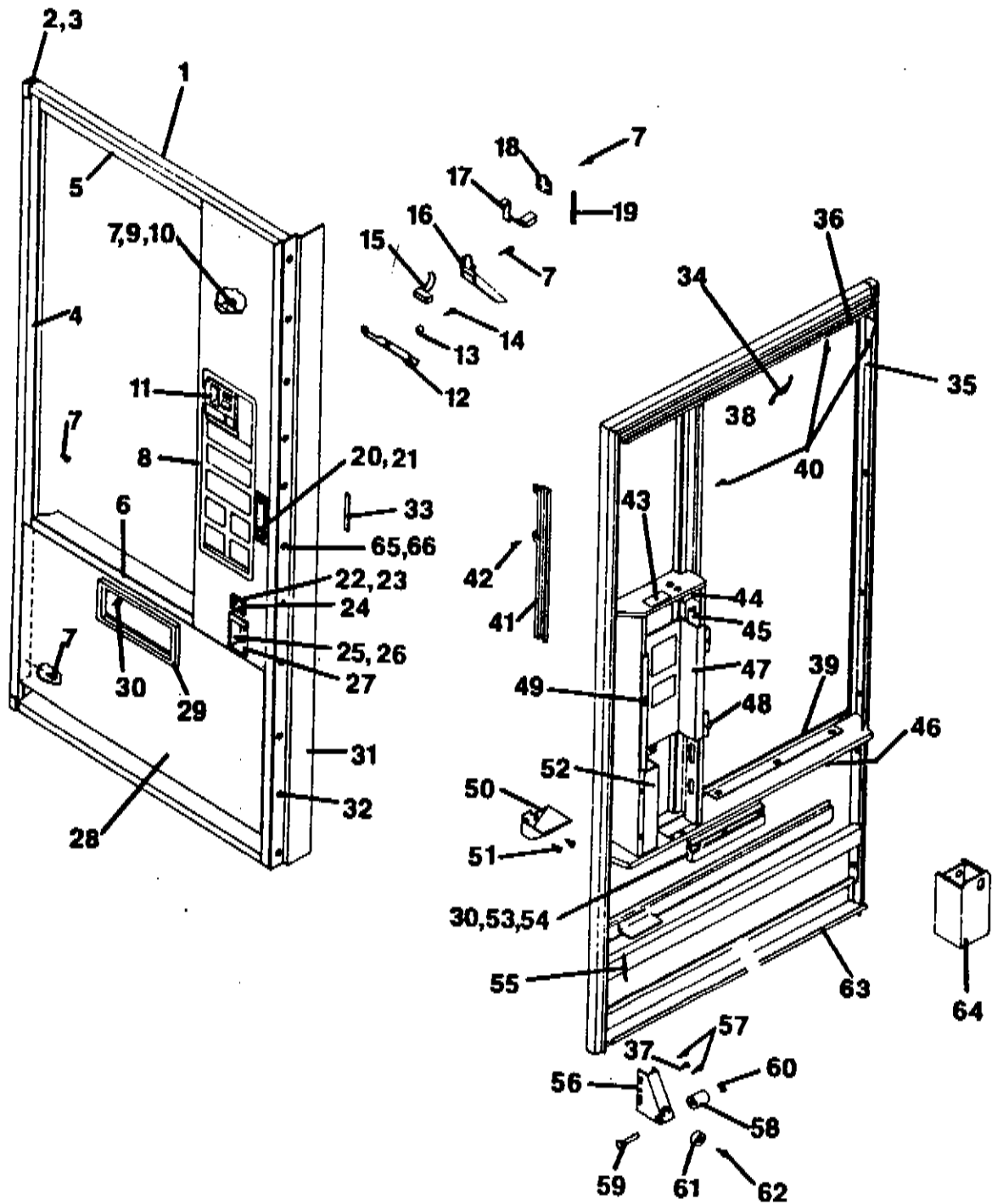


# OUTER DOOR - TRADE

ITEM NO.	255/244 PART NO.	312 PART NO.	355 PART NO.	345/357 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-31	131924-33	131924-35	131924-32	1	DOOR FRAME WELD
2	383616	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
-	383616-1	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
3	V801418	V801418	V801418	V801418	4	RIVET - HINGE
4	383907-18	383907-32	383907-16	383907-18	1	SIGN FRAME - LEFT SIDE
5	384031-12	384031-12	384031-12	383909-1	1	SIGN FRAME - TOP
6	383891-12	383891-12	383891-12	383891-1	1	SIGN FRAME - BOTTOM
7	V801422	V801422	V801422	V801422	A/R	TAPPING SCREW
8	131872-11	131872-19	131872-16	13187-11	1	CONTROL PANEL - SEE PAGE 39
9	369466	369466	369466	369466	1	BUMPER
10	384869	384869	384869	384869	1	WASHER - BUMPER
11	385047	385047	385047	385047	1	COIN INSERT CASTING
12	385339	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
13	337241-1	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
14	V801423	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
15	124435	124435	124435	124435	1	LAMP - CORRECT CHANGE
16	131861	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
17	385325	385325	385325	385325	1	LEVER - COIN RETURN
18	385265	385265	385265	385265	1	RETAINER - LEVER
19	385786	385786	385786	385786	1	SPRING - LEVER
20	127161-3	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
21	369526	369526	369526	369526	1	TRIM - DOOR LATCH
22	320934-1	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
23	320935	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
24	320932	320932	320932	320932	1	TRIM - COIN RETURN
25	31700	31700	31700	31700	1	CROWN PULLER
-	383777	383777	383777	383777	1	SPACER - CROWN PULLER
26	V800525	V800525	V800525	V800525	3	TAPPING SCREW - CROWN PULLER
27	356467-2	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
28	131909-12	131909-12	131909-12	131909-13	1	LOWER DOOR PANEL WELD ASSEMBLY
29	387125	387125	387125	387125	1	TRIM - EYELET
30	V800774	V800774	V800774	V800774	A/R	TAPPING SCREW - EYELET
31	383102-1	383102-7	383102-10	383102-4	1	DOOR GUARD
32	383118	383118	383118	383118	A/R	DRIVE RIVET - DOOR GUARD
33	383978	384223	383978	383978	8	NEOPRENE TAPE (IN INCHES)
34	19.63 X 38.13	19.63 X 46.13	19.63 X 53.13	26.13 X 40.13	1	SIGN FACE - TRADE*
35	383921-2	383921-4	383921	383921-2	1	SIGN RETAINER - LEFT SIDE
36	383909	383909	383909	383909-1	1	SIGN RETAINER - TOP
37	V342624	V342624	V342624	V34262	A/R	SELF TAPPING SCREW
38	385044-1	385044-2	385044	385044-1	1	SIGN RETAINER - R.SIDE (CHTL.PNL.)
39	383953	383953	383953	383953	1	SIGN RETAINER - BOTTOM
40	V800503	V800503	V800503	V800503	A/R	TAPPING SCREW
41	384291	384291	384291	384291	1	RAIN TROUGH - DOOR
42	V801421	V801421	V801421	V801421	A/R	TAPPING SCREW
43	385041	385041	385041	385041	1	YIE - COIN HARNESS
44	383918	383918	383918	383918	1	BRACKET - COIN CONNECTOR
45	385048	385048	385048	385048	1	DUCT - CONTROL PANEL
46	383920	383920	383920	383920-1	1	DUCT - DOOR HARNESS
47	131858	131858	131858	131858	1	COINAGE PANEL WELD
-	V800762	V800762	V800762	V800762	3	TAPPING SCREW
48	384279	384279	384279	384279	1	STOP - COINAGE DOOR
49	379407-2	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
50	385002	385002	385002	385002	1	COIN RETURN CHUTE
51	V800787	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
52	384022	384022	384022	384022	1	BAFFLE - SECURITY
53	384335	384335	384335	384335	1	BUMPER - EYELET
54	384552	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
55	320943	320943	320943	320943	1	CROWN BOX
56	382958	382958	382958	382958	1	ROLLER BRACKET - DOOR
57	V801312	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
58	368656	368656	368656	368656	1	ROLLER - DOOR
59	368657	368657	368657	368657	1	PIN - ROLLER
60	V801368	V801368	V801368	V801368	1	RETAINER - PIN
61	369466	369466	369466	36946	1	BUMPER - DOOR
62	V800498	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
63	385494	385494	385494	385494-1	1	DEFLECTOR (BOTTOM DOOR FRAME)
64	131548	131548	131548	131548	1	COIN BOX
65	V801436	V801436	V801436	V801436	4	SQUARE NECK BOLT
66	V800947	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY

\*ORDER MUST INDICATE SIZE & FRANCHISE NAME

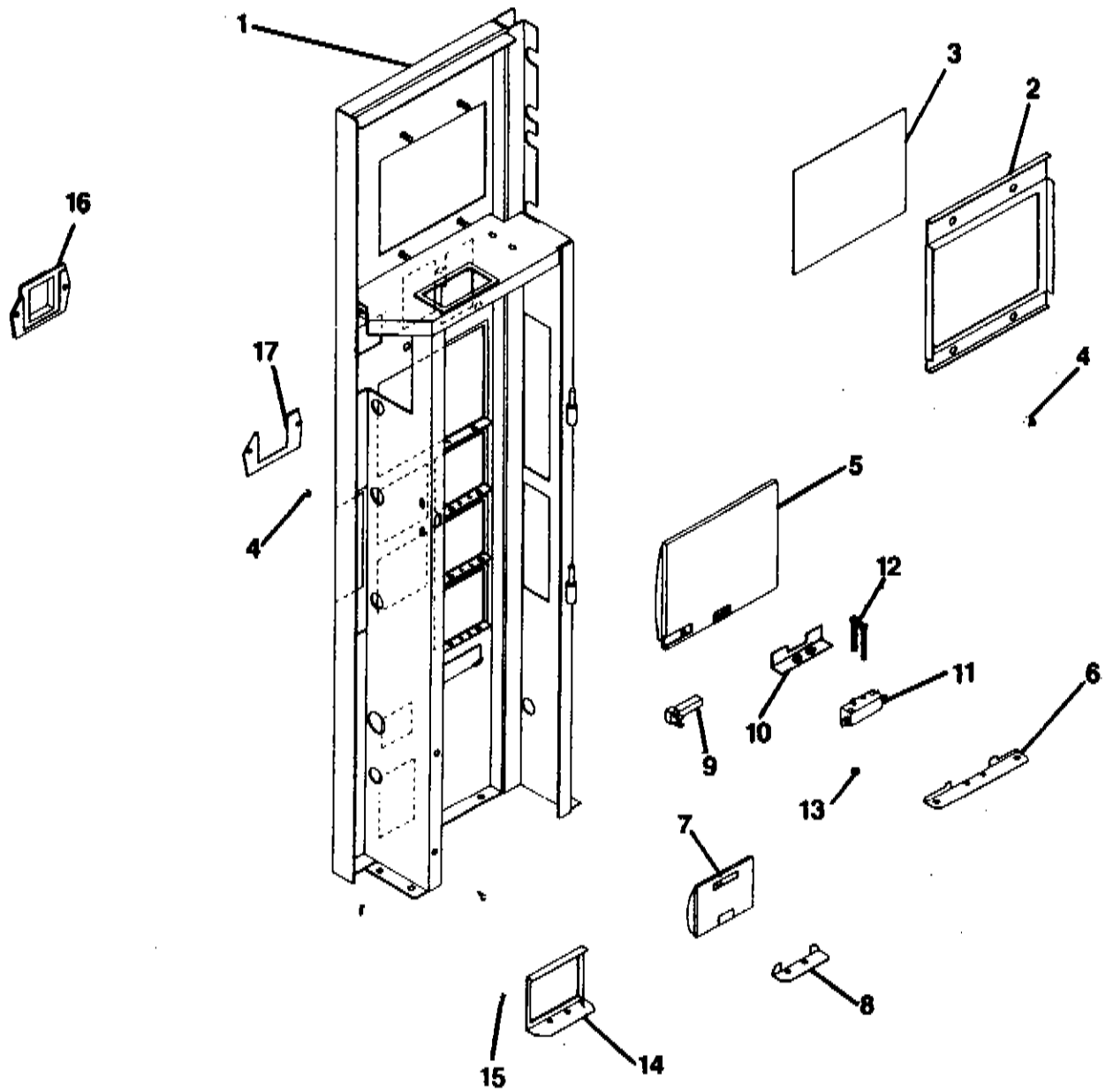
**Vendo®**



## OUTER DOOR - TRADE

ITEM NO.	407/427 PART NO.	475/497 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131924-34	131924-36	131924-37	1	DOOR FRAME WELD
2	383616	383616	383616	1	HINGE PIN CASTING - BOTTOM
3	383616-1	383616-1	383616-1	1	HINGE PIN CASTING - TOP
4	V801418	V801418	V801418	4	RIVET - HINGE
5	383907-32	383907-16	383907-16	1	SIGN FRAME - LEFT SIDE
6	384031-13	384031-13	384031-14	1	SIGN FRAME - TOP
7	383891-13	383891-13	383891-14	1	SIGN FRAME - BOTTOM
8	V801422	V801422	V801422	A/R	TAPPING SCREW
9	131872-19	131872-15	131872-15	1	CONTROL PANEL - SEE PAGE 39
10	369466	369466	369466	1	BUMPER
11	384869	384869	384869	1	WASHER - BUMPER
12	385047	385047	385047	1	COIN INSERT CASTING
13	385339	385339	385339	1	RAIN TROUGH - CONTROL PANEL
14	337241-1	337241-1	337241-1	3	CUP WASHER - COIN INSERT
15	V801423	V801423	V801423	3	TAPPING SCREW - COIN INSERT
16	124435	124435	124435	1	LAMP - CORRECT CHANGE
17	131861	131861	131861	1	COIN (INSERT) CHUTE WELD
18	385325	385325	385325	1	LEVER - COIN RETURN
19	385265	385265	385265	1	RETAINER - LEVER
20	385786	385786	385786	1	SPRING - LEVER
21	127161-3	127161-3	127161-3	1	DOOR LATCH ASSEMBLY
22	369526	369526	369526	1	TRIM - DOOR LATCH
23	320934-1	320934-1	320934-1	1	DOOR - COIN RETURN
24	320935	320935	320935	1	PIN - DOOR (COIN RETURN)
25	320932	320932	320932	1	TRIM - COIN RETURN
26	31700	31700	31700	1	CROWN PULLER
27	383777	383777	383777	3	SPACER - CROWN PULLER
28	V800525	V800525	V800525	1	TAPPING SCREW - CROWN PULLER
29	356467-2	356467-2	356467-2	1	TRIM - CROWN PULLER
30	131909-13	131909-13	131909-14	1	LOWER DOOR PANEL WELD ASSEMBLY
31	387125	387125	387125	A/R	TRIM - EYELET
32	V800774	V800774	V800774	1	TAPPING SCREW - EYELET
33	383102-7	383102-10	383102-10	1	DOOR GUARD
34	383118	383118	343118	A/R	DRIVE RIVET - DOOR GUARD
35	384223	384223	384223	8	NEOPRENE TAPE (IN INCHES)
36	26.13 X 47.13	26.13 X 53.13	33.84 X 53.13	1	SIGN FACE - TRADE*
37	383921-4	383921	383921	1	SIGN RETAINER - LEFT SIDE
38	383909-1	383909-1	383909-2	1	SIGN RETAINER - TOP
39	V342624	V342624	V342624	A/R	SELF TAPPING SCREW
40	385044-2	385044	385044	1	SIGN RETAINER - R. SIDE (CNTL. PNL.)
41	383953-1	383953	383953-2	1	SIGN RETAINER - BOTTOM
42	V800503	V800503	V800503	A/R	TAPPING SCREW
43	384291	384291	384291	1	RAIN TROUGH - DOOR
44	V801421	V801421	V801421	A/R	TAPPING SCREW
45	385041	385041	385041	1	TIE - COIN HARNESS
46	383918	383918	383918	1	BRACKET - COIN CONNECTOR
47	385048	385048	385048	1	DUCT - CONTROL PANEL
48	383920-1	383920-1	383920-2	1	DUCT - DOOR HARNESS
49	131858	131858	131858	1	COINAGE PANEL WELD
50	V800762	V800762	V800762	3	TAPPING SCREW
51	384279	384279	384279	1	STOP - COINAGE DOOR
52	379407-2	379407-2	379407-2	1	LATCH - COINAGE DOOR
53	385002	385002	385002	1	COIN RETURN CHUTE
54	V800787	V800787	V800787	2	TAPPING SCREW - COIN CHUTE
55	384022	384022	384022	1	BAFFLE - SECURITY
56	384335	384335	384335	1	BUMPER - EYELET
57	384552	384552	384552	1	RETAINER - BUMPER (EYELET)
58	320943	320943	320943	1	CROWN BOX
59	382958	382958	382958	1	ROLLER BRACKET - DOOR
60	V801312	V801312	V801312	2	TAPPING SCREW - ROLLER BRACKET
61	368656	368656	368656	1	ROLLER - DOOR
62	368657	368657	368657	1	PIN - ROLLER
63	V801368	V801368	V801368	1	RETAINER - PIN
64	369466	369466	369466	1	BUMPER - DOOR
65	V800498	V800498	V800498	1	TAPPING SCREW - BUMPER
66	385494-1	385494-1	385494-2	1	DEFLECTOR (BOTTOM DOOR FRAME)
	131548	131548	131548	1	COIN BOX
	V801436	V801436	V801436	4	SQUARE NECK BOLT
	V800947	V800947	V800947	4	NUT & LOCKWASHER ASSEMBLY

ORDER MUST INDICATE SIZE AND FRANCHISE NAME

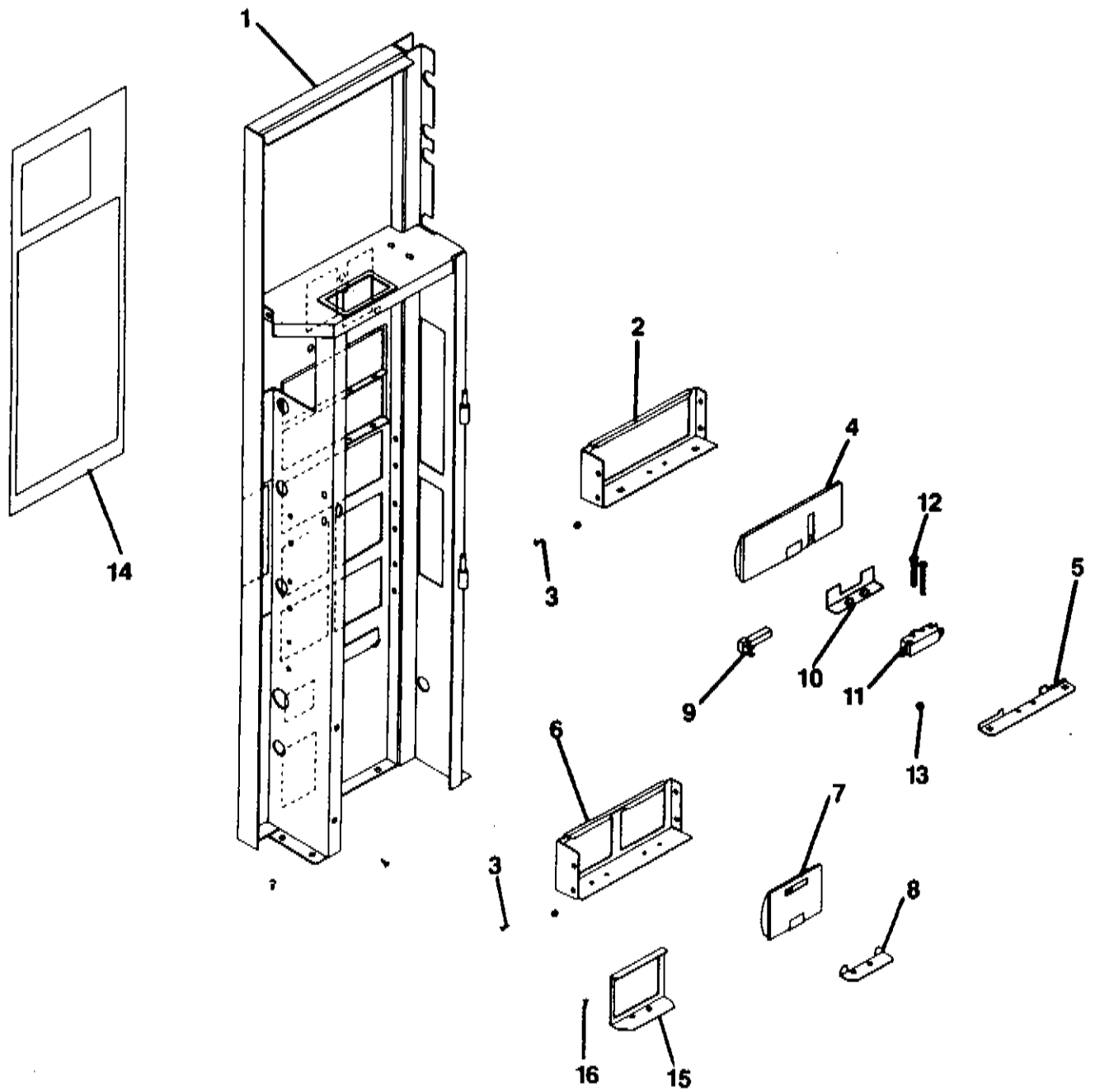




## CONTROL PANEL - COKE

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131872-26	1	CNTRL. PNL. WELD - 345;475;568;577: 7 SELECT
-	131872-27	1	CNTRL. PNL. WELD - 312;427: 6 SELECT
-	131872-35	1	CNTRL. PNL. WELD - 264;255;355: 5 SELECT
-	131872-36	1	CNTRL. PNL. WELD - 264;357;497: 6 SELECT
-	131872-37	1	CNTRL. PNL. WELD - 312: 5 SELECT
-	131872-44	1	CNTRL. PNL. WELD - 407: 7 SELECT
-	131872-49	1	CNTRL. PNL. WELD - 577: 8 SELECT
2	387149	1	WINDOW - P. O. S.*
3	385415	1	LABEL - "COKE IS IT"
4	V800952	A/R	HEX NUT
5	383403	1	SELECTION BUTTON - LARGE (COKE)
6	385465	1	STOP - LARGE BUTTON
7	132818-2	1	SELECTION BUTTON - SMALL (SPRITE)
-	132818-1	1	SELECTION BUTTON - SMALL (TAB)
-	132818	A/R	SELECTION BUTTON - SMALL (DIET COKE)
-	387146	A/R	SELECTION BUTTON - SMALL (NO LABEL)
8	385466	A/R	STOP - SMALL BUTTON
9	383991	A/R	SOLD OUT LAMP
10	385878	A/R	SPRING
11	385440	A/R	SWITCH - SELECTION BUTTON
12	V800337	A/R	MACHINE SCREW SWITCH
13	V800955	A/R	HEX NUT & LOCKWASHER
14	385334	A/R	PLUG - BUTTON
15	V80033	A/R	MACHINE SCREW
16	384034	1	LENS - PRICE LABEL
17	384035	1	BRACKET - LENS
18	383979	A/R	DUMMY TERMINAL
19	--	A/R	PRICE LABEL - SEE PAGE 87

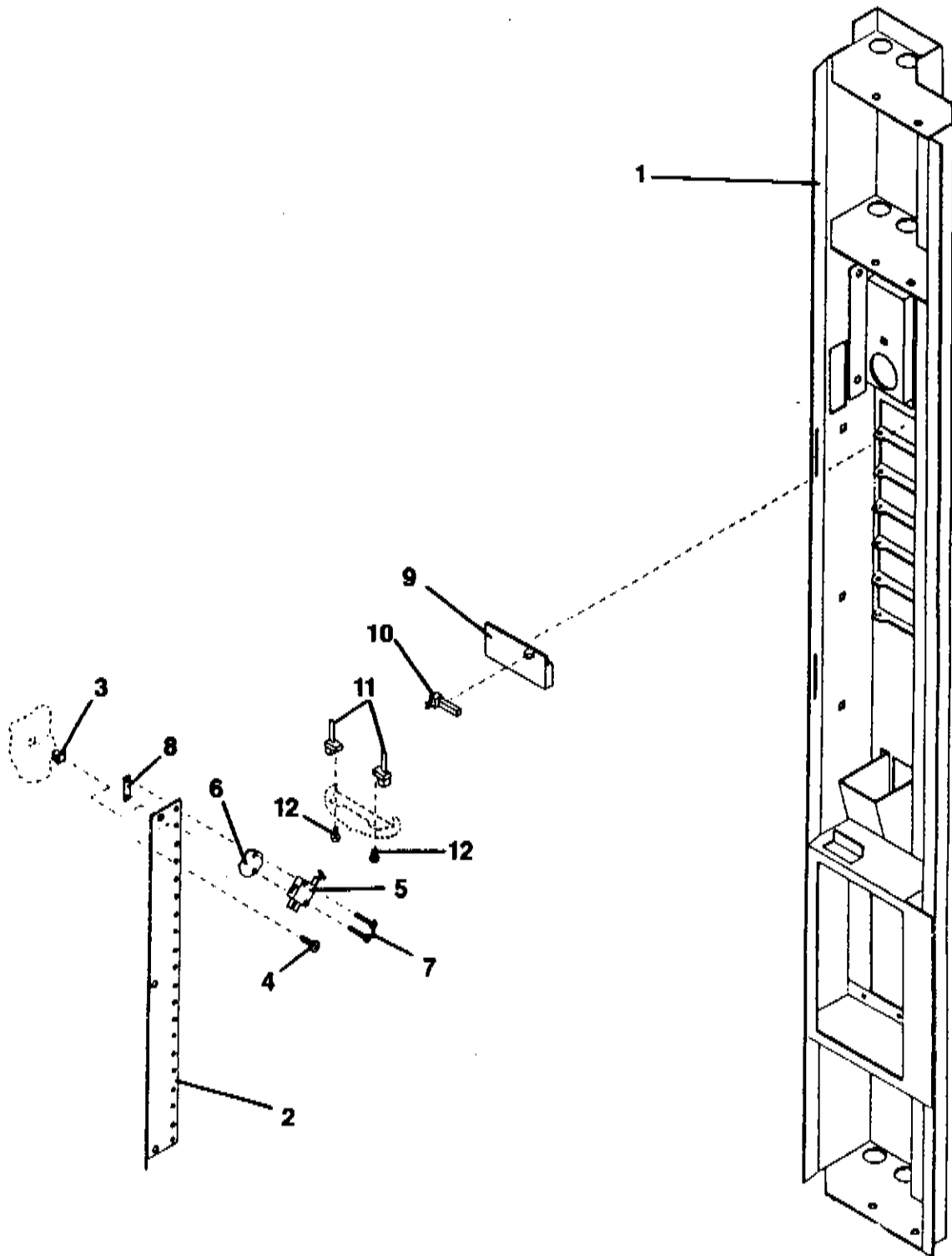
\*"POINT OF SALE"





## CONTROL PANEL - MEDIUM BUTTON

EM	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131872-8	1	CONTROL PANEL WELD - 255;264;345;357-D.P.; P.C.
-	131872-9	1	CONTROL PANEL WELD - 255;264;345;357-RC
-	131872-10	1	CONTROL PANEL WELD - 255;264;345;357-7UP
-	131872-11	1	CONTROL PANEL WELD - 255;264;345;357-TRD
-	131872-12	1	CONTROL PANEL WELD - 355;475;497;568;577-P.C.
-	131872-13	1	CONTROL PANEL WELD - 355;475;497;568;577-RC
-	131872-14	1	CONTROL PANEL WELD - 355;475;497;568;577-7UP
-	131872-15	1	CONTROL PANEL WELD - 355;475;497;568;577-TRD
-	131872-16	1	CONTROL PANEL WELD - 312;407;427 - D.P.; P.C.
-	131872-17	1	CONTROL PANEL WELD - 312;407;427 - RC
-	131872-18	1	CONTROL PANEL WELD - 312;407;427 - 7UP
-	131872-19	1	CONTROL PANEL WELD - 312;407;427 - TRD
-	131872-33	1	CONTROL PANEL WELD - 355;475;497;568;577-D.P.
-	131872-45	1	CONTROL PANEL WELD - 255;264;345;357 - LIKE
-	131872-46	1	CONTROL PANEL WELD - 312;407;427 - LIKE
-	131872-47	1	CONTROL PANEL WELD - 355;475;497;568;577-LIKE
2	385328	A/R	SWITCH BRACKET - MEDIUM BUTTON
3	V800639	A/R	TAPPING SCREW - SWITCH BRACKET
4	385954	1	SELECTION BUTTON - MEDIUM (D.P.)
-	385955	1	SELECTION BUTTON - MEDIUM (S.F. D.P.)
-	370838	1	SELECTION BUTTON - MEDIUM (PEPSI)
-	382889	1	SELECTION BUTTON - MEDIUM (DIET PEPSI)
-	382890	1	SELECTION BUTTON - MEDIUM (MTN. DEW)
-	124437-6	1	SELECTION BUTTON - MEDIUM (7UP)
-	124437-7	1	SELECTION BUTTON - MEDIUM (DIET 7UP)
-	124437-14	1	SELECTION BUTTON - MEDIUM (PEPSI FREE)
-	124437-18	1	SELECTION BUTTON - MEDIUM (LIKE)
-	124437-19	1	SELECTION BUTTON - MEDIUM (S.F. LIKE)
-	370840-1	A/R	SELECTION BUTTON - MEDIUM (NO LABEL)
5	385465	A/R	STOP - MEDIUM BUTTON
6	385329-1	A/R	SWITCH BRACKET - SMALL BUTTON (D.P. PEPSI)
-	385329-6	A/R	SWITCH BRACKET - SMALL BUTTON (LIKE)
-	385329-3	A/R	SWITCH BRACKET - SMALL BUTTON (RC)
-	385329-2	A/R	SWITCH BRACKET - SMALL BUTTON (7UP)
-	385329-5	A/R	SWITCH BRACKET - SMALL BUTTON (TRD)
7	370841-1	A/R	SELECTION BUTTON - SMALL (NO LABEL)
8	385466	A/R	STOP - SMALL BUTTON
9	383991	A/R	SOLD OUT LAMP
10	385878	A/R	SPRING
11	385440	A/R	SWITCH - SELECTION BUTTON
12	V800337	A/R	MACHINE SCREW - SWITCH
13	V800955	A/R	HEX NUT & LOCKWASHER
14	385566	1	TRIM - PUSH BUTTON
15	385334	A/R	PLUG - BUTTON
16	V800331	A/R	MACHINE SCREW



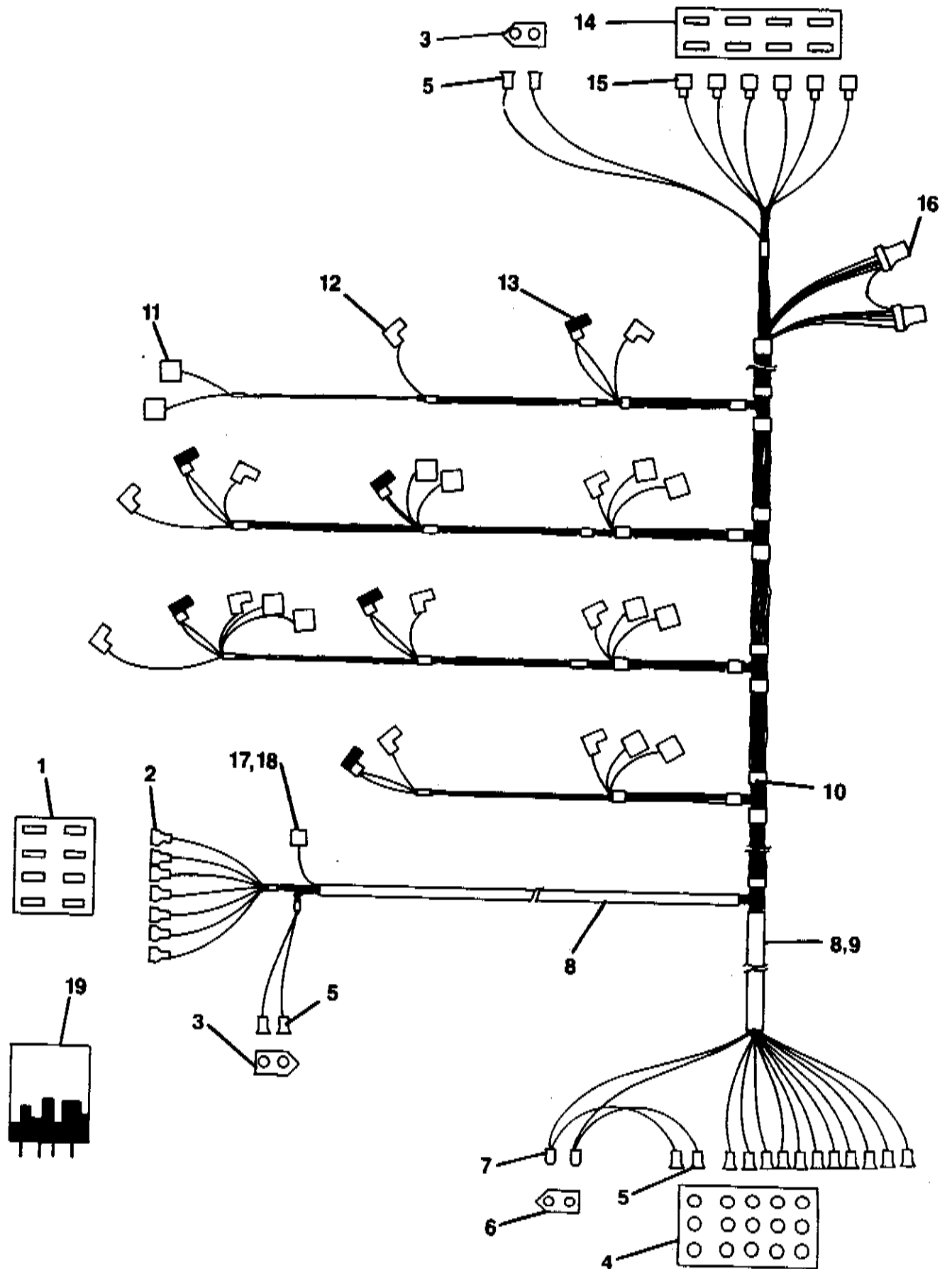


## CONTROL PANEL ASSEMBLY\*

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132277	1	CONTROL PANEL ASSEMBLY - 255;264: 5 SELECT
-	132277-1	1	CONTROL PANEL ASSEMBLY - 264: 6 SELECT
-	132277-2	1	CONTROL PANEL ASSEMBLY - 345;357: 7 SELECT
-	132277-3	1	CONTROL PANEL ASSEMBLY - 345: 8 SELECT
-	132277-4	1	CONTROL PANEL ASSEMBLY - 312: 5 SELECT
-	132277-5	1	CONTROL PANEL ASSEMBLY - 312: 6 SELECT
-	132277-6	1	CONTROL PANEL ASSEMBLY - 407;427: 7 SELECT
-	132277-7	1	CONTROL PANEL ASSEMBLY - 407: 8 SELECT
-	132277-8	1	CONTROL PANEL ASSEMBLY - 355: 5 SELECT
-	132277-10	1	CONTROL PANEL ASSEMBLY - 497: 7 SELECT
-	132277-11	1	CONTROL PANEL ASSEMBLY - 475;568;577: 8 SELECT
-	132277-12	1	CONTROL PANEL ASSEMBLY - 577: 9 SELECT
1	132836	1	CONTROL PANEL WELD - 255;264: 5 SELECT
-	132836-1	1	CONTROL PANEL WELD - 264: 6 SELECT
-	132836-2	1	CONTROL PANEL WELD - 345;357: 7 SELECT
-	132836-3	1	CONTROL PANEL WELD - 345: 8 SELECT
-	132836-4	1	CONTROL PANEL WELD - 312: 5 SELECT
-	132836-5	1	CONTROL PANEL WELD - 312: 6 SELECT
-	132836-6	1	CONTROL PANEL WELD - 407;427: 7 SELECT
-	132836-7	1	CONTROL PANEL WELD - 407: 8 SELECT
-	132836-8	1	CONTROL PANEL WELD - 355: 5 SELECT
-	132836-10	1	CONTROL PANEL WELD - 497: 7 SELECT
-	132836-11	1	CONTROL PANEL WELD - 475;568;577: 8 SELECT
-	132836-12	1	CONTROL PANEL WELD - 577: 9 SELECT
2	387033	1	SWITCH MOUNTING PLATE
3	387076	3	GROMMET - MOUNTING PLATE
4	V800503	3	TAPPING SCREW - MOUNTING PLATE
5	337576	A/R	SELECTION SWITCH
6	340025-3	A/R	INSULATOR - SWITCH
7	V801442	A/R	MACHINE SCREW - SWITCH
8	337588-1	A/R	SPEED NUT - MACHINE SCREW
9	132275	1	SELECTION BUTTON - PEPSI
-	132275-1	1	SELECTION BUTTON - DIET PEPSI
-	132275-2	1	SELECTION BUTTON - MOUNTAIN DEW
-	132275-3	1	SELECTION BUTTON - PEPSI FREE
-	385990	A/R	SELECTION BUTTON - NO LABEL
10	383991	A/R	SOLD OUT LAMP
11	385994	A/R	LEAF SPRING - SELECTION BUTTON
12	V801446	A/R	TAPPING SCREW - SPRING

\* WHEN REPLACING CONTROL PANEL ASSEMBLY OR CONTROL PANEL WELD, IT MAY BE NECESSARY TO ALSO REPLACE THE CABINET LATCH (P/N 385610) WITH P/N 387229.

**Vendo®**



## DOOR HARNESS

ITEM NO.	5 SEL PART NO.	6 SEL PART NO.	7 SEL PART NO.	8 SEL PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131564-5	131565-2	131732-2	132801	1	DOOR HARN.ASSY.- BIG BUTTON(COKE)
-	131626-2	-	131732-1	-	1	DOOR HARN.ASSY.- BIG BUTTON(OTHER)
-	131567-2	132061-1	131568-1	131570-1	1	DOOR HARN.ASSY.- MEDIUM BUTTON
-	-	-	131551-1	131586-1	1	DOOR HARN.ASSY.- MEDIUM BUTTON (4P)
1	365619	365619	365619	-	1	SOCKET - RELAY
2	360805-1	360805-1	360805-1	360805-1	A/R	TERMINAL
3	345008-1	345008-1	345008-1	345008-1	2	RECEPTACLE - 2 TERMINAL
4	345740-1	-	-	-	1	RECEPTACLE - 12 TERMINAL
-	-	345007-4	345007-4	345007-4	1	RECEPTACLE - 15 TERMINAL
5	320195	320195	320195	320195	A/R	TERMINAL - FEMALE
6	345005-1	345005-1	345005-1	345005-1	1	PLUG - 2 TERMINAL
7	320196	320196	320196	320196	A/R	TERMINAL - MALE
8	V801165	V801165	V801165	V801165	A/R	PLASTIC TUBING
9	V801166	V801166	V801166	V801166	A/R	PLASTIC TUBING
10	VM5104-8	VM5104-8	VM5104-8	VM5104-8	A/R	TAPE
11	385706	385706	385706	385706	A/R	TERMINAL - FLAG
12	384188	384188	384188	384188	A/R	TERMINAL - FLAG
13	383979	383979	383979	383979	A/R	TERMINAL - FLAG
14	327254	327254	327254	327254	1	RECEPTACLE - 8 TERMINAL
15	327060	327060	327060	327060	A/R	TERMINAL
16	43842	43842	43842	43842	2	CONNECTOR - CLOSED IN
17	321093	321093	321093	321093	1	TERMINAL
18	321096	321096	321096	321096	1	TERMINAL COVER
19	353343	353343	353343	353343	1	RELAY



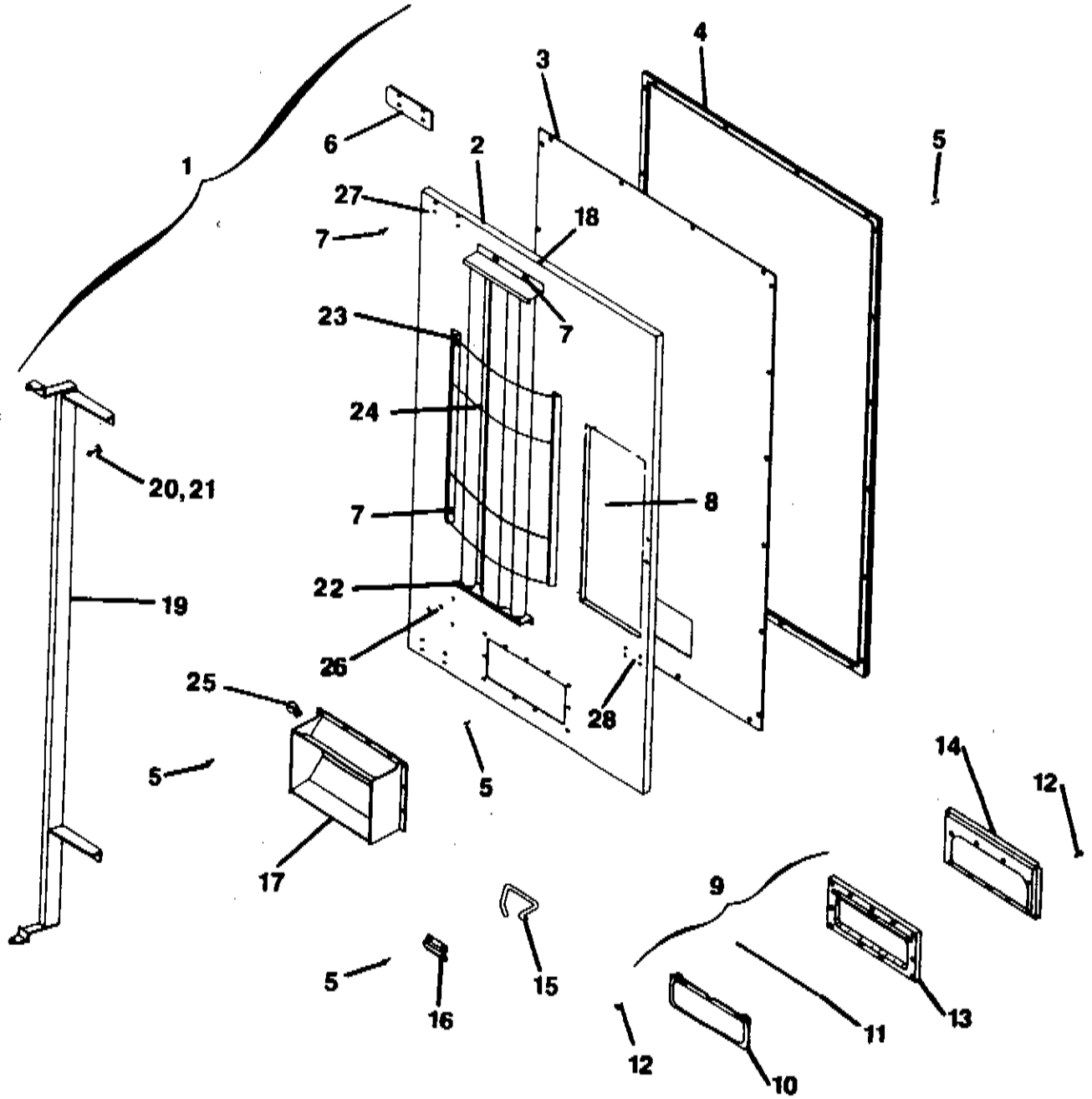


## DOOR HARNESS - MAGNUM

ITEM NO.	5 SEL PART NO.	6 SEL PART NO.	7 SEL PART NO.	8 SEL PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132279	132285	132284	132254	1	DOOR HARNESS
-	-	-	-	132254-1	1	DOOR HARNESS - 568;577
-	-	-	-	132815	1	DOOR HARNESS - 577: 9 SELECT
1	345007-4	345007-4	345007-4	345007-4	1	RECEPTACLE
-	-	-	-	345740	1	RECEPTACLE - 9 SELECT
2	320195	320195	320195	320195	A/R	TERMINAL - FEMALE
3	345005-1	345005-1	345005-1	345005-1	1	PLUG
4	320196	320196	320196	320196	A/R	TERMINAL - MALE
5	V801166	V801166	V801166	V801166	A/R	SLEEVING (IN INCHES)
6	VM5104-8	VM5104-8	VM5104-8	VM5104-8	A/R	TAPE
7	360805	360805	360805	360805	A/R	TERMINAL*
8	360806	360806	360806	360806	A/R	TERMINAL COVER - TRIPLE*
-	336138	336138	336138	336138	A/R	TERMINAL**
-	384190	384190	384190	384190	A/R	TERMINAL COVER - TRIPLE**
9	385706	385706	385706	385706	A/R	TERMINAL - FLAG
10	43842	43842	43842	43842	A/R	CONNECTOR - CLOSED END
11	V801167	V801167	V801167	V801167	A/R	SLEEVING (IN INCHES)
12	V801163	V801163	V801163	V801163	A/R	SLEEVING (IN INCHES)
13	V801164	V801164	V801164	V801164	A/R	SLEEVING (IN INCHES)
14	V801160	V801160	V801160	V801160	A/R	SLEEVING (IN INCHES)
15	327254	327254	327254	327254	1	RECEPTACLE
16	327060	327060	327060	327060	A/R	TERMINAL
17	387126	387126	387126	387126	A/R	INSULATED TERMINAL
18	365619	365619	365619	365619	1	RECEPTACLE
19	360805	360805	360805	360805	A/R	TERMINAL
20	353343	353343	353343	353343	1	CREDIT RELAY
21	387054	387054	387054	387054	1	BRACKET - RELAY
22	V800638	V800638	V800638	V800638	A/R	TAPPING SCREW
23	387048	387048	387048	387048	1	BRACKET - RECEPTACLE
24	V800331	V800331	V800331	V800331	2	TAPPING SCREW - RECEPTACLE
25	324099-4	324099-4	324099-4	324099-4	A/R	CLAMP - HARNESS TO CONTROL PANEL
26	324099-13	324099-13	324099-13	324099-13	A/R	CLAMP - DOOR HARNESS
27	324099-6	324099-6	324099-6	324099-7	A/R	CLAMP - HARNESS TO CABINET
28	385041	385041	385041	385041	1	TIE - HARNESS

\*THESE TWO ITEMS (TERMINAL AND COVER) MUST BE USED TOGETHER.

\*\*THESE TWO ITEMS (TERMINAL AND COVER) MUST BE USED TOGETHER.

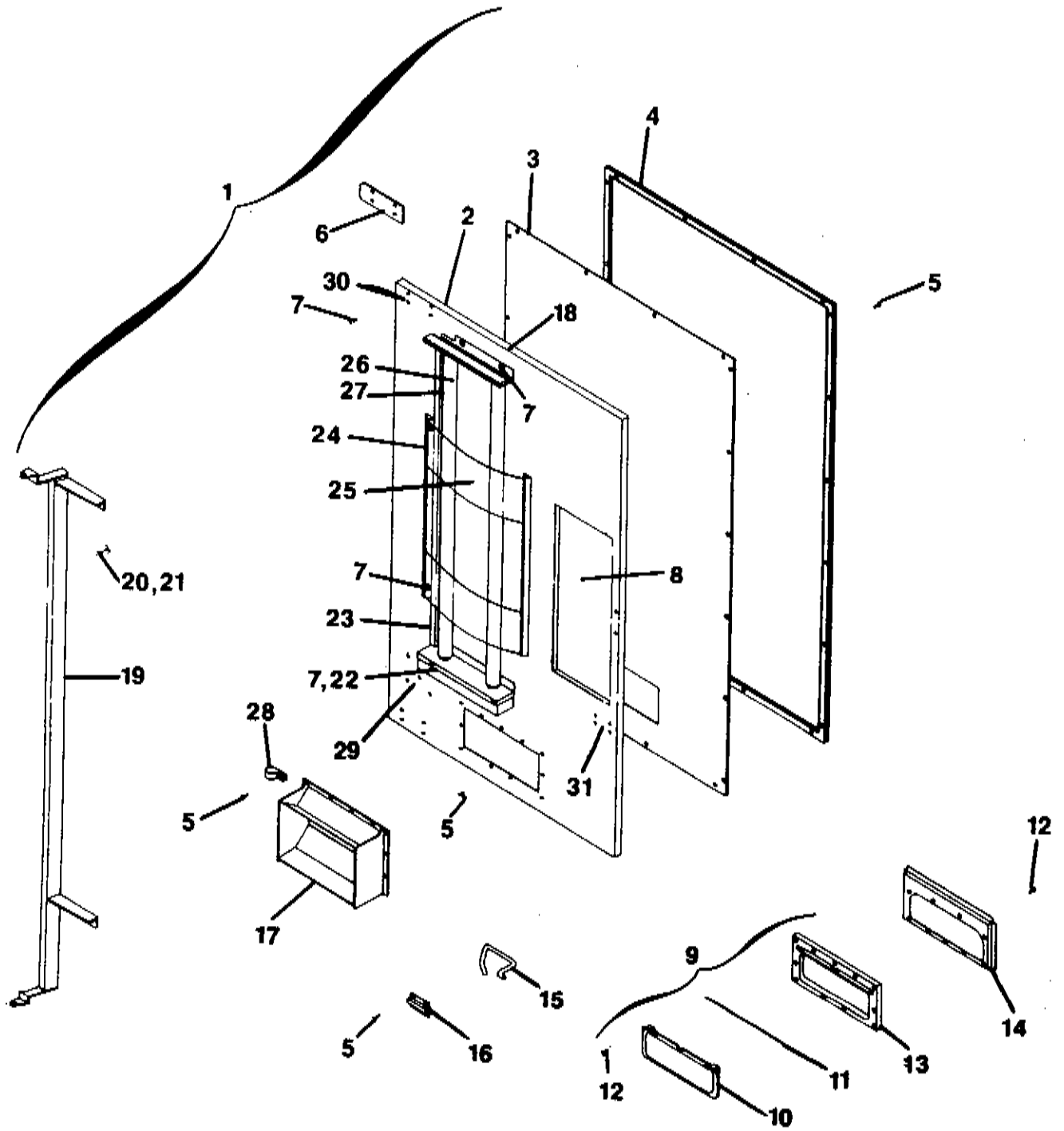






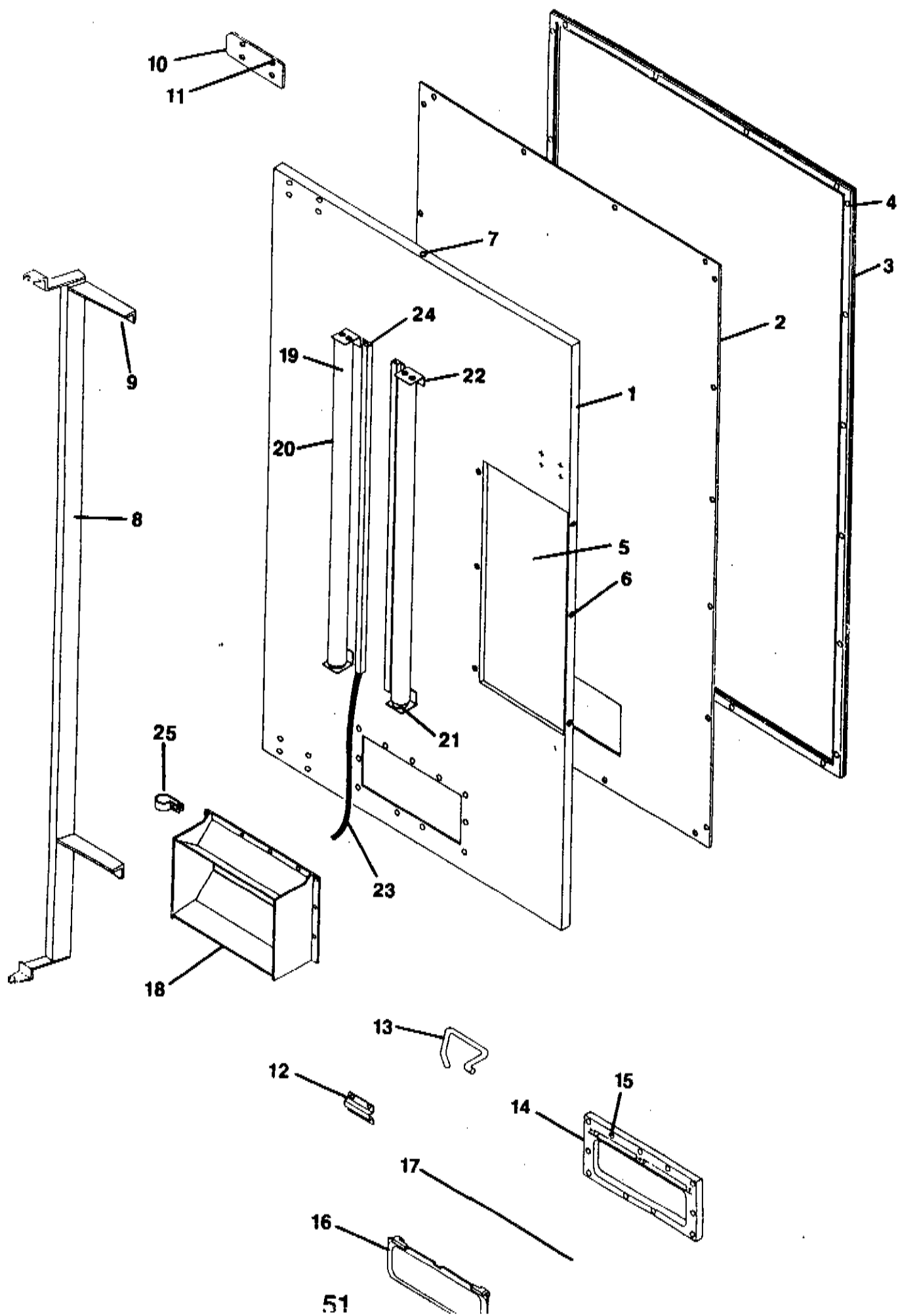
# INNER DOOR

ITEM NO.	255/264 PART NO.	312 PART NO.	357/345 PART NO.	407/427 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131921	131921-4	131921-1	131920-1	1	INNER DOOR ASSEMBLY
1	131919	131919-1	131919-3	131919-4	1	INNER DOOR PANEL ASSEMBLY
2	385468	385468-1	385468-3	385468-4	1	PANEL - INNER DOOR
3	385471	385905-1	385471-3	385471-4	1	BACK PANEL - INNER DOOR
4	385427	385887-1	385427-3	385427-4	1	GASKET - INNER DOOR
5	V800548	V800548	V800548	V800548	A/R	TAPPING SCREW
6	371941	371941	371941	371941	2	DOOR CORNER SUPPORT
7	V800622	V800622	V800622	V800622	A/R	TAPPING SCREW
8	385712	385712	385712	385712	1	PAN - INNER DOOR
9	131582	131582	131582	131582	1	DELIVERY EYELET ASSY.
10	384334	384334	384334	384334	1	DOOR - DELIVERY
11	46122-2	46122-2	46122-2	46122-2	1	HINGE PIN - DOOR
12	V800570	V800570	V800570	V800570	A/R	TAPPING SCREW
13	384336	384336	384336	384336	1	EYELET - DELIVERY
14	385451	385451	385451	385451	1	EYELET TRIM
15	385433	385433	385433	385433	A/R	LEVER - DOOR LATCH
16	385646	385646	385646	385646	A/R	BRACKET - DOOR LATCH
17	131585	131585	131585	131585	1	HOPPER RIVET ASSEMBLY
18	385722	385722	385722	385722	1	PLUG
19	132813	132813-1	132813	132813-1	1	TORQUE TUBE WELD ASSEMBLY
20	384174	384174	384174	384174	4	SCREW & LOCKWASHER UNIT
21	V801016	V801016	V801016	V801016	4	FLAT WASHER
22	112930-8	112930-8	112930-8	131521	1	REFLECTOR ASSY.- SEE PAGES 59 & 60
23	384163-3	384163-3	384163-3	384163-3	2	RETAINER - LIGHT SHIELD
24	384568	384568	384568	384568	2	LIGHT SHIELD
25	324099-2	324099-2	324099-2	324099-2	1	CLAMP - REFLECTOR HARNESS
26	384559	384559	384559	384559	1	BRACKET - CREDIT RELAY
27	385748	385748	385748	385748	A/R	SHIM - DOOR
28	385828	385828	385828	385828	A/R	SHIM - LATCH



## INNER DOOR

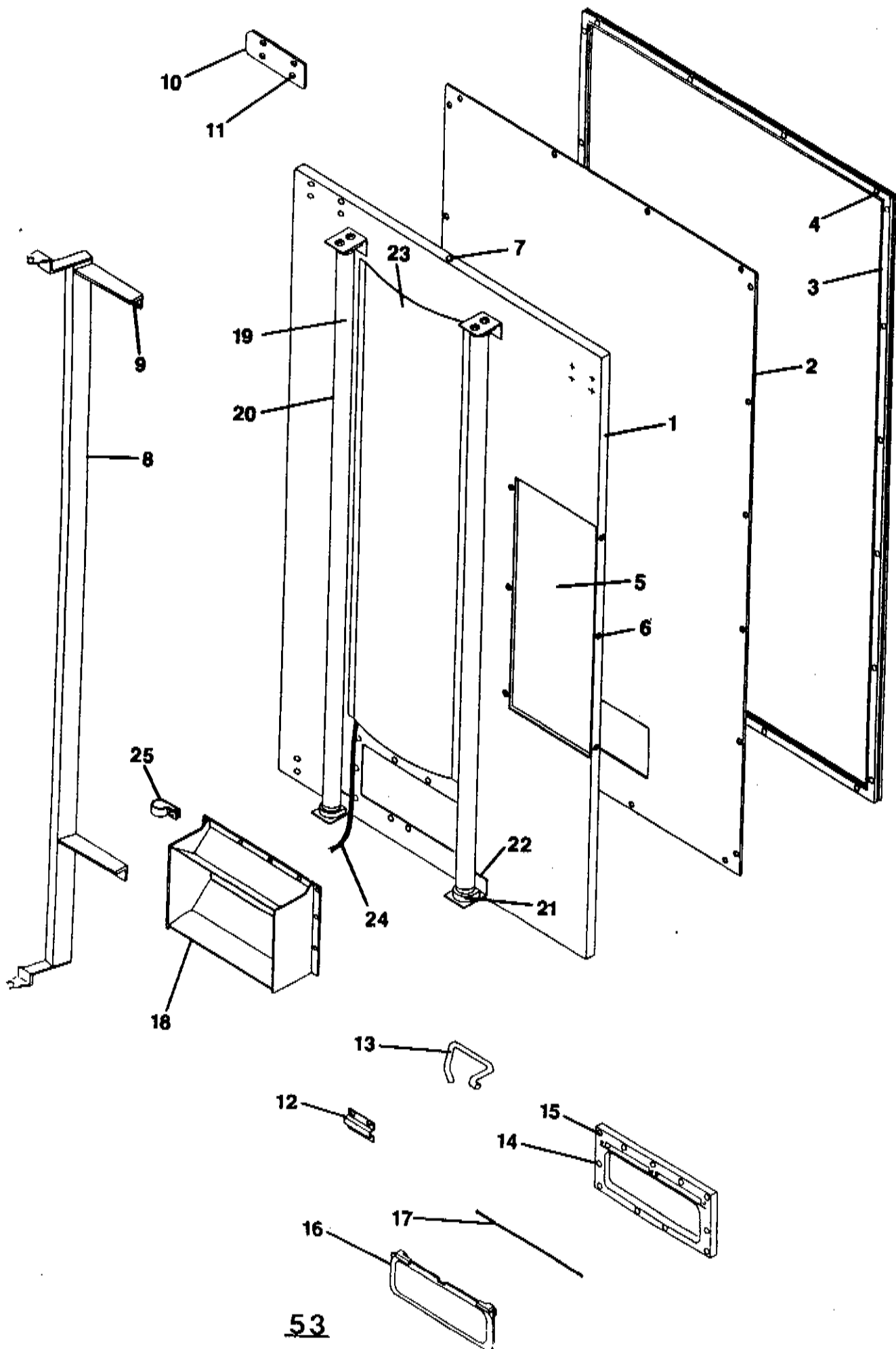
ITEM NO.	355 PART NO.	497/475 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131922	131922-1	131923	1	INNER DOOR ASSEMBLY
1	131919-2	131919-2	131919-6	1	INNER DOOR PANEL ASSY.
2	385468-2	385468-2	385468-6	1	PANEL - INNER DOOR
3	385471-2	385471-2	385471-6	1	BACK PANEL - INNER DOOR
4	385427-2	385427-2	385427-6	1	GASKET - INNER DOOR
5	V800548	V800548	V800548	A/R	TAPPING SCREW
6	371941	371941	371941	2	DOOR CORNER SUPPORT
7	V800622	V800622	V800622	A/R	TAPPING SCREW
8	385172	385172	385172	1	PAN - INNER DOOR
9	131582	131582	131582	1	DELIVERY EYELET ASSY.
10	384334	384334	384334	1	DOOR - DELIVERY
11	46122-2	46122-2	46122-2	1	HINGE PIN - DOOR
12	V800570	V800570	V800570	A/R	TAPPING SCREW
13	384336	384336	384336	1	EYELET - DELIVERY
14	385451	385451	385451	1	EYELET TRIM
15	385433	385433	385433	A/R	LEVER - DOOR LATCH
16	385646	385646	385646	A/R	BRACKET - DOOR LATCH
17	131586	131586	131586	1	ROPPER RIVET ASSEMBLY
18	385722	385722	385722	1	PLUG
19	132813-2	132813-2	132813-2	1	TORQUE TUBE WELD ASSEMBLY
20	384174	384174	384174	4	SCREW & LOCKWASHER UNIT
21	V801016	V801016	V801016	4	FLAT WASHER
22	131444	131444	131444	1	REFLECTOR HARN. ASSY. - SEE PAGE 58
23	383972	383972	383972	1	WIRE - WIRE (REF. HARN. ASSY.)
24	384163-3	384163-3	384163-3	2	RETAINER - LIGHT SHIELD
25	384568	384568	384708	2	LIGHT SHIELD
26	383980	383980	383980	A/R	LAMP - FLUORESCENT (48")
27	-	-	384166	A/R	GUARD - LAMP
28	324099-2	324099-2	324099-2	1	CLAMP - REFLECTOR HARNESS
29	384559	384559	384559	1	BRACKET - CREDIT RELAY
30	385748	385748	385748	A/R	SHIM - DOOR
31	385828	385828	385828	A/R	SHIM - LATCH





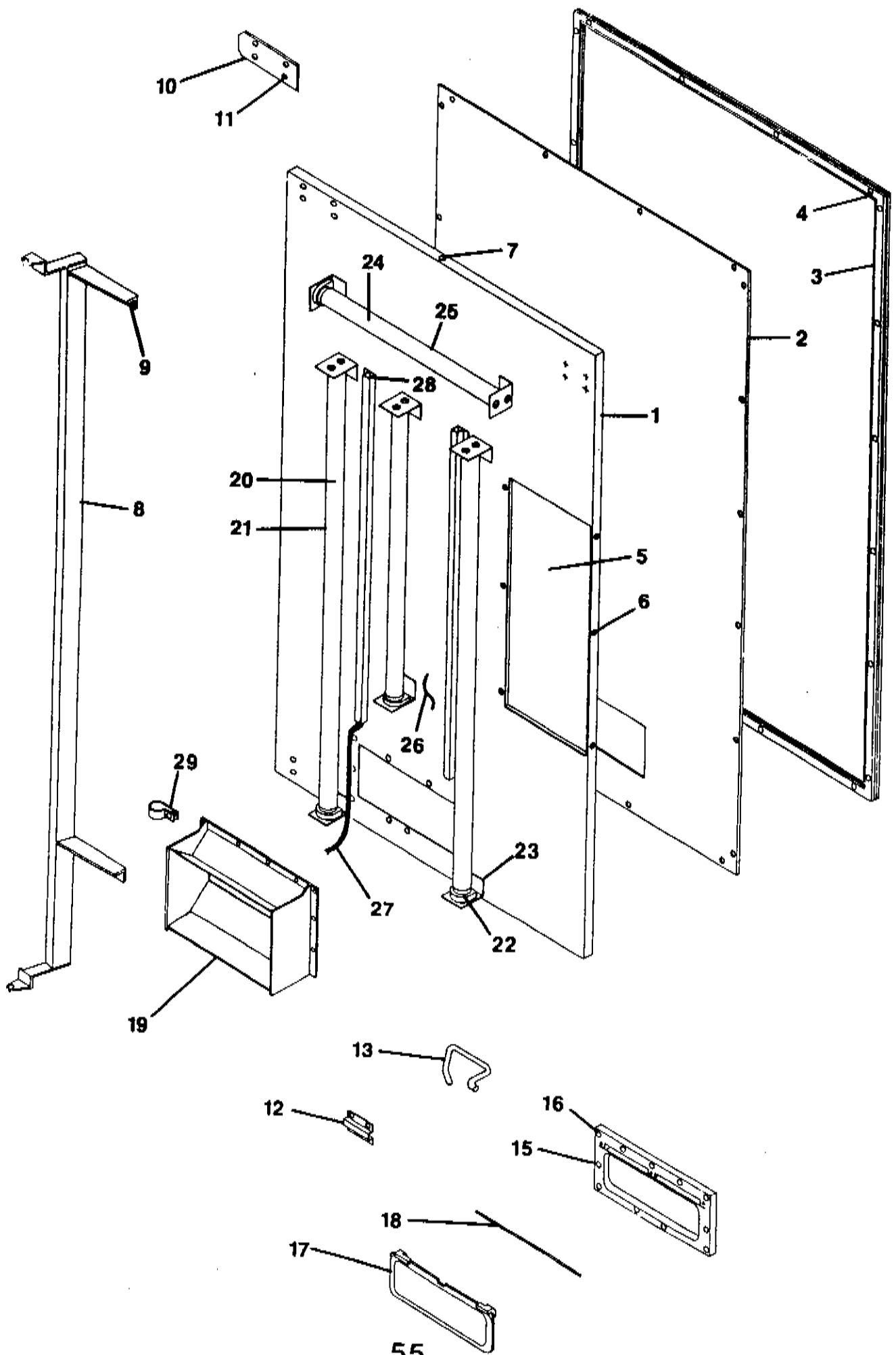
## INNER DOOR - MAGNUM

ITEM NO.	255/264 PART NO.	312 PART NO.	355 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132268	132268-1	132268-2	1	INNER DOOR ASSEMBLY
1	387055-7	387055-8	387055-9	1	INNER DOOR PANEL
2	385905	385905-1	385905-2	1	INNER DOOR BACK PANEL
3	385887	385887-1	385887-2	1	GASKET
4	V800548	V800548	V800548	A/R	TAPPING SCREW
5	387065	387065	387065	1	INSERT - INNER DOOR
6	V333097	V333097	V333097	6	RIVET
7	385722	385722	385722	1	PLUG
8	132813	132813-1	132813-2	1	TORQUE TUBE WELD ASSEMBLY
9	V801343	V801343	V801343	A/R	TAPPING SCREW - HEX HEAD
10	371941	371941	371941	2	CORNER SUPPORT
11	V800622	V800622	V800622	A/R	TAPPING SCREW
12	385646	385646	385646	1	BRACKET - LATCH
13	385433	385433	385433	1	LEVER - LATCH
14	384336	384336	384336	1	EYELET - INNER DOOR
15	V800570	V800570	V800570	A/R	TAPPING SCREW
16	384334	384334	384334	1	DOOR - DELIVERY EYELET
17	46122-2	46122-2	46122-2	1	HINGE PIN - DOOR
18	132257	132257	132257	1	HOPPER RIVET ASSEMBLY
19	384161	384161	383980	2	FLUORESCENT LAMP
20	384166-3	384166-3	384166	2	GUARD - LAMP
21	387122	387122	387122	4	LAMPHOLDER
22	387199	387199	387199	4	BRACKET - LAMP
23	132289	132289	132289	1	LIGHTING HARNESS ASSEMBLY
-	345003	345737	345737	1	PLUG
-	320196	320196	320196	A/R	TERMINAL - MALE
-	V801161	V801160	V801160	A/R	SLEEVING (IN INCHES)
-	V801165	V801163	V801163	A/R	SLEEVING (IN INCHES)
-	-	V801164	V801164	A/R	SLEEVING (IN INCHES)
-	384186	384186	384186	A/R	TERMINAL - INSULATED
-	-	385706	385706	A/R	TERMINAL - FLAG
24	387085	387085	387085	2	DUCT - WIRE
25	324099-5	324099-5	324099-5	A/R	CLAMP - HARNESS



## INNER DOOR - MAGNUM

ITEM NO.	345/357 PART NO.	407/427 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132263	132263-1	1	INNER DOOR ASSEMBLY
1	387055-10	387055-11	1	INNER DOOR PANEL
2	385905-3	385905-4	1	INNER DOOR BACK PANEL
3	385887-3	385887-4	1	GASKET
4	V800548	V800548	A/R	TAPPING SCREW
5	387065	387065	1	INSERT - INNER DOOR
6	V333097	V333097	6	RIVET
7	385722	385722	1	PLUG
8	132813	132813-1	1	TORQUE TUBE WELD ASSEMBLY
9	V801343	V801343	A/R	TAPPING SCREW - HEX HEAD
10	371941	371941	2	CORNER SUPPORT
11	V800622	V800622	A/R	TAPPING SCREW
12	385646	385646	1	BRACKET - LATCH
13	385433	385433	1	LEVER - LATCH
14	384336	384336	1	EYELET - INNER DOOR
15	V800570	V800570	A/R	TAPPING SCREW
16	384334	384334	1	DOOR - DELIVERY EYELET
17	46122-2	46122-2	1	HINGE PIN - DOOR
18	132257	132257	1	HOPPER RIVET ASSEMBLY
19	383980	383980	2	FLUORESCENT LAMP
20	384166	384166	2	GUARD - LAMP
21	387122	387122	4	LAMP HOLDER
22	387199	387199	4	BRACKET - LAMP
23	387121	387121	1	REFLECTOR
24	132289	132289	1	LIGHTING HARNESS ASSEMBLY
-	345737	345737	1	PLUG
-	320196	320196	A/R	TERMINAL - MALE
-	V801160	V801160	A/R	SLEEVING (IN INCHES)
-	V801163	V801163	A/R	SLEEVING (IN INCHES)
-	V801164	V801164	A/R	SLEEVING (IN INCHES)
-	384186	384186	A/R	TERMINAL - INSULATED
-	385706	385706	A/R	TERMINAL - FLAG
25	324099-2	324099-2	A/R	CLAMP - HARNESS
26	324099-3	324099-3	A/R	CLAMP - HARNESS
27	324099-4	324099-4	A/R	CLAMP - HARNESS





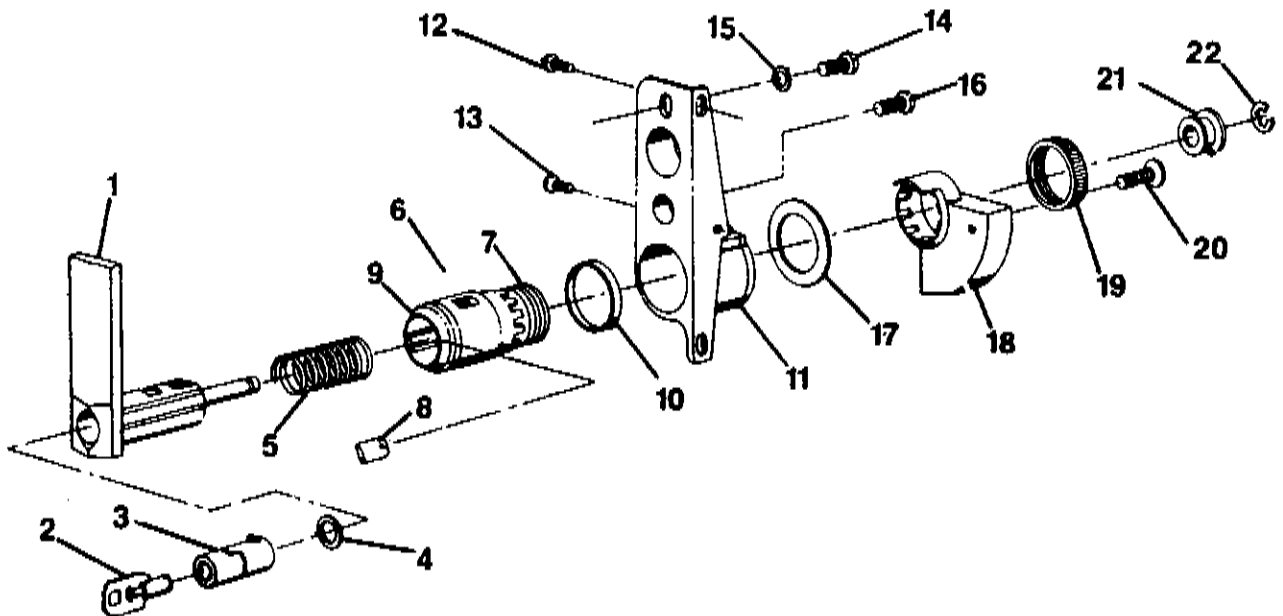
## INNER DOOR - MAGNUM

ITEM NO.	475/497 PART NO.	568/577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132271	132283	1	INNER DOOR ASSEMBLY
1	387055-12	387055-13	1	INNER DOOR PANEL
2	385905-5	385905-6	1	INNER DOOR BACK PANEL
3	385887-5	385887-6	1	GASKET
4	V800548	V800548	A/R	TAPPING SCREW
5	387065	387065	1	INSERT - INNER DOOR
6	V333097	V333097	6	RIVET
7	385722	385722	1	PLUG
8	132813-2	132813-2	1	TORQUE TUBE WELD ASSEMBLY
9	V801343	V801343	A/R	TAPPING SCREW - HEX HEAD
10	371941	371941	2	CORNER SUPPORT
11	V800622	V800622	A/R	TAPPING SCREW
12	385646	385646	1	BRACKET - LATCH
13	385433	385433	1	LEVER - LATCH
14	V800548	V800548	A/R	TAPPING SCREW
15	384336	384336	1	EYELET - INNER DOOR
16	V800570	V800570	A/R	TAPPING SCREW
17	384334	384334	1	DOOR - DELIVERY EYELET
18	46122-2	46122-2	1	HINGE PIN - EYELET DOOR
19	132257	132257	1	HOPPER ASSEMBLY - EYELET
20	383980	383980	2	FLUORESCENT LAMP
21	384166	384166	2	GUARD - LAMP
22	387122	387122	A/R	LAMP HOLDER
23	387199	387199	A/R	BRACKET - LAMP
24	332974	*332974*	1	FLUORESCENT LAMP (24")
25	384166-1	384166-1	1	GUARD - LAMP
26	387121	-	1	REFLECTOR
27	132291	132290	1	LIGHTING HARNESS ASSEMBLY
-	345739	345006-1	1	PLUG
-	320196	320196	A/R	TERMINAL - MALE
-	VM5104-8	VM5104-8	A/R	TAPE
-	V801160	V801160	A/R	SLEEVING (IN INCHES)
-	V801161	V801163	A/R	SLEEVING (IN INCHES)
-	V801165	V801167	A/R	SLEEVING (IN INCHES)
-	384186	384186	A/R	TERMINAL - INSULATED
-	385706	-	A/R	TERMINAL - FLAG
28	-	387085-1	2	DUCT - WIRE
29	324099-2	324099-2	A/R	CLAMP - HARNESS
30	324099-4	324099-3	A/R	CLAMP - HARNESS
31	324099-5	324099-7	A/R	CLAMP - HARNESS

\* MEASURE LAMP LENGTH BEFORE ORDERING. IF LAMP IS OVER 24"  
IN LENGTH CALL 1-800-344-2172 FOR INFORMATION. (MODELS 568 & 577 ONLY)

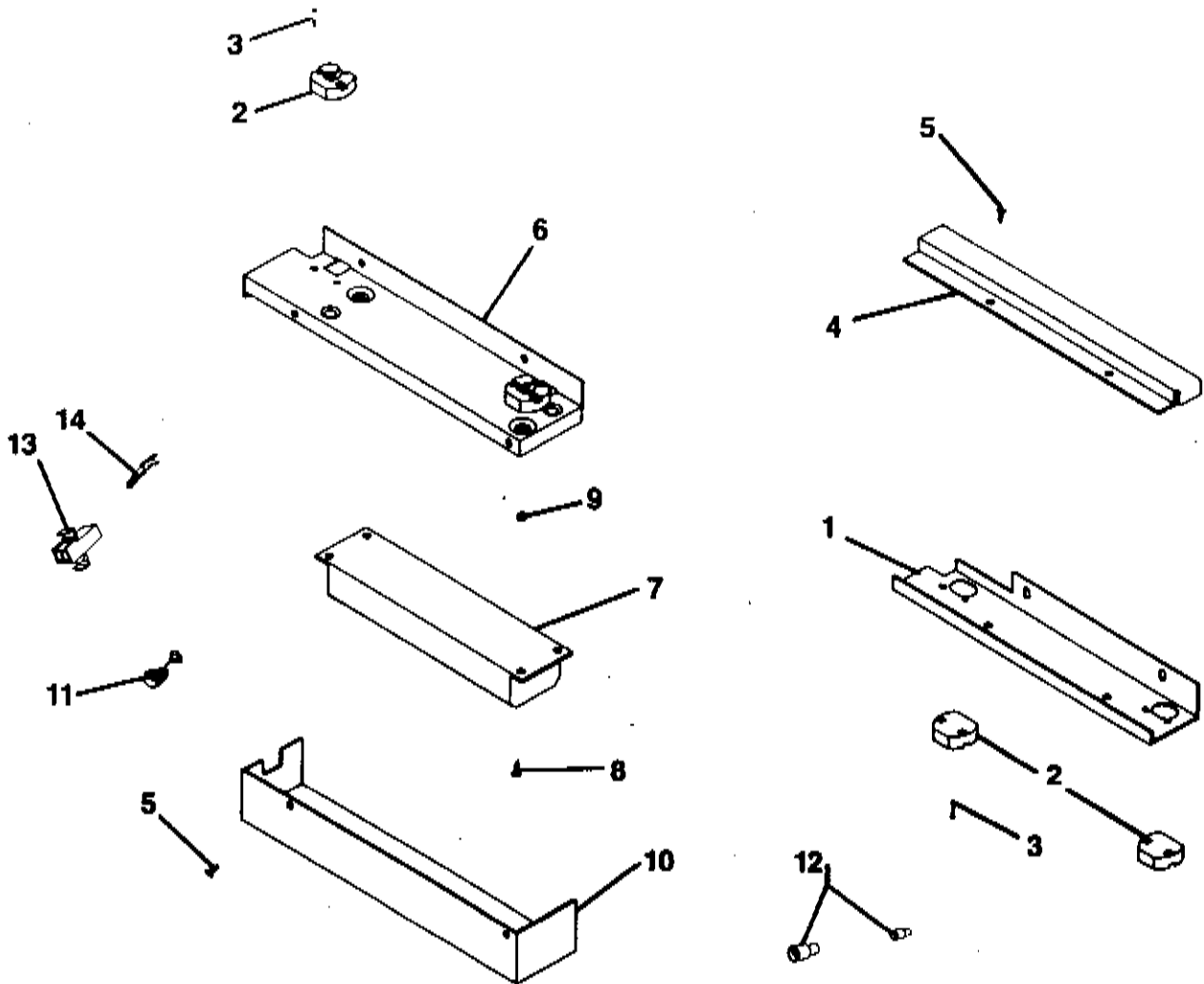
# Vendo®

## DOOR LATCH ASSEMBLY (110 DEGREE CAM)



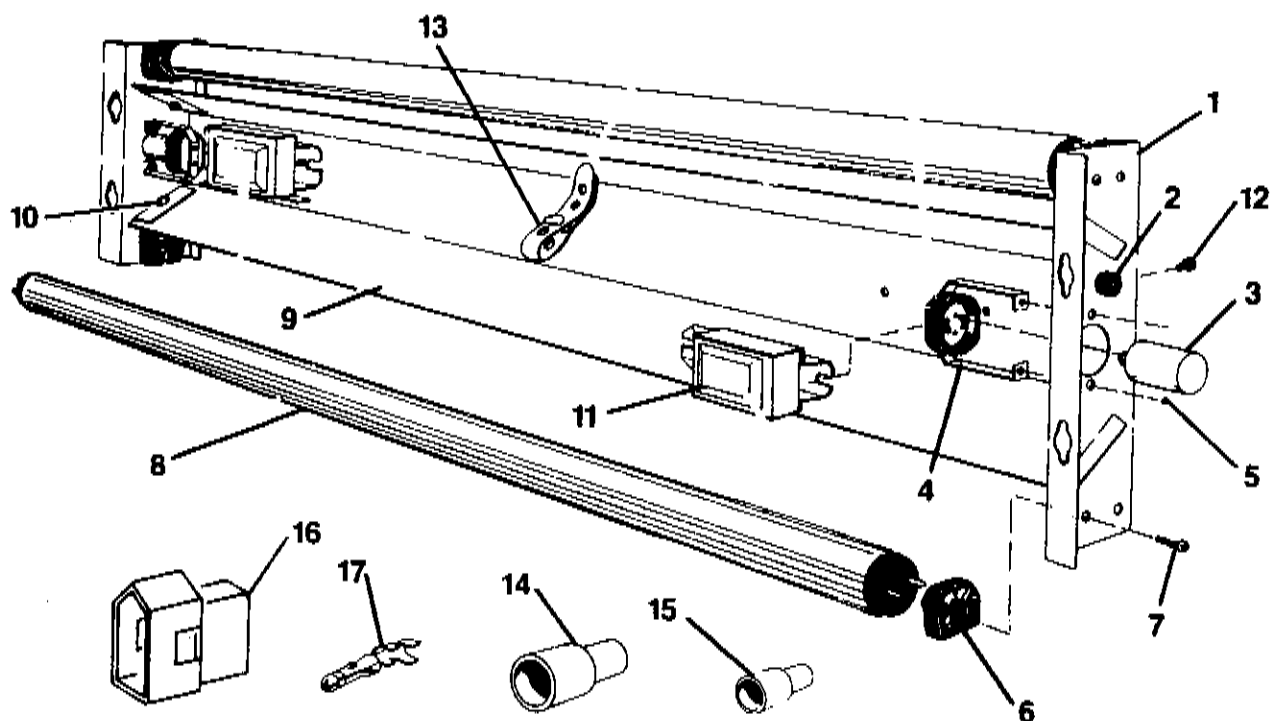
## DOOR LATCH ASSEMBLY

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	127161-3	1	DOOR LATCH ASSY.
1	387105	1	HANDLE - LATCH
-	123298	1	LOCK - FLEX ACE ASSEMBLY
2	346118	1	KEY (SPECIFY KEY NUMBER)
3	368688	1	LOCK (SPECIFY KEY NUMBER)
4	375352	1	SPACER LOCK
5	365664	1	SPRING
6	127162	1	OPERATING TUBE ASSEMBLY
7	374806	1	OPERATING TUBE
8	374805	2	SPACER - DRIVE
9	366499	1	WASHER
10	369076	1	BEARING - CAM
11	365668	1	HOUSING - LATCH
12	V801423	2	TAPPING SCREW
13	V342624-3	1	SELF-DRILL SCREW
14	V800821	1	TAPPING SCREW
15	V801011	1	FLAT WASHER
16	V801356	1	TAPPING SCREW
17	366501-1	1	WASHER
18	384285	1	CAM
19	365777	1	NUT LOCK
20	V384206	1	TAPPING SCREW
21	375353	1	BUSHING - NYLON
22	V801080	1	RETAINER RING
23	385839	1	LATCH PLATE - STANDARD (NOT SHOWN)
--	387196	1	LATCH PLATE - "MAGNUM" (NOT SHOWN)



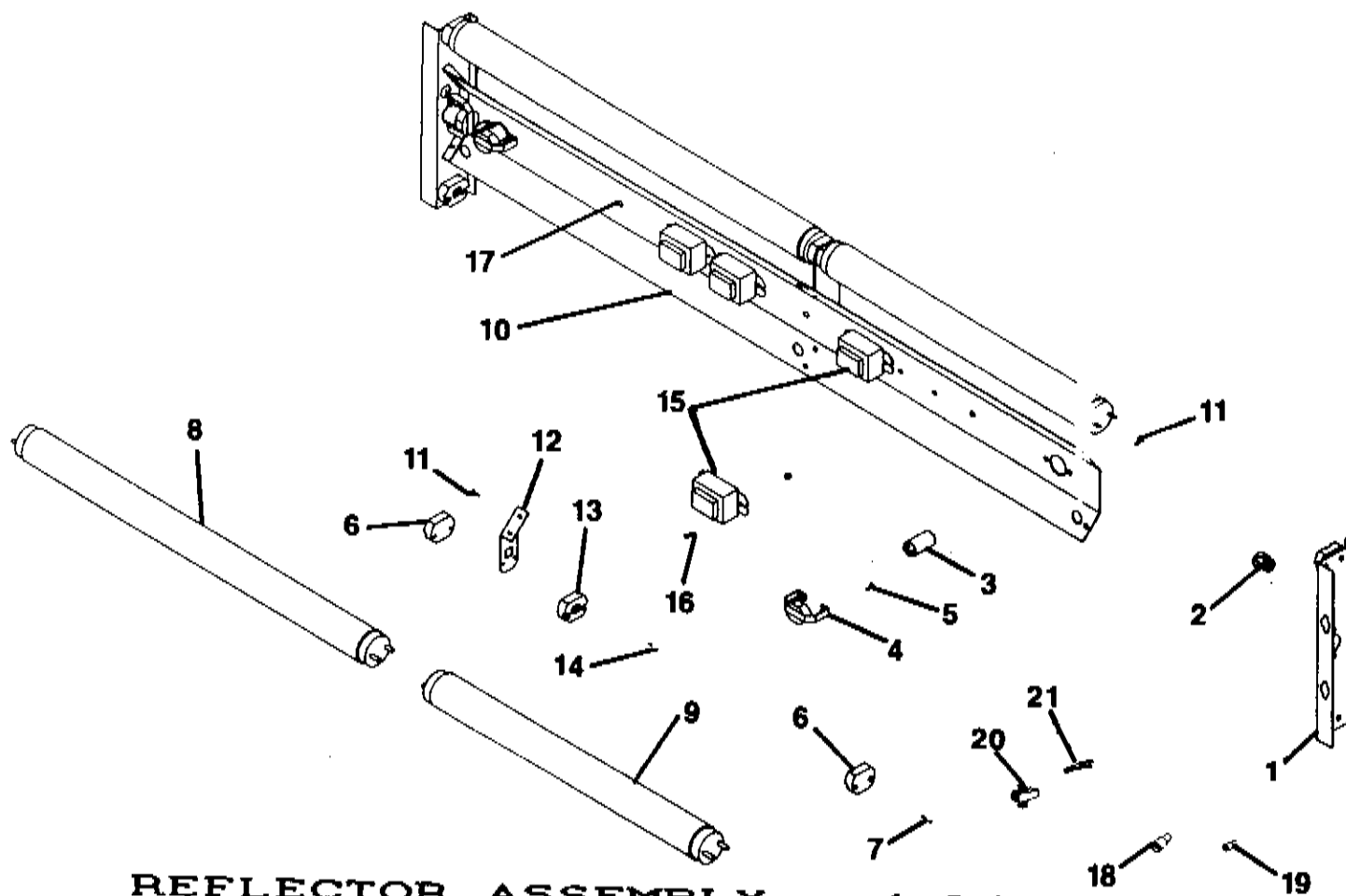
## REFLECTOR HARNESS ASSEMBLY

ITEM NO.	355 475/497 2-LAMP PART NO.	568/577 3-LAMP PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131444	131445	1	REFLECTOR HARNESS ASSEMBLY
1	383974	384032	1	UPPER BRACKET - LAMP
2	342622	342622	A/R	LAMPHOLDER
3	V800024	V800024	A/R	MACH. SCREW - LAMPHOLDER
4	383971	384001	1	WIRE DUCT - UPPER
5	V801421	V801421	A/R	TAPPING SCREW
6	383975	384033	1	LOWER BRACKET - LAMP
7	383982	383982	1	BALLAST - 2 LAMP
-	-	383981	1	BALLAST - 1 LAMP
8	V800128	V800128	A/R	MACHINE SCREW - BALLAST
9	V800952	V800952	A/R	HEX NUT & LOCKWASHER
10	383973	384004	1	COVER - BALLAST
11	327699-2	327699-2	1	BUSHING - STRAIN RELIEF
12	41707	41707	A/R	CONNECTOR (SMALL)
-	-	43842	2	CONNECTOR (LARGE)
13	345005-1	345005-1	1	PLUG - 2 TERMINAL
14	320196	320196	2	TERMINAL - MALE



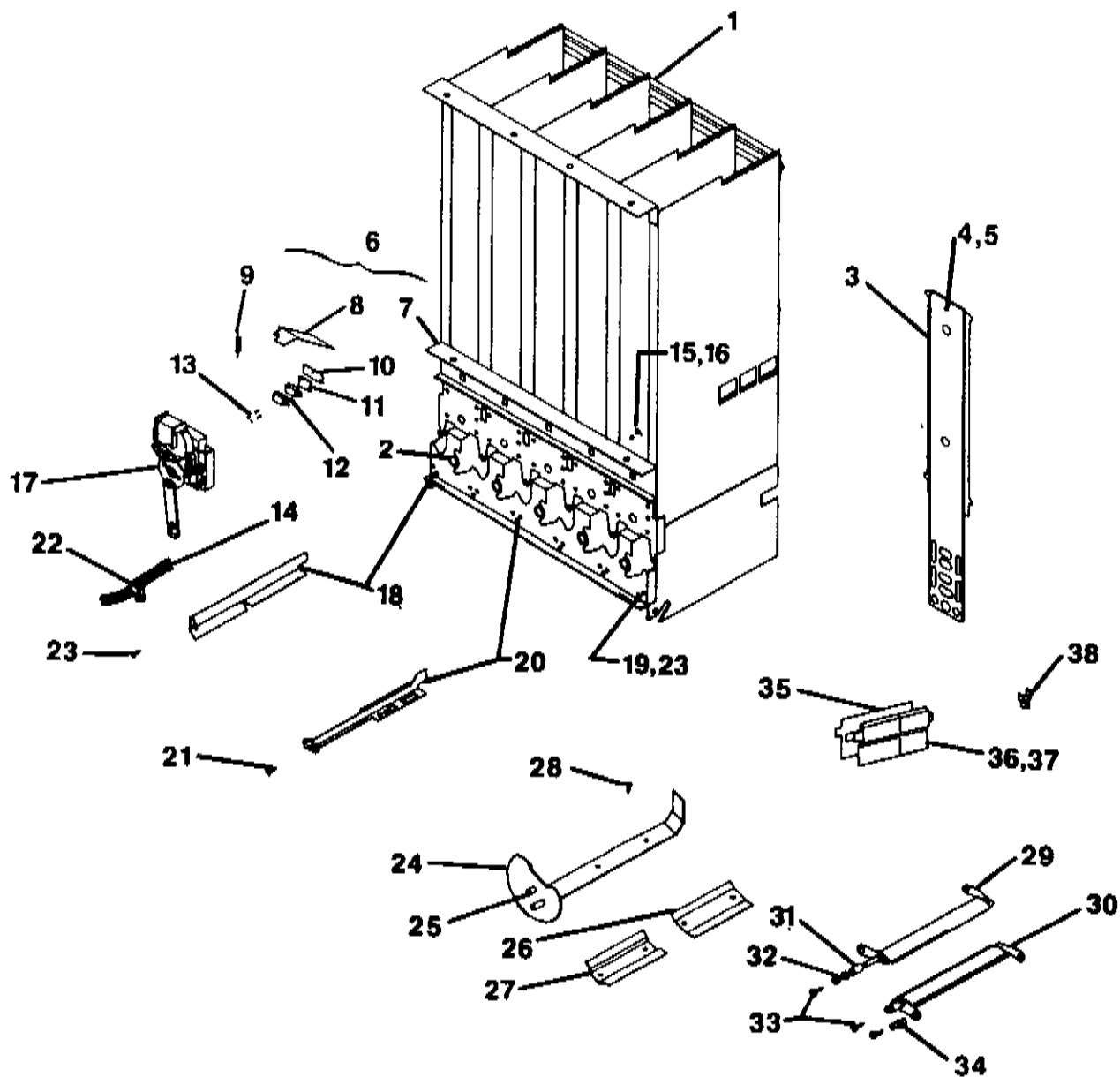
## REFLECTOR ASSEMBLY - 2 LAMP

ITEM NO.	255 264/312 345/357 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	112930-8	1	REFLECTOR ASSEMBLY
1	341331	2	END BRACKET
2	327699-2	1	BUSHING - STRAIN RELIEF
3	327143	2	STARTER
4	327675-2	2	SOCKET - STARTER
5	V800060	4	MACHINE SCREW - STARTER SOCKET
6	342622	4	LAMPHOLDER
7	V800024	8	MACHINE SCREW - LAMPHOLDER
8	384161	2	LAMP - FLUORESCENT
9	341330-6	1	REFLECTOR
10	V800496	4	TAPPING SCREW (REFL. TO END BRACKETS)
11	327146	2	BALLAST
12	V801329	4	TAPPING SCREW (BALLAST TO REFLECTOR)
13	342621	1	STRAP - ADJUSTABLE
14	43842	2	CONNECTOR - CLOSED END (LARGE)
15	41707	6	CONNECTOR - CLOSED END (SMALL)
16	345005-1	1	PLUG - 2 TERMINAL
17	320196	2	TERMINAL - MALE



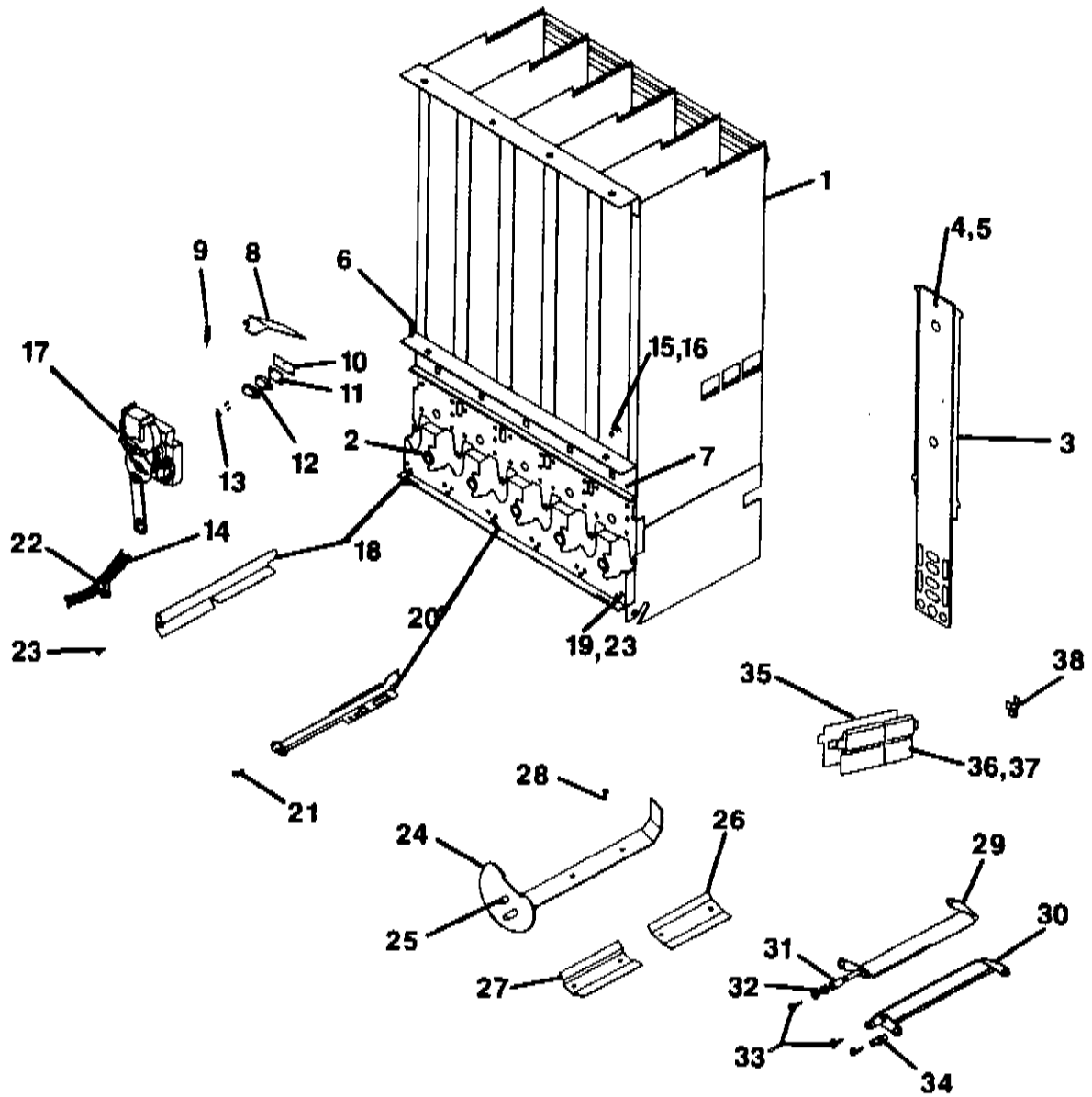
## REFLECTOR ASSEMBLY - 4 LAMP

ITEM NO.	407/427 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131521		REFLECTOR ASSEMBLY
1	341331	2	END BRACKET
2	327699-2	1	BUSHING - STRAIN RELIEF
3	321350	4	STARTER
4	327675-2	4	SOCKET - STARTER
5	V800060	8	MACHINE SCREW (STARTER SOCKET)
6	342622	6	LAMPHOLDER
7	V800024	8	MACHINE SCREW (LAMPHOLDER)
8	332974	2	LAMP - FLUORESCENT (24")
9	336378	2	LAMP - FLUORESCENT (18")
10	384148	1	REFLECTOR
11	V800496	8	TAPPING SCREW (REFLECTOR)
12	384147	2	CENTER BRACKET
13	384146	2	LAMPHOLDER
14	V800029	4	MACHINE SCREW (LAMPHOLDER)
15	321345-3	4	BALLAST
16	V801329	8	TAPPING SCREW & LOCKWASHER UNIT
17	342621	3	STRAP - ADJUSTABLE
18	43842	2	CONNECTOR - CLOSED END (LARGE)
19	41707	12	CONNECTOR - CLOSED END (SMALL)
20	345005-1	1	PLUG - 2 TERMINAL
21	320196	2	TERMINAL - MALE



## STACK ASSEMBLY - EZ LOAD

ITEM NO.	255 PART NO.	357 PART NO.	427 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131977-3	131977-15	131977-18	1	STACK FINAL ASSY. (DOUBLE DEPTH)
-	131977-4	131977-16	131977-19	1	STACK FINAL ASSY. (SINGLE DEPTH)
-	131977-5	131977-17	131977-20	1	STACK FINAL ASSY. (10 OZ. CAN)
1	130874-25	130874-27	130874-28	1	STACK WELD ASSEMBLY
2	370927	370927	390927	A/R	BEARING (STAKED IN)
3	385601	385601	385601	A/R	BACKSPACER
4	385599	385599	385599	A/R	STOP - BACKSPACER
5	V800639	V800639	V800639	A/R	TAPPING SCREW
6	131978-2	131978-3	131978-3	1	SOLD OUT CHANNEL ASSEMBLY
7	384318-1	384318-3	384318-3	1	CHANNEL - SOLD OUT
8	384322	384322	384322	A/R	LEVER - SOLD OUT
9	384322-2	384322-2	384322-2	A/R	LEVER - LONG (S.O.)
10	600656	600656	600656	A/R	SPRING
11	384324	384324	384324	A/R	SPACER - SWITCH
12	340025-3	340025-3	340025-3	A/R	INSULATOR
13	368299	368299	368299	A/R	SWITCH
14	384341	384341	384341	A/R	MACHINE SCREW - SWITCH
15	131981	131982	131982	1	VEND MECH HARN. - SEE PAGE 73
16	V328761	V328761	V328761	A/R	'TEE' BOLT
17	V800952	V800952	V800952	A/R	HEX NUT & LOCKWASHER
18	-	-	-	-	MOTOR AREA PARTS - SEE PAGE 69
19	384589	384589	384589	1	SPACER BAR - LEFT
20	384588	384588	384588	1	SPACER BAR - RIGHT
21	385337	385337	385337	A/R	SPACER BAR - CENTER
22	V800774	V800774	V800774	A/R	TAPPING SCREW - SPACER BAR
23	324099-13	324099-13	324099-13	1	CLAMP (VEND MECH HARNESS)
24	V800641	V800641	V800641	1	TAPPING SCREW
25	131578	131578	131578	A/R	BAIL WELD ASSEMBLY
26	V801084	V801084	V801084	A/R	RETAINER - BAIL
27	387180	387180	387180	A/R	BAIL BRACKET - DOUBLE DEPTH
28	384326	384326	384326	A/R	BAIL BRACKET - 10 OZ. CAN
-	V801433	V801433	V801433	A/R	TAPPING SCREW (BAIL BRACKET)
-	124255-1	124255-1	124255-1	A/R	SHELF ASSEMBLY - RIGHT
29	123916-1	123916-1	123916-1	A/R	SHELF ASSEMBLY - LEFT
30	123915-2	123915-2	123915-2	A/R	SHELF RIVET - LEFT
31	123915-3	123915-3	123915-3	A/R	SHELF RIVET - RIGHT
32	370756	370756	370756	A/R	NEEDLE BEARING
33	370714	370714	370714	A/R	SPACER
34	370780	370780	370780	A/R	SCREW
35	336837	336837	336837	A/R	BUSHING (SHELF)
36	370864	370864	370864	A/R	SPACER - SIDE SHIM
37	106284-1	106284-1	106284-1	A/R	FORM SPACER-L. (BOT/10 OZ. CAN)
38	106284-2	106284-2	106284-2	A/R	FORM SPACER-R. (BOT/10 OZ. CAN)
39	384990	384990	384990	A/R	SUPPORT - SPACER
40	370782-8	382724-1	382724-1	1	COVER - MECHANISM
	385865	385865	385865	A/R	AIR DEFLECTOR

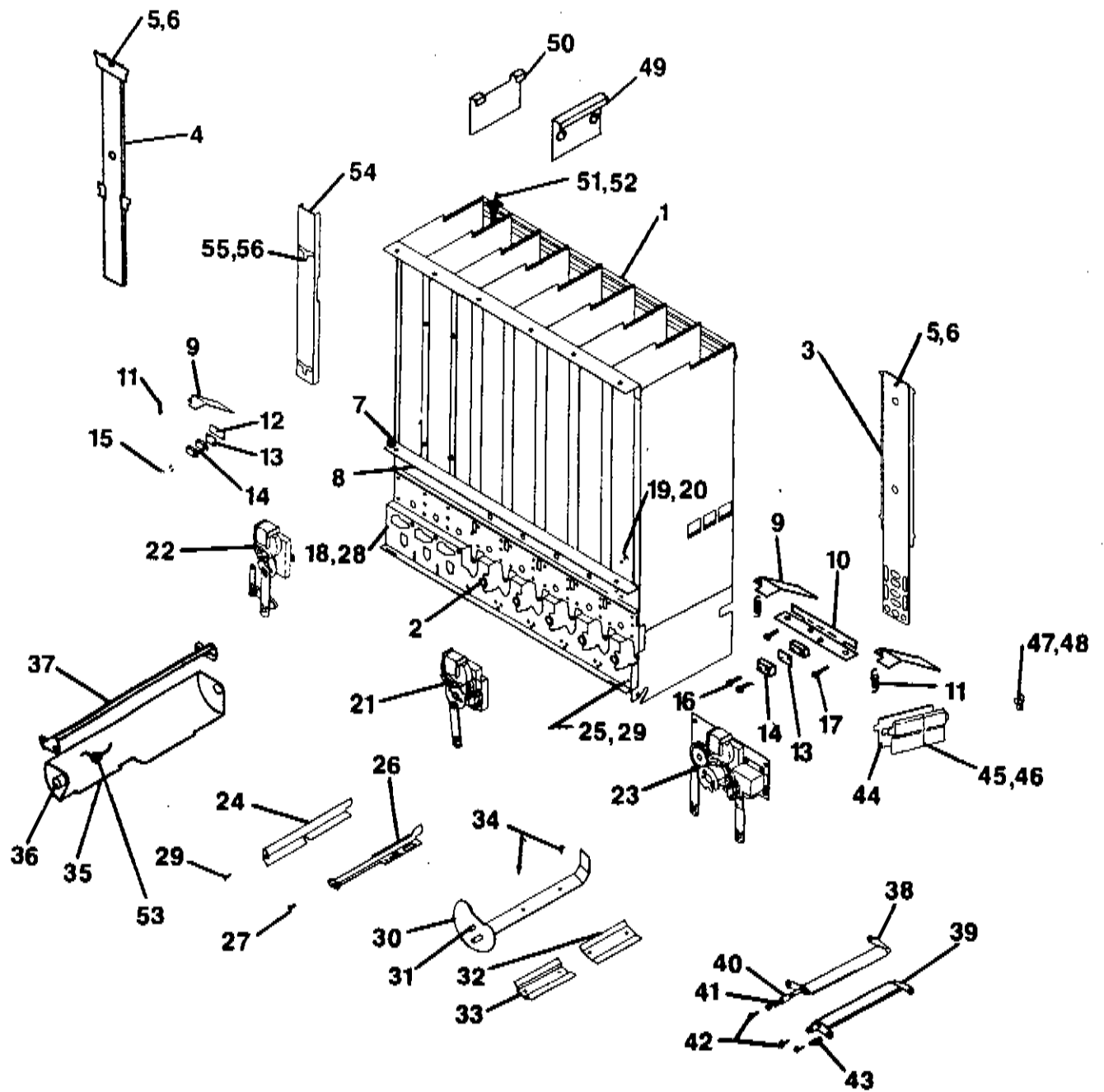






# STACK ASSEMBLY - EZ LOAD

ITEM NO.	355 PART NO.	497 PART NO.	568 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	131977-9	131977-21	131977	1	STACK FINAL ASSY. (DOUBLE DEPTH)
-	131977-10	131977-22	131977-1	1	STACK FINAL ASSY. (SINGLE DEPTH)
-	131977-11	131977-23	131977-2	1	STACK FINAL ASSY. (10 OZ. CAN)
1	130874-26	130874-29	130874-30	1	STACK WELD ASSEMBLY
2	370927	370927	370927	A/R	BEARING (STAKED IN)
3	385601-2	385601-2	385601-2	A/R	BACKSPACER
4	385599	385599	385599	A/R	STOP - BACKSPACER
5	V800639	V800639	V800639	A/R	TAPPING SCREW
6	131978-2	131978-3	131978-4	1	SOLD OUT CHANNEL ASSEMBLY
7	384318-1	384318-3	384318	1	CHANNEL - SOLD OUT
8	384322	384322	384322	A/R	LEVER - SOLD OUT
-	384322-2	384322-2	384322-2	A/R	LEVER - LONG (S.O.)
9	600656	600656	600656	A/R	SPRING
10	384324	384324	384324	A/R	SPACER - SWITCH
11	340025-3	340025-3	340025-3	A/R	INSULATOR
12	368299	368299	368299	A/R	SWITCH
13	384341	384341	384341	A/R	MACHINE SCREW - SWITCH
14	131981	131982	131983	1	VEND MECH HARN. - SEE PAGE 73
15	V328761	V328761	V328761	A/R	'TEE' BOLT
16	V800952	V800952	V800952	A/R	HEX NUT & LOCKWASHER
17	-	-	-	-	MOTOR AREA PARTS - SEE PAGE 69
18	384589	384589	384589	1	SPACER BAR - LEFT
19	384588	384588	384588	1	SPACER BAR - RIGHT
20	385337	385337	385337	A/R	SPACER BAR - CENTER
21	V800774	V800774	V800774	A/R	TAPPING SCREW - SPACER BAR
22	324099-13	324099-13	324099-13	1	CLAMP (VEND MECH HARNESS)
23	V800641	V800641	V800641	1	TAPPING SCREW
24	131578	131578	131578	A/R	BAIL WELD ASSEMBLY
25	V801084	V801084	V801084	A/R	RETAINER - BAIL
26	387180	387180	387180	A/R	BAIL BRACKET - DOUBLE DEPTH
27	384326	384326	384326	A/R	BAIL BRACKET - 10 OZ. CAN
28	V801433	V801433	V801433	A/R	TAPPING SCREW (BAIL BRACKET)
-	124255-1	124255-1	124255-1	A/R	SHELF ASSEMBLY - RIGHT
-	123916-1	123916-1	123916-1	A/R	SHELF ASSEMBLY - LEFT
29	123915-2	123915-2	123915-2	A/R	SHELF RIVET - LEFT
30	123915-3	123915-3	123915-3	A/R	SHELF RIVET - RIGHT
31	370756	370756	370756	A/R	NEEDLE BEARING
32	370714	370714	370714	A/R	SPACER
33	370780	370780	370780	A/R	SCREW
34	336837	336837	336837	A/R	BUSHING (SHELF)
35	370864	370864	370864	A/R	SPACER - SIDE SHIM
36	106284-1	106284-1	106284-1	A/R	FORM SPACER-L. (BOT/10 OZ. CAN)
37	106284-2	106284-2	106284-2	A/R	FORM SPACER-R. (BOT/10 OZ. CAN)
38	384990	384990	384990	A/R	SUPPORT - SPACER
39	370782-8	382724-1	370782-10	1	COVER - MECHANISM
40	385865	385865	385865	A/R	AIR DEFLECTOR



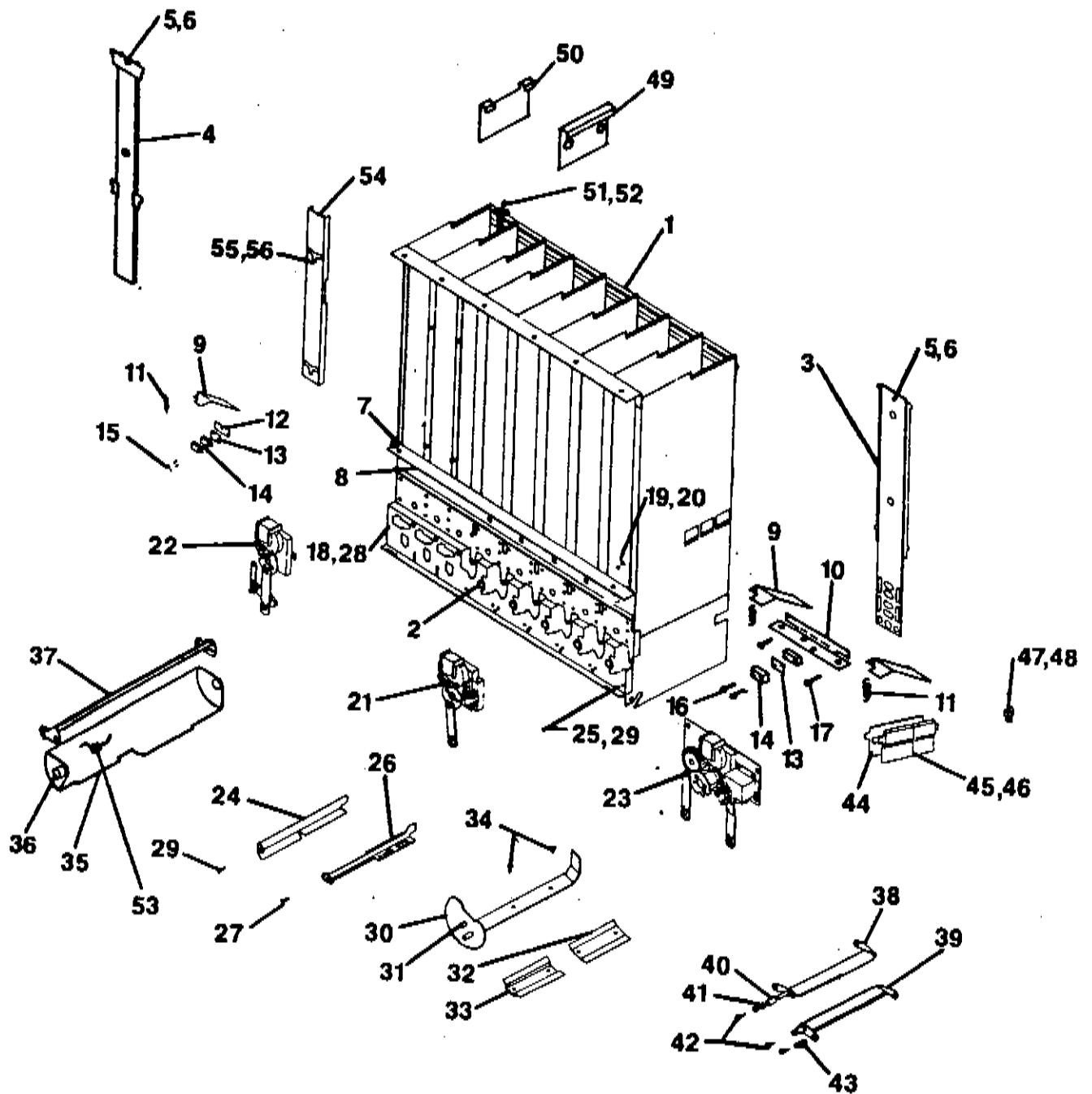
# Vendo®

## STACK ASSEMBLY - MAXI LOAD

ITEM NO.	264 PART NO.	312 PART NO.	345 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132022	132022-8	132022-3	1	STACK FINAL ASSY.(WITH SLAVE) DOUBLE DEPTH
-	132022-1	132022-9	132022-4	1	STACK FINAL ASSY.(WITH SLAVE) SINGLE DEPTH
-	132022-2	132022-10	132022-5	1	STACK FINAL ASSY.(WITH SLAVE) 10oz. CAMS
-	132022-41	132022-49	132022-44	1	STACK FINAL ASSY.(W/O SLAVE) DOUBLE DEPTH
-	132022-42	132022-50	132022-45	1	STACK FINAL ASSY.(W/O SLAVE) SINGLE DEPTH
-	132022-43	132022-51	132022-46	1	STACK FINAL ASSY.(W/O SLAVE) 10oz. CAMS
1	131965	131965-2	131965-1	1	STACK WELD ASSEMBLY
2	370927	370927	370927	A/R	BEARING (STAKED IN)
3	385601-3	385601-3	385601-3	A/R	BACKSPACER - STAGGERED COLUMN
4	131976	131976	131976	A/R	BACKSPACER - SINGLE COLUMN
5	385599	385599	385599	A/R	STOP - BACKSPACER
6	V800639	V800639	V800639	A/R	TAPPING SCREW
7	132007	132007	132007-1	1	SOLD OUT CHANNEL ASSEMBLY(WITH SLAVE)
-	132007-7	132007-7	132007-8	1	SOLD OUT CHANNEL ASSEMBLY(W/O SLAVE)
8	385590	385591	385591	1	CHANNEL - SOLD OUT
9	384322	384322	384322	A/R	LEVER - SOLD OUT
-	384322-2	384322-2	384322-2	A/R	LEVER - LONG (S.O.)
10	385350	385350	385350	A/R	ACTUATOR - SOLD OUT SWITCH (SLAVE)
11	600656	600656	600656	A/R	SPRING
12	384324	384324	384324	A/R	SPACER - SWITCH
13	340025-3	340025-3	340025-3	A/R	INSULATOR - SWITCH
14	368299	368299	368299	A/R	SWITCH
15	384341	384341	384341	A/R	MACHINE SCREW - SWITCH
16	V801395	V801395	V801395	A/R	TAPPING SCREW - SWITCH
17	V801428	V801428	V801428	A/R	TAPPING SCREW - ACTUATOR
18	-	-	-	1	VEND MECH HARN - SEE PAGE 73
19	V328761	V328761	V328761	A/R	'TEE' BOLT
20	V800952	V800952	V800952	A/R	HEX NUT & LOCKWASHER
21	-	-	-	-	MOTOR AREA-STAG.COL.-SEE PG. 69
22	-	-	-	-	MOTOR AREA-SINGLE COL.-SEE PG. 70
23	-	-	-	-	MOTOR AREA-SLAVE UNIT-SEE PG. 71
24	384589	384589	384589	1	SPACER BAR - LEFT
25	384588	384588	384588	1	SPACER BAR - RIGHT
26	385337	385337	385337	A/R	SPACER BAR - CENTER
27	V800774	V800774	V800774	A/R	TAPPING SCREW - SPACER BAR
28	324099-13	324099-13	324099-13	1	CLAMP (VEND MECH HARNESS)
29	V800641	V800641	V800641	1	TAPPING SCREW
30	131578	131578	131578	A/R	BAIL WELD ASSY. - STAG.COLUMN
31	V801084	V801084	V801084	A/R	RETAINER - BAIL WELD ASSEMBLY
32	387180	387180	387180	A/R	BAIL BRACKET - DOUBLE DEPTH
-	387006	387006	387006	A/R	BAIL BRACKET - SLAVE COLS.(D.D.)
33	384326	384326	384326	A/R	BAIL BRACKET - 10 OZ. CAN
34	V801433	V801433	V801433	A/R	TAPPING SCREW - BAIL BRACKET
35	385589	385589	385589	A/R	BAIL BUCKET - SINGLE COLUMN
36	385603	385603	385603	A/R	BEARING - BAIL BUCKET
37	132032	132032	132032	A/R	BLOCKING SHELF ASSY. - SINGLE COL.
-	124255-1	124255-1	124255-1	A/R	SHELF ASSEMBLY(STAG.) - RIGHT
-	123916-1	123916-1	123916-1	A/R	SHELF ASSEMBLY(STAG.) - LEFT
38	123915-2	123915-2	123915-2	A/R	SHELF RIVET - LEFT
39	123915-3	123915-3	123915-3	A/R	SHELF RIVET - RIGHT
40	370756	370756	370756	A/R	NEEDLE BEARING
41	370714	370714	370714	A/R	SPACER
42	370780	370780	370780	A/R	SCREW
43	336837	336837	336837	A/R	BUSHING - SHELF (STAG.COL.)
44	370864	370864	370864	A/R	SPACER - SIDE SHIM (STAG.COL.)
45	106284-1	106284-1	106284-1	A/R	FORM SPACER (STAG.COL.) - L.
46	106284-2	106284-2	106284-2	A/R	FORM SPACER (STAG.COL.) - R.
47	384990	384990	384990	A/R	SUPPORT - SPACER (STAG.COL.)
48	385593	385593	385593	2	SUPPORT-SPACER (END STAG. COL.)
49	385562	385562	385562	A/R	SIDE SPACER - DOUBLE DEPTH (S.C.)
50	385829	385829	385829	A/R	*SIDE SPACER - SINGLE COLUMN, 1/8"
-	385701	385701	385701	A/R	*SIDE SPACER - SINGLE COLUMN, 1/4"
51	385928	385928	385928	A/R	SIDE SPACER - FULL LENGTH (TOP)
52	385929	385929	385929	A/R	SIDE SPACER - FULL LENGTH (BOTTOM)
53	385920	385920	385920	A/R	BUCKET FILLER - BOTTLE
54	385675	385675-1	385675	A/R	PRODUCT RETAINER - SINGLE COLUMN
55	385694	385694	385694	A/R	SPACER - PRODUCT RETAINER
56	V800886	V800886	V800886	A/R	LOCK NUT - PRODUCT RETAINER
57	370782-8	382724-1	382724-1	1	MECH COVER
58	385865	385865	385865	A/R	AIR DEFLECTOR - STAG. COL.
-	385865-1	385865-1	385865-1	A/R	AIR DEFLECTOR - SINGLE COL.

\* THESE SIDE SPACERS MUST BE USED WITH 385562.

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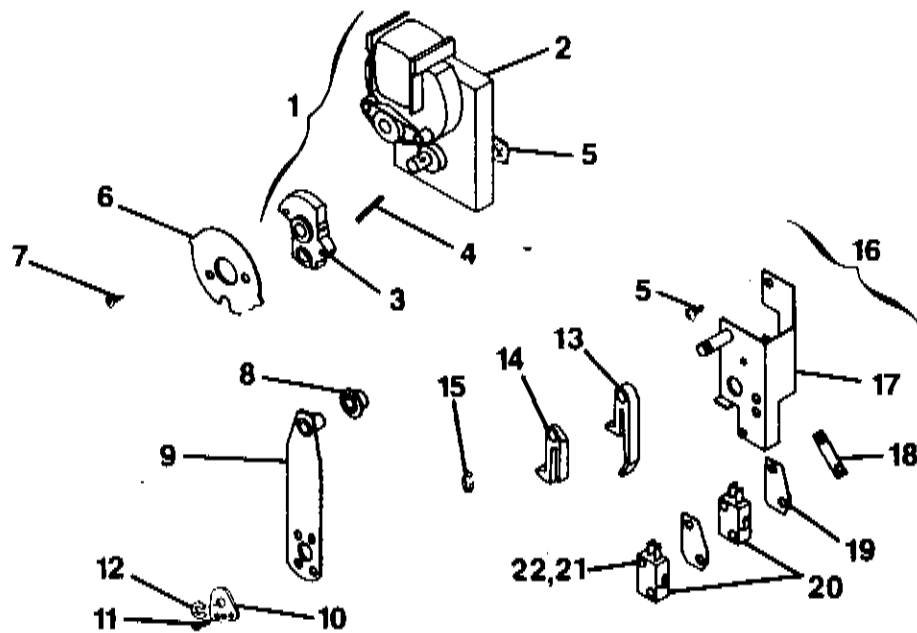




# STACK ASSEMBLY - MAXI LOAD

ITEM NO.	407 PART NO.	475 PART NO.	577 PART NO.	MO. REQ.	PART NAME AND DESCRIPTION
-	132022-11	132022-19	132022-24	1	STACK FINAL ASSY. (WITH SLAVE) DOUBLE DEPTH
-	132022-12	132022-20	132022-25	1	STACK FINAL ASSY. (WITH SLAVE) SINGLE DEPTH
-	132022-13	132022-21	132022-26	1	STACK FINAL ASSY. (WITH SLAVE) 10oz. CANS
-	132022-52	132022-60	132022-65	1	STACK FINAL ASSY. (W/O SLAVE) DOUBLE DEPTH
-	132022-53	132022-61	132022-66	1	STACK FINAL ASSY. (W/O SLAVE) SINGLE DEPTH
-	132022-54	132022-62	132022-67	1	STACK FINAL ASSY. (W/O SLAVE) 10oz. CANS
1	131965-3	131965-5	131965-6	1	STACK WELD ASSEMBLY
2	370927	370927	370927	A/R	BEARING (STAKED IN)
3	385601-4	385601-5	385601-5	A/R	BACKSPACER - STAGGERED COLUMN
4	131976-1	131976-2	131976-2	A/R	BACKSPACER - SINGLE COLUMN
5	385599	385599	385599	A/R	STOP - BACKSPACER
6	V800639	V800639	V800639	A/R	TAPPING SCREW
7	132007-1	132007-1	132007-2	1	SOLD OUT CHANNEL ASSEMBLY (WITH SLAVE)
8	132007-8	132007-8	132007-10	1	SOLD OUT CHANNEL ASSEMBLY (W/O SLAVE)
9	385590	385591	385591	1	CHANNEL - SOLD OUT
-	384322	384322	384322	A/R	LEVER - SOLD OUT
10	384322-2	384322-2	384322-2	A/R	LEVER - LONG (S.O.)
11	385350	385350	385350	A/R	ACTUATOR - SOLD OUT SWITCH (SLAVE)
12	600656	600656	600656	A/R	SPRING
13	384324	384324	384324	A/R	SPACER - SWITCH
14	340025-3	340025-3	340025-3	A/R	INSULATOR - SWITCH
15	368299	368299	368299	A/R	SWITCH
16	384341	384341	384341	A/R	MACHINE SCREW - SWITCH
17	V801395	V801395	V801395	A/R	TAPPING SCREW - SWITCH
18	V801428	V801428	V801428	A/R	TAPPING SCREW - ACTUATOR
19	V328761	V328761	V328761	1	VEND MECH HARN - SEE PAGE 73
20	V800952	V800952	V800952	A/R	'TEE' BOLT
21	-	-	-	-	HEX NUT & LOCKWASHER
22	-	-	-	-	MOTOR AREA-STAG.COL.-SEE PG. 69
23	-	-	-	-	MOTOR AREA-SINGLE COL.-SEE PG. 70
24	384589	384589	384589	1	MOTOR AREA-SLAVE UNIT-SEE PG. 71
25	384588	384588	384588	1	SPACER BAR - LEFT
26	385337	385337	385337	1	SPACER BAR - RIGHT
27	V800774	V800774	V800774	A/R	SPACER BAR - CENTER
28	324099-13	324099-13	324099-13	A/R	TAPPING SCREW - SPACER BAR
29	V800641	V800641	V800641	1	CLAMP (VEND MECH HARNESS)
30	131578	131578	131578	1	TAPPING SCREW
31	V801084	V801084	V801084	A/R	BAIL WELD ASSY. - STAG.COLUMN
32	387180	387180	387180	A/R	RETAINER - BAIL WELD ASSY.
-	387006	387006	387006	A/R	BAIL BRACKET - DOUBLE DEPTH
33	384326	384326	384326	A/R	BAIL BRACKET - SLAVE COLS. (D.D.)
34	V801433	V801433	V801433	A/R	BAIL BRACKET - 10 OZ. CAN
35	385589	385589	385589	A/R	TAPPING SCREW - BAIL BRACKET
36	385603	385603	385603	A/R	BAIL BUCKET - SINGLE COLUMN
37	132032	132032	132032	A/R	BEARING - BAIL BUCKET
-	124255-1	124255-1	124255-1	A/R	BLOCKING SHELF ASSY. - SINGLE COL.
-	123916-1	123916-1	123916-1	A/R	SHELF ASSEMBLY (STAG) - RIGHT
38	123915-2	123915-2	123915-2	A/R	SHELF ASSEMBLY (STAG) - LEFT
39	123915-3	123915-3	123915-3	A/R	SHELF RIVET - LEFT
40	370756	370756	370756	A/R	SHELF RIVET - RIGHT
41	370714	370714	370714	A/R	NEEDLE BEARING
42	370780	370780	370780	A/R	SPACER
43	336837	336837	336837	A/R	SCREW
44	370864	370864	370864	A/R	BUSHING - SHELF (STAG.COL.)
45	106284-1	106284-1	106284-1	A/R	SPACER - SIDE SHIN (STAG.COL.)
46	106284-2	106284-2	106284-2	A/R	FORM SPACER (STAG.COL.)-LEFT
47	384990	384990	384990	A/R	FORM SPACER (STAG.COL.)-RIGHT
48	385593	385593	385593	A/R	SUPPORT-SPACER (STAG.COL.)
49	385562	385562	385562	2	SUPPORT-SPACER (END STAG. COL)
50	385829	385829	385829	A/R	SIDE SPACER - DOUBLE DEPTH (S.C.)
-	385701	385701	385701	A/R	*SIDE SPACER - SINGLE COLUMN, 1/8"
51	385928-1	385928-2	385928-2	A/R	*SIDE SPACER - SINGLE COLUMN, 1/4"
52	385929	385929	385929	A/R	SIDE SPACER - FULL LENGTH (TOP)
53	385920	385920	385920	A/R	SIDE SPACER - FULL LENGTH (BOTTOM)
54	385675-1	385675-2	385675-2	A/R	BUCKET FILLER - BOTTLE
55	385694	385694	385694	A/R	PRODUCT RETAINER - SINGLE COL.
56	V800886	V800886	V800886	A/R	SPACER - PRODUCT RETAINER
57	382724-1	382724-1	370782-10	1	LOCK NUT - PRODUCT RETAINER
58	385865	385865	385865	1	MECH COVER
-	385865-1	385865-1	385865-1	A/R	AIR DEFLECTOR - STAG. COL.
-	-	-	-	A/R	AIR DEFLECTOR - SINGLE COL.

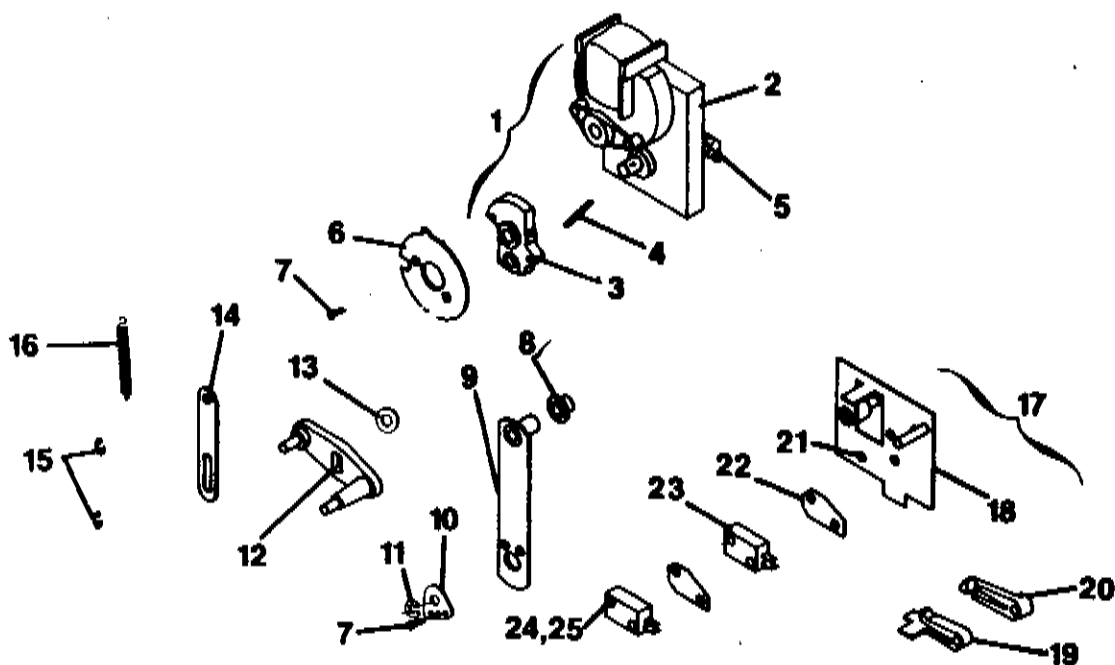
\* THESE SIDE SPACERS MUST BE USED WITH 385562.



## MOTOR AREA - STAGGERED COLUMN

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131990	1	MOTOR HUB ASSEMBLY
2	385418	1	MOTOR
3	385317	1	CAM - MOTOR
4	V801134	1	SPRING PIN
5	V801431*	A/R	TAPPING SCREW*
6	385894	1	CAM COVER - BLACK
7	V800762	2	TAPPING SCREW
8	383983	1	BEARING
9	132260	1	LINK RIVET ASSEMBLY
10	385983	1	ECCENTRIC
11	V800787	1	TAPPING SCREW
12	V801080	2	RETAINER - "E" RING
13	384842	1	SWITCH LEVER
14	384843	1	BYPASS SWITCH LEVER
15	V801077	1	RETAINER - "E" RING
16	131991	1	SWITCH BRACKET ASSEMBLY - S.P.
-	131991-1	1	SWITCH BRACKET ASSEMBLY - 4.P.
17	131989	1	BRACKET
18	337588-1	1	NUT PLATE
19	340025-3	A/R	INSULATOR
20	368299	A/R	SWITCH
21	V800032	2	SCREW
22	V800027	2	SCREW (4P SWITCH)

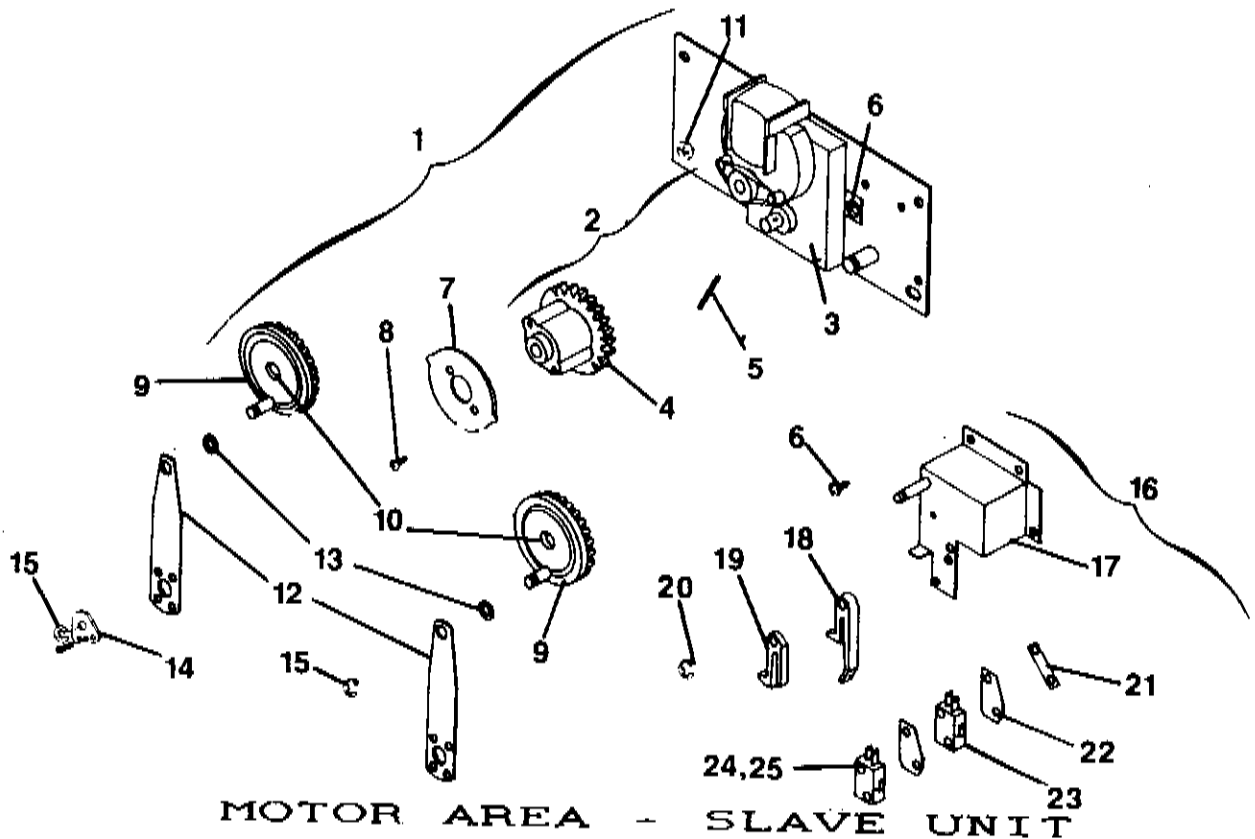
\*FOR BREVEL OR ECM MOTORS, USE TAPPING SCREW V801432.



## MOTOR AREA - SINGLE COLUMN

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131990	1	MOTOR HUB ASSEMBLY
2	385418	1	MOTOR
3	384317	1	CAM - MOTOR
4	V801134	1	SPRING PIN
5	V801431*	4	TAPPING SCREW*
6	385893	1	CAM COVER - WHITE
7	V800762	A/R	TAPPING SCREW
8	383983	1	BEARING
9	132261	1	LINK RIVET ASSEMBLY
10	385983	1	ECCENTRIC
11	V801080	2	RETAINER - "E" RING
12	131988	1	CRANK ASSEMBLY
13	V801016	1	WASHER
14	385580	1	LINK - BLOCKING SHELF
15	V801077	2	RETAINER - "E" RING
16	385728	1	SPRING
17	132029	1	SWITCH BRACKET ASSEMBLY - S.P.
18	132029-1	1	SWITCH BRACKET ASSEMBLY - 4.P.
19	132028	1	BRACKET
20	385623	1	SWITCH LEVER
21	385624	1	BYPASS SWITCH LEVER
22	337588-1	1	NUT PLATE
23	384025-3	1	INSULATOR
24	368299	A/R	SWITCH
25	V800032	2	SCREW (SP)
26	V800034	2	SCREW (4P)
	V800570	2	TAPPING SCREW

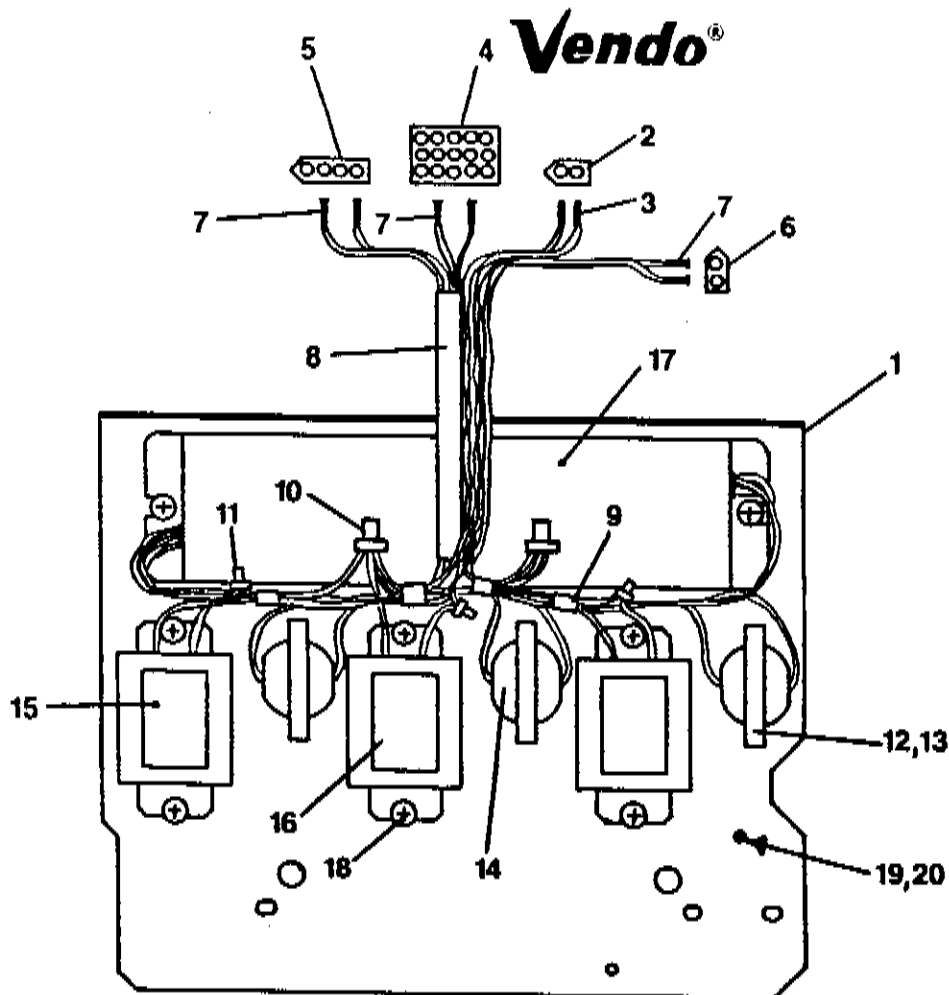
\*FOR BREVEL OR ECM MOTORS. USE TAPPING SCREW V801432.



MOTOR AREA - SLAVE UNIT

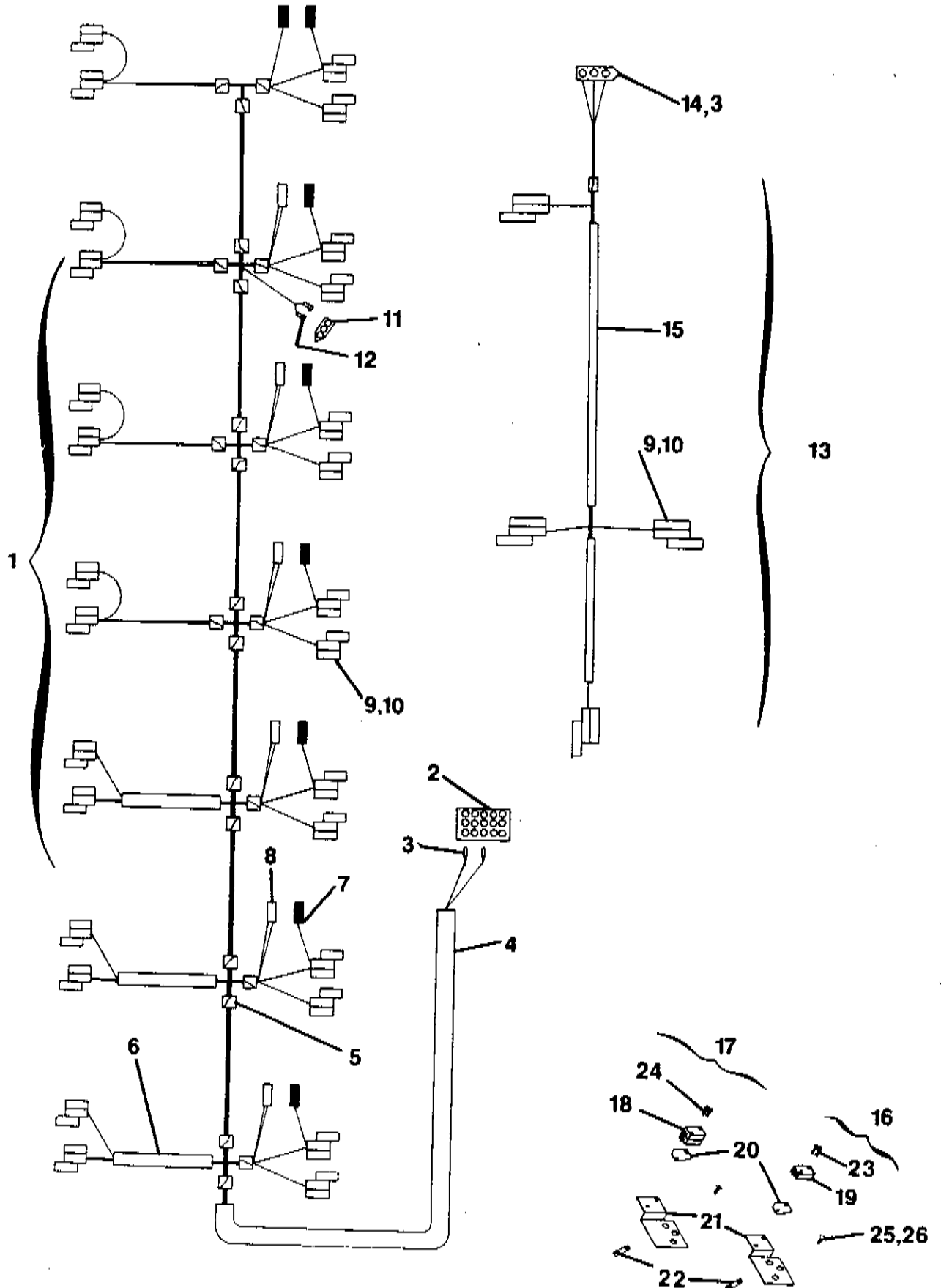
ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	132031	1	MOTOR PLATE ASSEMBLY
-	132024	1	MOTOR MOUNTING PLATE
2	132023	1	MOTOR HUB ASSEMBLY
3	385418	1	MOTOR
4	385560	1	GEAR - DRIVE
5	V801134	1	SPRING PIN
6	V800784*	6	TAPPING SCREW*
7	385895	1	CAM COVER - RED
8	V800762	2	TAPPING SCREW
9	132003	2	GEAR ASSEMBLY
10	V801084	2	RETAINER - "E" RING
11	V801431	4	TAPPING SCREW
12	385995	2	LINK
13	385603-1	2	BEARING
14	385983	2	ECCENTRIC
15	V801080	4	RETAINER - "E" RING
16	132030	1	SWITCH BRACKET ASSEMBLY - S.P.
-	132030 1	1	SWITCH BRACKET ASSEMBLY - 4.P.
17	132034	1	BRACKET
18	384842	1	SWITCH LEVER
19	384843	1	BYPASS SWITCH LEVER
20	V801077	1	RETAINER - "E" RING
21	337588-1	1	NUT PLATE
22	340025-3	A/R	INSULATOR
23	368299	A/R	SWITCH
24	V800032	2	SCREW
25	V800027	2	SCREW (4P)





### BALLAST ASSEMBLY - MAGNUM

ITEM NO.	255 264; 312 PART NO.	345 355; 357 407; 427 PART NO.	475; 497 PART NO.	568; 577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	132280	132292	132293	132294	1	BALLAST ASSEMBLY
2	387026	387026	387026	387026	1	BRACKET
3	345005	345005	345005	345005	1	PLUG - 2 TERM
4	320196	320196	320196	320196	2	TERMINAL - MALE
5	345004	345738	345740	345007	1	RECEPTACLE
6	345736	345736	345736	345736	1	RECEPTACLE - 4 TERM
7	345008	345008	345008	345008	1	RECEPTACLE - 2 TERM
8	320195	320195	320195	320195	1	TERMINAL - FEMALE
9	V801167	V800167	V801169	V801169	A/R	PLASTIC TUBING (IN INCHES)
10	VM5104-8	VM5104-8	VM5104-8	VM5104-8	A/R	TAPE
11	43842	43842	43842	43842	A/R	CONNECTOR - LARGE
12	41707	41707	41707	41707	A/R	CONNECTOR - SMALL
13	327675-2	327675-2	327675-2	327675-2	A/R	SOCKET - STARTER
14	V800060	V800060	V800060	V800060	A/R	MACHINE SCREW
15	327143	-	-	-	A/R	STARTER - 33" LAMPS
16	321350	321350	321350	321350	A/R	STARTER - 18", 24", 28" LAMPS
17	321345-3	321345-3	321345-3	321345-3	A/R	BALLAST - 18", 24", 28" LAMPS
18	327146	-	-	-	A/R	BALLAST - 33" LAMPS
19	V801204	383982	383982	383982	1	BALLAST - 48" LAMPS
20	324099-7	V801204	V801204	V801204	A/R	TAPPING SCREW - BALLAST
	V800503	324099-7	324099-8	324099-8	1	CLAMP - WIRE
		V800503	V800503	V800503	1	TAPPING SCREW - CLAMP



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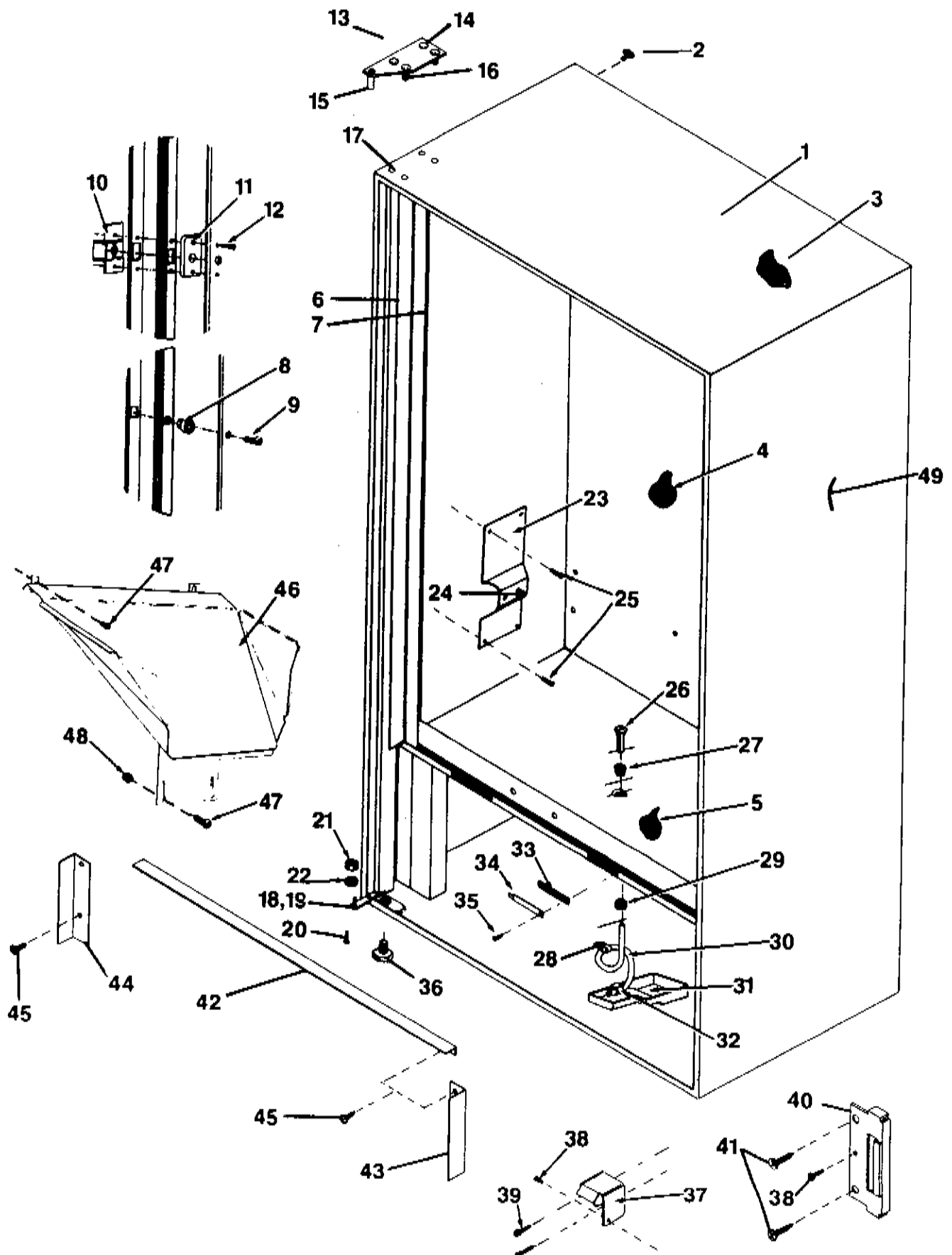
## VEND MECH HARNESS

ITEM NO.	PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131981	1	VEND MECH HARN.- 5 COL (E-Z)
-	131982	1	VEND MECH HARN.- 7 COL (E-Z)
-	131983	1	VEND MECH HARN.- 8 COL (E-Z)
-	132036	1	VEND MECH HARN.- 5 MTR (MAXI)
-	132058	1	VEND MECH HARN.- 6 MTR (MAXI)
-	132037	1	VEND MECH HARN.- 7 MTR (MAXI)
-	132038	1	VEND MECH HARN.- 8 MTR (MAXI)
-	131979	1	VEND MECH HARN.- 4P 7 COL (E-Z)
-	131980	1	VEND MECH HARN.- 4P 8 COL (E-Z)
-	132039	1	VEND MECH HARN.- 4P 7 MTR (MAXI)
-	132040	1	VEND MECH HARN.- 4P 8 MTR (MAXI)
-	132058	1	(4 + 2) 6SEL/6MTR VEND MECH HARN.
-	132042	1	(5 + 3) 6SEL/7MTR VEND MECH HARN.
-	132057	1	(5 + 3) 8SEL/8MTR VEND MECH HARN.
-	132042	1	(7 + 2) 8SEL/8MTR VEND MECH HARN.
-	132062	1	(5 + 3) 4P 8SEL/8MTR VEND MECH HARN.
2	345739-1	1	PLUG - 12 TERMINAL (5COL/5MTR)
-	345006	1	PLUG - 15 TERMINAL
3	320196	A/R	TERMINAL - MALE
4	V801165	A/R	PLASTIC TUBING (5COL/5&6MTR)
-	V801166	A/R	PLASTIC TUBING
-	V801169	A/R	PLASTIC TUBING (ALL 4P MODELS)
5	VM5104-8	A/R	TAPE
6	V801164	A/R	PLASTIC TUBING(SINGLE COL MODELS)
7	384184	A/R	TERMINAL - INSULATED
8	384186	A/R	TERMINAL - INSULATED
9	360805	A/R	TERMINAL - TRIPLE*
10	360806	A/R	TERMINAL COVER*
-	336138	A/R	TERMINAL - TRIPLE**
-	384190	A/R	TERMINAL COVER**
11	345734-1	1	RECEPTACLE - 3 TERM
12	320195	3	TERMINAL - FEMALE
13	131166	1	SEQUENCER HARNESS ASSEMBLY
14	345733-1	1	PLUG - 3 TERMINAL
15	V801161	A/R	PLASTIC TUBING
16	131589	1	SEQUENCER BRACKET (SINGLE)
-	131589-2	1	SEQUENCER BRACKET (SINGLE)***
17	131589-1	1	SEQUENCER BRACKET (DUAL)
-	131589-3	1	SEQUENCER BRACKET (DUAL)***
18	351521	1	SWITCH - DUAL
19	337576	1	SWITCH - SINGLE
20	340025	A/R	INSULATOR
21	384558	2	BRACKET
-	385881	2	BRACKET***
22	337588-1	2	NUT PLATE
23	V800027	A/R	MACHINE SCREW (SINGLE SWITCH)
24	V800032	A/R	MACHINE SCREW (DUAL SWITCH)
25	V800083	A/R	SEQUENCER MOUNTING SCREW
26	V800956	A/R	NUT - SCREW
27	131167	1	SEQUENCER JUMPER

\*THESE 2 ITEMS (TERM & COVER) MUST BE USED TOGETHER  
 \*\*THESE 2 ITEMS (TERM & COVER) MUST BE USED TOGETHER  
 \*\*\*THESE ITEMS ARE FOR USE WITH BLACK URATHENE SPACER BARS

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## CABINET ASSEMBLY



## CABINET ASSEMBLY

ITEM NO.	255/264 PART NO.	312 PART NO.	355 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131918-1	131917-1	131916-1	1	CABINET WELD - COKE
-	131918-4	131917-4	131916-4	1	CABINET WELD - DR. PEPPER
-	131918-5	131917-5	131916-5	1	CABINET WELD - LIKE
-	131918-2	131917-2	131916-2	1	CABINET WELD - PEPSI
-	131918-3	131917-3	131916-3	1	CABINET WELD - ROYAL CROWN
-	131918-5	131917-5	131916-5	1	CABINET WELD - 7UP
-	131918-6	131917-6	131916-6	1	CABINET WELD - TRADE
2	380420	380420	380420	A/R	PLUG
3	366186-12	366186-13	366186-14	1	INSULATION - CABINET
4	385460-1	385460-2	385460-3	1	INSULATION - CAB. BACK-UPPER
5	385461	385461	385461	1	INSULATION - CAB. BACK-LOWER
6	385460	385460	385460	1	INSULATION - BOTTOM
7	131925	131925-1	131925-2	1	LINER WELD ASSEMBLY
8	377747	377747	377747	A/R	GASKET - CAB. (IN INCHES)
9	320975	320975	320975	A/R	NUT - SNAP IN
10	V800876	V800876	V800876	A/R	TAPPING SCREW
11	332497	332497	332497	A/R	NUT RETAINER
12	369413	369413	369413	A/R	SPACER
13	V800514	V800514	V800514	A/R	TAPPING SCREW
14	131605	131605	131605	1	*UPPER HINGE ASSEMBLY
15	384621	384621	384621	1	HINGE - TOP
16	365008-2	365008-2	365008-2	1	PIN - HINGE
17	V329258-2	V329258-2	V329258-2	4	BOLT - HINGE
18	V800959	V800959	V800959	4	HEX NUT & LOCKWASHER
19	356841	356841	356841	1	LOWER HINGE PLATE
20	365008-1	365008-1	365008-1	1	PIN - LOWER HINGE
21	V800274	V800274	V800274	1	HEX HEAD SCREW
22	365822	365822	365822	1	HINGE SPACER #1
23	365822-1	365822-1	365822-1	1	HINGE SPACER #2
24	385516-1	-	385516-1	2	STACK MOUNTING PLATE - EZ
25	385516	385516	385516	2	STACK MOUNTING PLATE - MAXI
26	385561	385561	385561	2	STACK MOUNTING PIN - EZ
27	V800401	V800401	V800401	A/R	MACHINE SCREW
28	333985	333985	333985	1	DRAIN TUBE
29	333986	333986	333986	1	GROMMET
30	342621	342621	342621	1	STRAP - ADJUSTABLE
31	38132	38132	38132	1	GROMMET - DRAIN TUBE
32	340061	340061	340061	A/R	DRAIN TUBING (IN INCHES)
33	339840	339840	339840	1	CONDENSATE PAN
34	321304	321304	321304	1	CLIP
35	368441	368441	368441	2	GASKET
36	366092	366092	366092	2	CLOSURE CAP
37	V800514	V800514	V800514	2	TAPPING SCREW
38	324386	324386	324386	4	LEVELING SCREW
39	382956	382956	382956	1	DOOR LIFT
40	V342624	V342624	V342624	A/R	SELF DRILL SCREW
41	V800672	V800672	V800672	2	TAPPING SCREW
42	387229	387229	387229	1	CABINET LATCH
43	V800831	V800831	V800831	2	TAPPING SCREW
44	385487	385487	385487	1	AIR DEFLECTOR - TOP
45	385488	385488	385488	1	AIR DEFLECTOR - RIGHT SIDE
46	385488-1	385488-1	385488-1	1	AIR DEFLECTOR - LEFT SIDE
47	V800552	V800552	V800552	A/R	TAPPING SCREW
48	131934-2	131934-2	131934-2	1	CHUTE WELD ASSEMBLY
49	V800641	V800641	V800641	A/R	TAPPING SCREW
-	V801415	V801415	V801415	A/R	NUT - TINNERMAN
-	385953	385953-1	385953-2	2	SIDE DECAL - DR. PEPPER
-	385825	385825-1	385825-2	2	SIDE DECAL - LIKE
-	384079-8	384079-2	384079-3	2	SIDE DECAL - PEPSI
-	384079-9	384079-10	384079-11	2	SIDE DECAL - PEPSI MAGNUM
-	385175-1	385175-2	385175-3	2	SIDE DECAL - ROYAL CROWN
-	385177-1	385177-2	385177-5	2	SIDE DECAL - 7UP
-	383956-3	383956-4	383956	2	SIDE DECAL - COKE

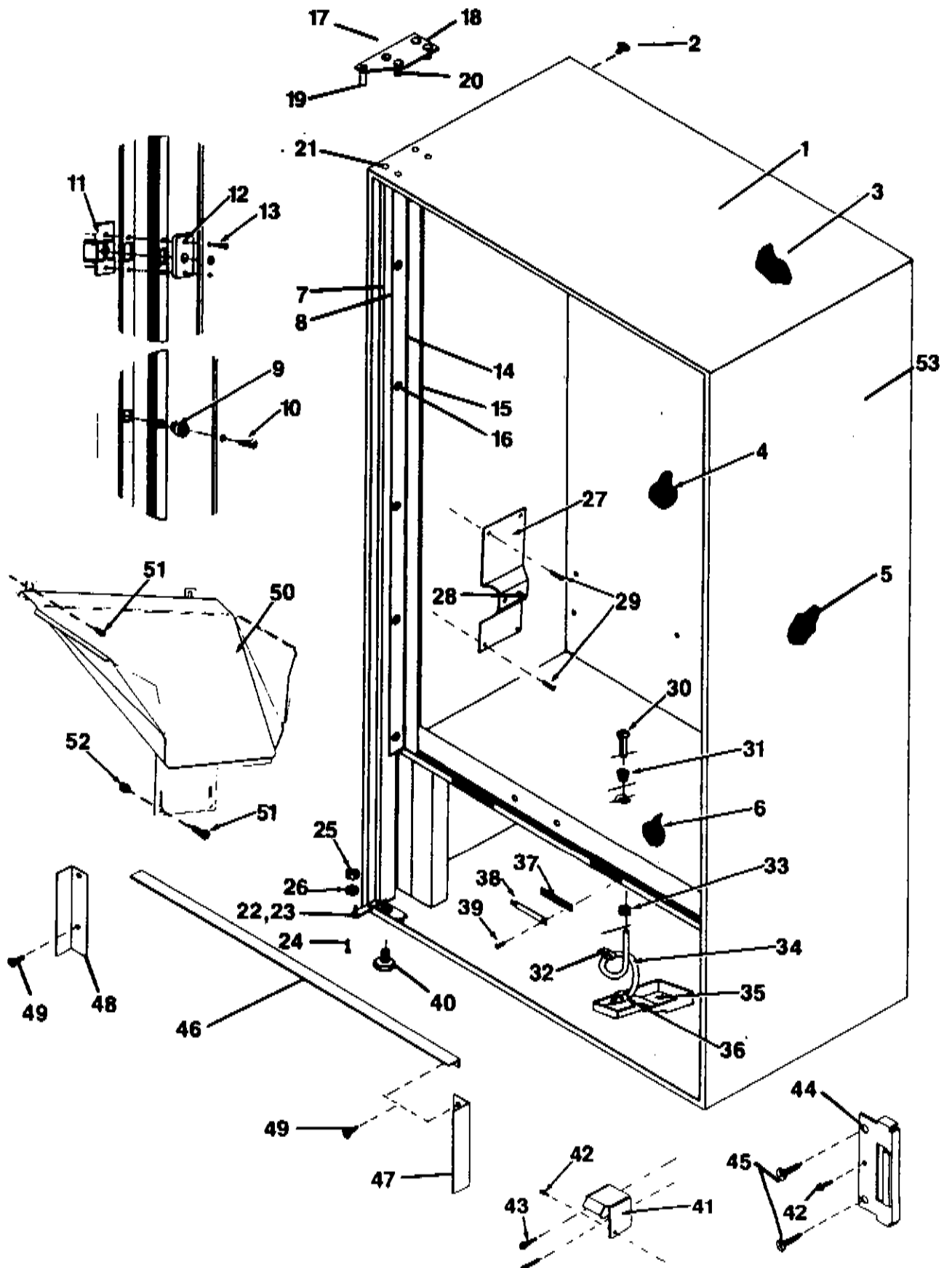
\*UPPER HINGE MAY ALSO BE THE FOLLOWING (FOR ALL MODELS):

- \*\*132233 - HINGE PLATE ASSEMBLY
- \*\*385842 - HINGE PIN
- \*\*387119 - SET SCREW

\*\*NOTE: THESE ARE ALL SEPARATE PARTS

# Vendo®

## CABINET ASSEMBLY



# CABINET ASSEMBLY

ITEM NO.	345/357 PART NO.	407/427 PART NO.	475/497 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131914-1	131913-1	131912-1	1	CABINET WELD - COKE
-	131914-4	131913-4	131912-4	1	CABINET WELD - DR. PEPPER
-	131914-5	131913-5	131912-5	1	CABINET WELD - LIKE
-	131914-2	131913-2	131912-2	1	CABINET WELD - PEPSI
-	131914-3	131913-3	131912-3	1	CABINET WELD - ROYAL CROWN
-	131914-6	131913-6	131912-6	1	CABINET WELD - 7UP
2	380420	380420	380420	1	CABINET WELD - TRADE
3	366186-10	366186-10	366186-10	A/R	PLUG
4	385460-5	385460-6	385460-7	1	INSULATION - CABINET
-	385461-1	385461-1	385461-1	1	INSULATION - CAB. BACK-UPPER
5	382800-3	382800-4	382800-5	1	INSULATION - CAB. BACK-LOWER
-	382799-3	382799-6	382799-7	A/R	INSULATION - SIDE
6	385460-4	385460-4	385460-4	A/R	INSULATION - SIDE
7	131925-3	131925-4	131925-5	1	INSULATION - BOTTOM
-	131925-7	131925-8	131925-9	1	LINER WELD ASSEMBLY - EZ
8	377747	377747	377747	1	LINER WELD ASSEMBLY - MAXI
9	320975	320975	320975	A/R	GASKET - CAB. (IN INCHES)
10	V800876	V800876	V800876	A/R	NUT - SNAP IN
11	332497	332497	332497	A/R	TAPPING SCREW
12	369413	369413	369413	A/R	NUT RETAINER
13	V800514	V800514	V800514	A/R	SPACER
14	383449-7	383449-5	383449-3	A/R	TAPPING SCREW
-	383449-8	383449-6	383449-4	1	BREAKER - LEFT
15	377747	377747	377747	1	BREAKER - RIGHT
16	V800550	V800550	V800550	A/R	FOAM STRIP (IN INCHES)
17	131605*	131605*	131605*	A/R	TAPPING SCREW
18	384621	384621	384621	1	*UPPER HINGE ASSEMBLY*
19	365008-2	365008-2	365008-2	1	HINGE - TOP
20	V329258-2	V329258-2	V329258-2	1	PIN - HINGE
21	V800959	V800959	V800959	4	BOLT - HINGE
22	365841	365841	365841	4	HEX NUT & LOCKWASHER
23	365008-1	365008-1	365008-1	1	LOWER HINGE PLATE
24	V800274	V800274	V800274	1	PIN - LOWER HINGE
25	365822	365822	365822	1	HEX HEAD SCREW
26	365822-1	365822-1	365822-1	1	HINGE SPACER #1
27	383019	383019	383019	1	HINGE SPACER #2
-	383019-1	383019-1	383019-1	2	STACK MOUNTING PLATE - EZ
28	384175-1	384175-1	384175-1	2	STACK MOUNTING PLATE - MAXI
29	V80040	V80040	V80040	A/R	STACK MOUNTING BOLT
30	333985	333985	333985	A/R	MACHINE SCREW
31	333986	333986	333986	1	DRAIN TUBE
32	342621	342621	342621	1	GROMMET
33	38132	38132	38132	1	STRAP - ADJUSTABLE
34	340061	340061	340061	1	GROMMET - DRAIN TUBE
35	339840	339840	339840	A/R	DRAIN TUBING (IN INCHES)
36	321304	321304	321304	1	CONDENSATE PAN
37	368441	368441	368441	1	CLIP
38	366092	366092	366092	2	GASKET
39	V800514	V800514	V800514	2	CLOSURE CAP
40	324386	324386	324386	2	TAPPING SCREW
41	382956	382956	382956	4	LEVELING SCREW
42	V342624	V342624	V342624	1	DOOR LIFT
43	V800672	V800672	V800672	A/R	SELF DRILL SCREW
44	387229	387229	387229	2	TAPPING SCREW
45	V800831	V800831	V800831	1	CABINET LATCH
46	385487-1	385487-1	385487-1	2	TAPPING SCREW
47	385488	385488	385488	1	AIR DEFLECTOR - TOP
48	385488-1	385488-1	385488-1	1	AIR DEFLECTOR - RIGHT
49	V800552	V800552	V800552	1	AIR DEFLECTOR - LEFT
50	131934-1	131934-1	131934-1	A/R	TAPPING SCREW
51	V800641	V800641	V800641	1	CHUTE WELD ASSEMBLY
52	V801415	V801415	V801415	A/R	TAPPING SCREW
53	385953	385953-1	385953-2	A/R	NUT - TINNEMAN
-	385825	385825-1	385825-2	2	SIDE DECAL - DR. PEPPER
-	384079-1	384079-2	384079-4	2	SIDE DECAL - LIKE
-	384079-12	384079-13	384079-14	2	SIDE DECAL - PEPSI
-	385175-1	385175-2	385175-3	2	SIDE DECAL - PEPSI MAGNUM
-	385177-1	385177-2	385177-6	2	SIDE DECAL - ROYAL CROWN
-	383956-3	383956-4	383956	2	SIDE DECAL - 7UP
-				2	SIDE DECAL - COKE

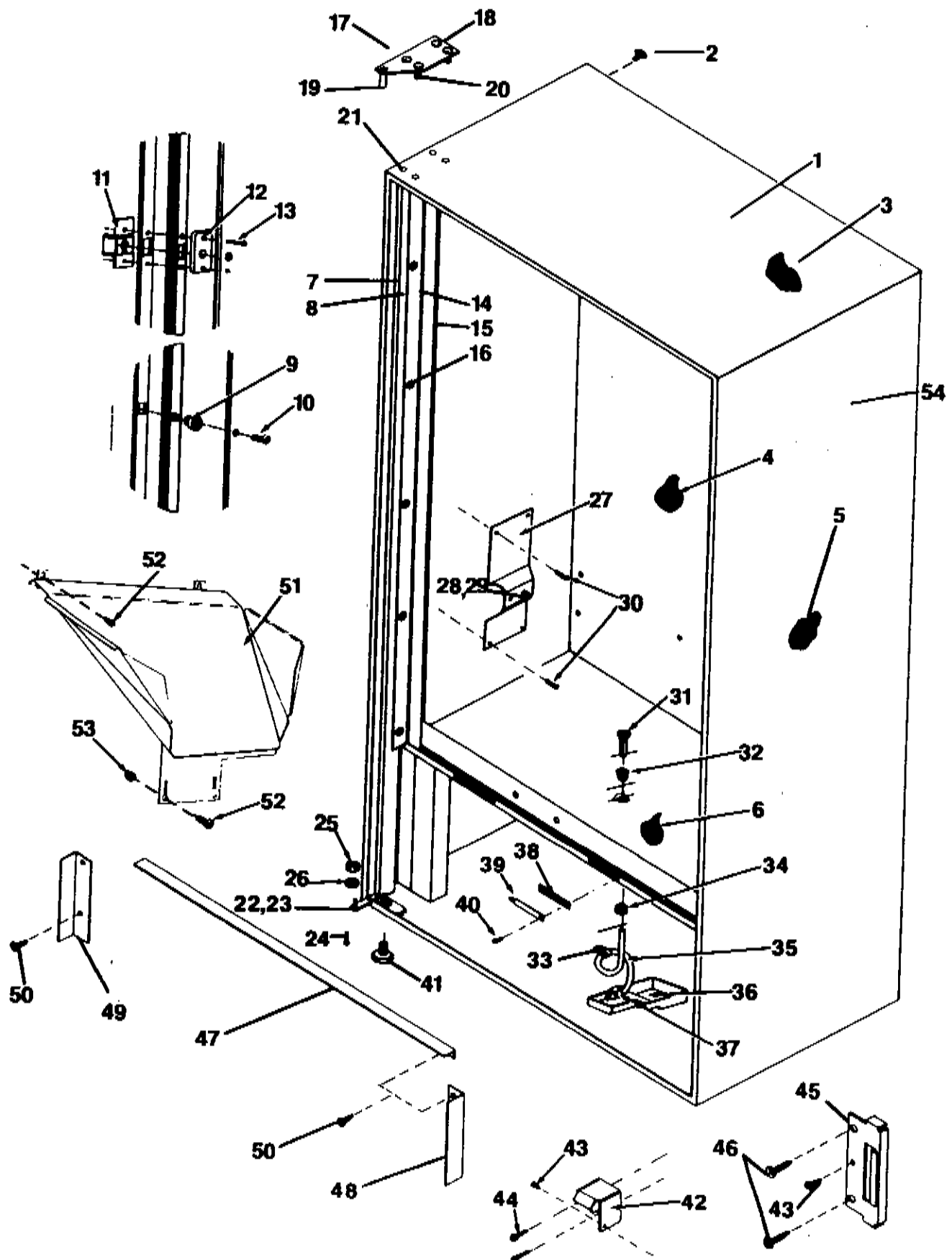
\*UPPER HINGE MAY ALSO BE THE FOLLOWING (FOR ALL MODELS):

- \*\*132233 - HINGE PLATE ASSEMBLY
- \*\*385842 - HINGE PIN
- \*\*387119 - SET SCREW

\*\*NOTE: THESE ARE ALL SEPARATE PARTS.

# Vendo®

## CABINET ASSEMBLY





# CABINET ASSEMBLY

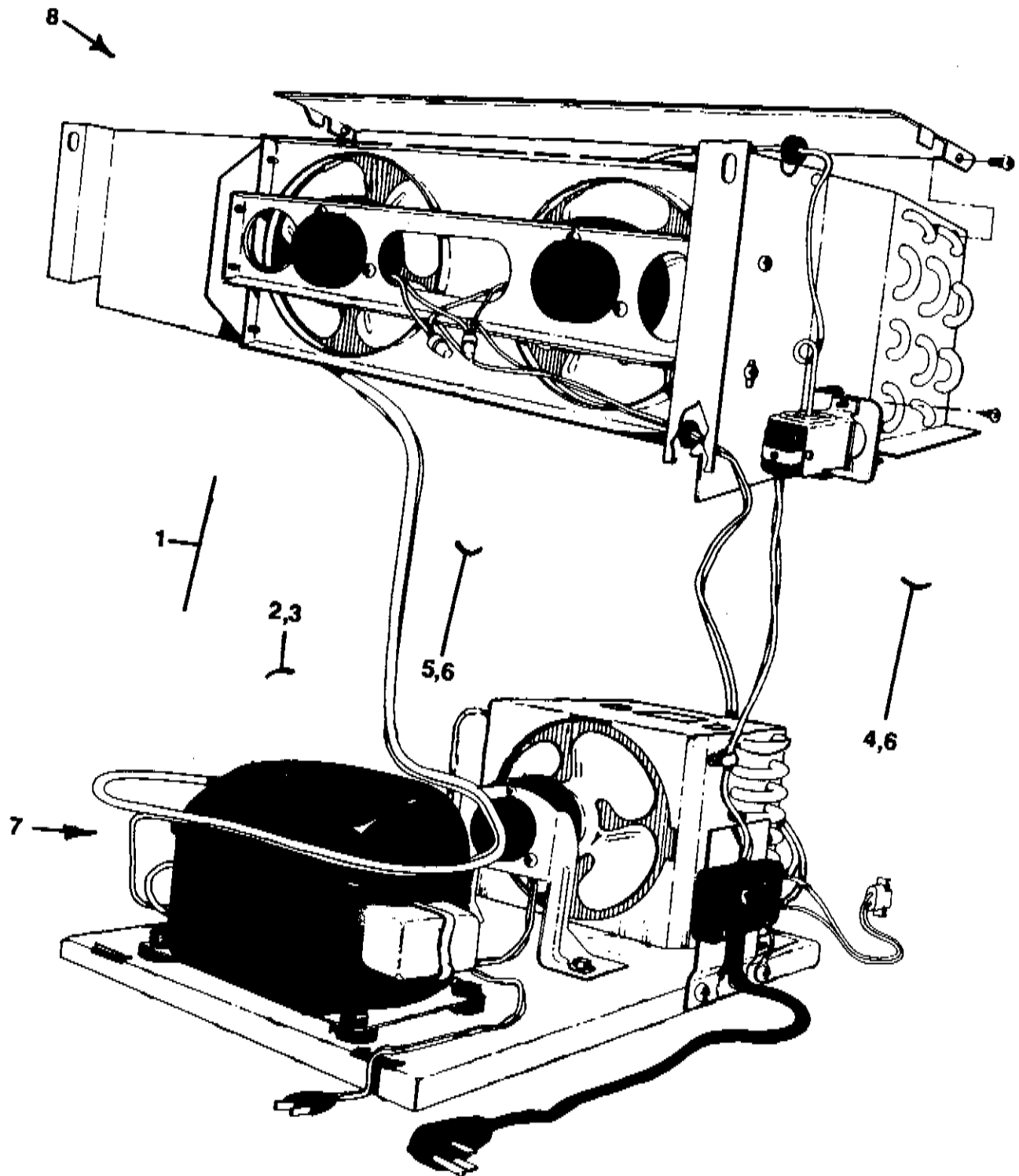
ITEM NO.	568 PART NO.	577 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	131915-1	131915-1	1	CABINET WELD - COKE
-	131915-4	131915-4	1	CABINET WELD - DR. PEPPER
-	131915-5	131915-5	1	CABINET WELD - LIKE
-	131915-2	131915-2	1	CABINET WELD - PEPSI
-	131915-3	131915-3	1	CABINET WELD - ROYAL CROWN
-	131915-5	131915-5	1	CABINET WELD - 7UP
-	131915-6	131915-6	1	CABINET WELD - TRADE
2	380420	380420	A/R	PLUG
3	366186-11	366186-11	1	INSULATION - CABINET
4	385460-9	385460-9	1	INSULATION - CAB. BACK-UPPER
-	385461-2	385461-2	1	INSULATION - CAB. BACK-LOWER
5	382800-5	382800-5	A/R	INSULATION - SIDE
-	382799-7	382799-7	A/R	INSULATION - SIDE
6	385460-8	385460-8	1	INSULATION - BOTTOM
7	131925-6	131925-6	1	LINER WELD ASSEMBLY
8	377747	377747	A/R	GASKET - CAB. (IN INCHES)
9	320975	320975	A/R	NUT - SNAP IN
10	V800876	V800876	A/R	TAPPING SCREW
11	332497	332497	A/R	NUT RETAINER
12	369413	369413	A/R	SPACER
13	V800514	V800514	A/R	TAPPING SCREW
14	383449-3	383449-3	1	BREAKER - LEFT
-	383449-4	383449-4	1	BREAKER - RIGHT
15	377747	377747	A/R	FOAM STRIP (IN INCHES)
16	V800550	V800550	A/R	TAPPING SCREW
17	131605*	131605*	1	*UPPER HINGE ASSEMBLY
18	384621	384621	1	HINGE - TOP
19	365008-2	365008-2	1	PIN - HINGE
20	V329258-2	V329258-2	4	BOLT - HINGE
21	V800959	V800959	4	HEX NUT & LOCKWASHER
22	365841	365841	1	LOWER HINGE PLATE
23	365008-1	365008-1	1	PIN - LOWER HINGE
24	V800274	V800274	1	HEX HEAD SCREW
25	365822	365822	1	HINGE SPACER #1
26	365822-1	365822-1	1	HINGE SPACER #2
27	131963	131963-2	1	STACK MOUNT. PLATE - L.
-	131963-1	131963-3	1	STACK MOUNT. PLATE - R.
28	384174-1	384174-1	2	STACK MOUNTING BOLT
29	385682	385682	2	STACK/CHUTE ANGLE
30	322829-2	322829-2	A/R	MACHINE SCREW
31	333985	333985	1	DRAIN TUBE
32	333986	333986	1	GROMMET
33	342621	342621	1	STRAP - ADJUSTABLE
34	38132	38132	1	GROMMET - DRAIN TUBE
35	340061	340061	A/R	DRAIN TUBING (IN INCHES)
36	339840	339840	1	CONDENSATE PAN
37	321304	321304	1	CLIP
38	368441	368441	2	GASKET
39	366092	366092	2	CLOSURE CAP
40	V800514	V800514	2	TAPPING SCREW
41	324386	324386	4	LEVELING SCREW
42	382956	382956	1	DOOR LIFT
43	V342624	V342624	A/R	SELF DRILL SCREW
44	V800672	V800672	2	TAPPING SCREW
45	387229	387229	1	CABINET LATCH
46	V800831	V800831	2	TAPPING SCREW
47	385487-2	385487-2	1	AIR DEFLECTOR - TOP
48	385488	385488	1	AIR DEFLECTOR - RIGHT
49	385488-1	385488-1	1	AIR DEFLECTOR - LEFT
50	V800552	V800552	A/R	TAPPING SCREW
51	131934-3	131934-3	1	CHUTE WELD ASSEMBLY
52	V800641	V800641	A/R	TAPPING SCREW
53	V801415	V801415	A/R	NUT - TINNERMAN
54	385953-2	385953-2	2	SIDE DECAL - DR. PEPPER
-	385828-2	385828-2	2	SIDE DECAL - LIKE
-	384079-5	384079-5	2	SIDE DECAL - PEPSI
-	384079-15	384079-15	2	SIDE DECAL - PEPSI MAGNUM
-	385175-3	385175-3	2	SIDE DECAL - ROYAL CROWN
-	385177-3	385177-3	2	SIDE DECAL - 7UP
-	383956	383956	2	SIDE DECAL - COKE

\*UPPER HINGE MAY ALSO BE THE FOLLOWING (FOR ALL MODELS):

- \*\*132233 - HINGE PLATE ASSEMBLY
- \*\*385842 - HINGE PIN
- \*\*387119 - SET SCREW

\*\*NOTE: THESE ARE ALL SEPARATE PARTS

**Vendo®**  
REFRIGERATION ASSEMBLY

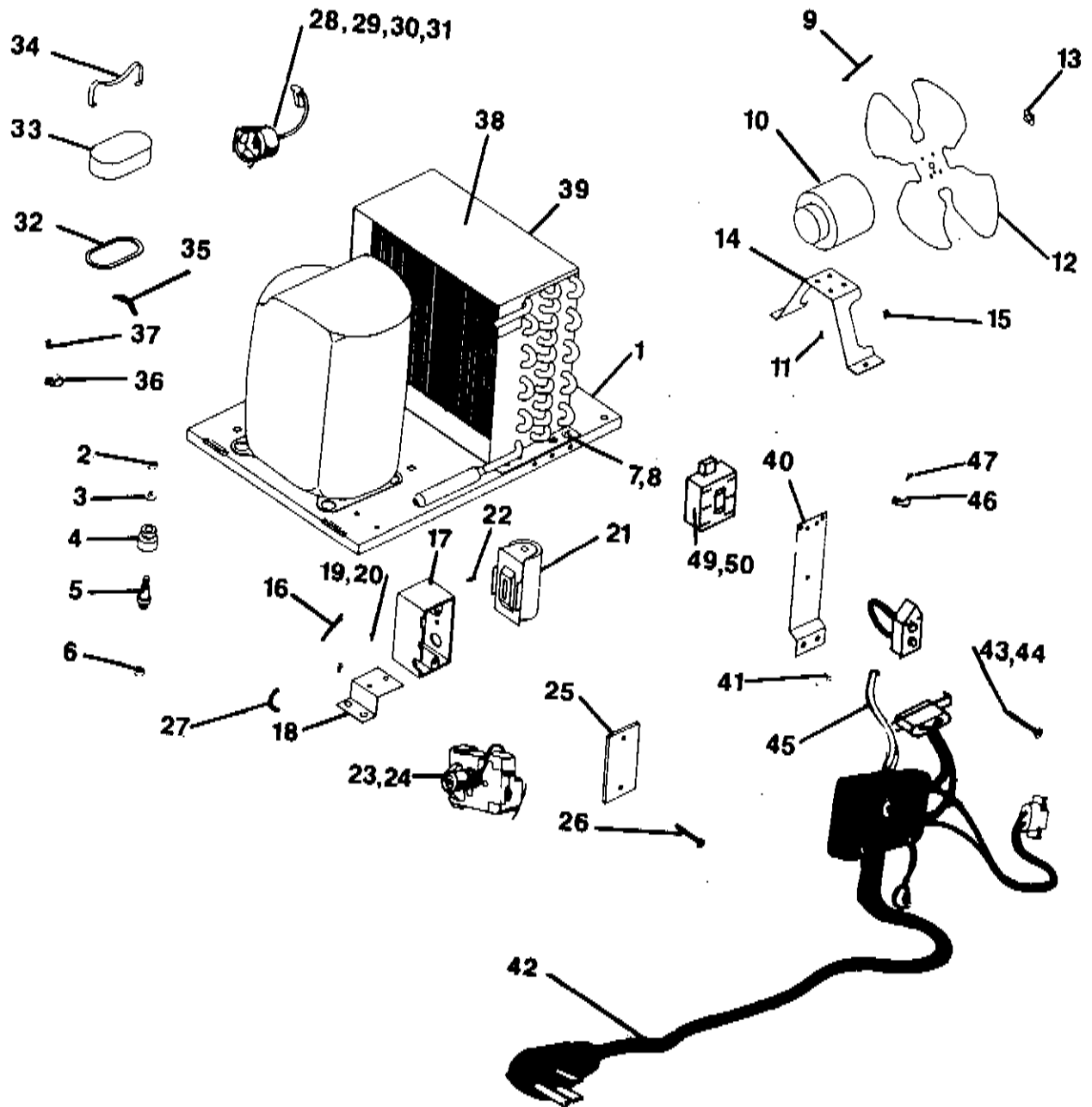




# REFRIGERATION REPLACEMENT ASSEMBLY

ITEM NO.	1/5 PART NO.	1/3 PART NO.	1/2 PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	132045	-	-	1	V82TA REFRIG. REPLACEMENT ASSEMBLY
-	-	131957	-	1	V83TA REFRIG. REPLACEMENT ASSEMBLY
-	-	-	116157	1	V30TD REFRIG. REPLACEMENT ASSEMBLY
2	385629-1	-	-	1	CARDBOARD SHROUD (32" WIDE MACHINES)
-	385629-2	385629-2	385629	A/R	CARDBOARD SHROUD
3	329409	329409	329409	A/R	CLIP - SHROUD
4	-	-	385483-2	1	ANGLE BRACKET - LEFT
5	-	-	385483-3	1	ANGLE BRACKET - RIGHT
6	-	-	V800552	4	TAPPING SCREW - BRACKET
7	-	-	-	-	REFRIGERATION UNIT AREA-SEE PG. 83
8	-	-	-	-	REFRIG. EVAPORATOR AREA-SEE PG. 85

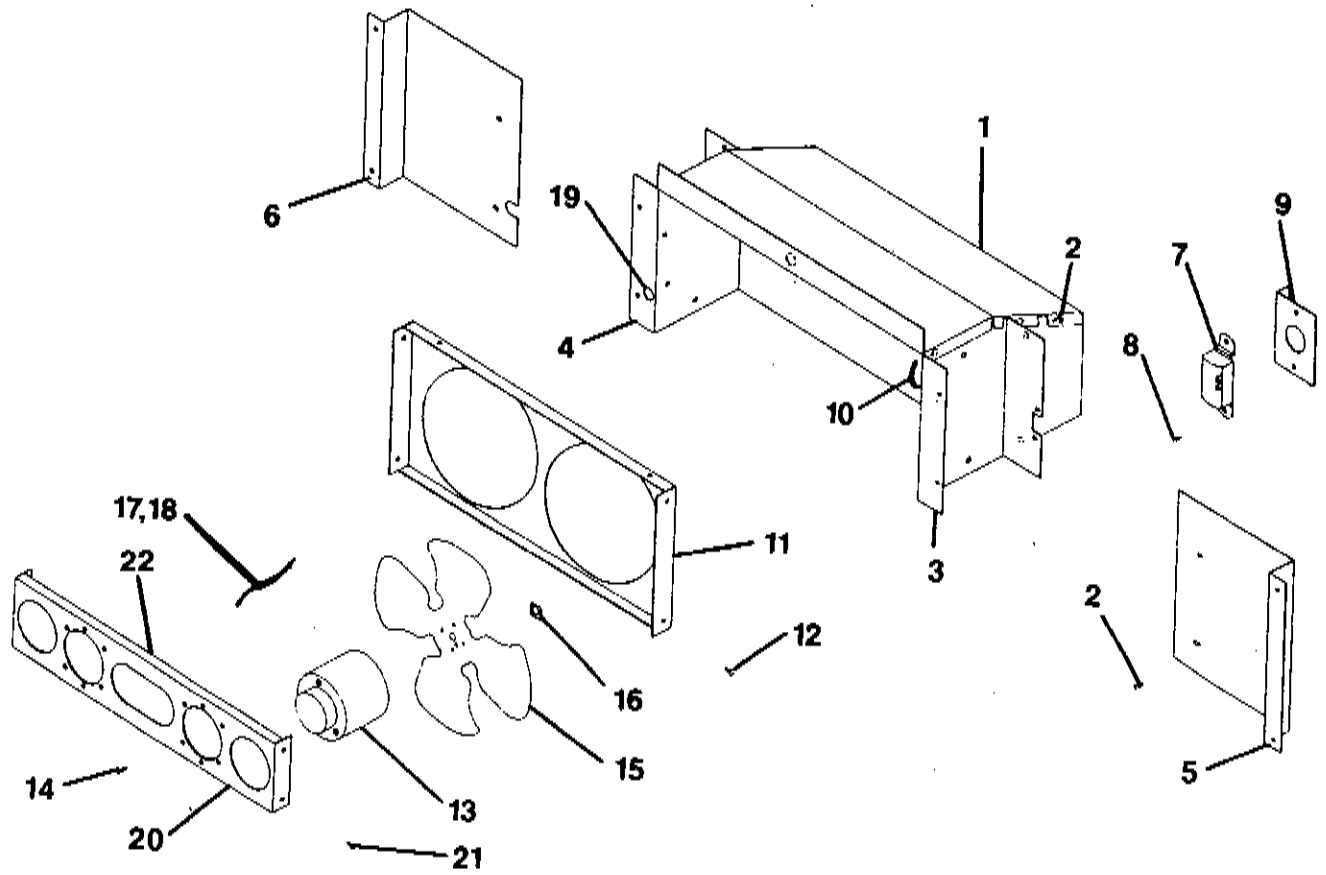
QUICK REFERENCE REPLACEMENT UNIT GUIDE - 1984			
SALES MODEL	UNIT P/N	UNIT MODEL	H/P
255/145	132045	V82TA	1/5
264/148	132045	V82TA	1/5
312/176	132045	V82TA	1/5
345/193	132045	V82TA	1/5
355/205	132045	V82TA	1/5
357/203	132045	V82TA	1/5
407/229	131957	V83TA	1/3
427/245	131957	V83TA	1/3
475/268	131957	V83TA	1/3
497/287	131957	V83TA	1/3
568/328	116157	V30TD	1/2
577/329	116157	V30TD	1/2



## REFRIGERATION UNIT AREA

ITEM NO.	1/5* PART NO.	1/3* PART NO.	1/2* PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
-	132045	-	-	1	V82TA REFRIG. REPLACEMENT ASSEMBLY
-	-	131957	-	1	V83TA REFRIG. REPLACEMENT ASSEMBLY
1	343839	343839	116157	1	V30TD REFRIG. REPLACEMENT ASSEMBLY
2	-	-	343839	1	BASE - REFRIGERATION
3	343874	343874	V801447	2	BASE/CABINET HEX HEAD SCREW
4	-	-	V800948	4	HEX NUT & LOCKWASHER/SPRING CLIP
5	323090-1	323090-1	347082	4	WASHER
6	343872	343872	323090	4	GROMMET
7	V800949	V800949	343873	4	COMPRESSOR MOUNTING STUD
8	V800267	V800267	V800234	4	HEX NUT & LOCKWASHER
9	916923	916923	916923	A/R	MACH. SCREW - CONDENSER MOUNTING
10	118887-2	118887-3	118887-4	A/R	NUT PLATE
11	42321-35	42321-36	42321-29	1	CONDENSER FAN ASSEMBLY
12	V800371	V800371	V800371	1	FAN MOTOR
13	42329	320766	320766	4	MACHINE SCREW
14	V42323	V42323	V42323	1	FAN BLADE
15	358154-1	358154-1	358154-1	1	RETAINER - FAN BLADE
16	V800672	V800672	V800672	1	MOUNTING BRACKET
17	-	-	114101-4	A/R	TAPPING SCREW
18	-	-	344296	1	RELAY BOX ASSEMBLY
19	-	-	344294	1	RELAY BOX
20	-	-	V800095	2	MOUNTING BRACKET
21	-	-	V700894	4	MACHINE SCREW
22	-	-	344744	1	MACHINE SCREW NUT
23	333894-6	333894-15	V800147	2	CAPACITOR
24	-	-	344292-3	1	MACHINE SCREW
25	-	-	V800082	1	STARTING RELAY
26	-	-	344295	1	MACHINE SCREW
27	344105	344015	V800158	2	COVER
28	45052-12	45052-27	344297	1	MACHINE SCREW
29	V800055	V800055	45052-25	1	COMPRESSOR CORD
30	-	-	V800055	1	PROTECTOR - OVERLOAD
31	344305	344305	344289	1	MACHINE SCREW
32	-	-	344285	1	ADAPTOR - OVERLOAD
33	344308	344308	344288	1	OVERLOAD SPRING
34	344306	344306	344298	1	COVER SEAL GASKET
35	-	-	344286	1	COVER - OVERLOAD
36	324099-4	324099-4	114123	1	BALL STRAP
37	V800680	V800680	324099-4	1	WIRE ASSEMBLY
38	385693	385526	V800664	A/R	CLAMP
39	343871	351172	350444	1	TAPPING SCREW
40	334052-1	334052-1	351172	1	TAG - REFRIG. UNIT
41	V800664	V800664	334052-1	1	SHROUD - CONDENSER
42	363670-1	363670-1	V800664	A/R	BRACKET - SERVICE CORD
43	V800512	V800512	363670	1	TAPPING SCREW
44	V800892	V800892	V800512	1	SERVICE CORD HARNESS
45	-	116713	V800892	2	TAPPING SCREW B
46	324099-4	324099-4	116713	1	MACHINE SCREW NUT
47	V800572	V800572	324099-4	1	WIRE ASSEMBLY
48	131734	131734	V800572	1	CLAMP
49	385730	385730	131734	2	TAPPING SCREW - CLAMP
50	V800528	V800528	385730	1	ADAPTOR (JUMPER PLUG)
51	131736	131736	V800528	2	CAP BLOCK (E.H.S.)
52	384709	384709	131736	1	TAPPING SCREW - CAP BLOCK
			384709	1	E.H.S. HARNESS
					RECEPTACLE - E.H.S.

\*SEE REFRIGERATION REPLACEMENT ASSEMBLY PAGE FOR MODEL IDENTIFICATION



## REFRIGERATION EVAPORATOR AREA

ITEM NO.	1/5* PART NO.	1/3* PART NO.	1/2* PART NO.	NO. REQ.	PART NAME AND DESCRIPTION
1	385480	385481	385482	1	COVER - EVAPORATOR
2	V800533	V800533	V800533	1	TAPPING SCREW
3	385476	385476	385476	1	SIDE EXTENSION - LEFT
4	385477	385479	385476	1	SIDE EXTENSION - RIGHT
5	385486	-	385490	1	EXTENSION-LEFT (32" WIDE MACH.)
6	385486-2	385486-1	-	1	EXTENSION-LEFT (38.5" WIDE MACH.)
7	385485	-	-	1	EXTENSION-RIGHT (32" WIDE MACH.)
8	385485-2	385485-1	-	1	EXTENSION-RIGHT (38.5" WIDE MACH.)
9	368794	368794	368794	1	TEMPERATURE CONTROL
10	V800354	V800354	V800354	1	TAPPING SCREW
11	-	-	42127	2	BRACKET - TEMP. CONTROL
12	43410	43410	43410	1	GROMMET - TEMP. CONTROL
13	385434	360820	360820	1	ORIFACE - FAN
14	V800479	V800479	V800479	1	TAPPING SCREW - ORIFACE
15	42321-39	42321-17	42321-17	1	FAN MOTOR - EVAPORATOR
16	V800371	V800371	V800371	1	TAPPING SCREW - FAN MOTOR
17	44190	328579	328579	1	FAN BLADE - EVAPORATOR
18	V42323	V42323	V42323	1	RETAINER - FAN BLADE
19	-	116713	116713	1	WIRE ASSEMBLY
20	327699-2	43842	43842	1	CONNECTOR - CLOSED END
21	320266-1	327699-2	327699-2	2	GROMMET - WIRE ASSEMBLY
22	V800503	328578	328578	1	BRACKET - FAN MOTOR
	914161	V800503	V800503	4	TAPPING SCREW - BRACKET
		914161	914161	1	CLIP (TEMPERATURE PROBE)

\*SEE REFRIGERATION REPLACEMENT ASSEMBLY PAGE FOR MODEL IDENTIFICATION

## LABELS AND DECALS

PART NO.	DESCRIPTION	MODEL USED
38421	PATENT LABEL	ALL
326915	CODE LABEL	ALL
376433	COINAGE LABEL	ALL
383401	WARNING LABEL	ALL
385324	PUSH & HOLD	ALL
385332	CHANGER HARNESS DECAL	ALL
385759	MOTOR CAM IDENTIFICATION (EZ)	ALL
385758	MOTOR CAM IDENTIFICATION (MAXI)	ALL
385683	LOADING INSTRUCTIONS (EZ)	ALL MAXI LOAD
385676	LOADING INSTRUCTIONS (SINGLE COL.)	ALL
385661	SLAVE - LOAD EVENLY	ALL MAXI LOAD
385594	CLOSE GATE BEFORE VENDING	ALL WITH SLAVE UNITS
385621	E.M.S. MODULE LABEL	ALL MAXI LOAD
384703	E.M.S. WIRING DIAGRAM	ALL 300+ COKE
384012-12	DOOR PANEL VINYL - COKE	ALL 300+ COKE
384012-13	DOOR PANEL VINYL - COKE	32" WIDE
384012-14	DOOR PANEL VINYL - COKE	38.5" WIDE
384083-6	DOOR PANEL VINYL - PEPSI	46.22" WIDE
384083-7	DOOR PANEL VINYL - PEPSI	32" WIDE
384083-8	DOOR PANEL VINYL - PEPSI	38.5" WIDE
384012-15	DOOR PANEL VINYL - DR. PEPPER	46.22" WIDE
384012-16	DOOR PANEL VINYL - DR. PEPPER	32" WIDE
384012-17	DOOR PANEL VINYL - DR. PEPPER	38.5" WIDE
384866	BUTTON TO COLUMN - 5-7 SELECT (SEQ)	46.22" WIDE
384867	BUTTON TO COLUMN - 5-8 SELECT (SEQ)	6-7-8 COLUMN MODELS
385523	BUTTON TO COLUMN - 5-8 SELECT (SEQ)	5-6-7-8 COLUMN MODELS
385523	BUTTON TO COLUMN - 6 SELECT (3 SEQ)	6-7-8 COLUMN MODELS
385611	BUTTON TO COLUMN - 6 SEL. (3-2 SEQ)	P.B.G. MODELS
385159	PRICE INSTRUCTION DECAL - SHORT	P.B.G. MODELS
385160	PRICE INSTRUCTION DECAL - LONG	P.B.G. MODELS
385171	PRICES DECAL 25 CENTS THRU \$1.00	ALL NON-COKE MODELS
384039	PRICE LABEL INSERT - 30 CENTS	ALL COKE MODELS
384039-1	PRICE LABEL INSERT - 35 CENTS	ALL NON-COKE MODELS
384039-2	PRICE LABEL INSERT - 40 CENTS	ALL COKE MODELS
384039-3	PRICE LABEL INSERT - 45 CENTS	ALL COKE MODELS
384039-4	PRICE LABEL INSERT - 50 CENTS	ALL COKE MODELS
384039-5	PRICE LABEL INSERT - 55 CENTS	ALL COKE MODELS
384039-6	PRICE LABEL INSERT - 60 CENTS	ALL COKE MODELS
384039-7	PRICE LABEL INSERT - 65 CENTS	ALL COKE MODELS
384039-8	PRICE LABEL INSERT - 70 CENTS	ALL COKE MODELS
384039-9	PRICE LABEL INSERT - 75 CENTS	ALL COKE MODELS
384039-10	PRICE LABEL INSERT - 80 CENTS	ALL COKE MODELS
385626	SCHEMATIC LABEL	ALL COKE MODELS
385626	SCHEMATIC LABEL	ALL 5 SELECT MODELS
385696	SCHEMATIC LABEL	ALL 6-7-8 SELECT MODELS
385606	WIRING DIAGRAM	6 SEL-8 COL. MODELS
385607	WIRING DIAGRAM	ALL 5 SELECT MODELS
385608	WIRING DIAGRAM	6-7 SEL-7 COL./MTR MODELS
385679	WIRING DIAGRAM	7-8 SEL-8 COL./MTR MODELS
385681	WIRING DIAGRAM	6 SEL-8 COL. MODELS
385684	WIRING DIAGRAM	6 SEL-6 MTR. MODELS
385604	WIRING DIAGRAM - 4 PRICE	7-8 SEL MODELS
385605	WIRING DIAGRAM - 4 PRICE	7 COL./MTR. MODELS
385903	MTR. CAM IDENTIFICATION (POLYSTYRENE)	8 COL./MTR. MODELS
387096	SELECTION TO COLUMN DECAL	ALL
387028	COIN INSERT INSTRUCTION LABEL	ALL MAGNUM
387027	PRICE LABEL	ALL MAGNUM
387100	COINAGE HARNESS LABEL	ALL MAGNUM
387088	WIRING SCHEMATIC	ALL MAGNUM
387096	WIRING DIAGRAM - 5 SELECT	ALL MAGNUM
387097	WIRING DIAGRAM - 6 SELECT	MAGNUM 5 SELECT
387087	WIRING DIAGRAM - 7 SELECT	MAGNUM 6 SELECT
387080	WIRING DIAGRAM - 8 SELECT	MAGNUM 7 SELECT
387141	WIRING DIAGRAM - 9 SELECT	MAGNUM 8 SELECT
		MAGNUM 9 SELECT





# FLAVOR STRIPS

3 7/16" x 2 5/16"

384013	COKE	384171-11	TAB	384171-44	HI-C POWER (C/F)
384013-1	FRESCA	384171-13	COCA COLA (CANADIAN)	384171-45	HI-C PEACH (C/E)
384013-2	HELLO YELLOW	384171-14	SPRITE (CANADIAN)	384171-46	HI-C PEACH (C/F)
384013-3	SPRITE	384171-15	FANTA ORANGE (C/F)	384171-47	REALCOLD - GRAPE (C/E)
384013-4	S.F. SPRITE	384171-17	TAB (C/F)	384171-48	REALCOLD - GRAPEFRUIT (C/E)
384013-5	TAB	384171-18	FRESCA (CANADIAN)	384171-49	REALCOLD - ORANGE (C/E)
384013-6	MR. PIBB	384171-19	LEMON LINE	384171-50	REALCOLD - ORANGE (C/F)
384013-7	S.F. MR. PIBB	384171-20	GINGER ALE	384171-51	REALCOLD - APPLE (C/E)
384013-8	FANTA GRAPE	384171-21	CHERRY	384171-52	REALCOLD - PAMPLE MOUSSE (C/F)
384013-9	FANTA ORANGE	384171-22	STRAWBERRY	384171-53	REALCOLD - POWERS (C/F)
384013-10	FANTA ROOT BEER	384171-23	COLA	384171-54	REALCOLD - RAISIN (C/F)
384013-11	DIET COKE	384171-24	ROYAL CROWN	384171-55	ASH ROOT BEER
384013-12	DIET COKE (C/E)	384171-25	NEW ORANGE	384171-56	S.F. ASH ROOT BEER
384078	PEPSI	384171-26	NEW ROOT BEER	384171-57	HIRES ROOT BEER
384078-1	TEEN	384171-27	NEW STRAWBERRY	384171-58	CANADA DRY TONIC
384078-2	GRAPE (PEPSI)	384171-28	NEW GRAPE	384171-59	HI-C RED PUNCH
384078-3	ORANGE (PEPSI)	384171-29	UPPER 10	384171-60	RONDO
384078-4	ROOT BEER (PEPSI)	384171-30	DIET RITE COLA	384171-61	S.F. RONDO
384078-5	MOUNTAIN DEW	384171-31	SUNKIST	384171-62	CLUB SODA
384078-6	DIET PEPSI	384171-32	DIET SUNKIST	384171-63	SCHWEPPES - TONIC WATER
384078-7	PEPSI LIGHT	384171-33	FANTA ORANGE (C/E)	384171-64	SCHWEPPES - GOLD GINGER ALE
384078-15	S.F. PEPSI FREE	384171-34	FANTA RAISIN (C/E)	384171-65	SCHWEPPES - BITTER LEMON
384171	DR. PEPPER	384171-35	FANTA ROOT BEER (C/E)	384171-66	SCHWEPPES - GINGER ALE
384171-1	FROSTIE ROOT BEER	384171-36	FANTA GRAPE (C/E)	384171-67	HUG ROOT BEER
384171-2	ORANGE CRUSH	384171-37	FANTA GINGER ALE (C/F)	384171-68	S.F. SQUIRT
384171-3	S.F. 7-UP	384171-38	FANTA GINGER ALE (C/E)	384171-74	PEPSI FREE
384171-4	STRAWBERRY CRUSH	384171-39	HI-C GRAPE (C/E)	384171-75	DIET PEPSI FREE
384171-5	S.F. DR. PEPPER	384171-40	HI-C RAISIN (C/F)	384171-76	LIKE
384171-6	GRAPE CRUSH	384171-41	HI-C ORANGE (C/E)	384171-77	S.F. LIKE
384171-7	DIET 7-UP	384171-42	HI-C ORANGE (C/F)	384171-78	MARKEL HEAD ROOT BEER
384171-8	7-UP	384171-43	HI-C APPLE (C/E)	384171-79	PEPPER FREE
C/E: CANADIAN ENGLISH		C/F: CANADIAN FRENCH		387147	DIET COKE(NEW)
				387147-1	TAB(NEW)
				387147-2	SPRITE(NEW)

2 1/16" x 2 5/16"

383456	COCA-COLA	384077-4	ROOT BEER (PEPSI)	384077-74	NESSBITTS STRAWBERRY
383456-1	FRESCA	384077-5	DR. PEPPER	384077-75	ASH
383456-2	SPRITE	384077-6	S.F. DR. PEPPER	384077-76	SUGARFREE ASH
383456-3	S.F. SPRITE	384077-7	STRAWBERRY	384077-77	MOUNTAIN DEW
383456-4	TAB	384077-8	LEMON LINE	384077-78	SCHWEPPES - CLUB SODA
383456-5	MR. PIBB	384077-9	GINGER ALE	384077-79	SCHWEPPES - TONIC WATER
383456-6	S.F. MR. PIBB	384077-10	CHERRY	384077-80	SCHWEPPES - GOLD GINGER ALE
383456-7	FANTA GRAPE	384077-11	COLA	384077-81	SCHWEPPES - BITTER LEMON
383456-8	FANTA ORANGE	384077-12	ROYAL CROWN	384077-82	DIET COLA
383456-9	FANTA ROOT BEER	384077-13	NEW ORANGE	384077-83	LEMON AID
383456-10	HELLO YELLOW	384077-14	NEW ROOT BEER	384077-84	DOUBLE COLA
383456-11	HI-C ORANGE	384077-15	NEW STRAWBERRY	384077-85	S.F. DOUBLE COLA
383456-12	HI-C GRAPE	384077-16	NEW GRAPE	384077-86	DIET 7-UP
383456-13	HI-C LEMONADE	384077-17	UPPER 10	384077-87	PEPSI FREE
383456-14	HI-C RED PUNCH	384077-18	DIET RITE COLA	384077-88	DIET PEPSI FREE
383456-15	HI-C APPLE (C/E)	384077-19	SUNKIST	384077-89	LIKE
384077	PEPSI	384077-20	DIET SUNKIST	384077-90	S.F. LIKE
384077-1	TEEN	384077-21	7-UP	384077-91	MARKEL HEAD ROOT BEER
384077-2	GRAPE (PEPSI)	384077-22	DIET PEPSI	384077-92	PEPPER FREE
384077-3	ORANGE (PEPSI)	384077-23	PEPSI LIGHT		

3 5/16" x 1 1/2"

387037	PEPSI	387037-17	7 UP	387037-34	HIRES ROOT BEER
387037-1	DIET PEPSI	387037-18	BUBBLE UP	387037-35	WELCH'S GRAPE
387037-2	MOUNTAIN DEW	387037-19	ORANGE CRUSH	387037-36	WELCH'S STRAWBERRY
387037-3	PEPSI LIGHT	387037-20	SCHWEPPES GINGERALE	387037-37	FROSTIE ROOT BEER
387037-4	PEPSI FREE	387037-21	ON TAP ROOT BEER	387037-38	DIET 7 UP
387037-5	DIET PEPSI FREE	387037-22	DIET PEPSI/NUTRA SWEET	387037-39	STRAWBERRY(PEPSI)
387037-6	TEEN	387037-23	DR. PEPPER	387037-40	STRAWBERRY CRUSH
387037-7	GRAPE	387037-24	S.F. DR. PEPPER	387037-41	GRAPE CRUSH
387037-8	ORANGE	387037-25	PEPPER FREE	387037-42	NESTEA
387037-9	ROOT BEER	387037-26	S.F. CAFF. FR. PEPPER FREE	387037-43	NASON'S ROOT BEER
387037-10	PEPSI AHER SAUDI	387037-27	SUNKIST	387037-44	DIET PEPSI FREE/NUTRA SWEET
387037-11	PEPSI SAUDI ARABIAN	387037-28	A & W ROOT BEER	387037-45	HAWAII PUNCH
387037-12	TEEN SAUDI ARABIAN	387037-29	S.F. ASH ROOT BEER	387037-46	DAYS ROOT BEER
387037-13	MIRINDA	387037-30	COUNTRY TIME LEMONADE	387037-47	LIPTON TEA
387037-14	MIRINDA SAUDI	387037-31	SQUIRT	387037-48	NESSBITTS ORANGE
387037-15	SHANI	387037-32	DIET SQUIRT	387037-49	MU GRAPE
387037-16	SHANI SAUDI	387037-33	S.F. SUNKIST		



All vender models starting with model 345, Serial 3TF004978 on 12/1/83, will be equipped with high impact polystyrene motor cams. These new cams are colored to identify their application as shown in the sketch

The new cams may be used to replace the original METAL cams on any 1982 or 1983 EXCEPT FOR THE FOLLOWING:

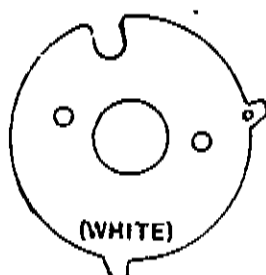
A 1982 model that still has the METAL actuators. On these venders you must first convert to the Delrin Actuator (Kit #132021) and then apply the new cam.

Any time you replace cams, it is important that the "cam to switch" relationship be checked and adjusted as necessary.

All venders are produced as double depth. When converting a vender equipped with the new cam from double to single depth, you simply "break" off the identified lobes (holes and scribe marks). The other conversion procedures such as removal of bail brackets and addition of shims, etc., remain the same based on the model of vender involved. If it becomes necessary to convert "back" from single to double depth, new cams must be obtained.

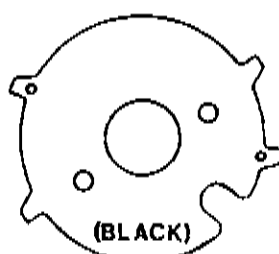
## POLYSTYRENE CAM APPLICATION

### SINGLE COLUMN



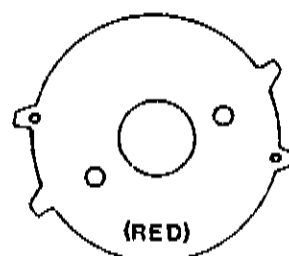
385893

### STAGGERED COLUMN



385894

### SLAVE UNIT



385895

**NOTE:** ALL THREE CAMS MAY BE CONVERTED FROM DOUBLE DEPTH USAGE TO SINGLE DEPTH USAGE BY BREAKING OFF TAB(S) IDENTIFIED BY HOLE AND SCRIBE MARK.

3859W3A

# **Vendo®**

# **SERVICE SECTION**

## **SERVICE SECTION INDEX**

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## GENERAL INFORMATION

This section will be concerned with the service requirements that are common to all 83-84 machines--both E-Z Load and Maxi Load equipment. Please see other sections for specific information.

## INITIAL INSTALLATION

### 1. UNPACK

**CAUTION:** If shipping damage is noticed, save the carton, notify the shipper immediately and file a damage claim. Remove all packing and tape from machine.

### 2. LEVEL THE VENDER (Fig. 1)

**CAUTION:** THE VENDER MUST BE LEVEL TO ASSURE PROPER OPERATION.

Remove the wooden shipping base. Adjust the leveling screws to level the vender. When the vender is level, the outer door can be opened to any position, and the door will not move by itself. On all 72 inch and 79 inch models, there is a "safety support" leveler in the lower outer door hinge. Adjust this bolt to touch the floor to prevent forward tilt if the refrigeration unit or vending stack is removed.

**CAUTION:** Place the vender at least three to four inches away from any rear obstruction of air flow through the refrigeration compartment. Air circulation, front to rear, is essential to proper operation of the refrigeration system.

### 3. CONDENSATE PAN (Fig. 2)

Check to make certain the condensate pan is still in proper position. Check the drain tubing leading to the pan, seeing that it is secured with a clip and free of kinks. Loop must be maintained in tubing for air "trap" purposes.

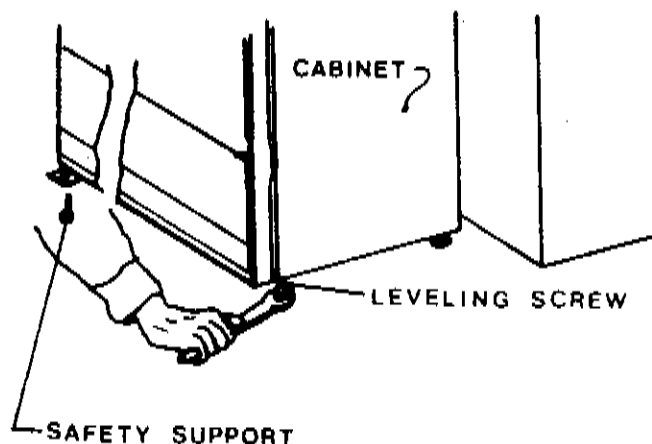


FIGURE 1

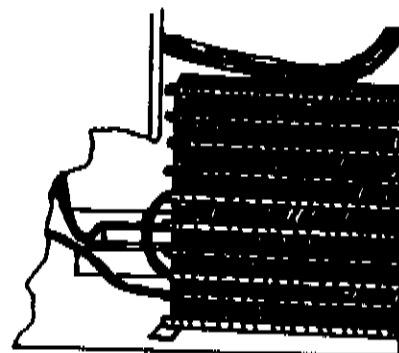


FIGURE 2

## 4. COIN MECHANISM (Fig. 3)

The coin mechanism mounts on the hinged coin panel assembly.

Remove the acceptor from the coin mechanism where applicable. Slip the key holes in the back of the mechanism over the three mounting screws and tighten. Replace the acceptor where applicable.

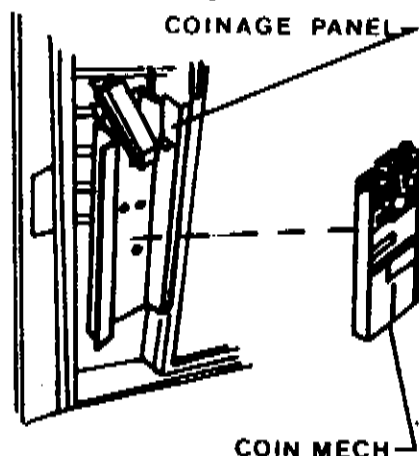


FIGURE 3

## 5. CONNECT TO POWER SUPPLY (Fig. 4)

This vender requires 115 Volt AC 60 Hertz power supply. Check power supply before connecting vender. Any power supply under 103 Volts or over 126 Volts may cause the vender to malfunction. DO NOT USE EXTENSION CORD.

**CAUTION:** To insure safe operation of an electrical device, it must be properly grounded and the power supply polarization should match that of the vender. To test, refer to Fig. 4. With one probe of the test device (test light or Volt meter) connected to the power fixture center screw and the other inserted into the large neutral orifice, you should get no light or meter reaction. When the probe is inserted in the smaller power orifice, you should get a light or meter reaction. If you get no reaction with either test, the outlet is not properly grounded. If the reaction occurs between the center screw and the large orifice, the power source is not properly polarized.

If either of the above requirements are not met properly, you should contact a licensed electrician to obtain the correct power supply and grounding.

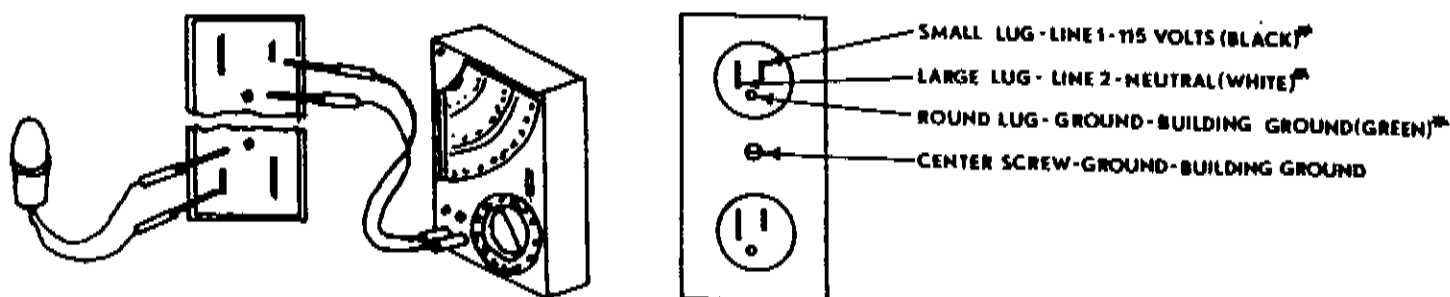


FIGURE 4

## 6. PRICE AND INSTRUCTION LABEL

Be sure front surface of coinage casting is clean and dry. Peel off backing paper and apply label with FIRM pressure.

## 7. PRICE LABEL INSERT

Insert behind window as shown in Fig. 5.

## 8. FLAVOR LABELS

Open coinage mounting door and insert labels into push buttons from the left. See Fig. 6. NOTE: Be sure that labels properly identify product as related to stack columns. See Figures 7, and 7A.

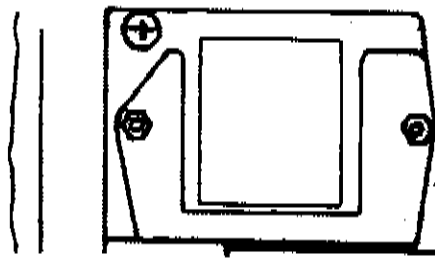


FIGURE 5

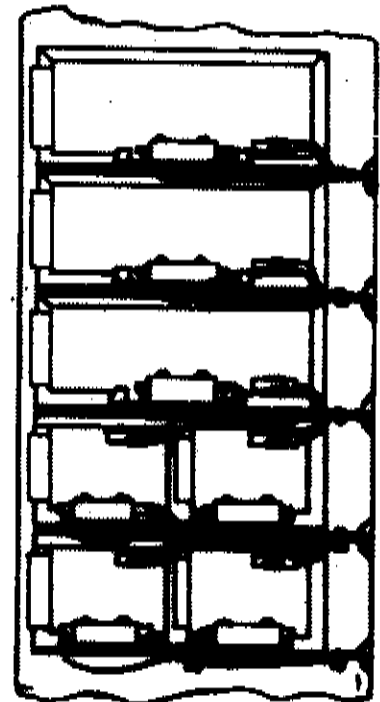


FIGURE 6

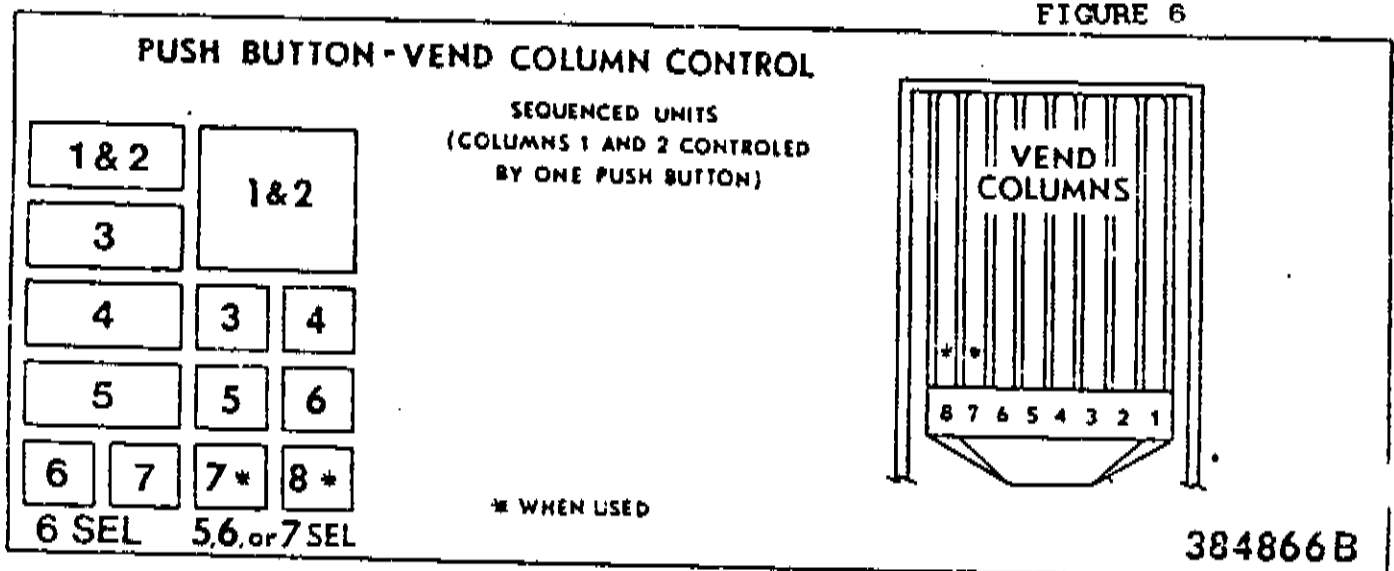
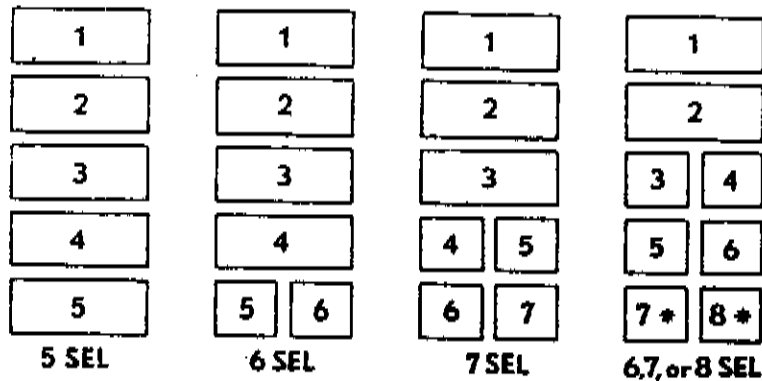
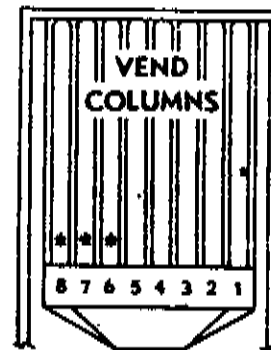
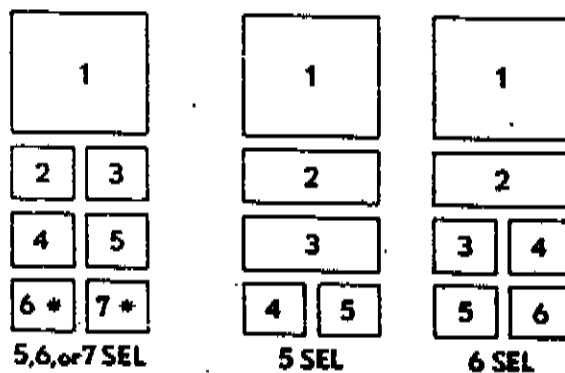


FIGURE 7

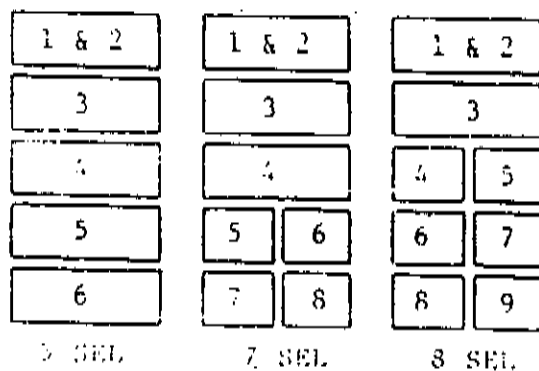


**PUSH BUTTON-VEND COLUMN CONTROL**  
COMPARE YOUR PUSH BUTTON PANEL WITH NUMBER OF COLUMNS

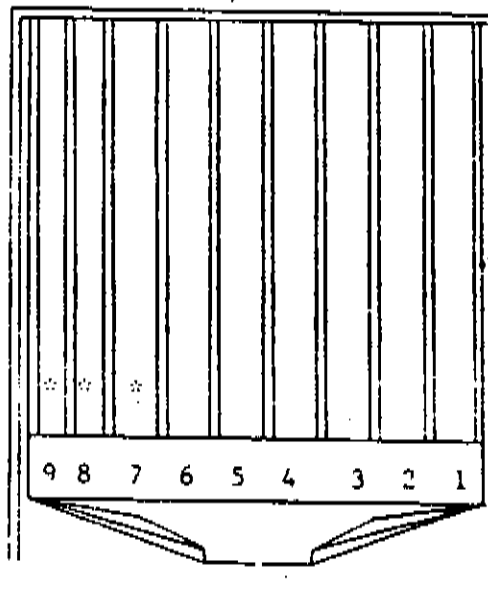
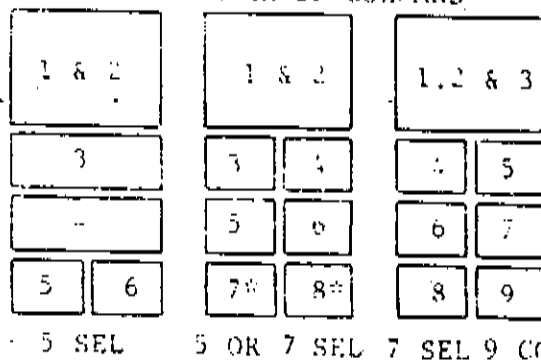


\* WHEN USED

384867A



**PUSH BUTTON-VEND COLUMN CONTROL**  
COMPARE YOUR PUSH BUTTON PANEL WITH NUMBER OF COLUMNS

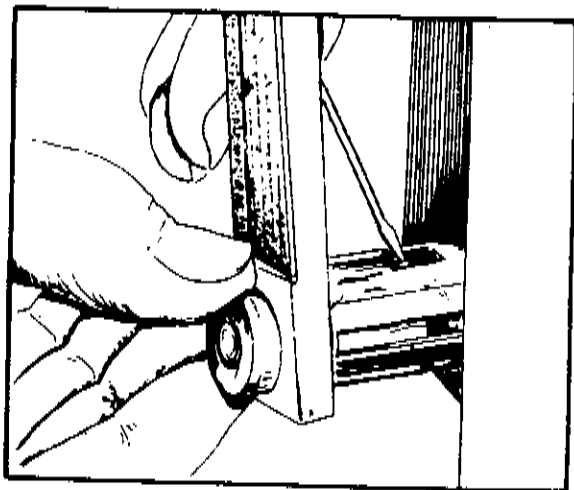


\*When Used

385523A

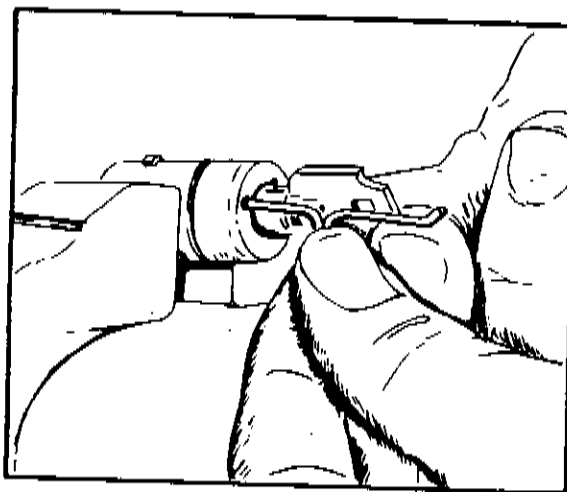
## CODE YOUR LOCK (FLEX ACE)

Locks may be recoded either remaining in the handle or outside the handle. Recoding is shown with lock removed from handle and is probably the easiest and safest way and will insure that the lock is recoded properly before it is replaced back into handle. NOTE: Fasten lock in vice or other means of securing lock.



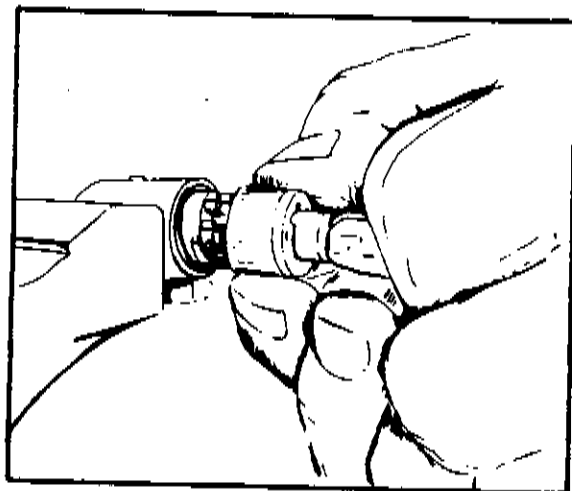
1. Lock may be removed by depressing the latch and sliding lock forward out of handle.

FIGURE 8



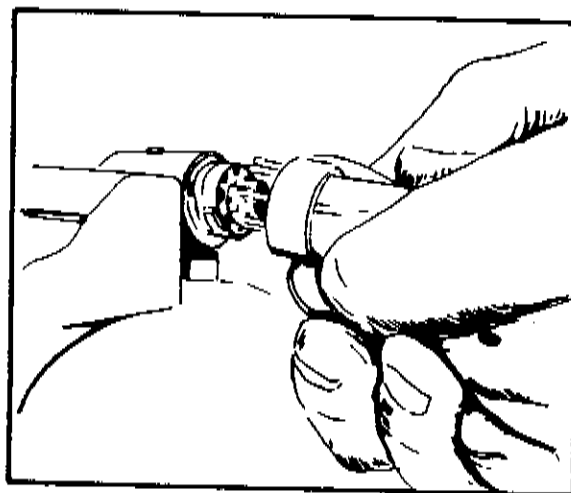
2. Insert release pin into hole in cap. Push pin firmly and rotate key to release at the slot position.

FIGURE 9



3. Remove cap with key as one unit.

FIGURE 10

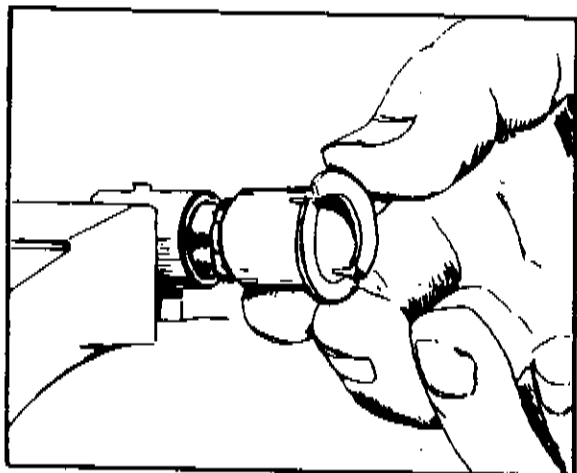


4. Using magnet end of loader tool, remove all seven (7) tumblers.

FIGURE 11

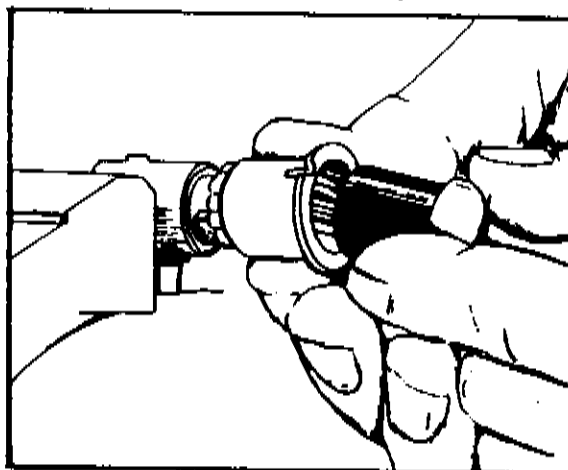


## CODE YOUR LOCK (Continued)



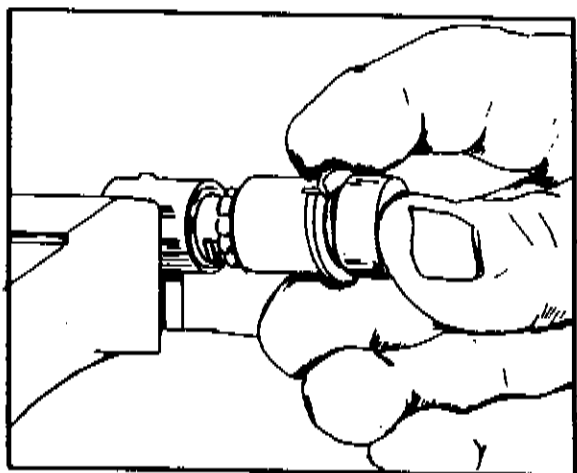
5. Place the preloaded coder into lock. It is slotted to go on the center shaft one way only.

**FIGURE 12**



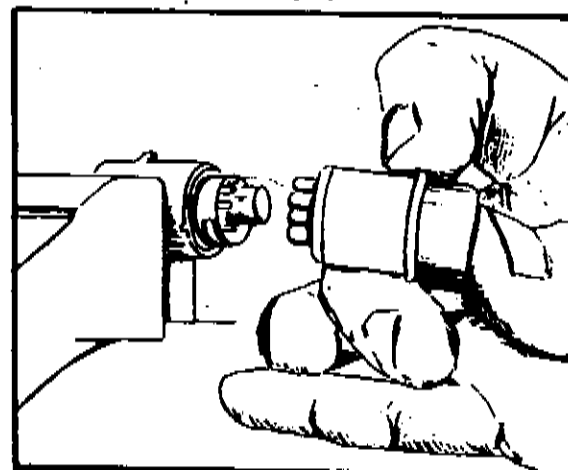
6. Place the loading tool into the coder. (It is slotted to fit one way only.)

**FIGURE 13**



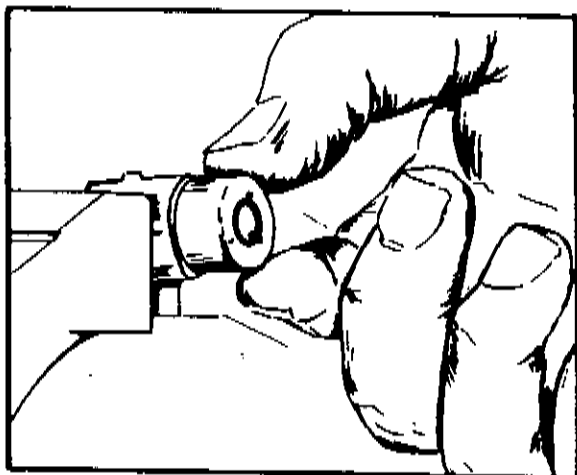
7. Press the new tumblers firmly into place.

**FIGURE 14**



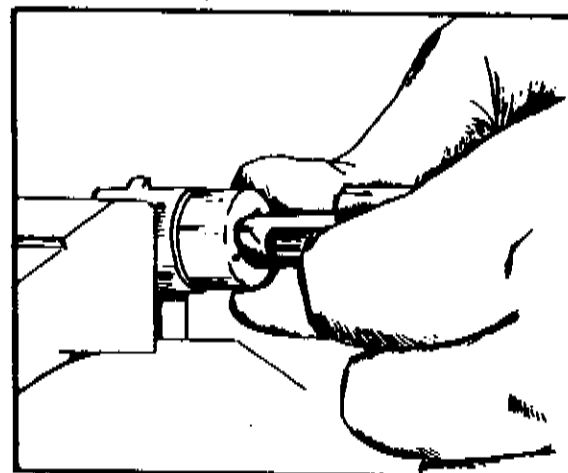
8. While holding loading tool into coder, carefully remove both as one. Be certain all seven (7) tumblers are in place.

**FIGURE 15**



9. Replace the lock cap as removed.

**FIGURE 16**



10. Insert new key. Press cap in firmly and rotate key to locked position.

**FIGURE 17**



## ADJUSTMENTS

### "L" HANDLE LOCK

Check the "L" handle lock cam and cabinet latch alignment for proper engagement. The cabinet latch is adjustable to obtain reasonably free engagement and maximum security. NOTE: To adjust the latch strike, you will have to remove the center shipping screw (this screw does not have to be reinstalled).

### SUPPORT SCREW (See Fig. 18)

The support screw is to prevent tipping of an unloaded cabinet when the door is opened. When vender is in final position, adjust screw to floor.

### INNER DOOR (See Fig. 18)

The inner door is mounted to the torque tube on adjustable brackets. The door may be adjusted right to left to align it to the cabinet plus obtain a MAXIMUM REFRIGERATION SEAL. NOTE: The inner door does NOT NECESSARILY have to rest on the cabinet door support. When aligning the inner door with the cabinet, be sure to check the delivery chute and delivery eyelet. See Chute and Eyelet sections.

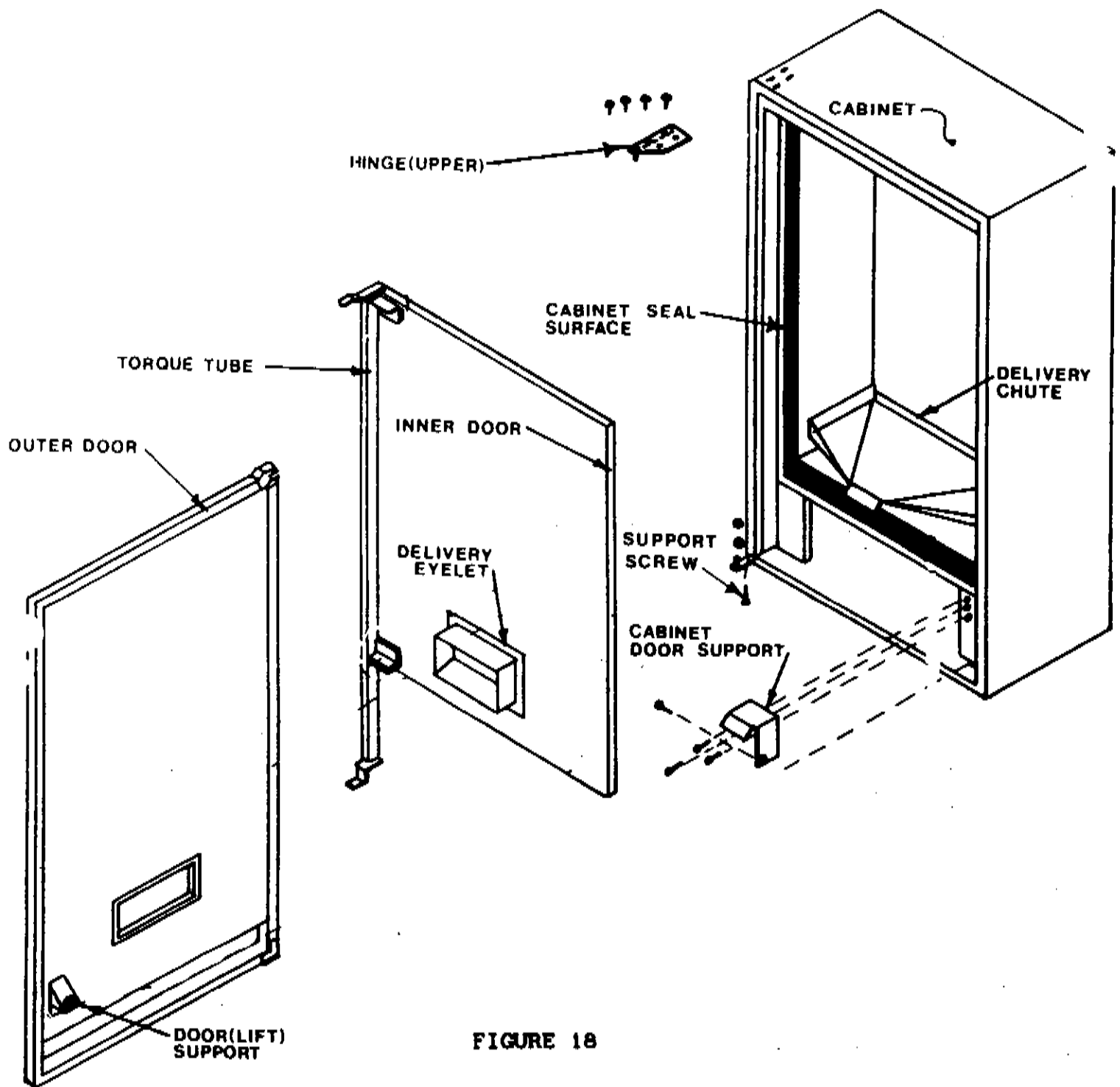
Proper refrigeration seal of the inner door is extremely important. To "check the seal":

- 1) Close the door on a strip of paper.
- 2) Engage existing latches.
- 3) When you pull the paper out, there should be a discernable resistance to the removal of the paper.

THIS PROCEDURE MUST BE REPEATED AT SEVERAL POSITIONS ON ALL FOUR SIDES OF THE DOOR: Adjust the door on its mounting brackets and/or adjust latches to obtain best door seal. Shims for hinge and latch positions are available. (See Parts Section for part numbers.)

### DELIVERY CHUTE AND EYELET (See Fig. 18)

The delivery chute may be raised or lowered to insure proper product delivery. The screws in the slanted slots must be removed to remove the chute. But when reinstalled, they should insure proper (or original) chute height. Right and left alignment with door eyelet is obtained by adjusting the inner door.



**FIGURE 18**

## DOOR SUPPORTS (Fig. 18)

The door supports may be raised or lowered to insure that the outer door closes squarely to cabinet and to help insure proper latching of the "L" handle lock.

## MOTOR AND BYPASS SWITCHES (See Fig. 19)

The switches may be adjusted to insure proper switch actuation (bottom screw hole oversized--switch pivots on top screw).

### How Switch Action Should Occur

- A) At stand-by, a cam lobe rests on upper surface of the motor carrier switch lever. At this time, the motor carrier switch is in its normally open position. (The switch button is depressed enough to operate switch, but the lever should not contact the switch body.) The bypass switch is in its normally closed position (lever not pressed against button).
- B) Motor starts, the cam lobe leaves carrier switch lever (carrier switch goes to normally closed position) and passes over bypass switch lever momentarily actuating bypass switch to normally open then returning it to normally closed. The cam lobe continues to move until it or another cam lobe comes into contact with carrier switch lever and actuates motor carrier switch to stop the motor.

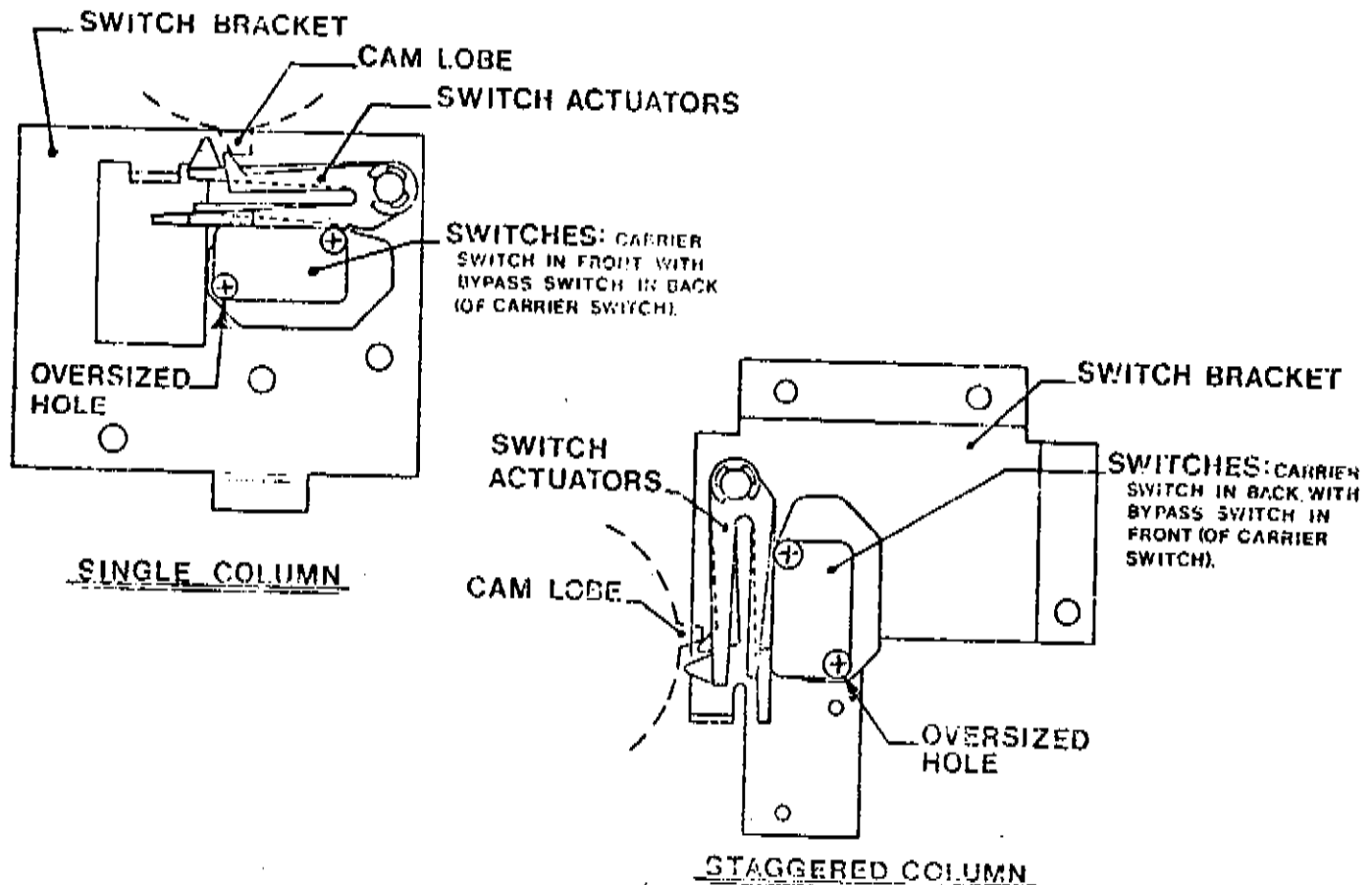


FIGURE 19

## TEMPERATURE CONTROL (See Fig. 20)

The temperature inside the cabinet is regulated by the temperature control located on the left side of the evaporator. Before adjusting the control, make sure all components of the refrigeration system are working properly and the inner door seal is tight. The factory setting will normally be with the "knob" at center range. The AIR TEMPERATURE at the feeler bulb should be cut in 39 degrees fahrenheit. To increase the temperature, turn the control counterclockwise. To decrease the temperature, turn the control clockwise. For a temperature change of approximately 2 degrees, turn the control knob 1/12 turn.

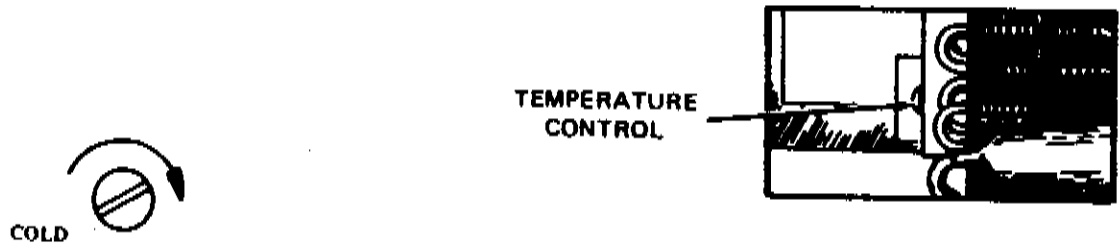


FIGURE 20

## THERMOSTAT FEELER TUBE POSITION (See Fig. 21)

In new production, as well as when replacing a refrigeration unit, it is possible to distort the position of the thermostat feeler bulb. The feeler tube should be positioned as shown in Fig. 21. It must be in the "air stream from the evaporator fan and must not touch the rear cabinet wall or the evaporator shield except at the retainer clip. The clip should be near the center of the evaporator.

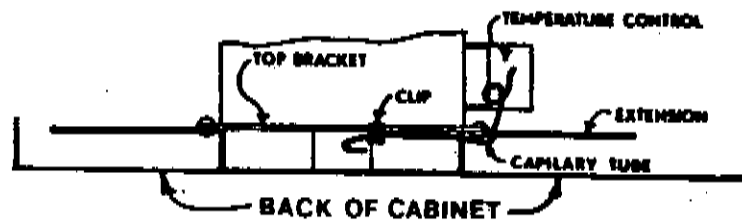


FIGURE 21



## CARE AND CLEANING

Wash the vender with soap and water. Wax the exterior with any good automobile wax. Corrosion may be removed from the interior with a fine grade steel wool and retouched with paint.

### LEXAN SIGNS

#### GENERAL CLEANING PROCEDURE

1. Wash sign with a mild soap or detergent and lukewarm water. (See list of compatible cleaning materials.)
2. Using a soft cloth or sponge, gently wash the sign. DO NOT SCRUB.
3. Rinse well with clean water.
4. Dry thoroughly with a chamois or cellulose sponge to prevent water spotting.

NOTE: DO NOT USE A SQUEEGEE.

#### COMPATIBLE CLEANING MATERIALS

1. Aqueous solutions of Soaps and Detergents: (All Reg. Trademark)
  - a. Windex
  - b. Joy
  - c. Fantastic
  - d. Top Job
  - e. Mr. Clean
  - f. Formula 409
2. Organic Solvents:
  - a. Aliphatic Hydrocarbons
  - b. Kerosene
  - c. Naphtha (VM-P grade)
  - d. Petroleum Spirits
  - e. Hexcel F.O. 554
  - f. Neleco-Placer
  - g. Turco 5042
3. Alcohols:
  - a. Methanol
  - b. Ethanol (denatured)
  - c. Isopropyl

### FRESH PAINT SPLASHES, GREASE AND GLAZING COMPOUND REMOVAL

Before drying, these conditions may be easily remedied by rubbing lightly with Naphtha VM-P, Isopropyl Alcohol or Butyl Cellosolve. Afterwards, use "General Cleaning Procedure"

### LABEL AND STICKER REMOVAL

The use of kerosene, Naphtha VM-P, standard solvents or petroleum spirits are generally effective against these conditions. General cleaning procedure should always be used after the use of these products. In cases where the sticker material, such as vinyl, does not allow the penetration of solvent, the application of heat (a hair dryer, for example) will soften the adhesive and promote removal.

**CAUTION:** EXCESSIVE HEAT CAN CAUSE SURFACE DAMAGE.



## SCRATCH REMOVAL

Hairline scratches and minor abrasions can be removed or minimized by using a mild automobile polish. (Two products that tend to polish and fill scratches making them invisible are: 1) Johnson Paste Wax; and 2) Mirror Glaze Plastic Polish (MGM 10), Mirror Bright Polish Co., Pasadena, CA. Prior to general use, it is suggested that a sample product be tested first.

## CAUTIONS:

1. DO NOT USE abrasive cleansers, highly alkaline cleaners, benzene, leaded gasoline, acetone or carbon tetrachloride.
2. Never scrape with razor blades or other sharp instruments.
3. DO NOT clean in hot sun or at elevated temperatures.

## MISCELLANEOUS

The condenser and evaporator must be kept clean for efficient operation. You must be sure that ALL vanes and tubing are clean and clear of obstruction to allow free air passage. Clean with a brush, a vacuum cleaner, or compressed air. Cabinet drain must be kept open. Clean as necessary.

LUBRICATION CHART		
INTERVAL	PARTS	LUBRICANT
Every six months	Top hinge of door. Door hinge pin at base of cabinet. Door latch cam to cabinet strike.	Part Number 323452 1 pound can
Whenever Necessary	Shelf Assembly Pivots & Rollers. Shelf Assembly Pivots & Eccentric Bearing.	Part Number 323798 1 pound can



## EZ-LOAD SERVICE

This section will deal with the specific service requirements of the 83-84 EZ Load models (and 83-84 Maxi Load staggered columns). Please refer to this section when basic servicing is required on EZ Load machines.

### LOADING INSTRUCTIONS

DOUBLE DEPTH: 12 OZ. CANS OR 10 OZ. POLYLABELED BOTTLES

A. 10 oz. Polylabeled Bottles

Use no shims or forms spacers.

- 1) Install backspacer (See Illustration 2) in maximum rear position.

B. 10 oz. Bottles or Cans

- 2) Load two (2) products on the lowering shelf which is in the up position. (Place first product on a shelf as far forward as possible. Then load second product on same shelf directly behind first product.) See Illustration 1.
- 3) FOR CANS ONLY. Check backspacer for approximately 1/2 inch space between second product and spacer. Adjust if necessary.
- 4) Load next two (2) products on opposite side of column in same manner. Continue to load products in staggered pattern. (Approximately 12 products)
- 5) Test vend each column once to properly prime each column. (Product may be vended)
- 6) Complete loading of column in staggered pattern.

**CAUTION:** IT IS VERY IMPORTANT THAT CARE IS TAKEN WHEN LOADING POLYLABELED BOTTLES. THE BOTTLE IS NOT FLATSIDED AND WILL TEND TO CROWN DOWN. IF THE FRONT COLUMN CROWNS SLIDE INTO THE REAR COLUMN WHEN LOADING, JAMS MAY OCCUR WHEN INTERLOCKED COLUMNS REACH THE VEND MECH.

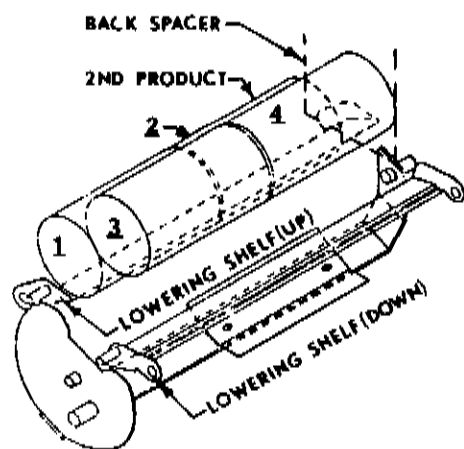


ILLUSTRATION 1

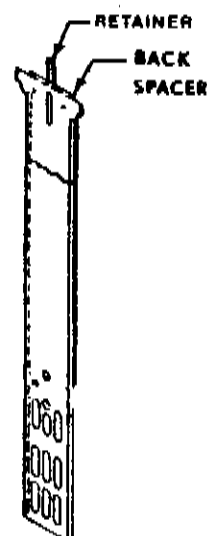


ILLUSTRATION 2



## SINGLE DEPTH

If vending 16 oz. non-returnable polylabeled bottles, install special (short) sold out levers before loading. No shims or form spacers are used with this product. In 72" and 79" models, a stack brace may be necessary. See conversion instructions.

### A. Installation of Spacers and Shims in Columns

- 1) To install side spacers: Release backspacer and turn spacer until parallel to sides of column. See Illustration 3. Install spacer supports.
- 2) Recommended side spacers per column for large, medium and small diameter bottles are based on average sized bottles. To determine proper spacing after shims and/or spacers are installed, refer to step number 3.
- 3) Spacers are designed for right and left sides of column. Stainless steel covered portion of spacers will go toward front of column.
  - a) Large diameter bottles - zero spacers, 0 to 1 shim per side of column.
  - b) Medium diameter bottles - one spacer, 1 to 2 shims per side of column.
  - c) Small diameter bottles - one spacer, 1 to 2 shims per side of column.

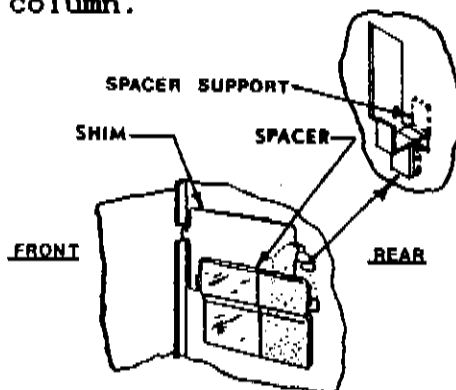


ILLUSTRATION 3

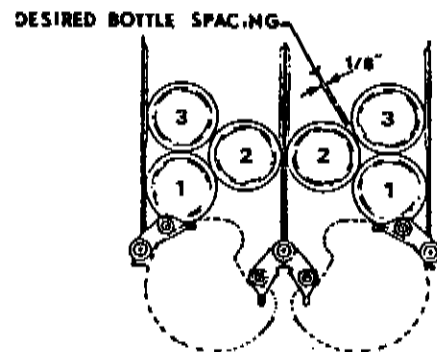


ILLUSTRATION 4

### B. Loading of First Three Bottles

- 1) Move backspacer to back of column for temporary storage.
- 2) Load first bottle on the lowering shelf that is up. See Illustration 4.
- 3) Load second bottle on opposite side of column and third bottle above first bottle, as in Illustration 4.

### C. Check Each Column For Proper Use of Spacers and Shims

- 1) Make check with only three bottles loaded in the column.
- 2) With the third bottle to be loaded, over against the column wall, check spacing between the largest parts (probably butts) of bottles 2 and 3. See Illustration 4.

### D. To Complete Loading and Checkout Procedure

- 1) Check position of backspacer(s). Position to obtain approximately 1/2 inch clearance between bottle crown and backspacer(s).
- 2) Complete loading in staggered pattern.
- 3) Test vend each column once. (CAUTION: Product will vend.)

**CAUTION:** Where more than one column is operated by one selection button columns affected should be loaded at equal height.



## CONVERSION INSTRUCTIONS

### PREPARATION STEPS

When converting from double depth vending to single depth or from single depth to double depth, the following preparation steps are necessary:

- 1) Remove the vend mechanism cover.
- 2) Remove all products from vender.
- 3) Stop all motors so that the cam mounting screws are visible and not blocked by the drive link. The bail should also be positioned directly at the bottom of the column to allow access to the bail bracket mounting screws.
  - a) Start each motor by operating the switch lever to the left.
  - b) Stop the motor by removing one of its motor wires.
- 4) CAUTION: Remove power from the vender and procede as required.

### CONVERT FROM DOUBLE DEPTH TO SINGLE DEPTH

#### Staggered columns ONLY

Kit Number	Description
106916-36	Converts 4 columns
106916-31	Converts 5 columns
106916-30	Converts 6 columns
106916-33	Converts 7 columns
106916-32	Converts 8 columns

These kits contain spacer shims (P/N 370864), formed spacers (P/N 106284-1 L.H., P/N 106284-2 R.H.), rear spacer support (P/N 384990), and a crown puller (P/N 31700).

NOTE: The shims, form spacers and crown puller are the same parts that have been used in Vendo Super Stacks since 1972.

Obtain the necessary parts or kits and procede as follows:

- 1) Remove the retaining screws from each motor cam and rotate the TOP CAM to its single depth position as shown in Figure 22. Replace the retaining screws. Note: If the top cam has only two (2) mounting holes, REMOVE THE CAM and replace the screws.
- 2) Remove existing bail brackets from all bails.
- 3) Remove existing spacer bars from the bottom of all center partitions. The metal spacer bars on left hand and right hand partitions may remain in position.
- 4) Refer to Initial Loading Instructions on the vender for:
  - a) Shim and Form Spacer needs per bottle diameter.
  - b) Adjusting back spacer.
  - c) Loading and test vending.

NOTE: IF YOUR VENDER IS EQUIPPED WITH COLORED PLASTIC CAMS, SEE PAGE 89 OF PARTS SECTION.

## STAGGERED COLUMN CAM POSITIONS

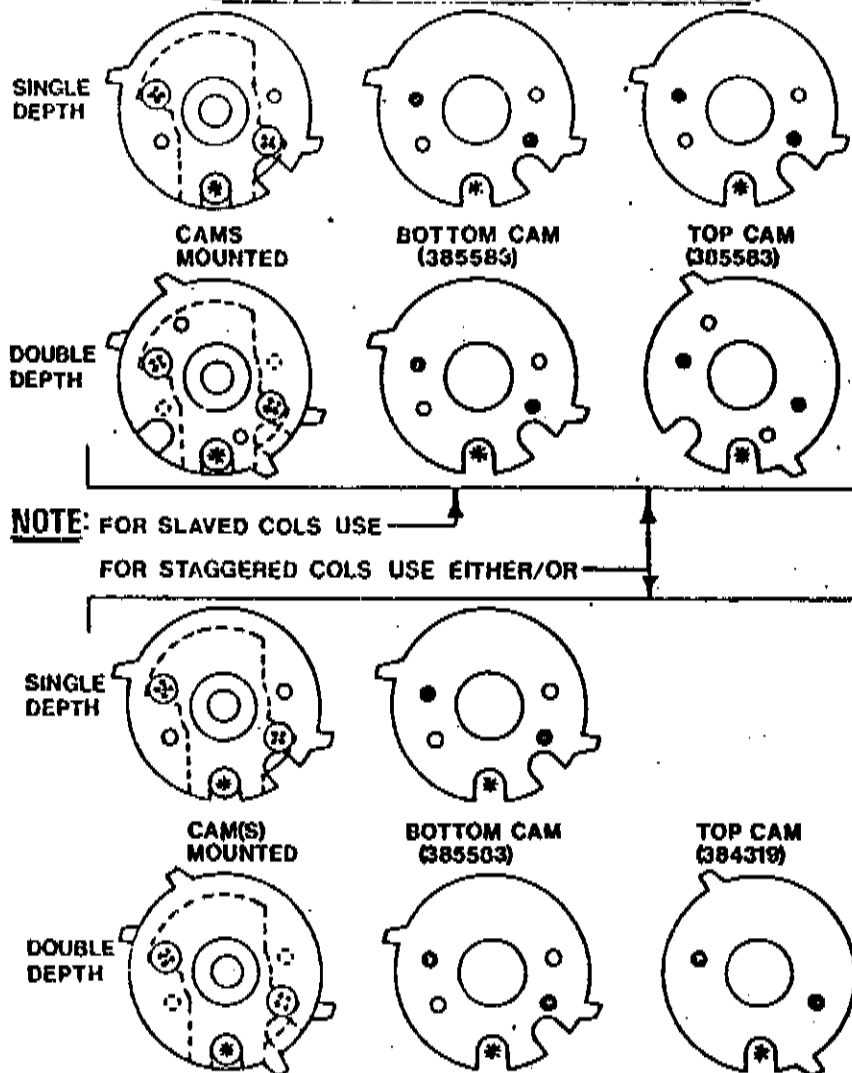


FIGURE 22

### 16 OZ. PLASTI-SHIELD NON-RETURNABLE BOTTLES ONLY

The 83-84 models will vend the large diameter 16 oz. non-returnable poly-labeled bottle (i.e.: plasti-shield). These bottles are approximately 3 inches in diameter and two conditions must be met to vend them properly.

- 1) A stack brace must be installed on the front of the stack to give added support to the partitions.

Kit Number	Vender Type	Columns
132079	E-Z Load	5
131003	E-Z Load	7
131004	E-Z Load	8
132070	Maxi Load	4 + 2
132071	Maxi Load	5 + 3
132072	Maxi Load	7 + 2

The Sold Out levers must be shorter to insure retaining two (2) bottles on the lowering shelf at Sold Out. This may be done by either cutting the standard lever P/N 384322 at the existing notch OR replacing the standard levers with the designed short lever P/N 384322-2.

## MECHANICAL VEND CYCLE

Each column is operated by an individual motor assembly and the vend mechanism consists of a bail and two lowering shelves with a link connecting the motor to the bail.

When vending any product "single depth", the motor cam will have two lobes. The column will vend two products for each 360 degree rotation of the motor cam.

With the column properly loaded, the product in the column is supported by the lowering shelf that is in the "up" position. When the bail is rotated by the motor, the shelf is lowered to deposit that product directly to the chute while the opposite shelf is raised to support the remaining product. On the following vend, this process is repeated from the opposite side of the column.

When vending any product "double depth", the motor cam will have four lobes. Each column will vend four products for each 360 degree rotation of the motor cam.

With a column properly loaded and primed, there will be a product supported BETWEEN a bail bracket on the bail and a spacer bar (product retainer) at the bottom of its partition at the rear of the column. One lowering shelf will be "down" and the opposite shelf will be "up" supporting product in that column. See Figure 23.

On the first vend from this start position, the motor will rotate the bail just enough to release the product from the bail bracket and STOP. On the next vend, the motor will operate the bail toward the opposite side of the column. The "up" shelf is lowered allowing both products to leave the shelf. The FRONT product is dropped directly to the delivery chute and the REAR product is held on the bail bracket. The process is repeated vending two products from each side of each column for every 360 degree rotation of its motor cam.

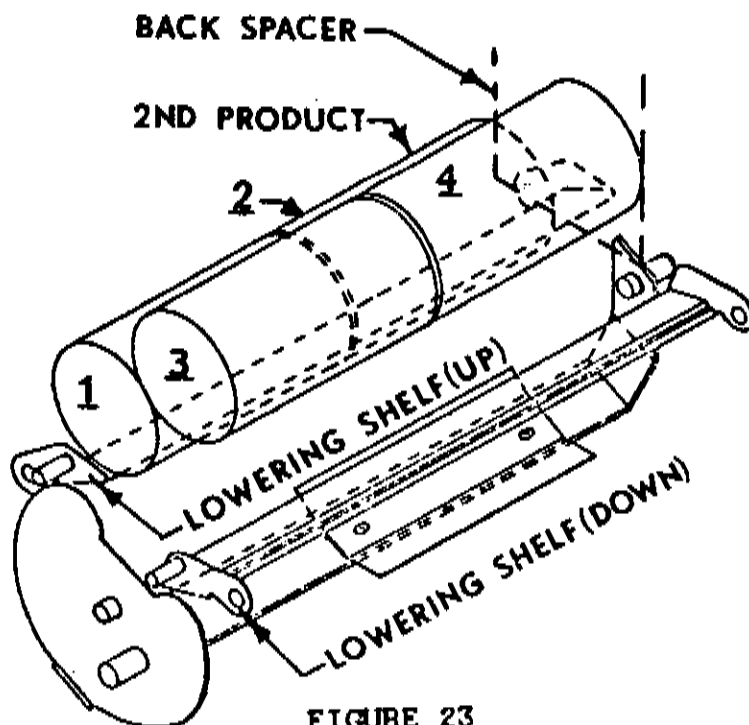
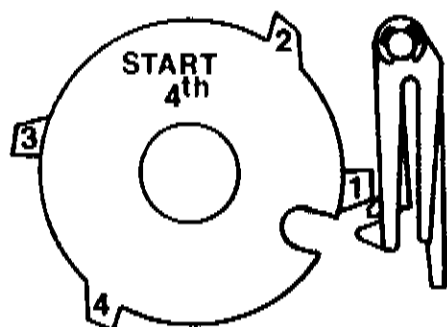
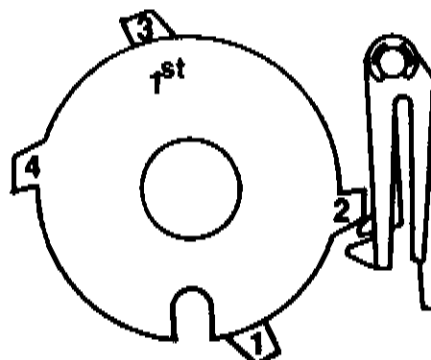


FIGURE 23

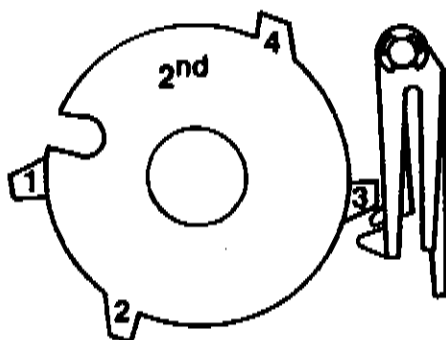


- S** Properly loaded and primed. One (1) product will be on bail bracket left shelf "up"; right shelf "down".

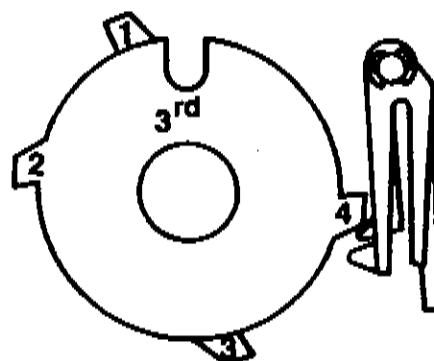
- 4** Vends one (1) product from right shelf, deposits one (1) product on bail bracket left shelf "up"; right shelf "down"; cam has rotated 360 degrees.



- 1** Vends product on bail bracket (no product on bail bracket) left shelf "up"; right shelf "down".



- 2** Vends one (1) product from left shelf, deposits one (1) product on bail bracket left shelf "down"; right shelf "up".



- 3** Vends product on bail bracket (no product on bail bracket) left shelf "down"; right shelf "up".

\*ANY SELECTION CAM MAY BE AT ANY ONE OF THE FOUR POSITIONS AT STANDBY READY TO VEND.



## MAXI LOAD SERVICE

### INTRODUCTION

This section will be mainly concerned with the service requirement of the Maxi Load single column and slave unit. The Maxi Load staggered columns service requirements are the same as previously discussed E-Z Load requirements. Please refer to the E-Z Load service section for servicing the Maxi Load staggered columns.

### THE SLAVE UNIT

The Slave Unit is two staggered columns run by one motor through a gear system. This unit basically performs the same function as an E-Z Load sequencer. Following is an explanation of The Slave Unit mechanical vend cycle and servicing requirements.

### MECHANICAL VEND CYCLE

Two columns are operated by one motor assembly (with one drive gear, two 'adjustable' cams, and two gear assemblies). The vend mechanism of each column consists of two lowering shelves, a bail and a link connecting the bail to one of the gear assemblies. (See Figure 24)

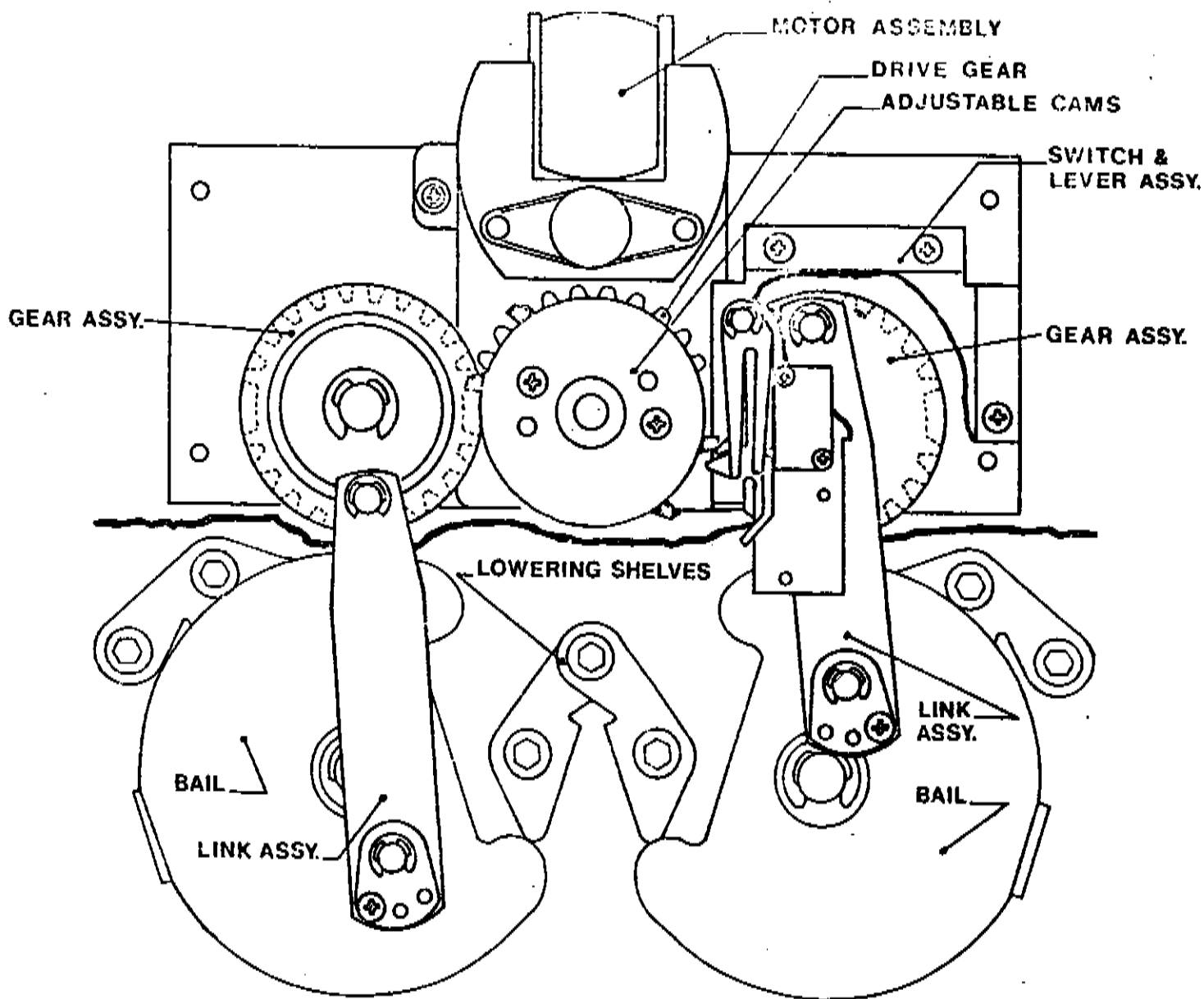
When the cams are adjusted for "single depth" vending, the cams will show only 2 lobes. Two products will be vended with each 360 degree rotation the cams--one from each column.

With the columns properly loaded, the products in the columns are supported by the lowering shelves that are in the "up" position. When the motor runs, the drive gear and cams rotate, rotating one of the gear assemblies. The gear assembly rotates the bail (via link), which lowers the "up" shelf to deposit that product directly to the chute and delivery to customer, while the opposite shelf is raised to support the remaining product. On the following vend, this process is repeated on the opposite gear assembly and column.

When the cams are adjusted for "double depth" vending, the cams will show 4 lobes. Four products will be vended with each 360 degree rotation of the cams--two from each column.

With the columns properly loaded, there will be 2 products on each lowering shelf in the "up" position supporting remaining products in column. On the first vend, the "up" shelf is lowered while the "down" shelf is raised. This deposits the front product directly to chute and holds the rear product between a bail bracket on the bail and a spacer bar (product retainer) at the bottom of its partition at the rear of the column. On the second vend, the bail is rotated just enough to release the rear product from the bail. This procedure is then repeated in the opposite column (vends 3 and 4). This process of vending two products from each column is repeated for every 360 degree rotation of the cams.

**Vendo®**



**FIGURE 24**

### **CAM-TO-PRODUCT RELATIONSHIP**

The cam-to-product relationship is the same as the E-Z Load relationship except that the 360 degree rotation is alternated between two columns by the gears.

### **LOADING INSTRUCTIONS**

The two columns of the slave unit are loaded as described in the E-Z Load loading instructions (page 103). **BOTH COLUMNS MUST BE LOADED EVENLY TO INSURE MAXIMUM VEND CAPACITY OF SELECTION #1.**

## TO REMOVE: MOTOR

- A. Unload both columns completely. The procedure described below will not work if there is any product on lowering shelves or bails.
- B. Disconnect power from motor.
  - 1. Remove wires from motor terminals. See Figure 24.  
NOTE: Be sure to mark, in some manner, which wire goes to which terminal.
- C. Remove Switch Bracket Assembly. See Figure 24.
  - 1. Remove bracket assembly (with switches and levers attached) by removing 3 tapping screws (save screws).
  - 2. Drape assembly over sold out channel to remove this assembly from work area.
- D. Remove cam covers (2). Save screws (2) and cams.
- E. Remove links (2). See Figure 24.
  - 1. Snap off both small "E" ring retainers from each link. (One on gear pin - top; one on bail pin - bottom.) Save "E" rings.
  - 2. Slip links off gear pin. It should not be necessary to remove link completely from bail pin.
- F. Remove Outer Gears (Right and Left).
  - 1. Snap off large "E" ring retainers (save "E" rings). See Figure 24.
  - 2. Remove gears.
- G. Remove Motor.
  - 1. Remove the 3 mounting screws and take motor off motor plate. See Figure 24.
- H. If you are replacing just the motor, it will be necessary to remove the Motor Hub (gear).
  - 1. Knock out the rolled spring pin from hub and motor shaft. Save pin.
  - 2. Remove hub from motor shaft.
  - 3. Be careful not to damage pin or hub.
- I. To Re-install: Reverse above procedure and refer to page 112 for driven gear timing.



## GEARING-TIMING INSTRUCTIONS

When removing or replacing a key component (motor, drive gear or gear assembly) of the motor assembly on the slave unit, the following procedure should be used to insure proper operation of slave unit.

**SPECIAL NOTE:** When removing or inserting pin on drive gear, be sure that the drive gear is well supported to prevent damage to motor shaft.

**NOTE:** This procedure is written on the basis that both assemblies have been removed and that the drive gear is mounted on the motor shaft.

- 1) Decide on which gear assembly (left or right--makes no difference) will be put on first.
- 2) Run motor until the teeth of the drive gear are on the opposite side away from selected gear assembly. **NOTE:** It will be necessary to connect one wire to start/stop motor.
- 3) Re-install first gear on appropriate pin, aligning either of the missing tooth areas of gear assembly to any point on blank side of drive gear. (See Figure 25)
- 4) Replace "E" ring to secure gear assembly.

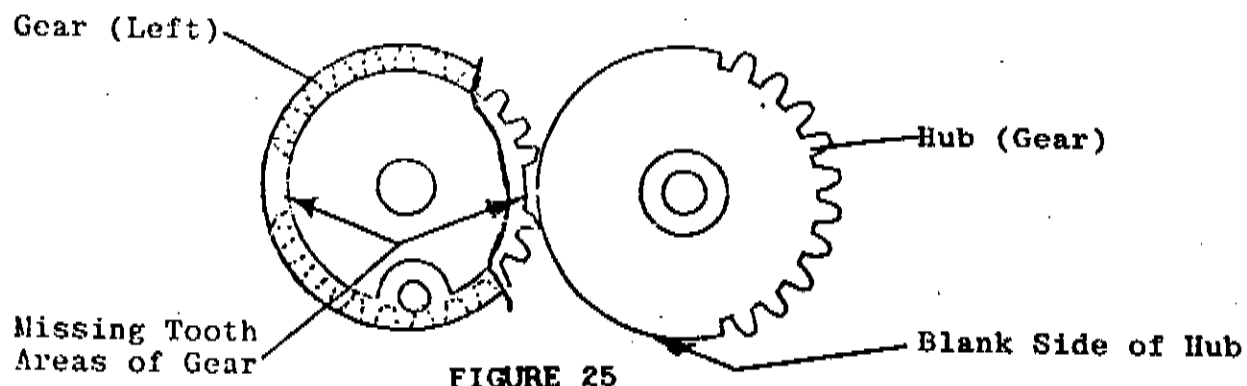


FIGURE 25

- 5) Run motor until teeth of installed gear and drive gear are engaged as shown in Figure 26.
- 6) Re-install second gear assembly, aligning either missing tooth area gear with blank side of drive gear. (See Figure 26)
- 7) Replace "E" ring to secure gear assembly.
- 8) Run motor until both gears have gone through one complete cycle to check for proper operation.
- 9) Complete installation of other parts (links, switch bracket, cam covers, etc.).
- 10) Run motor to check for proper operation of both columns' vend mechanisms.

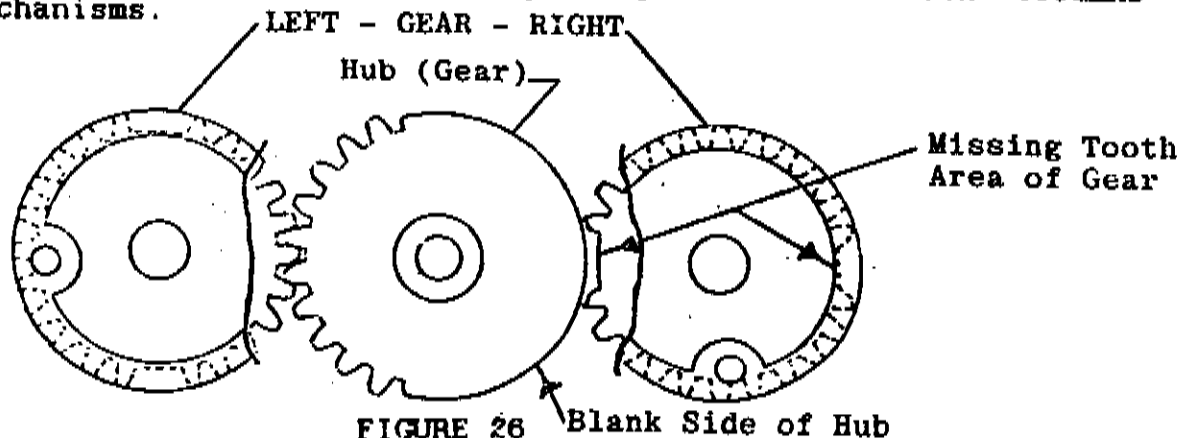


FIGURE 26

## THE SINGLE COLUMN

The Single Column is narrow as compared to a staggered column. This allows the products to be stacked directly on top of each other. It employs a new vend mechanism that is unique from the staggered (E-Z Load) column concept. The different loading instructions, conversion instructions, and vend mechanism are explained in the following section.

## LOADING INSTRUCTIONS

Double Depth: 12 oz. cans, 10 oz. cans, and 10 oz. polyabeled bottles

10 oz. polyabeled bottles only.

1. Install backspacer (See Figure 27) in maximum rear position.
- 12 oz. cans or 10 oz. polyabeled bottles.
  2. Load two products on blocking shelf. Place first product on shelf as far forward as possible, then place second product on shelf on shelf directly behind first product (See Figure 29).
  3. FOR CANS ONLY: Check backspacer for approximately 1/2" space between second product and spacer, adjust backspacer if necessary.
  4. Load next six products on top of first two products in the same manner as in step 3.
  5. Test vend column until at least two products vend.
  6. Complete loading of column.

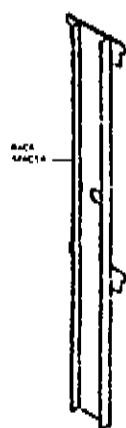


FIGURE 27

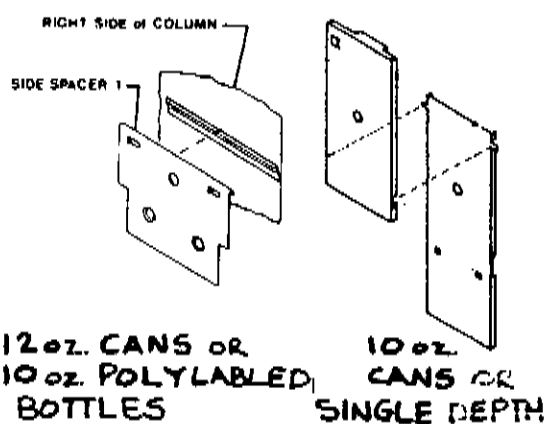


FIGURE 28

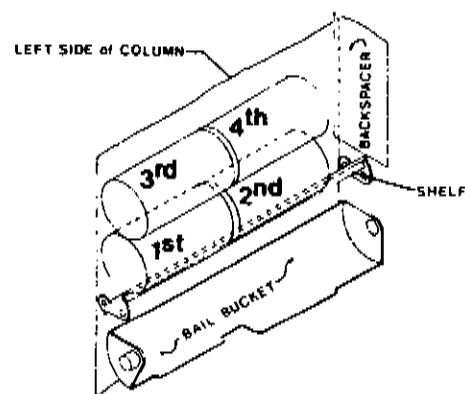


FIGURE 29

## SINGLE DEPTH

NOTE: For 16oz. polylabelled bottles, DO NOT USE any side spacers.

- a. Load product on blocking shelf (with crown towards rear of column) as far as possible.
- b. Check position of backspacer for 1/2" spacing between product crown and backspacer; adjust backspacer if necessary.
- c. Load two products on top of first product.
- d. Test vend column until product vends.
- e. Complete loading of column.

## CONVERSION INSTRUCTIONS

### 1. Preparation Steps

When converting from double depth vending to single depth or from single depth to double depth, the following PREPARATION STEPS are necessary:

- a. Remove the vend mechanism cover.
- b. Remove all products from the vender.
- c. Stop all motors so that the cam mounting screws are visible and not blocked by the drive link.
  - 1) Start each motor by operating the switch lever to the left.
  - 2) Stop the motor by removing one of its motor wires.
- d. **CAUTION:** REMOVE POWER FROM THE VENDER AND PROCEED AS REQUIRED.

### 2. Convert From Double Depth To Single Depth

- a. Remove the retaining screws from each motor cam and rotate the TOP cam to its single depth position as shown in Figure 30. Replace the retaining screws.
- b. For 16 oz. polylabeled bottles, remove all side spacers.
- c. FOR ANY OTHER package, consult kit list or your nearest Vendo Service Representative.

NOTE: IF YOUR VENDER IS EQUIPPED WITH COLORED PLASTIC CAMS, SEE PAGE 89 OF PARTS SECTION.

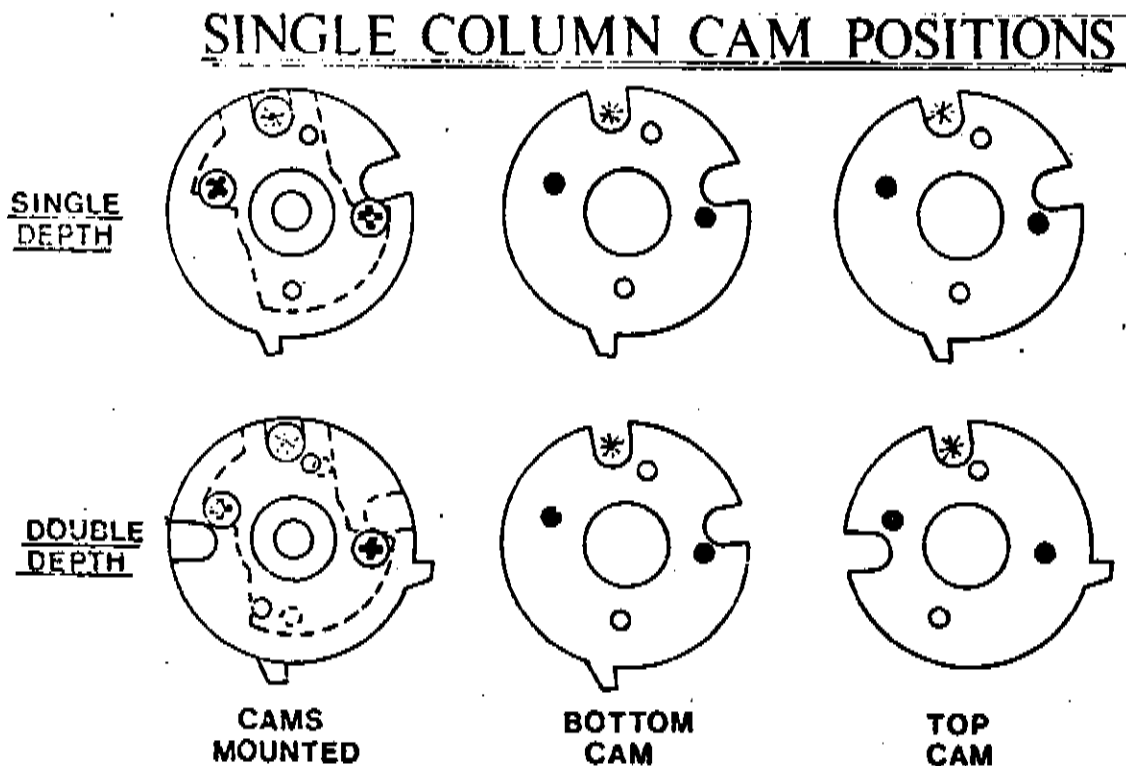


FIGURE 30



## HOW THE SINGLE COLUMN MECHANISM WORKS

### VEND CYCLE (See Figure 31)

Each Single Column is operated by an individual motor and switch assembly. The vend mechanism consists of a link assembly, crank, bail bucket, shelf link and a blocking shelf.

When a column is set for "single depth" vending, the cams will show only one lobe. The column will vend only one product for each 360 degree rotation of the motor cams.

With the column properly loaded and primed (product in bail bucket), the blocking shelf is in its down position and supporting the product in its column. When the motor runs, the cams rotate, turning the crank (via link assembly). The crank on the link assembly side is pushed down, rotating the bail bucket, which deposits product on chute for delivery to customer. The other end of the crank is rotated up, which raises the blocking shelf, depositing product in column on TOP of bail bucket. The motor continues to run, causing the crank and bail bucket to reverse direction. As the crank and bail bucket rotate, one product is deposited IN the bucket ("priming" bucket). During this time, the blocking shelf is lowered, blocking (supporting) the remaining product in the column. The cam has now rotated 360 degrees. This process will happen at each vend.

When the column is set for "double depth" vending, the cams will show two lobes. The column will vend two products for each 360 degree rotation of the motor cams.

With the column properly loaded and primed, the product in the column is supported by the blocking shelf. When the motor runs, the front product is deposited to the chute. On the next vend, the motor will run and deposit the rear product to the chute and continue to run. The blocking shelf is raised depositing two products on TOP of bail bucket. Motor continues to run depositing two products INTO the bail bucket. The blocking shelf is lowered supporting remaining product in the column. Motor stops. At this point, the motor cams have rotated 360 degrees. This process of vending two products will occur for each 360 degree rotation of motor cams.

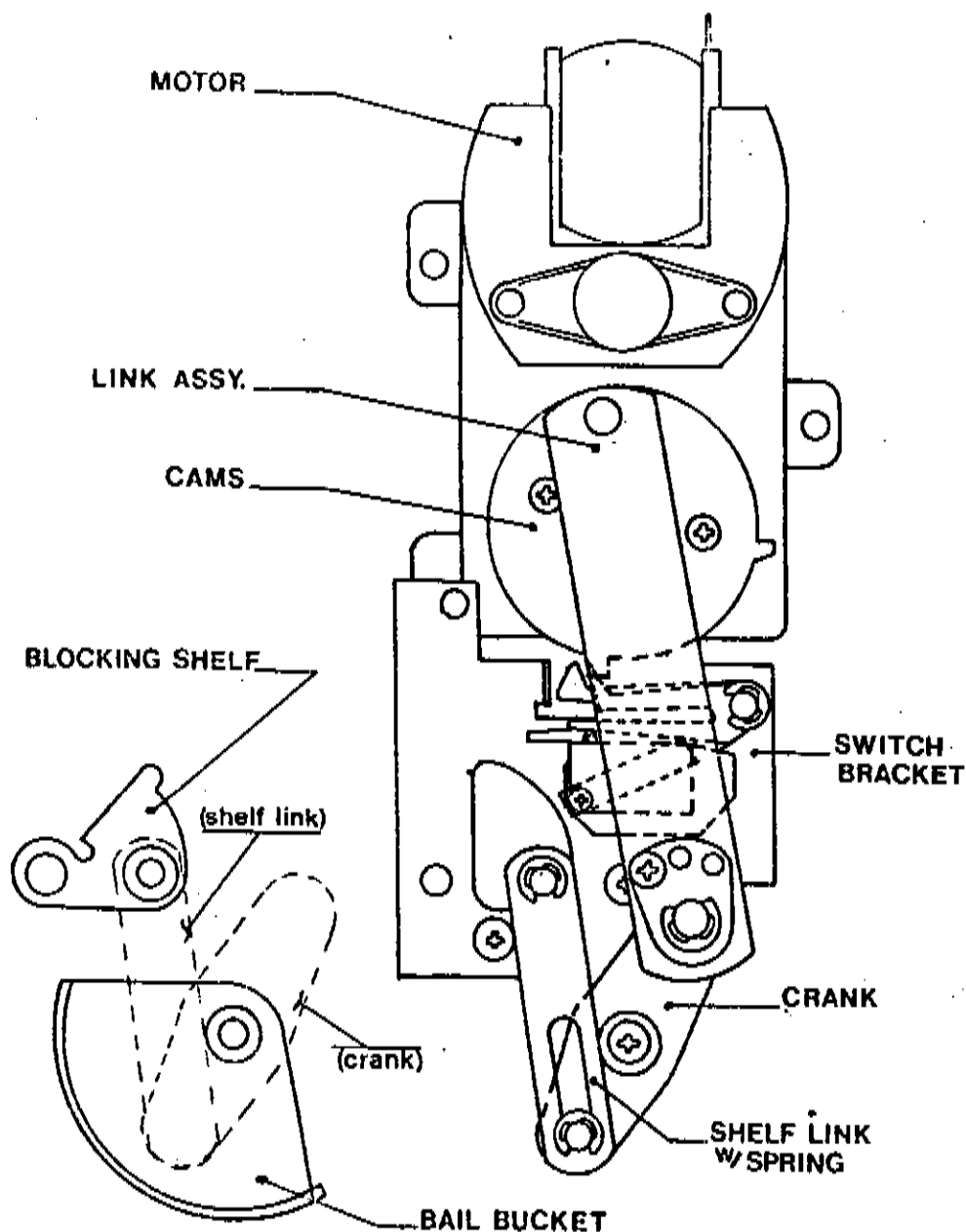


FIGURE 31

## PARTS DESCRIPTIONS (See Fig. 31 and Pg. 89 for plastic cams)

### a. Motor Cams (P/N 385602 Metal Cam)

There are two motor cams identical in size and shape. Each cam has one lobe, four mounting holes, and two link slots. The cams are mounted to the motor hub assembly with two screws and retain the link assembly in place. Using one set of holes, there will be one visible lobe (single depth vending). Using the other set of holes, there will be two visible lobes (double depth vending).

- b. Link Assembly (P/N 132261)  
The link assembly is mounted to the motor hub assembly and to crank. It is held in place by the motor cams on the motor hub and an "E" ring retainer on the crank. The link transmits the rotational force of the motor to an up and down force to the crank.
- c. Crank (P/N 131988)  
The crank is mounted directly to the bail bucket. It is held in place by a washer head screw fastened to the bail bucket. The crank provides an 180 degree arc rotational force to the bail bucket via the link assembly. It also provides an up and down force to the shelf link.
- d. Bail Bucket (P/N 385589)  
The bail bucket is mounted inside the stack and to the crank. The bucket is supported by a nylon bushing in the back of stack, and a nylon bushing in a "u" slot in the front mech plate. It is secured in place by the switch bracket assembly. The bail bucket receives product from the column and delivers it to the chute when rotated in a 180 degree arc by the crank. **CAUTION: BAIL BUCKET MUST BE INSTALLED SO THAT BUCKET IS 'OPEN' TOWARD TOP AND/OR RIGHT SIDE OF COLUMN.**
- e. Shelf Link (P/N 385580)  
The blocking shelf link is mounted to the crank and to the blocking shelf and retained with "E" rings. The slotted end attached to the crank. The shelf link drives the blocking shelf up and/or down as crank rotates.
- f. Blocking Shelf (P/N 132032)  
The blocking shelf is mounted inside the stack. It pivots on a pin at the back of the stack and on a pin that is part of the switch mounting plate. The blocking shelf provides support for product in the column. It is moved up and down by the shelf link assisted by a spring. Shelf is raised to allow product to load into bail bucket and lowered to provide product support.
- g. Shelf Spring (P/N 385728)  
The spring is directly mounted to blocking shelf pin and to shelf link pin on crank. The spring provides a downward tension for blocking shelf to insure that it blocks the product.
- h. Switch Bracket (P/N 132028)  
The switch bracket is mounted to the stack front mech plate, between mech plate and crank/link assembly. It is held in place by two screws. Switch bracket provides mounting platform for vend switches, switch actuator levers and front mounting pin for blocking shelf. Also traps bail bucket front pivot in place.

## PROBLEM IDENTIFICATION

### ELECTRICAL VEND CYCLE

When sufficient coins are deposited and are routed through the acceptor into the changer, the changer vend switch is operated.

The changer vend switch will complete a circuit to the vender credit relay to energize it. (Vender credit established.) With the vender credit relay energized, a credit "holding" circuit is created through the motor carrier switches, at least one "B" sold out switch, and a switch in the credit relay. A "Selection Circuit" is now available to all selection switches.

When a selection is made, a circuit is completed through the changer switch, a credit relay switch, the selection switch series circuit, the selection switch operated, and one sold out switch "A", to start the motor selected.

As soon as a circuit is completed to a motor, the motor starts. The selection must be held until the cam releases its motor carrier switch.







When the motor cam operates its motor carrier switch, the credit relay will de-energize. The motor carrier switch provides a circuit to keep the motor running. The bypass switch\* will be operated momentarily after the motor carrier switch. Under these circumstances, the remaining selections will not be affected. When the motor carrier switch is operated the second time, the motor stops and vender is ready for another cycle. (Stand-by Position)

\*See Bypass Circuit of step-by-steps.

### ABBREVIATIONS

C.R.E.M.....	Coin Return Electro Magnet
N.C.....	Normal Closed
N.O.....	Normal Open
C.....	Common
C.C.....	Correct Change

### SYMBOLS

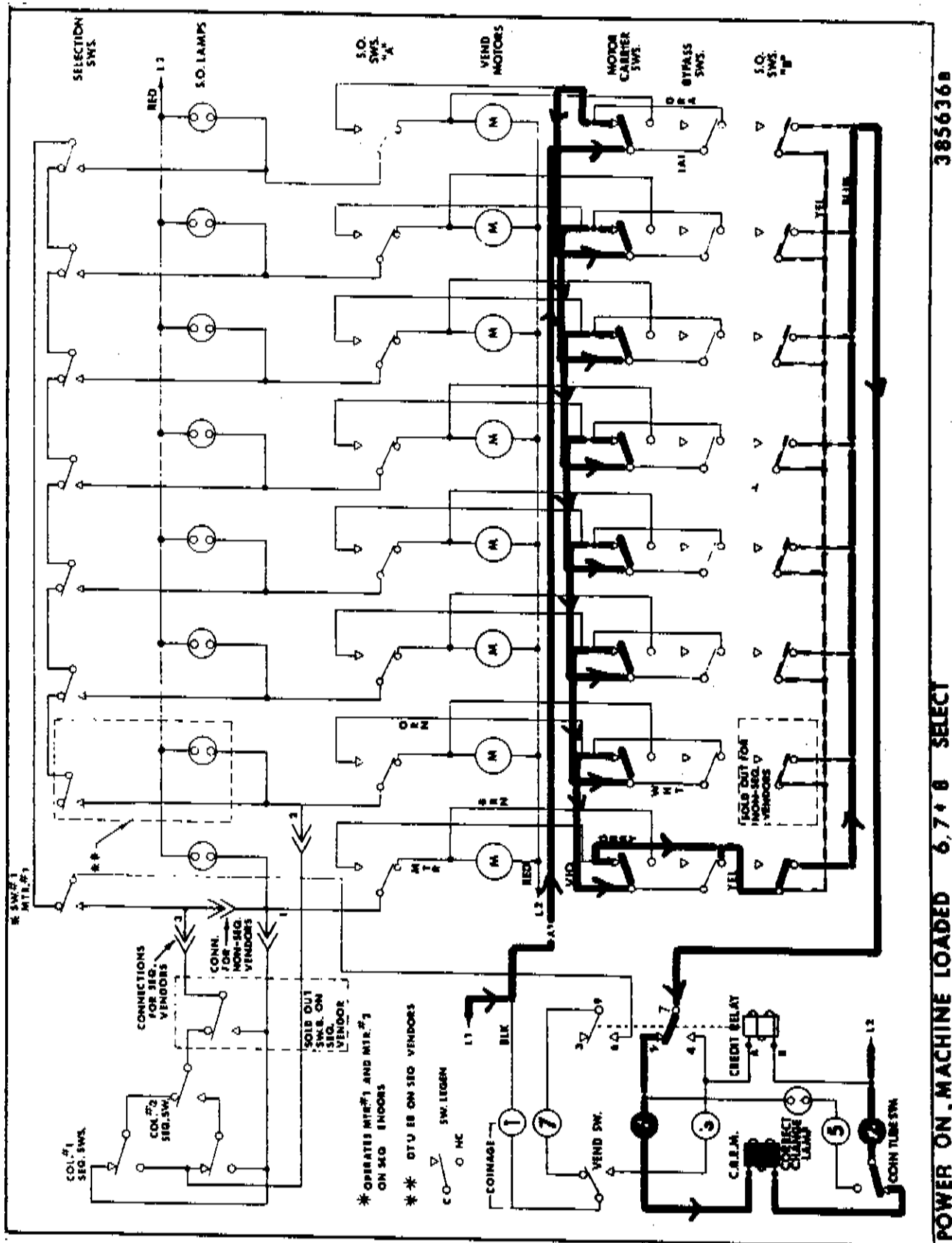
	Switch
	Service Cord Line Plug
	Neon Lamp
	Coil
	Electrical Wire Junction
	Electrical Plug and Receptacle Identification

**STAND-BY**

Line one power is supplied to energize the C.R.E.M. coils through:

1. Each Motor Carrier Switch C--NO contacts starting with the common of the LAST selection (5, 6, 7, or 8) depending on the number of motors used.
2. From the N.O. contact of the number one Selection Motor Carrier Switch to the common contact of ALL Sold Out Switch B's. (Product in any one Sold Out controlled column will allow the machine to accept money.)
3. Contacts #7 and #1 in the de-energized credit relay.



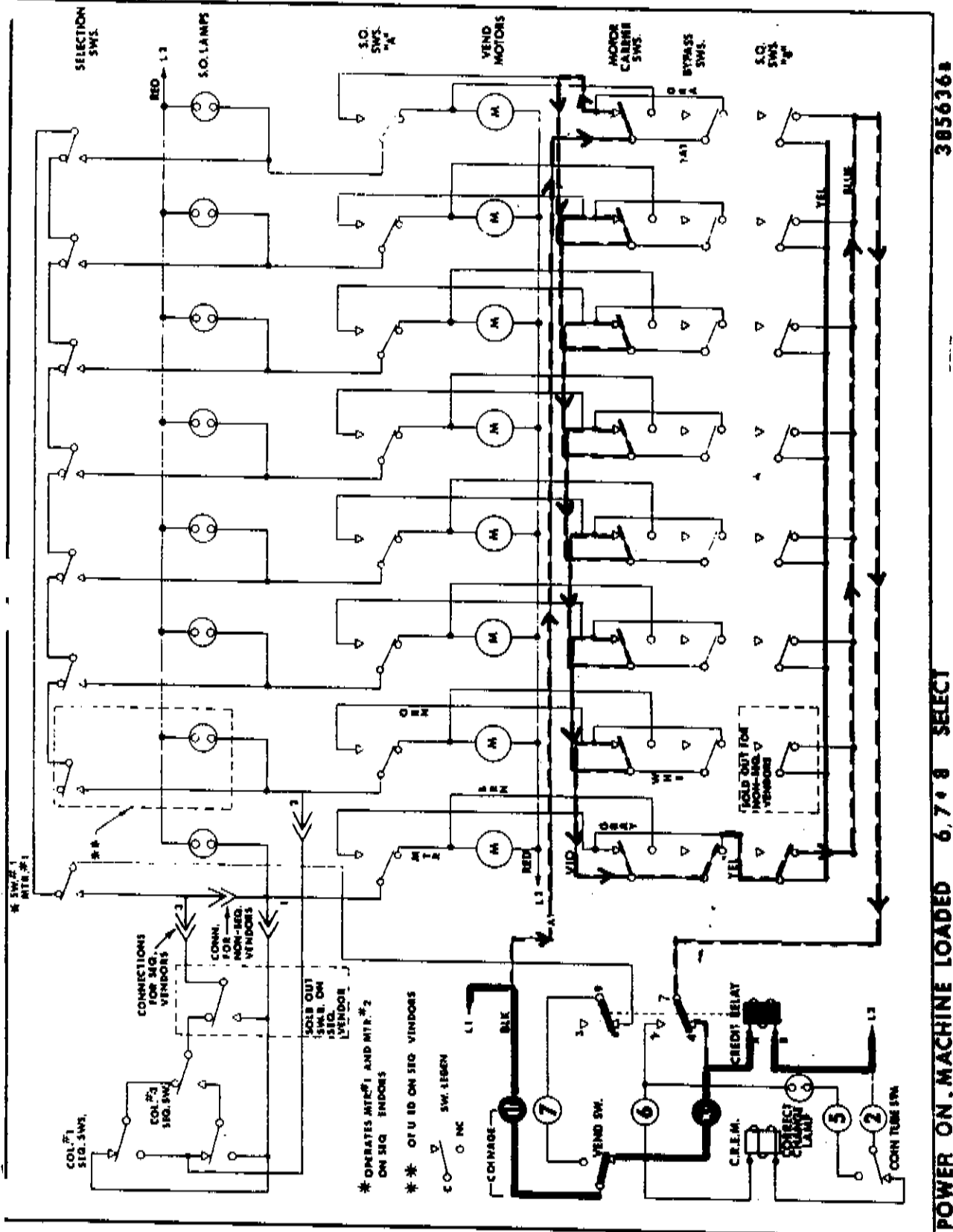


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POWER ON, MACHINE LOADED 6, 7 + 8 SELECT

CREDIT ESTABLISHED  
(CREDIT HOLD)

1. When the proper amount of money is inserted, the Coinage Vend Switch is activated. Power is applied to the Vender Credit Relay Coil (SOLID LINE). (Term A & B at the Credit Relay Receptacle).
2. When the Credit Relay energizes a switch (Term 7-4) in the relay provides a HOLD circuit for the Credit Relay. This is the same circuit that provides a C.R.E.M. circuit when the vender is at STAND-BY (DOTTED LINE).



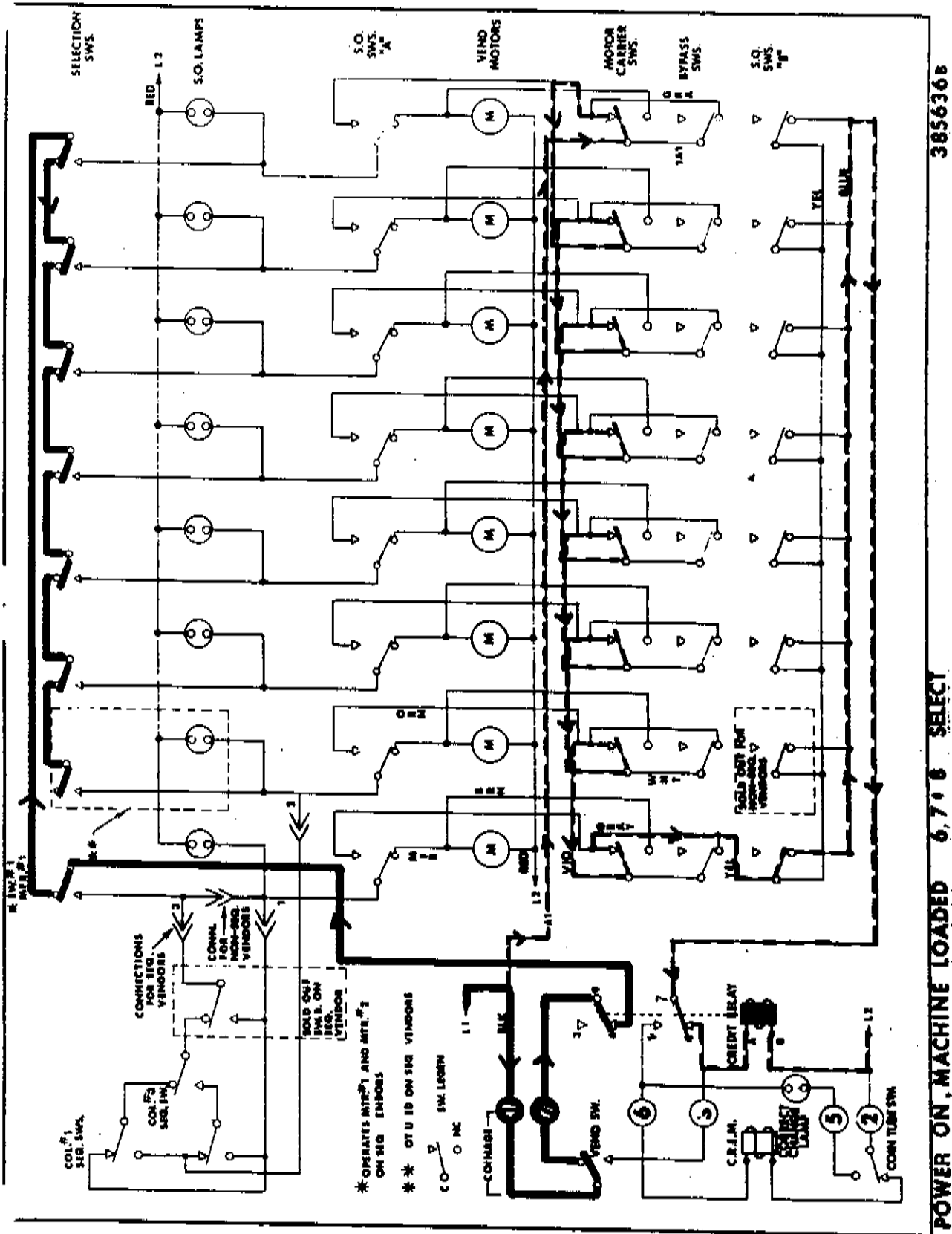
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POWER ON MACHINE LOADED 6, 7 & 8 SELECT

## "VEND" SWITCH COINAGE

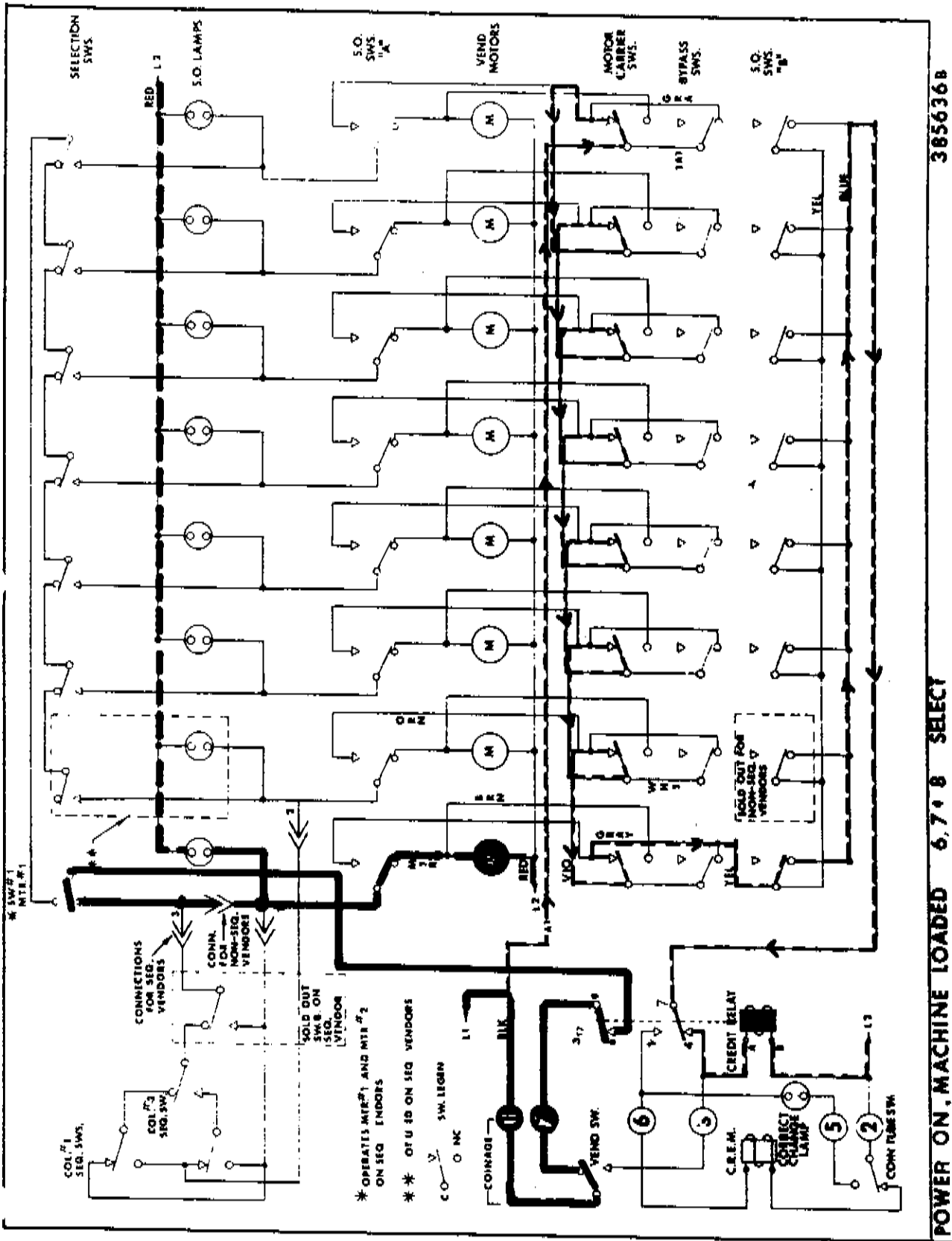
When the Coinage "Vend" Switch Circuit returns to stand-by (Coinage Pin 1 through Pin 7), all selection switches have power supplied through relay contacts #6 and #9 in the sequence shown.

The Credit Relay stays energized.



**VEND MOTOR START  
(SELECTION #1)**

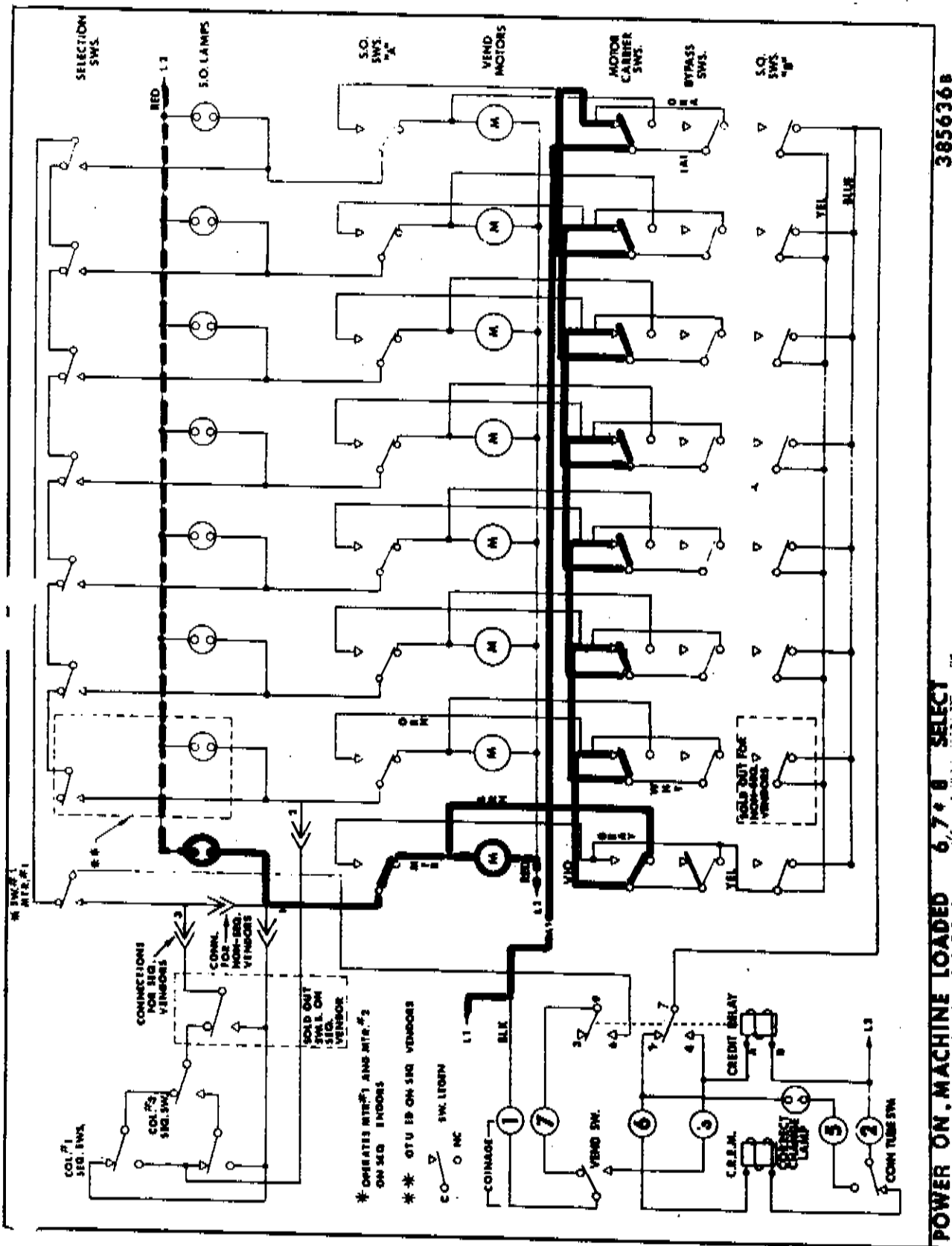
1. When a Push Button Selection Switch is operated, the Vend Motor selected will start.
2. The Sold Out lamp for that selection will light.
3. The Motor will continue to run ONLY IF the selection is held.
4. The Credit Relay remains energized.



# MOTOR CARRIER SWITCH (BYPASS SWITCH)

1. When a motor carrier actuator leaves its motor cam lobe, a circuit is provided to run the motor.
2. The Credit Relay is de-energized.
3. The Sold Out lamp stays ON.
4. The Bypass switch is MOMENTARILY operated to normal open (N.O.) and then returns to its stand-by or "Bypass" position.  
NOTE: If the bypass switch does NOT momentarily OPEN, the Credit Relay will remain energized.
5. The Motor will continue to run until another motor cam lobe operates the motor carrier switch. At that point, the motor will stop. (See "STAND-BY")





385636B

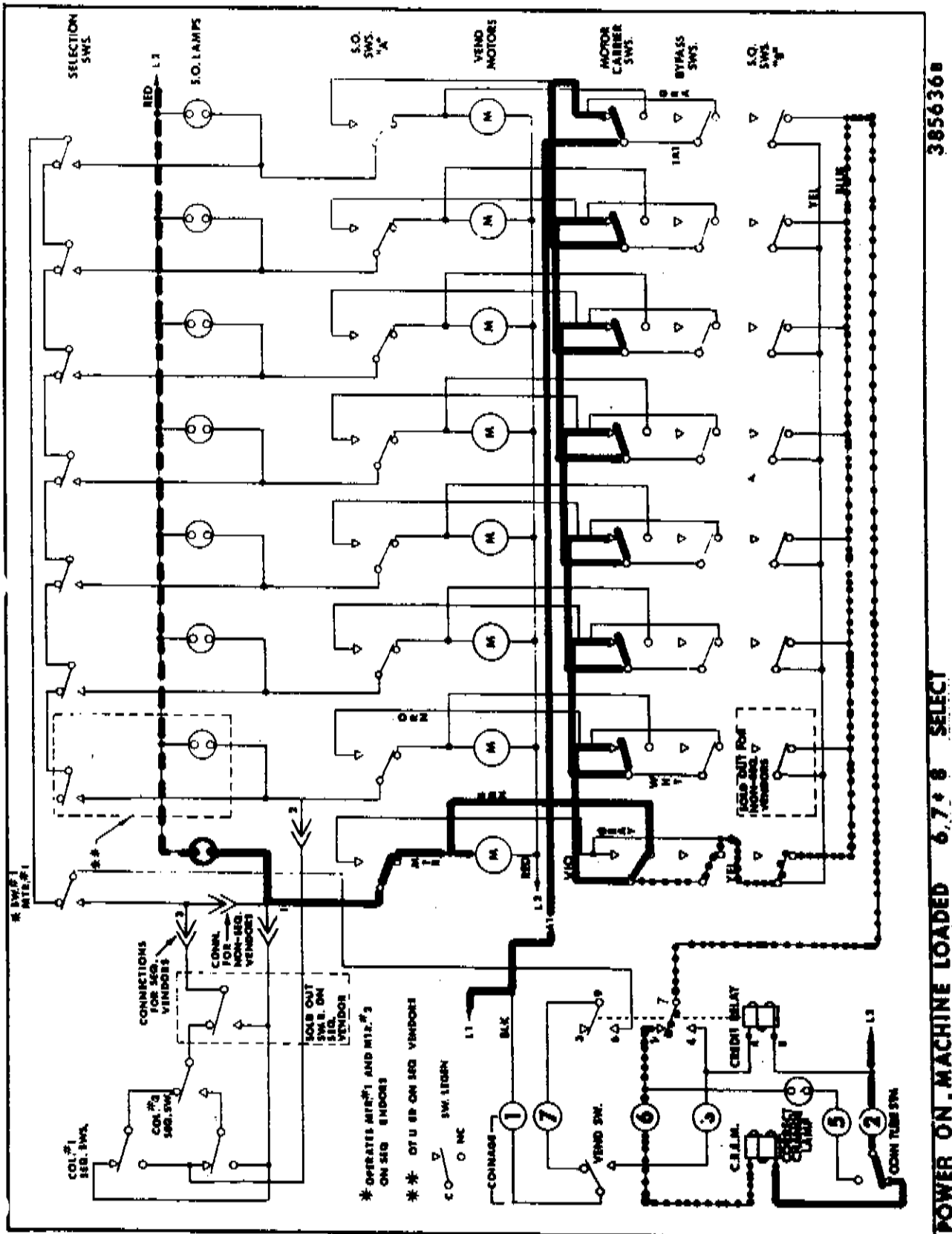
POWER ON. MACHINE LOADED 6.7.8 SELECT

### BYPASS CIRCUIT

If for some reason the vend motor receives power and starts BUT DOES NOT complete its cycle, the motor carrier switch will be OPEN in the C.R.E.M. and CREDIT RELAY HOLD Circuit. The Sold Out light will stay ON.

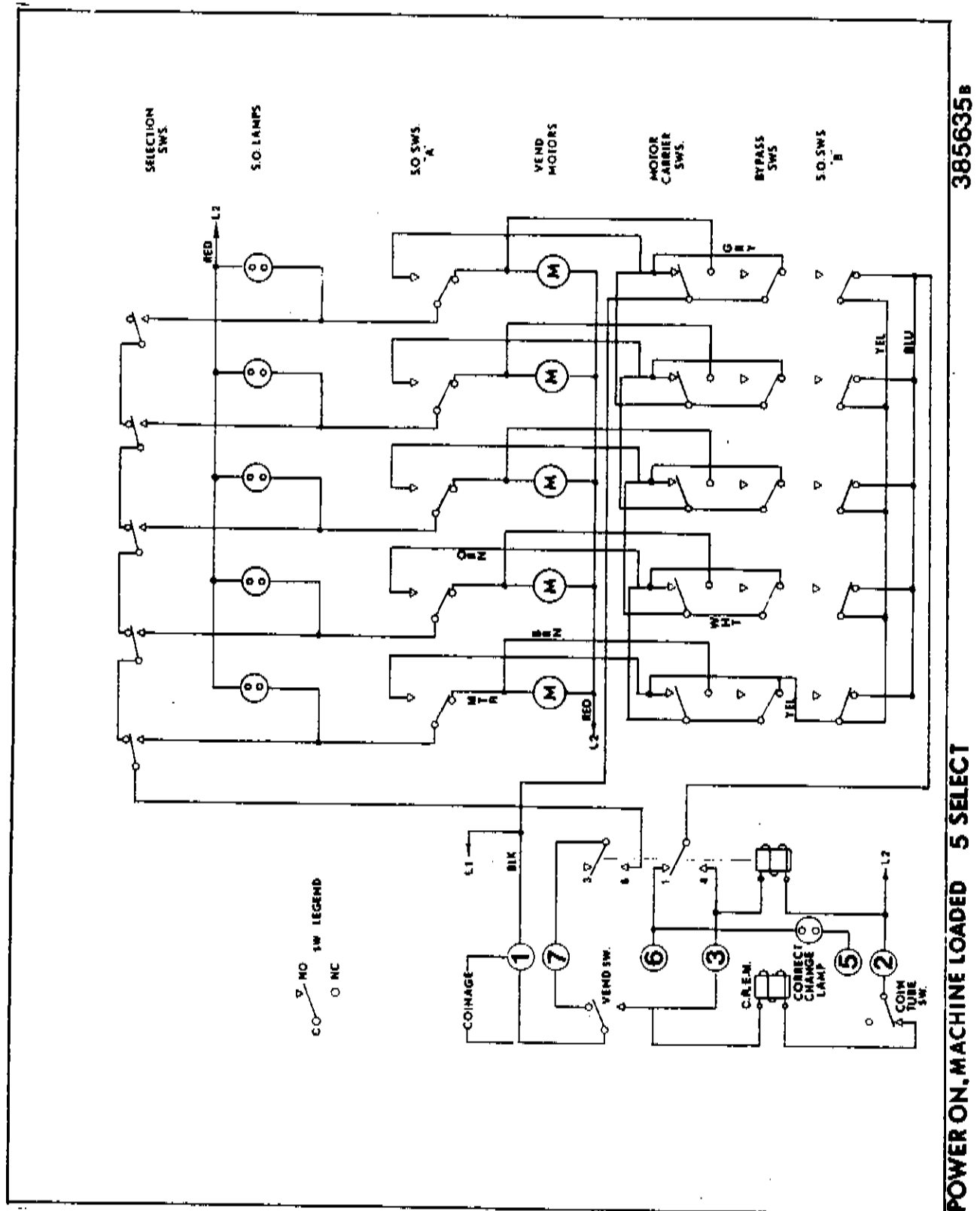
The Credit Relay will be de-energized and depending on WHERE the motor stopped THAT customer may or may not have received a product. However, in this condition, the bypass switch will provide a C.R.E.M. and CREDIT HOLD Circuit so all other selections will be functional.

NOTE: If the vend motor receives power but does NOT START, the power will be removed as soon as the selection button is released. The Credit is still available and any other selection may be made.



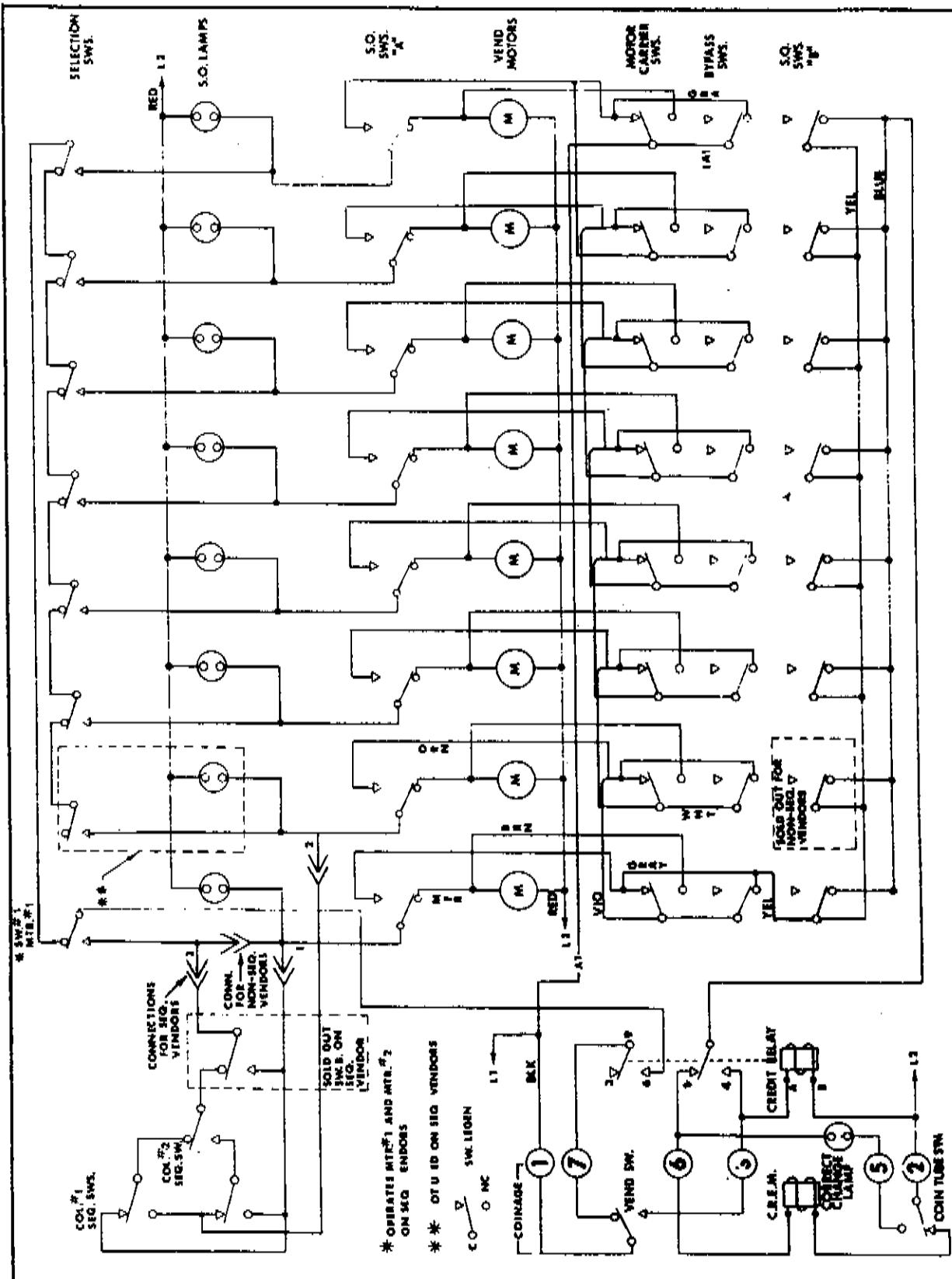
385636B

POWER ON, MACHINE LOADED 6, 7, 8 SELECT



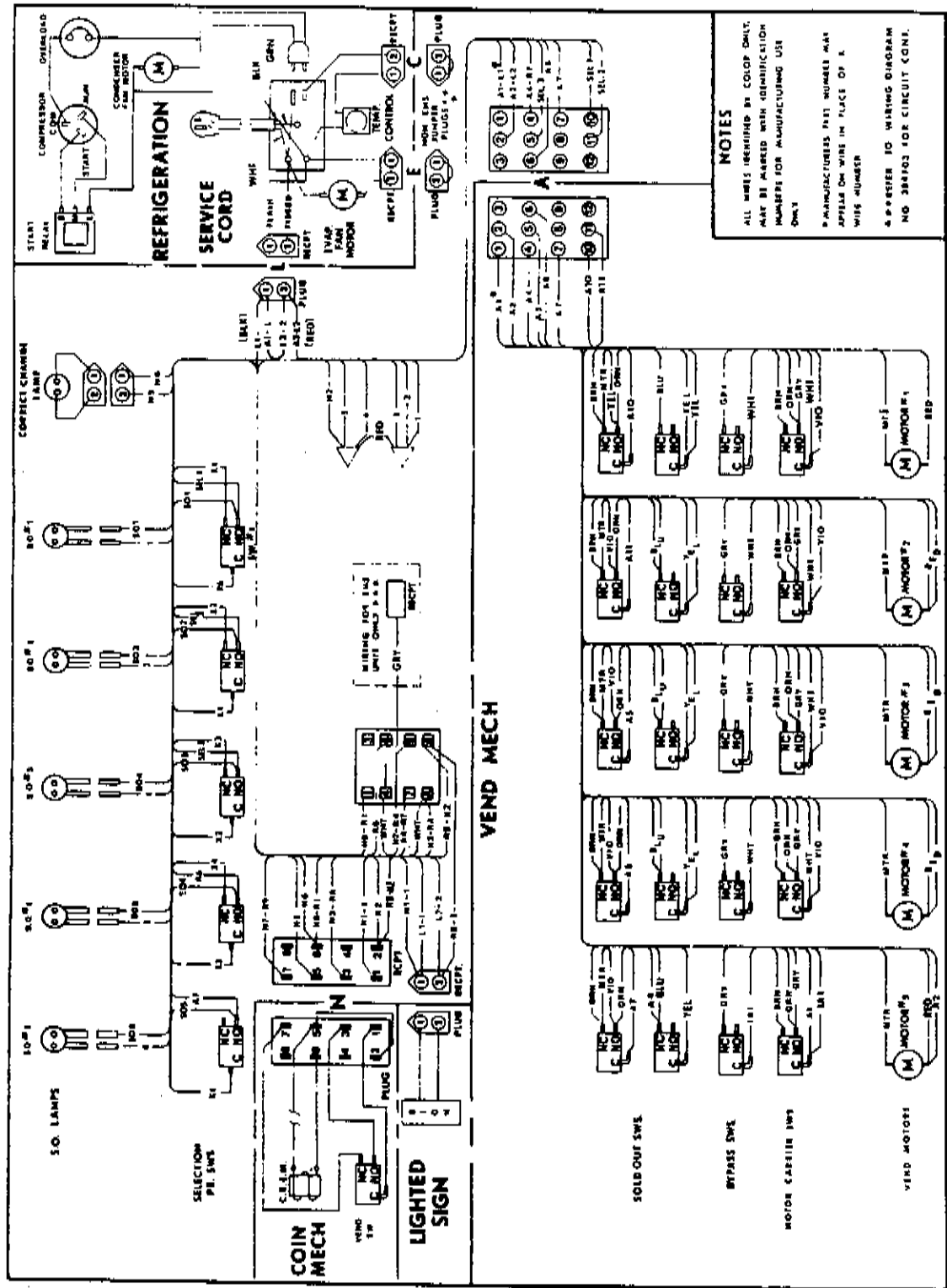
385635B

POWER ON, MACHINE LOADED 5 SELECT



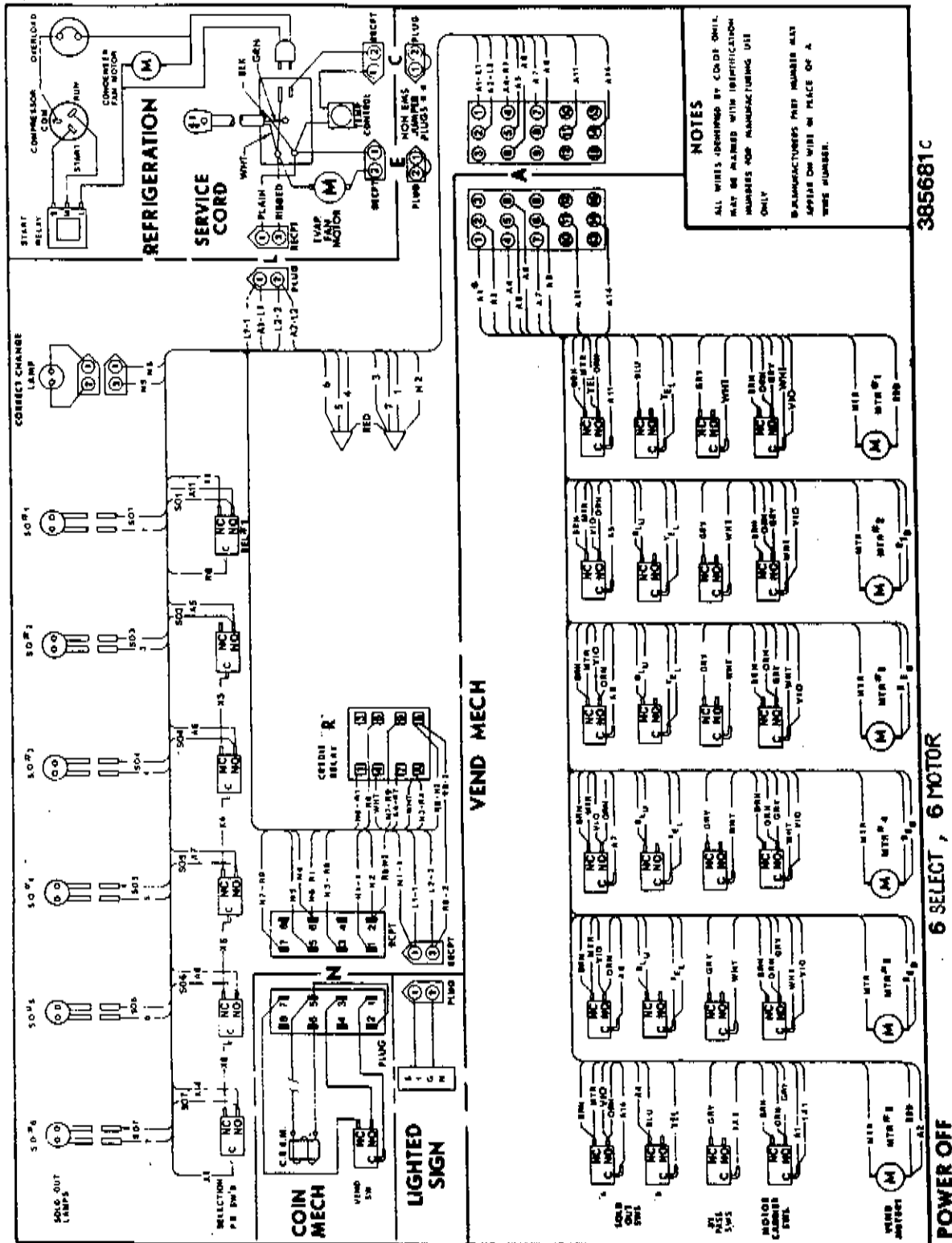
3856368

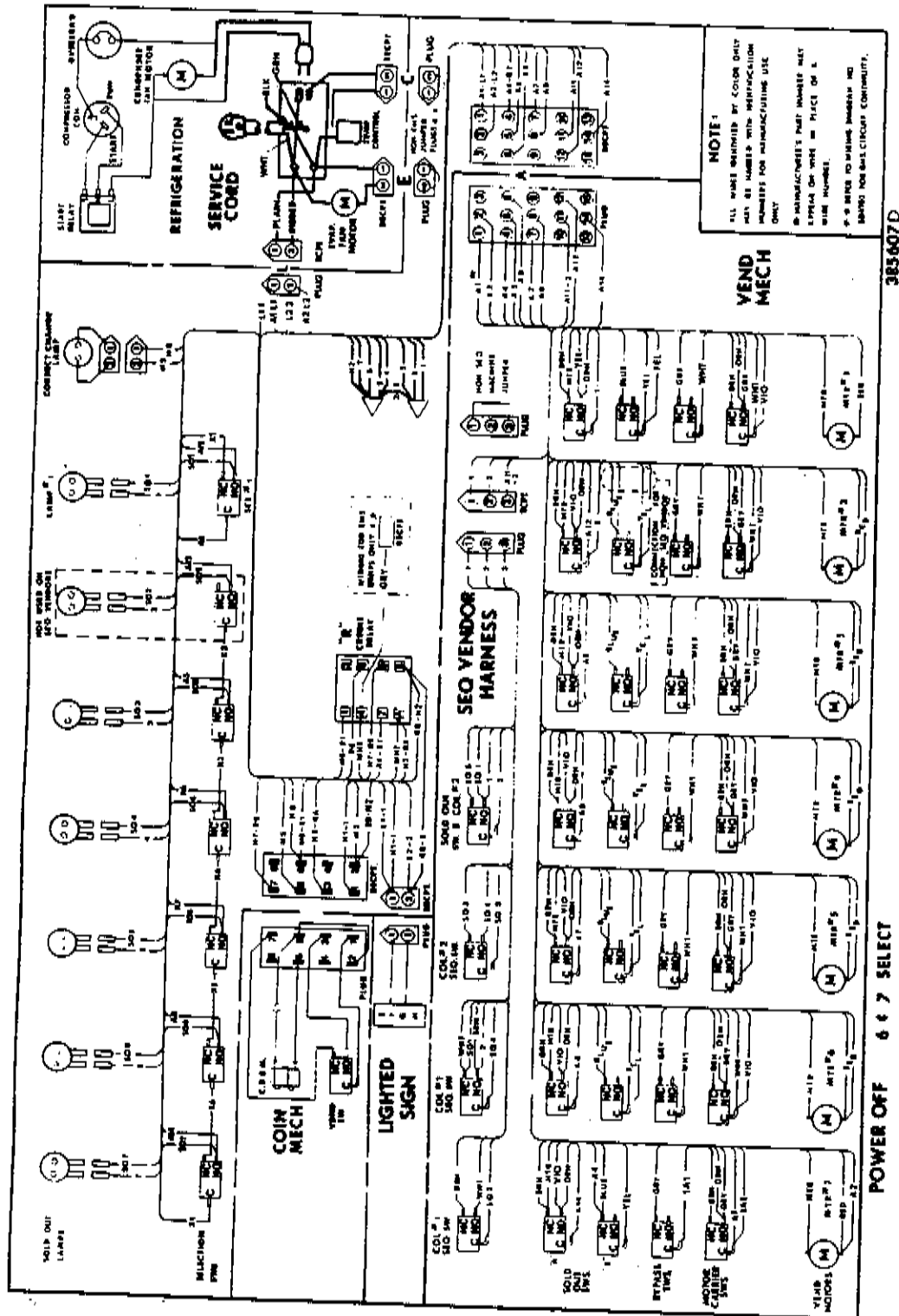
POWER ON, MACHINE LOADED 6, 7, 8 SELECT



385606D

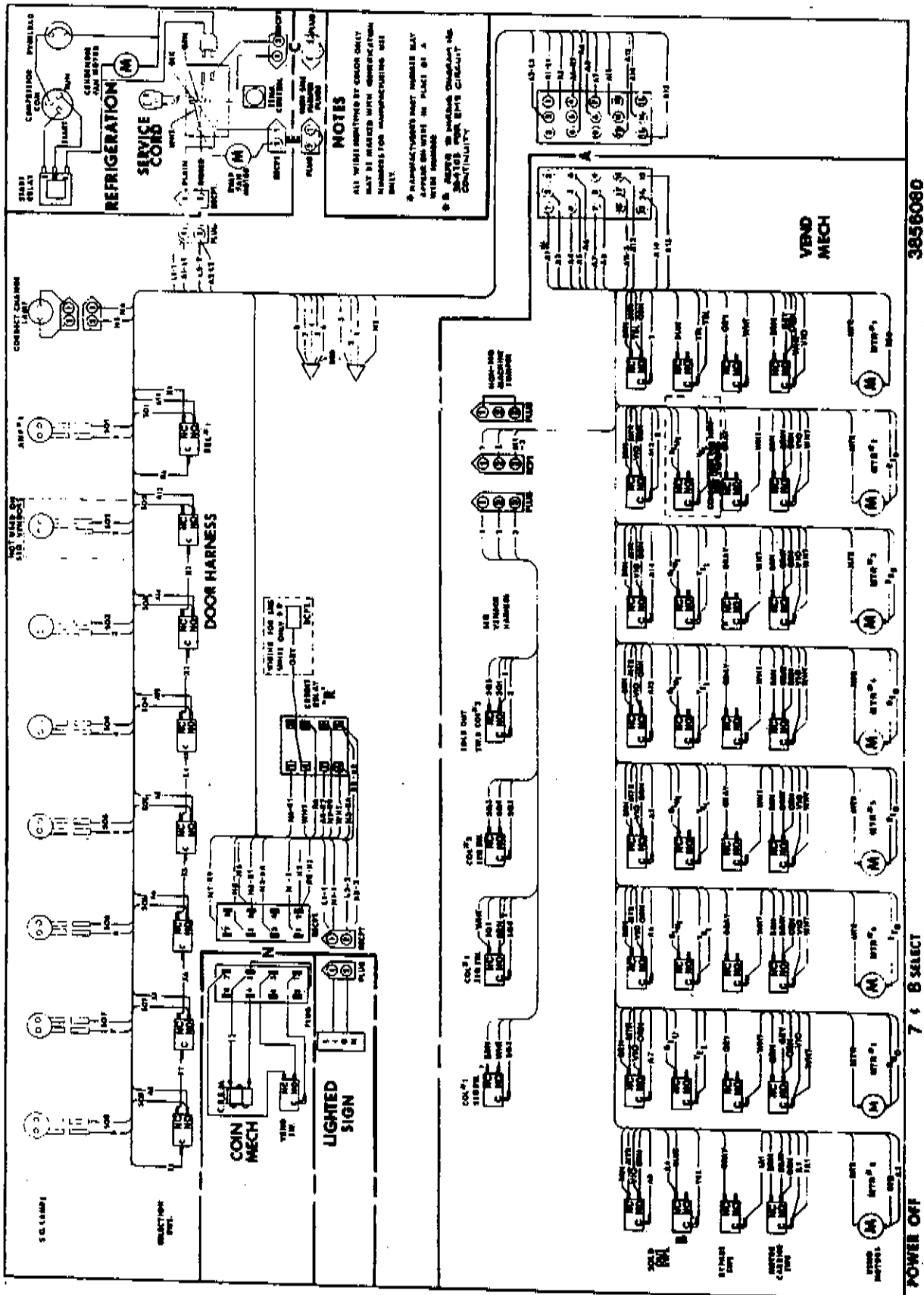
POWER OFF 5 SELECT

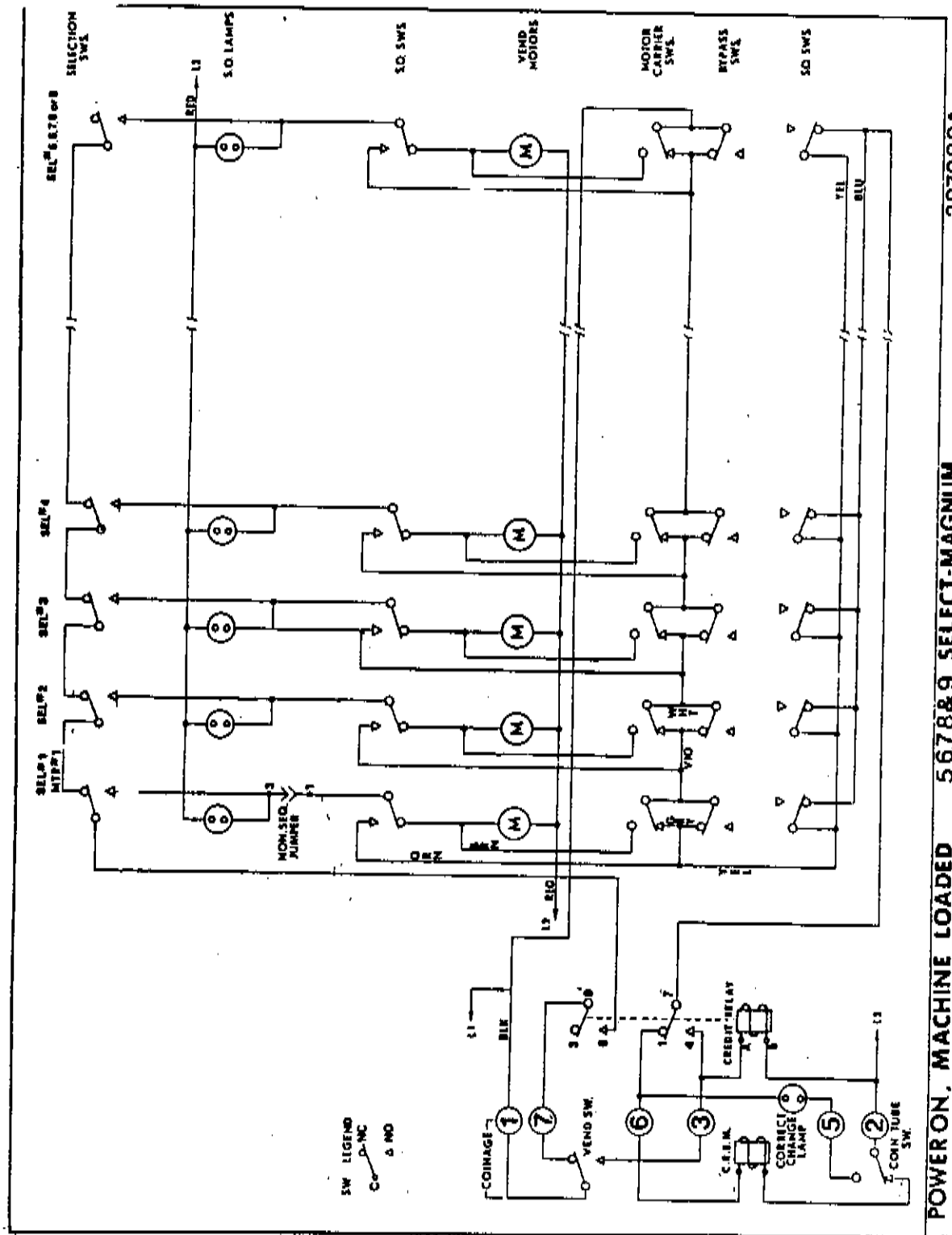




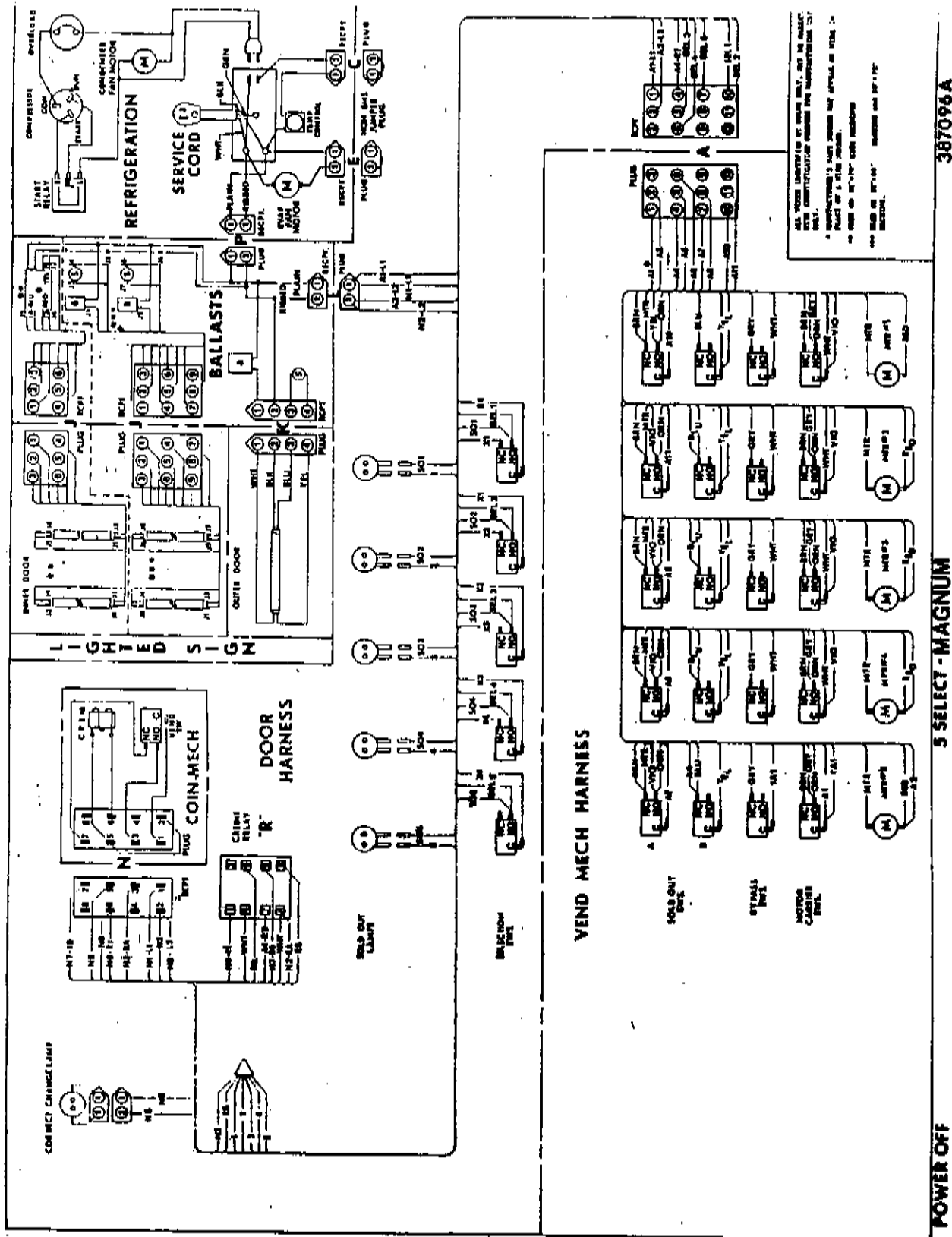
385607D

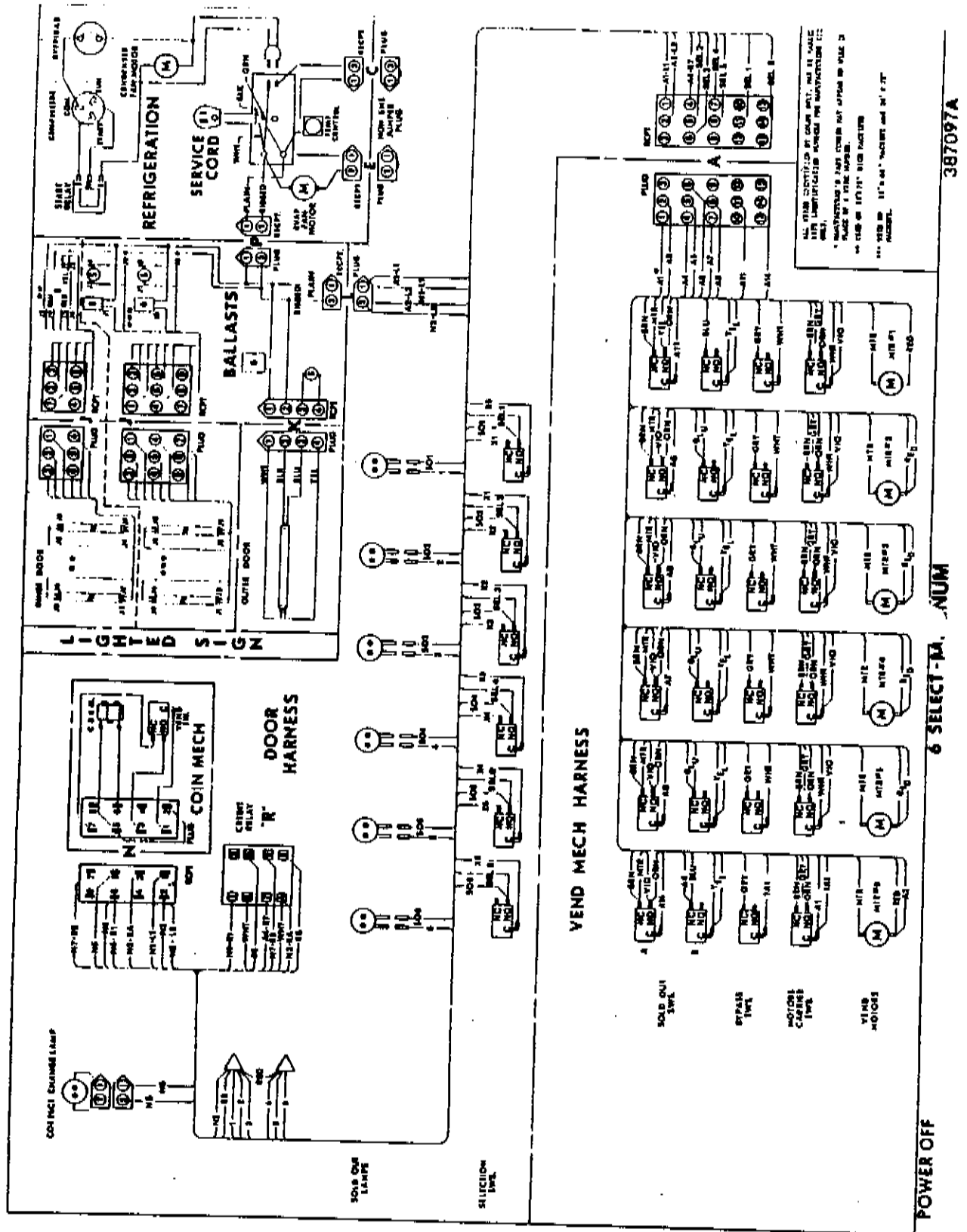


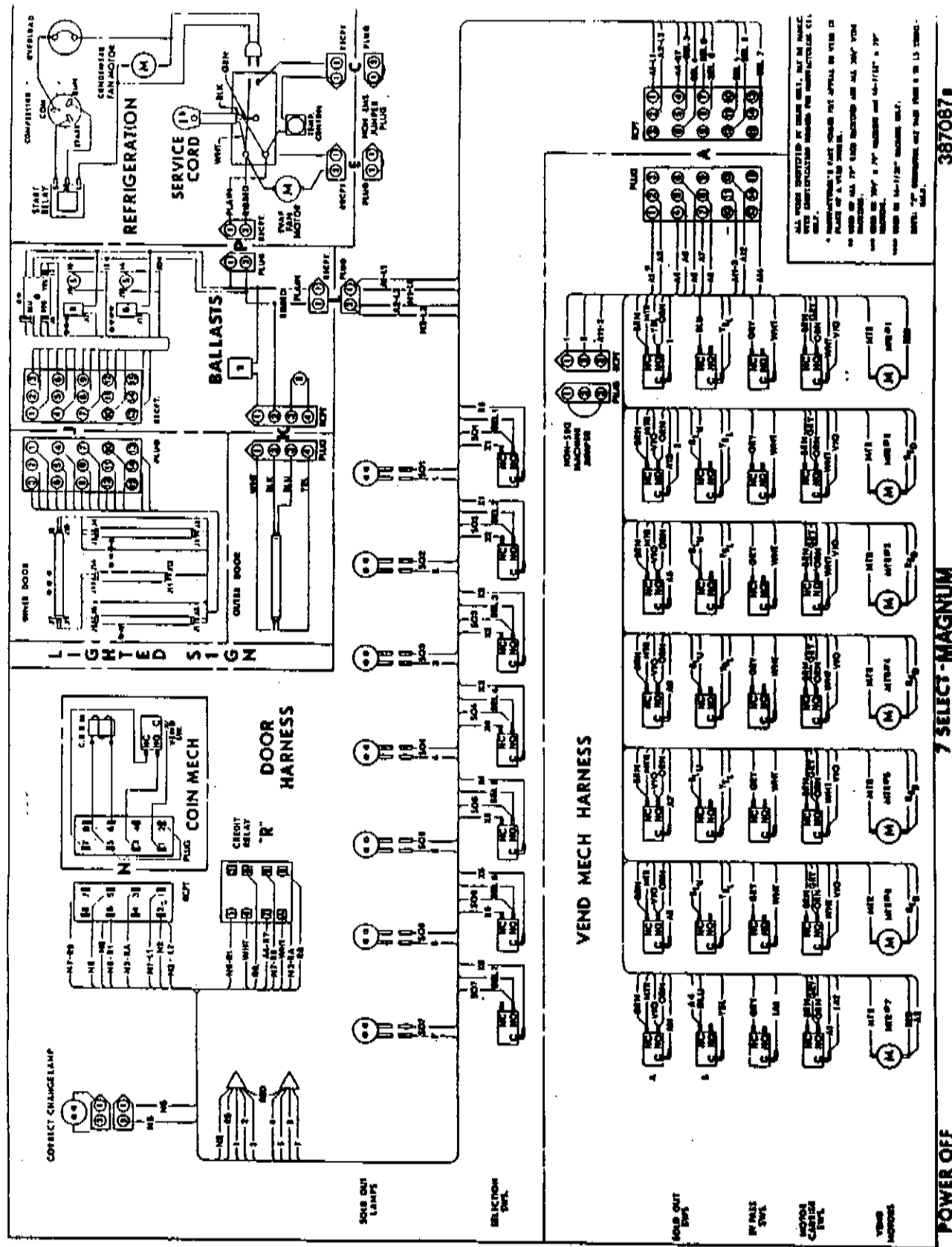




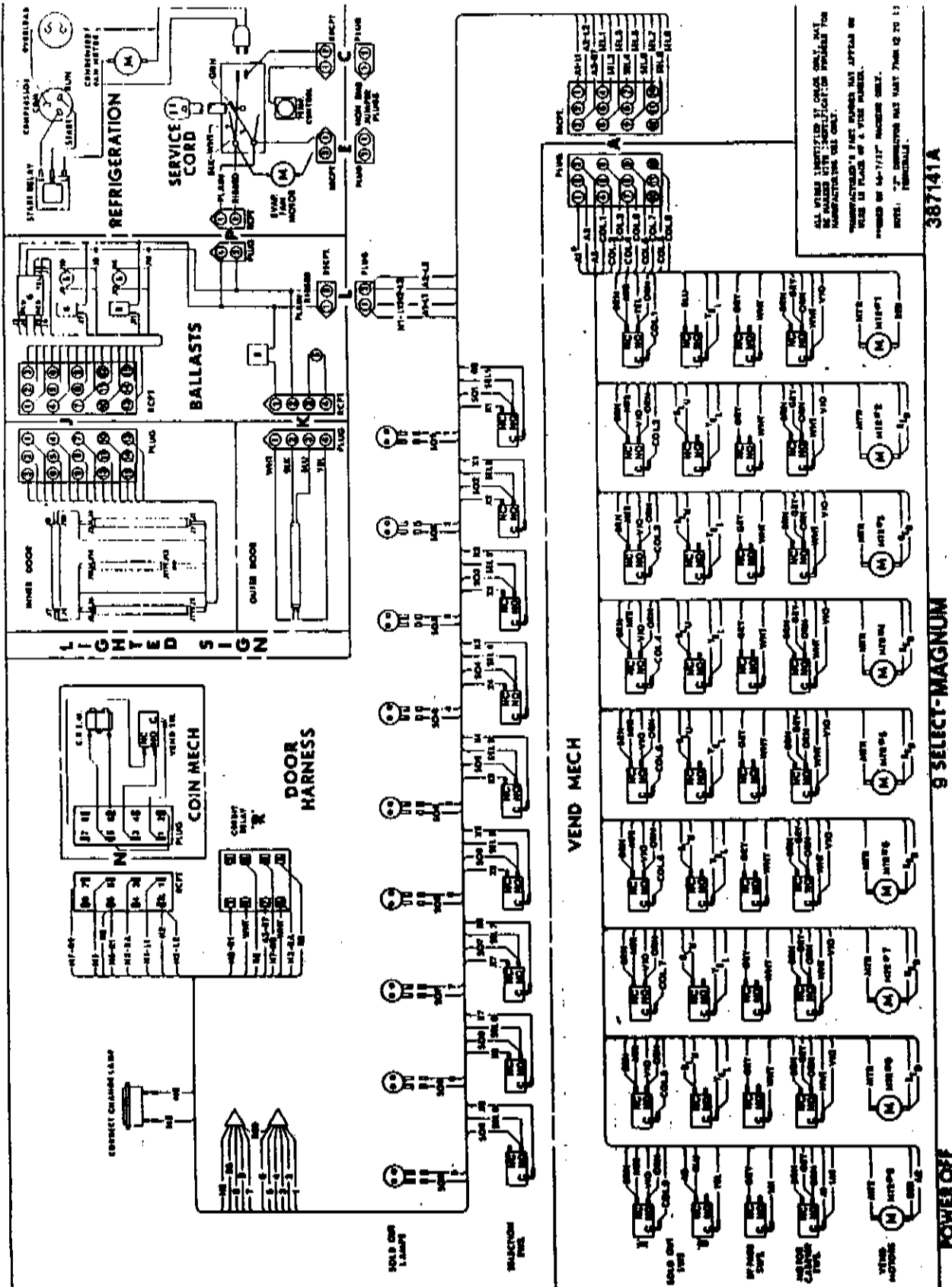
POWER ON, MACHINE LOADED 5,6,7,8 & 9 SELECT-MAGNUM 387088A













# PROBLEM IDENTIFICATION AND SERVICE SUGGESTIONS

PROBLEM	CAUSE	SERVICE SUGGESTION
COMPRESSOR WILL NOT RUN, CONDENSER FAN MOTOR RUNNING. UNIT COOL.	OVERLOAD PROTECTOR OPEN	APPLY INSULATED JUMPER ACCROSS OVERLOAD TERMINALS. IF UNIT STARTS, REPLACE OVERLOAD
COMPRESSOR WILL NOT RUN, CONDENSER FAN MOTOR RUNNING. UNIT HOT	STARTING RELAY INOPERATIVE	REPLACE RELAY
	COMPRESSOR MOTOR PROBLEM	OHMMETER CHECK OF COMPRESSOR MOTOR: REMOVE ALL LEADS FROM COMPRESSOR TERMINALS. USE VOLTMETER CHECK FOR CONTINUITY FROM "COMMON START" AND "RUN" TERMINALS TO COMPRESSOR CASE. IF CONTINUITY SHOWS ON EITHER CHECK, MOTOR IS SHORTED. REPLACE UNIT. CHECK CONTINUITY FROM "COMMON" TO "START" AND THEN FROM "COMMON" TO "RUN". IF METER FAILS TO SHOW A READING, WINDINGS ARE OPEN. REPLACE UNIT.
CABINET TEMPERATURE ABOVE NORMAL - UNIT RUNNING	COMPRESSOR FAILURE	REPLACE UNIT
	CONDENSER OR EVAPORATOR FAN NOT OPERATING	CHECK FAN MOTOR CIRCUIT. CHECK FOR FAN BLADE OBSTRUCTION.
	AIR FLOW RESTRICTED AROUND EVAPORATOR	CHECK FOR OBSTRUCTION AROUND EVAPORATOR AREA. FROST OR FOREIGN MATTER.
	BLOCKED OR DIRTY CONDENSER	KEEP CONDENSER AND AIR INTAKES FREE OF LINT, DIRT AND OBSTRUCTIONS.
	BAD DOOR SEAL	CHECK SEAL. MAKE NECESSARY DOOR ADJUSTMENTS. INNER DOOR PLUS DELIVERY DOOR.
	REFRIGERANT LOSS	REPLACE UNIT.
CABINET TEMPERATURE ABOVE NORMAL UNIT NOT RUNNING	NO ELECTRICAL POWER OR LOW VOLTAGE	CHECK POWER SOURCE AND VENDOR SERVICE CORD
	THERMOSTAT OPEN	REMOVE COVER FROM THERMOSTAT LEADS AND APPLY AN INSULATED JUMPER ACROSS ITS TERMINALS. IF COMPRESSOR RUNS, THERMOSTAT IS DEFECTIVE, REPLACE.
	TEMPERATURE CONTROL BULB (SENSOR) OUT OF POSITION.	CHECK FOR METAL CONTACT OF SENSOR BULB.
	TEMPERATURE CONTROL SETTING NOT COLD ENOUGH	ADJUST.
EXCESSIVE NOISE. CABINET TEMPERATURE MAY OR MAY NOT BE NORMAL	FAN BLADES BENT	STRAIGHTEN OR REPLACE.
	FAN MOTOR NOISY	REPAIR OR REPLACE
	FAN MOTOR MOUNTING LOOSE	TIGHTEN.
	EVAPORATOR FAN BLADES HITTING ICE BUILD-UP DUE TO STOPPED UP DRAIN	CHECK FOR OBSTRUCTION.
	CONDENSER FAN BLADE HITTING FOREIGN OBJECT OR CONDENSER SHROUD	CHECK FOR OBSTRUCTION.



PROBLEM	CAUSE	SERVICE SUGGESTION
A. NO ALL GOOD COINS	NO POWER TO VENDER	SUPPLY POWER
	VENDER NOT LEVEL	LEVEL VENDER
	ALL SELECTIONS SOLD OUT	RELOAD VENDER
	COIN PATH DIRTY	CLEAN ACCEPTER
	ACCEPTER NEEDS ADJUSTING OR COIN GATE NOT CLOSED	MAKE SURE THE COIN MECHANISM IS PROPERLY MOUNTED. SEE PROPER COINAGE MANUAL FOR ADJUSTMENTS.
	CHANGER NOT AT STANDBY POSITION. HAS NOT COMPLETED A CYCLE	REPLACE CHANGER OR RETURN IT TO STANDBY POSITION.
	COIN RETURN ELECTRO MAGNET (C.R.E.M.) DEFECTIVE OR BLOCKING FINGERS BENT	REPLACE C.R.E.M. OR REFORM BLOCKING FINGERS.
	CONTACTS OF CREDIT RELAY OPEN	CHECK CONTINUITY OF CREDIT RELAY SWITCH. REPLACE RELAY IF NECESSARY.
	INOOPERATIVE MOTOR CARRIER SWITCH OR OPEN MOTOR SWITCH CIRCUIT	REPLACE SWITCH OR REPAIR CIRCUIT.
B. CHANGER WILL NOT PAY OUT CHANGE	COINS NOT LAYING FLAT IN COIN TUBE	REMOVE COINS AND RELOAD TUBE
	DIME IN NICKEL PAYOUT AREA	REMOVE COINS AND RELOAD TUBE
	COIN TUBE SWITCH DEFECTIVE	REPLACE.
	INCORRECT CREDIT ESTABLISHED WHEN MONEY DEPOSITED	REFER TO COINAGE MANUAL
C. NOT AT AMOUNT OF MONEY DEPOSITED BUT CREDIT RELAY NOT ENERGIZED	CHANGER MALFUNCTION	REFER TO COINAGE MANUAL.
	CREDIT RELAY DEFECTIVE	REPLACE CREDIT RELAY.
D. CREDIT RELAY IS ENERGIZED BUT SELECTION CANNOT BE MADE	CHANGER FAILS TO RETURN TO STANDBY	REFER TO CHANGER MANUAL.
	SELECTION SWITCH INOOPERATIVE	REPLACE SWITCH.
	SOLD OUT SWITCH "A" INOOPERATIVE	REPLACE SWITCH.
E. VEND MOTOR STARTS. MORE THAN ONE PRODUCT VENDS BEFORE MOTOR STOPS	MOTOR CARRIER SWITCH DEFECTIVE	REPLACE SWITCH.
	MOTOR CARRIER SWITCH NOT ACTUATED WHEN CAM LOBE ARRIVES AT ITS SWITCH LEVER	ADJUST SWITCH.
F. CREDIT RELAY REMAINS ENERGIZED AFTER PRODUCT IS DELIVERED	BYPASS SWITCH NOT OPERATED DURING VEND CYCLE	ADJUST SWITCH
G. SOLD OUT LAMP STAYS ON. COLUMN IS NOT EMPTY	SOLD OUT SWITCH "A" INOOPERATIVE OR OUT OF ADJUSTMENT	REPLACE OR ADJUST SWITCH
H. SOLD OUT LAMP LIGHTS WHEN SELECTION BUTTON IS OPERATED. NO VEND OCCURS. CREDIT RELAY IS ENERGIZED	VEND MOTOR IS STALLED	CHECK FOR PRODUCT JAM
	NO POWER TO VEND MOTOR	CHECK SOLD OUT SWITCH "A", WIRE MARKED "NTR." FROM "A" SOLD OUT TO MOTOR.
	VEND MOTOR INOOPERATIVE	REPLACE MOTOR.



# KIT LIST\*

KIT NUMBER	DESCRIPTION
131325	Bottle Opener - Wide Shoulder-Short Neck Bottles
131547	Lock Inner Door to Outer Door
131594	Casters Added to Base of Machine
132002	Stack Brace: EZ Load - 6 Columns
132003	Stack Brace: EZ Load - 7 Columns
132004	Stack Brace: EZ Load - 8 Columns
132010	Hasp (Door Security): Machines Without Door Guard
132011	Hasp (Door Security): Machines With Door Guard
132054	Security Plate: Pre Mid-82 Machines
132054	Security Plate: Mid-82 and Mid-83 Machines
132059	Inner Door Latch
132070	Stack Brace: Maxi Load (4 + 2) Columns
132071	Stack Brace: Maxi Load (5 + 3) Columns
132072	Stack Brace: Maxi Load (7 + 2) Columns
132079	Stack Brace: EZ Load - 5 Columns
132082	Security Cover: "L" Handle Lock
132822	6 1/2 and 10 oz. Bottles Kit: 66" Single Column
132823	6 1/2 and 10 oz. Bottles Kit: 72" Single Column
132824	6 1/2 and 10 oz. Bottles Kit: 79" Single Column
132230	Security Escutcheon Plate: Around "L" Handle
132231	*Security Plate: Upper Hinge
132235	*Large Coin Box
132243	6 1/2 Juice Can: Models 255, 357, 264, 345
132243-1	6 1/2 Juice Can: Models 312, 407, 427
132243-2	6 1/2 Juice Can: Models 355, 364, 475, 497, 568, 577
132243-3	6 1/2 Juice Can: Models 220, 276, 322
132243-4	6 1/2 Juice Can: Models 420
132243-5	6 1/2 Juice Can: Models 340, 476, 544
131550	Coin Box Lock Kit With Coin Box
131558	Coin Box Lock Kit Without Coin Box
132258	250ml. CAN : SINGLE COL.; 66"
132258-1	250ml. CAN : SINGLE COL.; 72"
132258-2	250ml. CAN : SINGLE COL.; 79"
132259	250ml. CAN : STAGGERED COLUMN
132810	SECURITY ESCUTCHEON PLATE: OVER & AROUND "L" HANDLE
132817	HONOR GUARD ADAPTION: MAGNUM
132825	16oz. RETURNABLE BOTTLE: SINGLE COLUMN
132806	MAGNUM ESCUTCHEON PLATE: AROUND "L" HANDLE
132807	MAGNUM ESCUTCHEON PLATE: OVER & AROUND "L" HANDLE

\*Contact nearest Vendo Representative for proper application.



SUGGESTED  
\*SPARE PARTS LIST  
FOR  
1983 MODELS

QUANTITY	PART NUMBER	DESCRIPTION
1	124435	Lamp - Correct Change
1	379407-2	Latch - Coinage Door
1	385440	Switch - Push Button
1	385567	Spring - Push Button
1	383991	Lamp - Sold Out
1	370841-1	Push Button - Small, No Label
1	370840-1	Push Button - Medium, No Label
1	353343	Relay - Credit
1	342622	Lamp Holder
1	383982	Ballast (Rapid Start 2 Lamp)
1	383981	Ballast (Rapid Start 1 Lamp)
1	383980	Lamp (48")
1	384161	Lamp (33")
1	332974	Lamp (24")
1	336378	Lamp (18")
1	327146	Ballast (25 W. Lamp)
1	321345-3	Ballast (14, 15 or 20 W. Lamp)
1	384146	Lamp Holder
1	327143	Starter (FS-25)
1	321350	Starter (FS-2)
1	127161-3	Door Latch Assembly
6	368299	Switch (Sold Out, Motor Carrier and Bypass)
1	385418	Motor
1	351521	Switch (Sequence Single)
1	337576	Switch (Sequence Double)

**Refrigeration System Parts**

1	333894-6	Relay (V82 - 1/5)
1	333894-15	Relay (V83 - 1/3)
1	344292-3	Relay (V30 - 1/2)
1	45052-12	Overload Protector (V82 - 1/5)
1	45052-27	Overload Protector (V83 - 1/3)
1	45052-25	Overload Protector (V30 - 1/2)
1	344744	Capacitor
1	118887-2	Condenser Motor Assembly (V82 - 1/5)
1	118887-3	Condenser Motor Assembly (V83 - 1/3)
1	118887-4	Condenser Motor Assembly (V30 - 1/2)
1	368794	Temperature Control
1	42321-39	Evaporator Motor (V82 - 1/5)
1	42321-17	Evaporator Motor (V83 or V30)

\*Note: This list is suggested as a guide for an initial part stock for one to ten vendors. It includes parts FOR ALL MODELS. An accurate history of parts usage must be kept to provide the most efficient and economical handling of any parts department.