

7100 Hand Length

1.85 MIL MEDIUM GRADE
HOT MELT CST

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

DESCRIPTION

Hand held dispenser length biaxially-oriented polypropylene (BOPP) film carton sealing tape manufactured with pressure-sensitive hot melt adhesive.

Excellent processing performance whether manually or automatically applied. Superior adhesion properties, holding force, tensile strength, and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes.

PRODUCT APPLICATION

For medium weight, manual box sealing, package repair and bundling applications at room temperature.

GOVERNMENT COMPLIANCE

Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684C.

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. This data should not be considered specification.

Backing (Blown Film)	1.1 mils (0.028 mm)
Adhesive	Synthetic Rubber/Resin
Tensile Strength (MD) ASTM D3759	27 lb/in width (473 N/100 mm)
Elongation (% at break) ASTM D3759	85
Adhesion to Steel ASTM D3330	32 oz/in (35 N/100 mm)
Shear to Linerboard (1/2"x1/2"x1000 grams) ASTM D3654	7000 minutes
Total Thickness ASTM D3652	1.85 mils (0.047 mm)
Application Range	+45°F ~ +120°F (+7°C ~ +49°C)
Operating Range	-10°F to +140°F (-23°C ~ +60°C)
Colors	Clear, Tan



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA
Customer Service: 800.IPG.8273 | 800.474.8273
Tape Technical Service: 877.447.4832
www.itape.com | info@itape.com

While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.

EFFECTIVE: 03/16



7100 Machine Length

1.90 MIL MEDIUM GRADE HOT MELT CST

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

DESCRIPTION

Machine length biaxially-oriented polypropylene (BOPP) film carton sealing tape manufactured with pressure-sensitive hot melt adhesive and unique cast film construction.

Excellent processing performance whether manually or automatically applied. Superior adhesion properties, holding force, tensile strength, and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes.

PRODUCT APPLICATION

For medium weight, automatic box sealing applications, at room temperature as well as cooler food packaging and processing applications, and moving/storage applications.

GOVERNMENT COMPLIANCE

Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684C.



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA
Customer Service: 800.IPG.8273 | 800.474.8273
Tape Technical Service: 877.447.4832
www.itape.com | info@itape.com

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. This data should not be considered specification.

Backing (Cast Film)	1.2 mils (0.03 mm)
Adhesive	Synthetic Rubber/Resin
Tensile Strength ASTM D3759	22 lb _f /in width (385 N/100 mm)
Elongation (% at break) ASTM D3759	120
Adhesion to Steel ASTM D3330	32 oz/in (35 N/100 mm)
Shear to Linerboard (1/2"x1/2"x1000 grams) ASTM D3654	7500 minutes
Total Thickness ASTM D3652	1.90 mils (0.048 mm)
Application Range	+45°F ~ +120°F (+7°C ~ +49°C)
Operating Range	-10°F ~ +140°F (-23°C ~ +60°C)
Colors	Clear, Tan



While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.

EFFECTIVE: 03/16