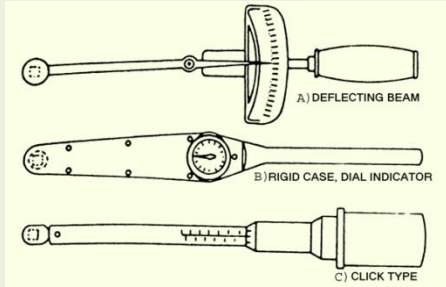


Tightening the lug nuts...

Torque wrench



Tightening torque for M20x1.5 studs

350 N·m = 258.2 lb·ft

(tolerance +10%)

Two options:

- By means of a torque wrench
- By foot (see the “rule of thumb”)

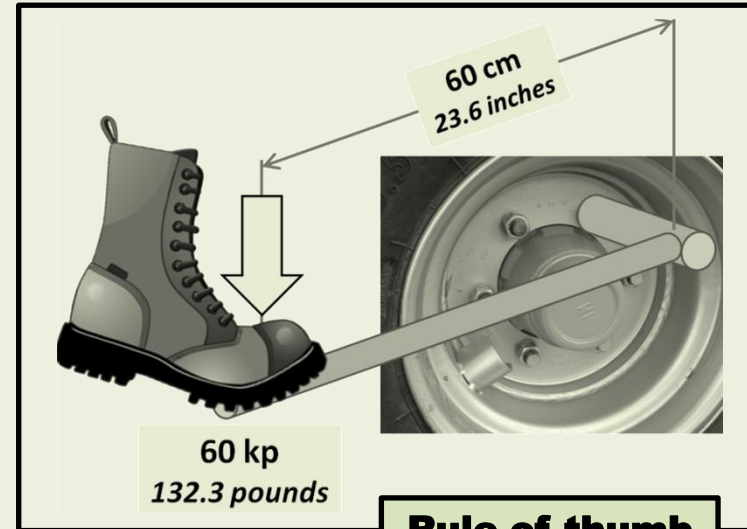
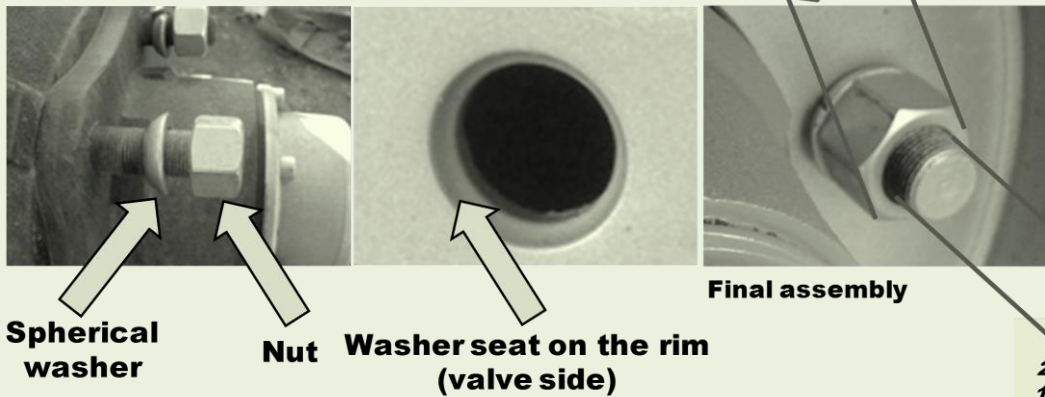
In any case:

- Respect the indicated torque values
- Apply the tightening sequence, with gradual increase of torque level when mounting the wheels
- After the first usage check the tightening, and re-check again after the first week.
- Check monthly during usage
- Don't use thread lockers

Tightening sequence depending on stud number



Assembly on TATOMA axles



Rule of thumb