MAYO CLINIC EXTENSION AND RENOVATION,
JACKSONVILLE, FL

Sheet Metal Contractor: Ray’s Metal Works, Inc., Alachua, FL
The Mayo Clinic, a $7 million dollar sheet metal project, is the largest project that Ray’s Metal Works, Inc. has worked on in its thirty-four years in business.

The project required the fabrication and installation of duct work in two seven-story buildings, two four-floor extensions to two existing two-story buildings and a kitchen renovation. Except for the kitchen renovation, the project required 32 air handling units, 76 exhaust fans and 39 fan coil units, installing duct work, fire smoke dampers, fire dampers and volume dampers.

Ray's fabricated and installed medium and low pressure duct and plenums, galvanized stainless steel fume exhaust, and...
air distribution (grills, diffusers, and dampers).

All of the duct was fabricated at Ray’s shop in Alachua and delivered to the job site. To get the large amount of duct installed required 80 men on the project at one point. There is currently over one hundred thousand hours of labor in the shop and on the job invested in the project.

Ray’s has been at work on this project since September, 2005. It is expected to be finished at the beginning of 2008.

The sheer enormity of the project, the amount of duct work to be installed on each floor, keeping up with the schedule and working with the other trades to get everything installed in the allotted space posed challenges to those working on the project.

Ray’s Metal Works, Inc. is a sheet metal contracting company located outside of Gainesville, Florida.

Company President, Ray Burnsed, Sr. has over 50 years experience in the sheet metal business.

The company presently has projects located from Key West to Jacksonville in Florida.

Other major projects include: Nanoscale of the University of Florida, Blue Cross and Blue Shield in Jacksonville, and Hurricane Wilma repairs on housing units at the Naval Air Station in Key West.
The scope of this project consisted of the renovation to the existing hospital and the addition of a new eight-story bed tower.

The project began in December, 2004 with the production of shop drawings for coordination. The work began on the ground level and proceeded upward with substantial completion of the new addition in December, 2006.

The entire project is scheduled for completion in April, 2007.

Lapin Sheet Metal Co., Inc. used Ruskin dampers, Ruskin Miami/Dade missile impact rated louvers and vents, Titus Air

Architect: HES Architects, Inc., Orlando, FL
Engineer: TLC Engineering, Inc., Orlando, FL
Construction Manager: Bovis Lend Lease, Melbourne, FL
Mechanical Contractor: Harper/Limbach, Sanford, FL
Sheet Metal Contractor: Lapin Sheet Metal Co., Inc.
Distribution Devices, and Lindab, Inc. round and oval duct-all supplied by the Tom Barrow Company of Orlando.

G-90 galvanized metal was used for general HVAC duct fabrication. The vertical outside air duct and lab exhaust duct was fabricated by the Lapin shop using 304 stainless steel.

The challenge on this job was the limited space for MEP above the first and second level ceilings. This obstacle was overcome by the contracting team working together with Bovis at the point overlaying shop drawings and resolving trade conflicts in the coordination process.

This allowed Lapin to minimize trade conflicts in the field and avoid resulting costly delays.

Daniel DeMaso, Vice President-Sales of Lapin Sheet Metal Co., Inc. thanks Bob Danner with TLC Engineering, Inc. for his pro-active approach in solving difficult coordination issues while keeping the project moving forward.

Special recognition is due Amber Gnann and Terry Myers of Bovis Lend Lease whose efforts directly added to project completion on time and of excellent quality.

He also recognizes Warren Klemm of Harper/Limbach for his ability to keep all the MEP trades together and pointing towards successful project completion.
Air Management Systems, Inc.  
16215 15th Avenue  
Miami, FL 33169  
305-651-0440  
Jim Hightower

All Southern Fabricators, Inc.  
5010 126th Avenue N.  
Clearwater, FL 33760  
727-573-4846  
Manuel Santana, Jr.

Anderson Technical Systems, Inc.  
333 W. Marion Avenue  
Edgewater, FL 32131  
386-423-2500  
Tim Anderson

Bohnert Sheet Metal  
2225 NW 76th Street  
Miami, FL 33147  
305-696-6851  
William H. Marvel, Jr. (Skip)

BSA Sheet Metal  
2530 Ali Baba Avenue  
Opa Locka, FL 33054  
305-681-3771  
John Rudisill

CADVANTAGE Drafting Service, Inc.  
2220 1st Avenue S.  
St. Petersburg, FL 33713  
727-321-2072  
Dan Sinclair

Cailis Mechanical Corp.  
12555 Orange Drive, Suite 108  
Davie, FL 33305  
954-252-0263  
Emanuel Cailis

Dodec Inc.  
3140 W. 84th Street, Bay #2  
Hialeah, FL 33018  
305-826-4022  
Trevor Pantry

Ferber Sheet Metal Works, Inc.  
P.O. Box 26069  
Jacksonville, FL 32226-6066  
904-356-3042  
George Ferber

Gordon Metal Fabricators  
1209 Old Hopewell Road  
Tampa, FL 33619  
813-663-9884  
Christopher Gordon

Gregor Sheet Metal Company  
3825 Gardenia Avenue  
Orlando, FL 32839  
407-423-9897  
Ronald J. Lapin

Lee’s Sheet Metal Works, Inc.  
P.O. Box 756  
East Palatka, FL 32131  
386-328-5563  
James Lee

McDonnell Air & Sheet Metal, Inc.  
2730 Eunice Avenue  
Orlando, FL 32808  
407-295-0220  
Ralph Carver

Magnum Sheet Metal, Inc.  
7470 NW 68th Street  
Miami, FL 33166  
305-885-5656  
William H. Murphy, Sr.

MetalFab, Inc.  
28212 Rice Road  
San Antonio, FL 33576  
352-588-9901  
Wally Ruda

National Sheet Metal Co.  
8318 Atlantic Blvd.  
Jacksonville, FL 32211  
904-724-7476  
Ed Dickey

Omega Test and Balance  
126 Wisteria Avenue  
Fort Pierce, FL 34982  
772-216-7362  
Hugh Grimes

R. Neth & Son, Inc.  
360 E. Landstreet Road  
Orlando, FL 32824  
407-855-9096  
Steven Woodley

Ray’s Metal Works, Inc.  
P.O. Box 700  
Alachua, FL 32615  
386-462-1415  
Ray Burnsed, Sr.

Sheet Metal Experts, Inc.  
8986 N.W. 105th Way  
Medley, FL 33178  
305-805-2019  
William F. Medlin

South Florida Sheet Metal  
5217 NE Shore Village Terrace  
Stuart, FL 34996  
954-647-6457  
Wayne Bozer

United Sheet Metal Company  
14945 NW 25th Court  
Miami, FL 33054  
305-685-3526  
Rich Applegate

Vickers Metal Works, Inc.  
6701 Edgewater Commerce Pkwy.  
Orlando, FL 32810  
407-297-7546  
Tim Vickers

OTHER CONTRIBUTORS TO THE FLORIDA SHEET METAL INDUSTRY

Air Duct, Inc.  
Apollo Construction & Engineering  
D&J Sheet Metal  
DKG & Associates  
Digital Climate & Control  
EK Installations  
EMC2 Sheet Metal  
Florida Metal Art  
FCR Mechanical Contractors  
Industrial Steel  
JP Sheet Metal  
JV Installation  
MFH Sheet Metal Fabricators, Corp.  
Precision Mechanical, Inc.  
Quality Metal Works, Inc.  
SDB Engineers and Constructors, Inc.  
Triple M Roofing Corp.  
Universal Fabrication Services

flsmacna@bellsouth.net

It reviews materials and reinforcement of duct systems, as well as assembly and supports of ducts.

The Fire Smoke and Radiation Damper Guide (5th edition) also summarizes installation details.

Checklists are included for ductwork and fire dampers. It is valuable as a study guide for the HVAC Duct Construction Standards manual and for learning inspection procedures in general.

The manual includes soft metrics.

For additional information and price list go to www.smacna.org