

## BARNWOOD - PHENOLIC BACKED Product Data Sheet

Barnwood:  
Fleece/paper backed

Thickness	1mm
Recommended Glue	SC, UF
Size Availability	1
Bending Radius	T
Pounds/Sheet (4'x8' unless noted)	3.1

Barnwood:  
Phenolic Backed

1.2mm - 1.5mm
WC, SC, UF
1
M
6.9

### Recommended Glue Key

WC = water-based contact (flexible glue line)

SC = solvent-based contact (flexible glue line)

UF = urea formaldehyde cured in a press (rigid glue line)

SA = Self-adhering

### Size Key

1. 4' x 8'

### STORAGE:

Best to store in a climate controlled environment (Heated in winter/Air-conditioned in summer)

Relative humidity of 35% is best

Avoid exposure to sunlight

Color and Grain Appearance

Variation can be expected from sheet to sheet and lot to lot

### General Application Information

Inspect material for satisfaction of quality and grade prior to lamination

All veneer should be acclimated prior to application

Ideal temperature for application is 70-80° F

Ideal humidity is 35%

Surface must be clean, dry and smooth (free of dust, grease, wax) to ensure a good bond

Use of solvent-based adhesives is recommended. Water-based adhesives are acceptable

Veneer scrapers are recommended for hand application to allow for maximum pressure. "J" rollers are not recommended

Adhesive should be allowed to cure for 48 hours prior to finishing

### Bending Radius Key

T = Tight

M = Moderate

F= Flat Applications